Improved mannanase production from *Penicillium humicola* and application for hydrolysis property

Mona A. El-refai^a, Om Kalthoum H. Khattab^b, Siham A. Ismail^a, Amal M. Hashem^a, Amany A. Abo-Elnasr^b, Shaimaa A. Nour^a

^aDepartment of Chemistry of Natural and Microbial Products, Division of Pharmaceutical and Drug Industries, National Research Centre, Cairo ^bDepartment of Plant and Microbiology, Faculty of Science, Helwan University, Helwan, Egypt

Correspondence to Siham A. Ismail, Professor Assistant, Department of Chemistry of Natural and Microbial Products, Division of Pharmaceutical and Drug, Industries, National Research Centre, El-Behowth St, PO Box 12311, Dokki, Cairo, Egypt Tel: +20 122 357 1676; fax: +20 233 370 931; e-mail: sihamabc188@gmail.com

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Objectives

The aim of this research is to produce β -mannanases from a new microbial source using wastes in their nutrition medium. The enzyme produced can be used for the production of galactomanno-oligosaccharides, which are very useful in the health and medical fields. **Materials and methods**

Seven fungal strains and five bacterial strains were tested for the production of β -mannanases. Enzyme activity, protein content, and biomass production were determined in all the cultures produced using standard methods. Optimization studies to maximize enzyme production from the most potent microorganisms, including culture conditions and medium compositions, were also carried out. Preliminary studies for the production of galactomanno-oligosaccharides from locust bean gum using partially purified enzymes were also carried out and followed by thin-layer chromatography techniques and Somogyi methods.

Results and conclusion

The highest mannanase activities were produced by *Penicillium humicola* (8.8 U/ml) and *Penicillium* spp. v (7.75 U/ml) in shaking cultures after 10 days using gum locust bean as a carbon source. Among 13 carbon sources examined, coffee residue and ceratonia seeds were the best carbon sources (10.3 and 8.9 U/ml, respectively) for *P. humicola*, whereas the best nitrogen source was a mixture of peptone, urea, and ammonium sulfate for the same microorganism. The optimum temperature and pH for enzyme reaction was 55 and 5.5°C, respectively. The enzyme was thermostable and retained 80% of its activity after 1 h at 50°C. The highest reducing sugar of 8900 µg/ml was obtained from locust bean gum hydrolytes after 28 h.

Keywords:

bacterial strains, fungal strains, galactomanno-oligosaccharides, industrial wastes, β -mannanases

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Introduction

Lignocellulose is a major component of plant cell walls and is mainly composed of lignin, cellulose, and hemicellulose. Mannans and heteromannans are a part of the hemicellulose fraction in plant cell walls. The structure of hemicellulose is a key component of many types of sugar such as xylans, mannans, heteromannans, galactans, and arabinans [1]. Mannans and heteromannans are distributed widely in hardwoods and softwoods, seeds of leguminous plants, and bean [2]. They can be divided into four types: unsubstituted 4)-linked (1,β-d mannans, galactomannans, and galactoglucomannans [3]. glucomannans, Mannans, whose main component is d-mannose, are important for several industries, including food, feed, and feed stocks. They can be broken down into simple sugars or oligosaccharides by a synergistic action of endomannanases (EC number 3.2.1.78, mannan endo-1, $4-\beta$ -mannosidase) and exo-acting β -mannosidase (EC number 3.2.1.25). The production

of β -mannanase by microorganisms is more promising because of its low cost, high production rate, and easily controllable condition [4].

Various microorganisms can produce mannanases such as Aspergillus awamori [5], Aspergillus oryzae [6], Penicillium oxalicum [4], Trichoderma harzianum [7], Rhodothermus marinus [8], Bacillus subtilis [9], and Streptomyces ipomoea [10].

Many mannan-based carbon sources including locust bean gum, guar gum, and copra meal have been used to cultivate filamentous fungi [11–13]. Moreover, various inducers were used to improve mannanase production. Chaiongkarn *et al.* [14] isolated microorganisms from soil using copra meal as a carbon source for their growth.

Therefore, this study aimed to search for cheaper carbon and nitrogen sources for the production of mannanase and oligosaccharides.

Materials and methods Materials

Locust bean gum was obtained from Sigma Chemicals (3050 Spruce St. St. Louis, MO 63103, USA) (a galactomannan from the seeds of *Ceratonia siliqua*, which consists of a straight-chain polymer of mannose with galactose branches on every fourth mannose). Coffee residue was bought from the local market (Giza, Egypt). All other chemicals used were of analytical grade.

Microorganisms

In this study, seven fungal strains, namely, Aspergillus niger, Aspergillus repens, Penicillium corylophilum, Penicillium humicola, Penicillium spp., Penicillium spp. v, and Trichoderma viride, and five bacterial strains, namely, Bacillus circulans, Bacillus licheniformis, Bacillus megaterium, B. subtilis, and Geobacillus stearothermophilus were obtained from the culture collection of the National Research Center, Dokki, Cairo, Egypt. All the fungal strains were maintained on potato dextrose agar and incubated at 30°C for 7 days before storage at 4°C with monthly subculturing. All the bacterial strains were maintained on nutrient agar for 48 h at 37°C and then stored at 4°C with monthly subculturing.

Culture media

For fungi

The basal medium for inoculum and enzyme production included: peptone (2 g/l); ammonium sulfate (1.5 g/l); urea (0.3 g/l); MgSO₄·0.7H₂O (0.5 g/l); K_2 HPO₄ (10 g/l); and locust bean gum (10 g/l) [6]. The pH of the medium was adjusted at 5.3 before autoclaving. Each 250 ml Erlenmeyer flask contained 50 ml of the medium and was autoclaved for 15 min at 121°C. An inoculum culture was obtained by culturing the fungal strains in the above medium at 30°C for 48 h with shaking at 150 rpm. The culture flasks were inoculated by 10% of the inoculum and incubated at 30°C in a shaking incubator at 150 rpm for different periods. Thereafter, the fermented medium was centrifuged to separate the mycelium from the culture filtrate and the filtrate was used as the crude enzyme solution [6].

For bacteria

The basal medium for inoculum and enzyme production included beef extract (0.5 w/v %); peptone (1.0 w/v %); yeast extract (0.5 w/v %); NaNO₃ (0.5 w/v %); K₂HPO₄ (0.5 w/v %); MgSO₄·0.7H₂O (0.02 w/v %); and locust bean gum (2 w/v %). The pH of the medium was adjusted to 7.0 before autoclaving. The crude enzyme solution was obtained as mentioned above [15].

Estimation of biomass

The separated cells were washed with water and dried at 60° C until a constant weight was obtained.

Enzyme assay

An assay was performed by incubating 0.5 ml of appropriately diluted culture filtrate with 1 ml of 1% (w/v) locust bean gum (in 50 mmol/l sodium citrate buffer at pH 5.0) for 10 min at 50°C [6]. The reducing sugars produced were determined using the Nelson–Somogyi technique [16]. One unit of enzyme activity was defined as the amount of enzyme that released 1 μ mol of mannose/ml/min.

Protein determination

This was carried out according to the method of Lowry *et al.* [17].

Determination of total sugars

Carbohydrate contents were determined using the phenol sulfuric acid method of Dubios *et al.* [18].

Optimization studies

The enzyme activity was tested at different incubation periods (ranged from 4-12 days) with different culture techniques (static and shaking) (at 150 rpm) culture techniques were tested. The effects of addition of various carbohydrates, and organic and inorganic nitrogen were evaluated in relation to enzyme yield. The experiments were conducted in triplicate, and the results are the average of these three independent trials.

Hydrolysis study

The ability of the produced enzyme to hydrolyze galactomannan polymer was tested in reaction mixture consisted of 2 ml enzyme solution (35 U/ml) and 2 ml 2% (w/v) locust bean gum (in 50 mmol/l citrate phosphate buffer pH 5.5) and carried out at 40°C for 28 h. The reactions were stopped by boiling for 10 min after 1, 2, 3, 4, 5, 6, 7, 8, 17, 20, 24, 26, and 28 h of incubation. The amounts of reducing sugar of hydrolysis products were estimated using Somogyi methods. Hence, the hydrolysis product patterns were determined by thin-layer chromatography using propanol : water (8.5 : 1.5 v/v) as the mobile phase. Detection was performed by spraying with phenol-sulfuric acid reagent as follows:

The chromate plates were sprayed with a solution containing 3 g phenol and 5 ml of concentrated sulfuric acid in 95 ml of ethyl alcohol and then heated for 10-15 min at 110° C [19].

Results and discussion

The results in Table 1 show that among the fungal cultures investigated, *P. humicola* and *Penicillium* spp. v were the most potent microorganisms and produced

Table 1 Survey	of some fungal strains for	the production
of extracellular	β-mannanase in shaking c	ultures

Fungal strain	Incubation	Dry weight	Protein	E activity
	period (days)	(g/flask)	(mg/ml)	(U/ml)
Aspergillus	4	0.37	0.75	0.64
niger	7	0.35	1.46	0.72
	10	0.33	1.31	0.41
	12	0.32	1.41	0.30
Aspergillus	4	0.36	0.24	0.14
repens	7	0.36	0.45	0.06
	10	0.32	0.23	0.00
	12	ND	ND	ND
Penicillium	4	0.37	0.35	0.68
corylophilum	7	0.30	1.52	0.79
	10	0.23	1.44	0.37
	12	0.23	1.53	0.40
Penicillium	4	0.32	1.28	4.30
humicola	7	0.26	1.33	7.20
	10	0.27	1.44	8.80
	12	0.23	1.72	8.26
Penicillium	4	0.34	1.42	0.59
spp.	7	0.25	1.51	0.62
	10	0.21	1.46	0.79
	12	ND	ND	ND
Penicillium	4	0.35	0.81	5.21
spp. v	7	0.38	1.30	6.30
	10	0.28	1.26	7.75
	12	0.25	1.47	7.04
Trichoderma	4	0.40	1.33	0.21
viride	7	0.30	1.39	0.21
	10	0.26	1.55	0.11
	12	ND	ND	ND

^aβ-mannanase activity (U/ml).

the highest mannanase activity (8.8 and 7.75 U/ml, respectively) after 10 days, so they selected for further studies. Table 1 also indicated that the mannanase activity of other cultures was ranged from 0.06 to 0.79 U/ml. No definite correlation was found between mycelial dry weight and mannanase activity of the culture filtrate. The protein content of the culture filtrate was not a criterion in the productivity of mannanase activity. All the bacterial tested were not promising (data not shown).

Time course of mannanase production

The time course of mannanase production by the static culture technique (in an incubator) or shaking culture (on a rotary shaker at 150 rpm) was studied for *P. humicola* and *Penicillium* spp. v. The results presented in Table 2 show that mannanase was maximally produced after 10 days of fermentation by the shaking technique (8.8 U/ml for *P. humicola* and 7.75 U/ml for *Penicillium* spp. v). Blibech *et al.* [20] found that the maximum mannanase yield (8 U/ml) by *Penicillium accitanis* was observed on the sixth day of incubation. Generally, the highest level of β -mannanase produced from fungal strains was obtained after 3–11 days as reported by other authors [21,22].

Effect of different carbon sources

Agroindustrial byproducts are available in large amounts and they have been used for the production of several enzymes [23,24]. Several types of agroindustrial byproducts were evaluated as substrates for mannanase production in comparison with locust bean gum (control) (Table 3). *P. humicola* and *Penicillium* spp. v were grown, with significant differences in the raw materials. In case of *P. humicola* sesame waste was enhanced the mycelial

Table 2 Biosynthesis of β-mannanase using shaking and static culture techniques at different incubation periods

Fungal	Time course	Shaking culture		Static culture			
strain	(day)	Dry weight (g/flask)	Protein (mg/ml)	E activity ^a (U/ml)	Dry weight (g/flask)	Protein (mg/ml)	E activity ^a (U/ml)
Penicillium	5	0.35	1.28	6.50	0.32	1.66	1.37
humicola	6	0.33	1.33	7.00	0.37	1.69	1.33
	7	0.32	1.33	6.97	0.38	1.60	2.73
	8	0.30	1.61	8.31	0.35	1.62	1.98
	9	0.30	1.27	8.63	0.36	1.60	1.19
10 11 12	10	0.27	1.40	8.81	0.40	1.22	1.62
	11	0.25	1.35	8.33	0.41	1.32	2.56
	12	0.24	1.72	8.12	0.38	1.37	2.44
Penicillium	5	0.28	1.60	6.10	0.32	2.14	2.05
spp. v	6	0.29	1.97	6.13	0.34	2.05	2.90
	7	0.32	1.99	6.30	0.32	3.12	4.25
	8	0.31	1.98	7.13	0.30	2.11	3.38
	9	0.32	2.06	7.10	0.32	1.84	3.10
	10	0.30	2.32	7.75	0.31	2.02	2.50
	11	0.30	2.34	7.74	0.28	1.91	2.19
	12	0.28	2.35	7.04	0.26	2.30	1.68

^aβ-mannanase activity (U/ml).

Carbon source	Penicillium humicola			Penicillium spp. v		
	Dry eight (g/flask)	Protein (mg/ml)	E activity ^a (U/ml)	Dry weight (g/flask)	Protein (mg/ml)	E activity ^a (U/ml)
Gum locust bean ^b	0.26	1.40	8.80	0.28	2.00	7.75
Black seeds waste	1.37	7.30	0.20	1.40	8.34	0.43
Ceratonia seeds	0.28	2.83	8.87	0.70	6.79	8.39
Coffee residue	1.86	7.38	10.30	3.00	5.00	5.00
Corn cobs	1.30	3.39	0.18	1.23	2.82	0.23
DOM	2.13	3.18	1.14	1.89	3.20	0.60
Erucasativa waste	1.77	4.49	0.23	0.36	4.57	0.15
Defatted palm kernel wastes	0.49	2.30	2.01	3.53	3.05	3.21
Potato peels	0.65	3.74	0.45	1.11	4.41	0.15
Rice bran	0.99	3.39	1.06	1.26	4.02	1.39
Sesame waste	2.34	6.34	0.51	1.36	11.48	0.00
Wheat bran	0.79	2.77	1.38	0.92	3.22	0.29
Wheat embryo waste	0.75	3.37	0.18	1.07	5.85	0.28
Wheat husk	1.64	3.20	1.49	1.43	3.57	0.40

Table 3 Effect of different carbon sources on the production of *Penicillium humicola* and *Penicillium* spp. v extracellular β -mannanase

^aβ-mannanase activity (U/ml); ^bControl.

growth (2.34 g) but the enzyme activity was very low (0.51U/ml), whereas rice bran, hyphaene (dom), wheat bran, wheat husk, and defatted palm kernel wastes reduced the activity to about 12-23% of the control. It seems that defatted palm kernel waste improved the growth of Penicillium spp. v (3.53 g/flask), but the enzyme activity was low as 3.21 U/ml (Table 3). From all the agricultural waste used, ceratonia seeds promoted the biosynthesis of β -mannanase for *Penicillium* spp. v and yielded 8.39 U/ml. It is clear that both coffee residue and ceratonia seeds were the best inducers for mannanase synthesis by P. humicola (10.3 and 8.87 U/ ml, respectively). Coffee residue increased the activity by 1.2-fold compared with locust bean gum. Chantorn et al. [4] found that Robusta coffee residue appeared to be a more efficient carbon source for Penicillium oxalium KUB-SN2-1 mannanase. The large variation in the mannanase activity by using different wastes in the nutrition medium may be due to the different in the nature of cellulose, or hemicellulose and/or the presence of some other components in these materials (activators or inhibitors) and variation in substrate accessibility. On comparison with other fungal producer and wastes (Table 4), it was observed that our results were higher than those reported by other mannanase producers.

Therefore, coffee residue and ceratonia seeds were used for *P. humicola* and ceratonia seeds waste for *Penicillium* spp. v as a sole carbon sources in the subsequent experiments (replacing locust bean gum).

Effect of nitrogen source

The mechanisms that govern the formation of extracellular enzymes are influenced by the availability of precursors for protein synthesis. Furthermore, the

Table 4	Comparison	of mannar	ase activ	ities obt	ained by
several	fungi reporte	d by other	authors	with our	results

Organism	Carbon source	E activity ^a (U/ml)	References
Aspergillus niger gr	Copra meal	1.966	[25]
A. flavus	Copra meal	1.325	[25]
A. niger	Palm kernel cake	2.48	[26]
Sclerotium rolfsii	Palm kernel cake	3.16	[26]
Trichoderma harzanum	Wheat bran	8.20	[7]
Thermomyces Ianuginosus	Corn cobs (coarse)	0.3	[27]
Schizophyllum commune	Corn cobs (coarse)	3.24	[27]
S. commune	Wheat bran	0.9	[27]
S. commune	Wheat straw	7.7	[27]
Penicillium occitanis	Acacia seed	7.9	[27]
P. humicola	Coffee residue	10.3	This study
P. humicola	Ceratonia seeds	8.87	This study

^aβ-mannanase activity (U/ml).

nitrogen source can significantly affect the pH of the medium during the course of fermentation [28]. The effect of various inorganic and organic nitrogen sources on mannanase synthesis was studied. This was done by eliminating (NH₄)₂SO₄, peptone, and urea from the original culture medium and using (on equivalent *N*-basis) ammonium sulfate; baker's yeast; peptone; sodium nitrate; urea; or yeast extract. The results in Table 5 indicated that for P. humicola, the control media or peptone or yeast extract appeared to be the best nitrogen sources that enabled the production of the highest mannanase activity using coffee residue as a sole carbon source (10.3, 10.0, and 9.5 U/ml, respectively) and yielding 8.87, 8.8, and 8.5 U/ml, respectively, when using ceratonia seeds as a carbon source (Table 5). Also, the effect of different nitrogen sources using Penicillium spp. v showed that the mixture of ammonium sulfate, peptone, and urea (control) produced the highest

Nitrogen	Coffee waste			Ceratonia waste		
source	Dry weight (g/flask)	Protein (mg/ml)	E activity ^a (U/ml)	Dry weight (g/flask)	Protein (mg/ml)	E activity ^a (U/ml)
Control ^b	1.86	7.20	10.30	0.28	2.83	8.87
Baker's yeast	1.91	3.62	9.11	0.37	2.25	5.79
NaNO ₃	1.91	4.44	6.41	0.33	2.97	4.67
NH ₄ SO ₄	1.89	3.68	4.15	0.25	1.14	4.50
Peptone	1.85	6.90	10.00	0.29	3.66	8.80
Urea	2.10	5.00	3.53	0.34	3.06	5.86
Yeast extract	1.86	6.80	9.50	0.33	3.20	8.50

Table 5 Effect of different nitrogen sources with coffee waste and ceratonia waste on the production of *Penicillium humicola* extracellular β-mannanase

^aβ-mannanase activity (U/ml); ^bControl nitrogen source: ammonium sulfate (0.15)+peptone (0.2)+urea (0.03).

mannanase activity (8.4 U/ml), followed by the use of only yeast extract as a nitrogen source (7.4 U/ml), whereas inhibition occurred with the other nitrogen sources (Table 6). Our results are in agreement with those obtained previously by Hashem *et al.* [6]. Some investigators reported that fungi produce more enzymes on the addition of complex organic nitrogen sources [28,29]. Naganagouda *et al.* [25] found that the best nitrogen source was the combined form of yeast extract and ammonium nitrate for *Aspergillus* spp.; however, Youssef *et al.* [30] reported that ammonium chloride was the best preferable nitrogen source for *A. niger*.

 β -Mannanase obtained from *P. humicola* (10.8 U/ml) was higher than that obtained from *Penicillium* spp. v; therefore, *P. humicola* was chosen for further work and the properties of its crude enzyme were studied.

Some properties of the crude *Penicillium humicola* β -mannanase

Effect of pH value of the reaction mixture

P. humicola mannanase showed optimum activity at pH 5.5 (Fig. 1). In general, optimum pH for the activity of most fungal mannanases was in the acidic range [3,6,31,32].

Effect of temperature of the reaction mixture

P. humicola mannanase had an optimum temperature for activity at 50°C. It was still active at a higher temperature and retained 89 and 83% of its activity at 55–60°C, respectively (Fig. 2). There are several commercial advantages in carrying out enzymatic reactions at a higher temperature [33]. Enzymatic digestion at a high temperature (60–65°C) may reduce microbial contamination of the material being processed. In addition, higher temperatures increase the rate of substrate digestion and increase the solubility of the polymeric substrates such as carbohydrates, rendering them more amenable to enzymatic attack [34].

Table 6 Effect of different nitrogen sources with ceratonia waste on the production of *Penicillium* spp. v extracellular β -mannanase

Nitrogen source	Dry weight (g/flask)	Protein (mg/ml)	E activity ^a (U/ml)
Control ^b	0.70	6.79	8.39
Baker's yeast	1.38	6.04	0.23
NaNO ₃	1.14	6.55	0.13
NH ₄ SO ₄	1.00	5.02	0.12
Peptone	1.26	5.30	0.03
Urea	1.29	6.62	0.42
Yeast extract	1.34	6.33	7.43

^aβ-mannanase activity (U/ml); ^bControl nitrogen source: ammonium sulfate (0.15)+peptone (0.2)+urea (0.03).



Effect of pH of the reaction mixture on the crude *Penicillium humicola* β -mannanase. Control: at pH 5.0 represent 100%.

pH stability

The pH stability of the tested enzyme was investigated after preincubation of the crude enzyme in buffer with different pHs (4.5–6) for different periods (15–60 min). The crude enzyme showed good stability within a broad pH range of 4.5–6 for 60 min. The enzyme retained about 81 and 82% of its original activity after 60 min of incubation at pH 5 and 5.5, respectively. Also, it retained 80% of its activity after 60 min of exposure at pH 6.0 (Fig. 3).

Thermal stability

The enzyme solution was incubated in the absence of its substrate at 40, 45, 50, and 55°C in a water bath and the residual activities at different periods up to 1 h were determined under the optimum conditions (pH 5.5, 50°C). The enzyme retained 98.4% of its activity after 60 min at 40°C and 95% of its activity at 45°C. After heating the enzyme at 50°C up to 15 min, most of the activity was retained (96%) and still retained 79.8% of its activity after 60 min (Fig. 4). The enzyme was still active after 15 and 30 min of incubation at 55°C and yielded 86 and 56.4% activity, respectively. The most adverse effect on the crude enzyme was after 1 h (36.9%) at 55 and 60°C.

Hydrolysis property

The time course of hydrolysis of locust bean gum by crude extracellular *P. humicola* β -mannanase was



Effect of temperature of the reaction on the crude *Penicillium humicola* β -mannanase. Control: at pH 5.5 and temperature 50°C represent 100%.

Figure 4



Thermal stability of the crude *Penicillium humicola* β -mannanase.

studied. The amount of reducing sugars released is shown in Table 7. The highest reducing sugar (8900 µmol/ml) was achieved after 28 h, followed by 26 h (8870 µmol/ml). In addition, various sizes of oligosaccharides detected by thin-layer chromatography were obtained from the hydrolysis locust bean gum as shown in Fig. 5a and b. Similarly, mannanase from P. oxalicum KUB-SNS-1 hydrolyzed copra mannan into mannotriose and mannabiose [4]. Hence, some fungal mannanases hydrolyze mannotetraose to mannotriose through and mannabiose a transglycosylation reaction [35]. The authors showed that P. humicola mannanase efficiently hydrolyzed locust bean gum into galactomanno-oligosaccharides. Mannanase produced from P. humicola had interesting properties and could be applied in a prebiotic preparation. However, the degradation products and the most suitable conditions to obtain higher quantities of oligosaccharides still need further investigation.

Figure 3



pH stability of the crude Penicillium humicola β-mannanase.

Table 7 Hydrolysis of locust bean gum by Penicillium	
humicola extracellular β-mannanase at different time inter	vals

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Time of hydrolysis (h)	Reducing sugar (%)
1	22.78
2	28.50
3	38.50
4h***	43.40
5h	47.20
6h	50.40
7h	53.20
8h	57.00
17h	73.00
20h	75.60
24h	83.60
26h	88.70
28h	89.00

Figure 5





(a) Locust bean gum degradation by extracellular β -mannanases at various periods of 1, 2, 3, 4, 5, 6, and 7 h. Lan a: mannose, lan b: melibiose, lan c: raffinose, lan d: stachyose, lan 1: 1 h, lan 2: 2 h, lan 3: 3 h, lan 4: 4 h, lan 5: 5 h, lan 6: 6 h, lan 7: 7 h, lan e: mannose+melibiose +raffinose+stachyose. (b) Locust bean gum degradation by extracellular β -mannanases at various periods of 7, 8, 17, 20, 24, 26, and 28 h. Lan a: mannose, lan b: melibiose, lan c: raffinose, lan d: stachyose.

Conclusion

This study focuses on the optimization of culture parameters for the maximal production of crude extracellular mannanase from *P. humicola* using agricultural waste as a carbon source. The modified medium with an initial pH of 5.5 at 30°C produced the highest mannanase activity of 10.3 U/ml after 10 days. Finally, the enzyme tested was found to have

the ability to hydrolyze galactomannan and produced galactomanno-oligosaccharides, which can be used in food and feed industries.

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Conflicts of interest

There are no conflicts of interest.

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