



Structure properties and adsorption capacity of 25wt. %SnO₂ /MCM-41 nanoparticles modified by phosphate ions

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Abstract: Phosphated tin oxide-silica catalysts were synthesized by the sol-gel method using TEOS as silica source, CTAB as a surfactant, SnCl₄.5H₂O as precursor, and H₃PO₄ in water as a modifier, followed by thermal treatment of the mixture. The composite exhibit a high adsorption capacity of brilliant green (BG) as a cationic organic dye. The sample was systematically characterized by XRD, TEM, and FT-IR techniques.

keywords: MCM-41, SnO₂, Adsorption capacity, Brilliant green dye, Sol-gel synthesis

1.Introduction

Nowadays the chemical industry to decrease the usage of dangerous environmentally chemicals facing a great challenge. Searching for a better method for chemical industries is become the center of this problem, and drawing a great attention to the scientist all over the world. Using solid acids catalyst is an important alternative to strategy of clean and safe process for environment greatest protection. Numerous types of binary mixed oxide systems have higher acid sites surface than single oxide [1]. Metal oxide-silica has lately drawn a lot of attention as it has acid strength more than alumina-silicates and yield positive results for several acid-catalyzed reactions[2]. However, the formation mechanism of acid sites has not been properly comprehend still has suggested that Brønsted sites are produced on silica reached mixed oxides, as Kung Lewis sites predominates on metal oxide integrated samples with silica [3]. Tin oxide considers one of the greatest useful resources as its applications potential, mostly the catalyst besides, carrier in maintained catalysts. As significant non-stoichiometry and crystal defects, tin oxide nanoparticles can be used more efficiently as a catalyst due to the faster

of the oxide ions within the SnO₂ nanoparticles to grow the surface to volume ratio [4]. Precipitation, sol-gel, hydrothermal, microwave-assisted syntheses, and ultrasonic

spray pyrolysis are consider as several routes in chemistry that used to creating nanoparticles of mesoporous metal oxides as reported before [5]. But the most economical technique is sol-gel in mono- and poly component systems where it apposite to obtain the nanoparticles of metal oxide with high dispersion and limited size disaggregated, [6]. Otherwise, Si-MCM-41, have more orderly pore system for the coating metal species as SnO₂ nanoparticles which improved gases detect availability. Beside the sol-gel method was used to stabilize nano-sized SnO₂ particles on SiO₂ sheets by using encapsulating organic precursors in Si-MCM-41 pores using impregnation and chemical vapor deposition (CVD) techniques. The SnO₂ particles dimensional which detected using the sol-gel technique is located between 3 and 20 nm based on using acidic or basic path way. TEM, DR-UV/Vis, and adsorption isotherms' analysis confirming the two-dimensional of SnO₂ structure on the internal pores wall due to the strong interactions between the tin oxide species and the Si-MCM-41 silanol groups [7]. The wide bandgap tin dioxide semiconductor as a n-type, ($E_g = 3.5 \sim 3.96$ eV.), transparent to visible light. The tin dioxide-based materials have many potentials or demonstrated applications in various fields, as the converting of solar energy, encapsulating antistatic, catalysis, the sensing of gas, and the preparation of transparent electrode. Among

these applications, semiconductor gas sensors based on Sn are appropriate instruments for detection of the inflammable or the toxic gases which diluted in air such as H₂, CH₄, N₂O, CO, H₂S, NO₂, in addition to methanol, and ethanol [8]. A variation of catalysts which based upon tin compounds such as tin (II) (acetate, chloride, 2-ethyl hexanoate, and stearate) have been examined in the reactions of esterification and transesterification toward treating acid vegetable oils. All of these, otherwise tin (II) stearate, illustrate respectable catalytic activity in the transesterification reaction [9]. The single oxides altered (tin oxide silicate) within diverse anions such as SO₄²⁻, PO₄³⁻, WO₄²⁻, F⁻ etc. improving the acidity and further physicochemical catalyst features as thermal stability, mesoporosity, etc. [10-12]. Nevertheless these anions altered metal oxides textural features are very poor as its low surface areas and the distributions of wide pore. While much stronger acid sites, have been required in chemical progressions, and it is desired to integrate more too stronger acid sites using alternating binary mixed oxides with anions. Lewis and Bronsted acidic sites were developed in anion modified metal oxide-silica mixed oxides [13-15]. The preparation method affected powerfully the acidity of systems. Phosphated metal oxides have attracted attention. As catalysts of phosphate-based solid acids have demonstrated quite effectiveness in numerous industrially imperative acid-demanding reactions.

2. Experimental

2.1 Materials

All reagents were utilized without further purification and were bought from Sigma-Aldrich.

The chemicals operated for the preparation of the catalysts are: tetraethyl orthosilicate (TEOS) (Si (OC₂H₅)₄, 99.0%, cetyl trimethyl ammonium bromide (CTAB), ammonia

Bragg's law and its association with the unit cell parameter are fused into conditions (2-1) and (2-2). Where the ordinary crystallite size of particles was constrained by XRD line augmenting strategy using Debye-Scherrer condition (2-3)

$$n\lambda = 2d_{100}\sin(\theta) \quad (2-1)$$

hydroxide solution (NH₄OH) 33%, tin chloride (SnCl₄.5H₂O), and orthophosphoric acid (H₃PO₄) 98%.

2.2. Preparation of 35%PO₄³⁻/25%SnO₂/MCM-41 nanoparticles

The nanoparticles of SnO₂/MCM-41 was prepared using a sol-gel technique as reported before [16]. By dissolving 0.125 gm SnCl₄.5H₂O in 10 ml H₂O as metal oxide source then added to a suspension of 0.5 g. MCM-41 in 10 ml distilled water to form homogenous solution using magnetic stirrer after that drops wise of aqueous diluted ammonia was added until the formation of the white gel-like precipitate which was allowed to settle down for 2 hrs. and then continuously stirred for 30 min. The precipitate was filtered and dried at (60-80) overnight then the calcination of the precipitate was taken place at 550°C in a muffle furnace to make sure of removal of all chloride ions as SnO₂ has thermal stability up to 500°C and forming SnO₂/MCM-41. Phosphate ions impregnated sample was obtained by mixing known amounts of calcinated SnO₂/MCM-41 sample with the appropriate amount of 3M H₃PO₄ in 10 mL distilled H₂O with stirring for 4 hrs. at room temperature. The mixture was kept for 48 hrs. to ensure that H₃PO₄ was completely adsorbed on SnO₂/MCM-41 surface. The samples were calcined at 300 °C for 4 hrs. to remove unreacted phosphoric acid [17].

2.3 Techniques

2.3.1 X-ray diffraction analysis (XRD)

X-ray diffraction analysis of 35%PO₄³⁻/25% SnO₂/MCM-41 sample was recorded at a high angle using PW 15 (Philips), and Cu K α radiation source with Ni channel at a low and high point. The instrument was controlled at 40 kV and 45mA. The examination was made for 2 θ point from 1 to 50 degrees, with a stage volume of 0.02 and step time of 2 seconds.

$$a_o = \frac{2d_{100}}{\sqrt{3}} \quad (2-2)$$

$$D = \frac{0.9\lambda}{\beta \cos \theta} \quad (2-3)$$

where λ is radiation wavelength (Å), D is crystal size, θ = angle of reflection and β is the line breadth (radians) [18].

2.3.2. Transmission electron microscopy (TEM)

Transmission electron microscopy photograph and particle volume have gotten utilizing Jeol-Jem-2100 transmission electron microscope working at 120 KV. TEM tests were set up by soaking in a water suspension of proper sample powders onto a copper lattice enclosed which dried at a surrounding temperature and through holey carbon foil [19].

2.3.3. Fourier transform-infrared spectra (FT-IR)

Fourier transform-infrared spectrum of the prepared 35wt.% PO_4^{3-} /25% SnO_2 /MCM-41 nano sample was trailed by utilizing the in-situ FT-IR spectroscopic procedure on Nicolet Magna-IR 550 spectrometer through a 4cm^{-1} determination and 128 outputs in the mid-IR region $350\text{--}4000\text{ cm}^{-1}$. The solid sample was crushed with KBr and hard pressed into a thin wafer which was set interior the IR cell and afterward the spectrum was recorded [20].

2.4. Adsorption activity of BG dye on PO_4^{3-} /25wt.% SnO_2 /MCM-41

Adsorption capacity of BG dye carried on system consist of 50 mL of BG dye with initial concentration 100 mg/L using 0.05 g/L of activated sample dose. The solution was stirred for 1 hour at 25°C and 250 rpm to get an adsorption/desorption stability. At given time intervals, 1.0 ml of the suspension was taken and centrifuged until the end of full separation. The remaining dye concentration was obtained by UV-visible spectrophotometer at a wavelength (λ_{max}) = 625 nm.). The adsorbed quantity of BG at stability (q_e mg/g), has been determined by the equation.

$$q_e = [(C_o - C_e) V] Wt \quad (2-4)$$

Where C_o is the initial concentration of BG dye (mg/l), C_e is the equilibrium concentration of BG dye (mg/l), V (L) is the volume of solution and $wt.$ is the weight of the solid catalyst (g) [21]. Several adsorption effects such as contact time, initial concentration of BG dye, adsorbent weight, and calcination temperature have been studied BG dye.

3. Results and discussion

3.1. X-ray diffraction analysis

Figure1, shows the low X-ray diffraction lines of 35wt.% PO_4^{3-} /25% SnO_2 /MCM-41 sample calcined at 300°C which indicates the presence of one reflection between $2\theta = 0$ to 10° . The position of the peak is $2\theta = 2.345^\circ$ ($d = 37.67550\text{ \AA}$).

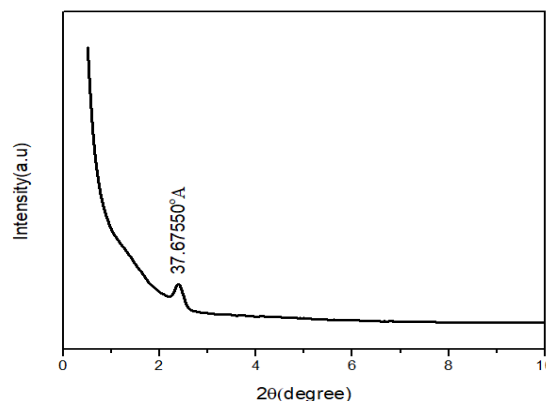


Fig.1. The low angle X-ray diffraction of 35wt.% PO_4^{3-} /25% SnO_2 /MCM-41

Which confirm the mesoporous hexagonal lattice of MCM-41. The low peak data confirm the formation of mesoporous MCM-41 sheets with super high crystallinity and porosity.

In Fig. (2), a strong intense peaks confirmed the tetragonal rutile structure of SnO_2 according to the standard XRD pattern [22]. The sharp and narrow peaks located at $2\theta = 26.53, 34, 38, 51.71, 54.75, 61.79, 65$ and 65.8° indicate a high degree of crystallinity of SnO_2 in the nanocomposite [23]. This figure shows aboard hump in the range of $2\theta = 20\text{--}30^\circ$ indicating the amorphous nature of MCM-41[24] due to the addition of SnO_2 to the support.

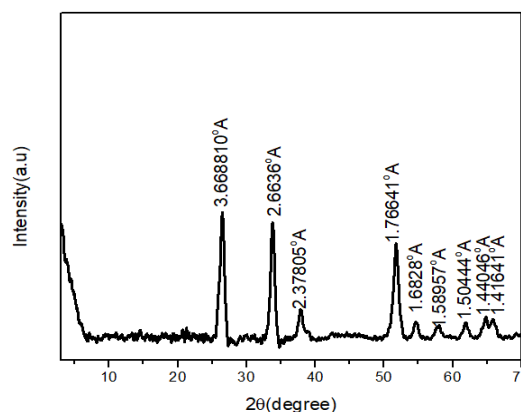


Fig.2. The wide-angle X-ray diffraction of 35wt.% PO_4^{3-} /25wt.% SnO_2 /MCM-41

No other peaks corresponding to the presence of phosphate is noticed that indicates PO_4^{3-} ions are incorporated into SnO_2 /MCM-

41 crystal lattice, or that PO_4^{3-} content is too little to be detected [25]. The higher intensities of the peaks resulted from the bigger grain size (10-30) nm in addition to better crystallinity of SnO_2 . After loading PO_4^{3-} 35 wt. % onto 25 wt. % SnO_2 / MCM-41 the intensity of the peaks at $2\theta=26.53, 34, 38, 51.71, 54.75, 61.79, 65$ and 65.8° increases and the cell volume decrease. It seems that the incorporation of PO_4^{3-} into SnO_2 / MCM-41 crystal lattice as well as the increase of population of oxygen vacancies which may cause the distortion of the crystal lattice of parent 25% SnO_2 / MCM-41 sample [26]. The crystalline size (D) of 25% SnO_2 / MCM-41 was calculated using Scherrer equation, for the diffraction line located at $2\theta=26.47^\circ$ was found to be 22.1 nm which agrees with TEM results. While that for 35 % PO_4^{3-} 25wt. % SnO_2 / MCM-41 sample was found to be 19 nm.

3.2. Transmission electron microscopy (TEM)

TEM image confirmed that the homogeneous distribution of phosphate ions within the SnO_2 / MCM-41 nanosheets which approve that the impregnation technique is well-suited method for the modification of the surface of SnO_2 / MCM41 (Fig. 3). The results obtained agree well with XRD data.

3.3 Fourier transform-infrared spectra (FT-IR)

Figure (4) illustrates the FT-IR spectra of 35wt. % PO_4^{3-} / SnO_2 /MCM-41. For MCM-41, a broad band appears at $1002\text{--}1259\text{cm}^{-1}$ owing to the Si-O-Si asymmetric stretching. The C-H vibrational stretching and O-H vibration bands appeared at $2923, 3450, \text{ and } 1643\text{ cm}^{-1}$ [27]. The Si-O-Si rocking bending vibrational band appeared at 800 cm^{-1} . The 479 cm^{-1} spectrum band appeared due to the vibrational bending of Si-O. FT-IR spectrum of SnO_2 thermally treated at 550°C was detected in the $500\text{--}700\text{cm}^{-1}$ range. Variation of spectrum bands is due to implications, and mixtures of OH, Sn-O, and Sn-O-Sn beings demonstrate in the $4000\text{--}800\text{ cm}^{-1}$ range; below 800 cm^{-1} there happens the interrupted impacts of lattice vibrations. Because of discovering a suitable resolution in the region $400\text{--}1000\text{cm}^{-1}$, the IR spectrum of the solid sample hydroxyl appeared as a broad band and placed around 3430 cm^{-1} and a small

band near 1230 cm^{-1} are existing, which might be interpret by the existence of strongly bound hydroxyl groups which were condensed in the oxide bulk. To distinguish the vibrations due to OH. The spectrum region ($800\text{--}1400\text{ cm}^{-1}$) included most of FT-IR modes of ortho phosphoric acid. The P-O stretching region are ns $\text{P}(\text{OH})_3$ at 890 cm^{-1} , n as $\text{P}(\text{OH})_3$ at 1094 cm^{-1} (very poor), and n as (PO) at 971 cm^{-1} . The O PO_3 unit that occurs below 550 cm^{-1} may be at 468 cm^{-1} and the stretching modes of P-O spectrum over 750 cm^{-1} may be at 673 cm^{-1} [28].

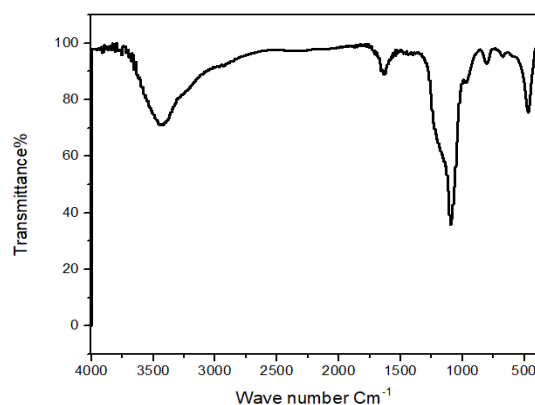


Fig.3. Fourier transform infrared spectra of 35wt. % PO_4^{3-} / 25wt. % SnO_2 / MCM-41

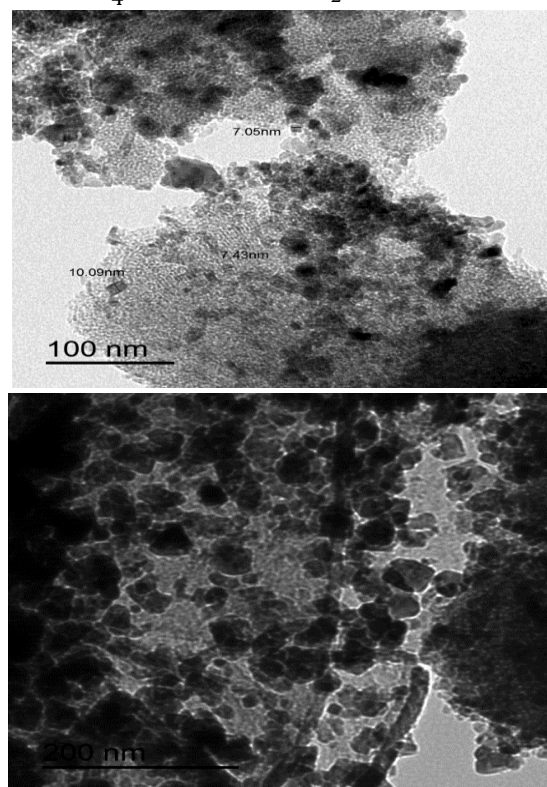


Fig 4. Transmission electron microscopy images of 35wt. % PO_4^{3-} / 25wt. % SnO_2 / MCM-41

3.4. Adsorption capacity of 35wt% PO_4^{3-} /25% SnO_2 / MCM-41 for BG dye

3.4.1. Effect of contact time:

In figure (5) the removal rate of BG increases with the increase of contact time during the first 30 min then gradually increases to reach equilibrium after 60 min. This behavior was observed in the removal rate of BG dye on all calcinated samples.

3.4.2. Effect of Initial dye concentration:

Figure (6) indicates that the adsorption capacity of 35 wt. % PO_4^{3-} / SnO_2 /MCM-41 sample decreases by increasing the initial dye. This might be resulted from the full saturation of the existing active sites of the adsorbent through the increase of initial dye concentration [29, 30].

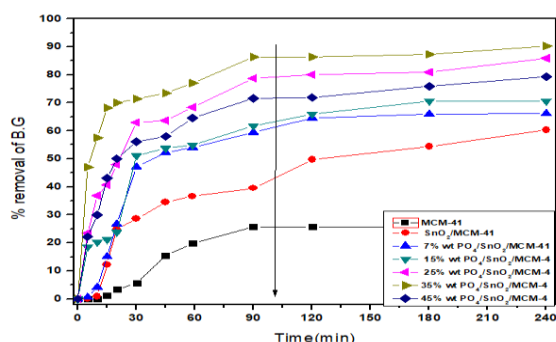


Fig 5: Contact time effect on BG dye adsorption

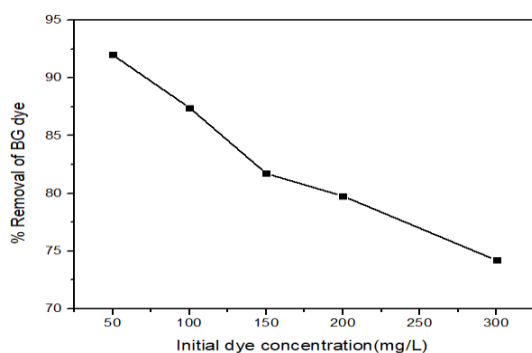


Fig 6 Initial BG concentration effect

3.4.3. Effect of calcination temperature:

Figure 7 indicates that the sample calcined at 300°C show the highest adsorption activity. The decrease in percentage removal of the dye by increasing the calcination temperature up to 500°C might be result from a minor remaining quantity of template on the sample surface and /or due to the evaporation of a part PO_4 as a result of high temperature.

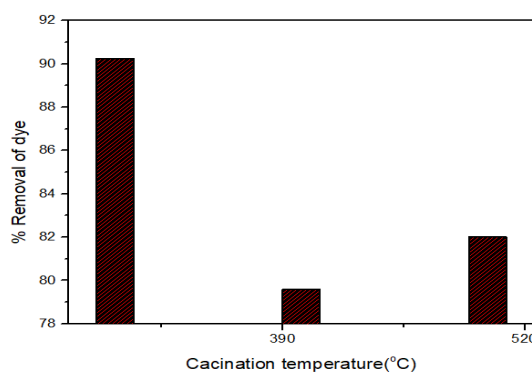


Fig 7 Effect of calcination temperature of 35wt. % PO_4^{3-} / SnO_2 /MCM-41 on % removal of BG dye

3.4.4. Effect of sample reuse

A slight decrease on the adsorption capacity was observed after reusing the sample 4 times at the same conditions. The % removal of BG dye using 35wt% PO_4^{3-} / SnO_2 /MCM-41 was found to be 89.73, 81.70, 81.46, and 75.68% for 1, 2, 3, and 4 runs respectively. The FTIR spectrum of 35wt. % PO_4^{3-} / 25wt% SnO_2 /MCM-41 (Fig.8) show a slight difference between the fresh sample and those after recycling for three times, which indicates the high stability of the sample and its economical use .

3.4.5. Effect of catalyst doses

Sample weight was changed from 0.03 to 0.1g with keeping the dye initial concentration = 100 mg/L for 240 mins. Figure 9 indicates that the % removal of BG dye gradually increases from 70.85, to 90.23% by increasing the weight of sample from 0.03g to 0.1g .The increased removal at high dosage is expected due to the availability of more adsorption sites.

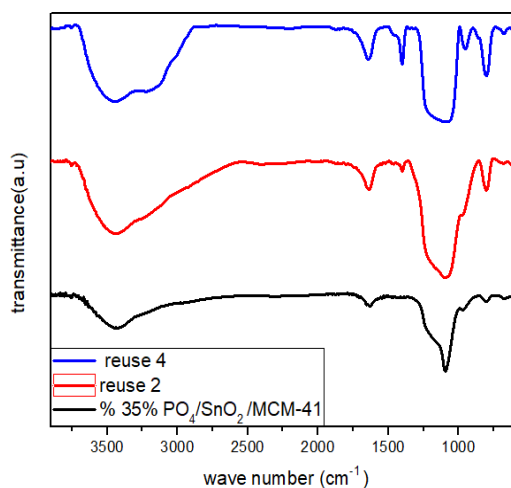


Fig.8 FT-IR of fresh and reused sample.

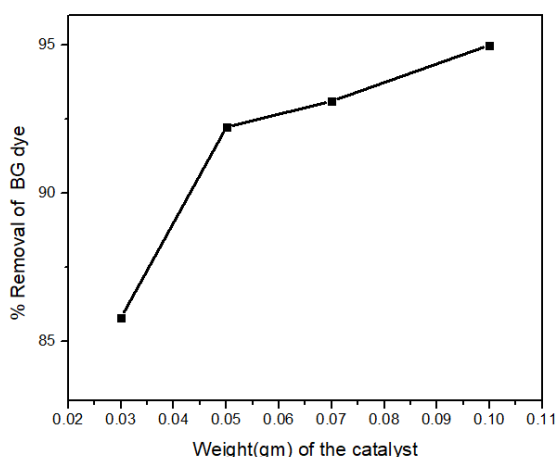


Fig 9: Sample dosage against % removal of BG.dye.

4. Conclusion

An eco-friendly phosphated tin oxide-silica catalyst was synthesized by using the sol-gel method for preparing tin oxide-silica catalyst followed by thermal treating at 550 °C. Then modified with phosphoric acid using impregnation method followed by 300 °C calcination temperature. The sample was characterized by XRD, TEM, and FT-IR techniques. The data demonstrated that 35wt. % $\text{PO}_4^{3-}/\text{SnO}_2/\text{MCM-41}$ possess a mesoporous nanosheets which displays ultrahigh absorbency and crystallinity. The % removal of BG dye was found influenced by loading phosphate ions on $\text{SnO}_2/\text{MCM-41}$, calcination temperature, initial dye concentration, and adsorbent doses. The highest adsorption capacity was obtained for the sample thermally treated at 300 °C.

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