



Metal oxide semiconductors for water remediation application

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Abstract

The ZnO/CuO/ZnFe₂O₄ nanocomposite was successfully synthesized using the co-precipitation method and subjected to calcination at 800°C for 3 hours. The formation of the nanocomposite was confirmed through X-ray powder diffraction (XRD), while its optical properties were evaluated using UV-Vis diffuse reflectance spectroscopy. XRD analysis identified the presence of ZnO, ZnFe₂O₄, and CuO phases, which correspond to JCPDS cards 36-1451, 22-1012, and 45-0937, respectively, with an estimated crystal size of 30.58 nm. The UV-Vis diffuse reflectance spectrum demonstrated that the synthesized nanocomposite effectively absorbed both ultraviolet and visible light, exhibiting band gap energy of 1.87 eV. Furthermore, 0.1 g of the co-precipitated ZnO/CuO/ZnFe₂O₄ nanocomposite was applied in the photo-Fenton catalytic decolorization of a 50 mL remazol red solution (1.6×10^{-5} M) in the presence of 3% H₂O₂, achieving an apparent rate constant of 0.005 min⁻¹ and a decolorization efficiency of 79.5%.

Key Words:

Photo-Fenton – ZnO – ZnFe₂O₄ – CuO – Co-precipitation – Remazol Red

1. Introduction:

One of the serious global challenges facing humanity in this era is providing a sustainable source of clean water. Many factors affect water quality, such as industrial and agricultural waste, which contain highly toxic pollutants like dyes and

other organic compounds. Since water is essential for human life, its pollution is a major problem that requires urgent action and effective solutions (Abdel-Raouf et al., 2019, 018-034). Photo-oxidation technologies are among the most promising and effective methods for water

purification. They rely on the power of ultraviolet light from sunlight to oxidize and reduce pollutants in different environments (Iyyappan et al., 2024, 100599–100615).

The essence of these methods lies in the absorption of sunlight or UV light by contaminated water in the presence of an oxidant and catalyst, which helps generate reactive oxidizing species that break down pollutants into non-toxic molecules such as water, carbon dioxide, and inorganic salts. Examples of these oxidants include hydrogen peroxide, ozone, and persulfate, which in turn produce reactive oxidizing species under the influence of various solar radiation components.

These methods offer several advantages, such as easy process control, harmless byproducts, no need for off-gas treatment, and no requirement for multiple treatment stages, in addition to the complete removal of pollutants (Iyyappan et al., 2024, 100599–100615; Khader et al., 2024, 100384–100398).

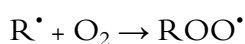
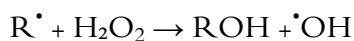
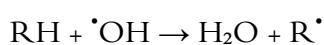
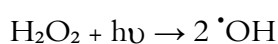
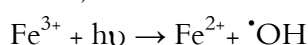
The effectiveness of the photo-oxidation process depends on the oxidizing agent involved. One of the important oxidants is the hydroxyl radical due to its characteristics, such as high reactivity, strong oxidizing power, easy generation, short lifespan, and harmless nature (Sharma et al., 2020, 221–255). They are produced through various processes such as hydrogen peroxide/ultraviolet photolysis ($\text{H}_2\text{O}_2/\text{UV}$) that involves photolysis and oxidation simultaneous reactions. UV light cleaves H_2O_2 to form hydroxyl radicals. $\text{H}_2\text{O}_2 + h\nu \rightarrow 2 \cdot\text{OH}$. These radicals interact with organic compounds in water, generating organic radicals that subsequently react with dissolved oxygen to form hydroperoxyl radicals. These newly formed

radicals then trigger oxidation reactions, breaking down contaminants into smaller, harmless fragments (Khader et al., 2024, 100384–100398).

Another process is photolytic ozonation (UV/O_3), where O_3 is a powerful oxidant for organic and inorganic pollutants that produce hydroxyl radicals and others through several reactions (Khader et al., 2024, 100384–100398). Photocatalysis is another technique used to treat contaminant water through producing radicals. In which a photocatalyst (such as TiO_2) is illuminated with energy exceeding its optical band gap, its molecules absorb the energy, causing an electron to move to the conduction band and leaving a hole in the valence band. This electron can either transfer to an acceptor in the solution or be replaced by a donor transferring electrons to the valence band at the solid-liquid interface. Without effective electron and hole trappers, the stored energy disperses due to recombination. The holes in the valence band act as strong oxidants that interact with H_2O to produce $\cdot\text{OH}$ hydroxyl radical, while the conduction band electrons serve as effective reductants which interact with surface adsorbed O_2 to give $\text{O}_2^{\cdot-}$ superoxide radical anions. Those radicals contribute to the breakdown of organic contaminants (Chakravorty & Roy, 2024, 100155–100173; Ikram et al., 2021, e00343–e00385).

Additionally, $\cdot\text{OH}$ radicals can be produced through the homogeneous Fenton reaction – based process in which Fe^{2+} salts react with H_2O_2 (Fenton process; $\text{Fe}^{2+}/\text{H}_2\text{O}_2$; $\text{Fe}^{2+} + \text{H}_2\text{O}_2 \rightarrow \text{Fe}^{3+} + \text{OH}^- + \cdot\text{OH}$) or through Fenton-like process when M^{n+} compounds interact with H_2O_2 ($\text{M}^{n+} = \text{Fe}^{3+}, \text{Co}^{2+}, \text{Mn}^{2+}, \text{and } \text{Cu}^{2+}/\text{H}_2\text{O}_2$) (Das & Adak, 2022, 100282–100302; Machado et al., 2023, 13995–14032; Vorontsov, 2019, 103–112).

Also, there is heterogeneous Fenton-like reaction that involves the interaction of hydrogen peroxide (H_2O_2) with solid compounds containing iron, such as iron oxides, and others. The heterogeneous nature of this reaction allows it to occur at any pH level, in addition to being easy to handle with the possibility of recycling. To maximize the benefit of pollutant degradation through exposure to UV and visible light and the Fenton reaction, the photo-Fenton technique emerges to be effective than Fenton process. Through this reaction hydroxyl radical and others are formed and undergo to degrade the water contaminate according to the following steps (Figure 1): (Machado et al., 2023, 13995–14032; Ribeiro et al., 2024, 591–609; Vorontsov, 2019, 103–112)



The target of our study is to discard remazole red dye from textile waste water through photo-Fenton process using ternary composite photocatalyst. The removal of this dye using $\text{ZnO/CuO/ZnFe}_2\text{O}_4$ nanocomposite through photo-Fenton technology is not recorded yet.

2. The Theoretical Framework

Semiconductor photocatalysts have been widely applied in photo-Fenton process due to their optical and catalytic properties. Zinc oxide is considered to be one of those photocatalysts that has high photocatalytic activity in spite of its limiting application in visible light due to its broad band gap. Combining ZnO with other

semiconductors can enhance its photocatalytic activity based on the charge transfer between them that effectively separate the photogenerated electrons and holes. Zinc ferrite (ZnFe_2O_4) and copper oxide (CuO) are semiconductors can be used to expand the ability of ZnO to absorb visible light rang due to their narrow band gaps. The ternary $\text{ZnO/CuO/ZnFe}_2\text{O}_4$ nanocomposite has a great photocatalytic activity compared to the physical mixed of three oxides due to the formation of $\cdot\text{OH}$ radicals (Bi et al., 2024, 111066–111075).

Synthesizing the ternary nanocomposite from ZnO , CuO , and ZnFe_2O_4 is limited in the literature, and the following presents a review of the existing studies.

Li et al., 2018, prepared the $\text{ZnO/CuO/ZnFe}_2\text{O}_4$ nanocomposite by co-precipitating Zn^{2+} , Cu^{2+} and Fe^{3+} from their salts and tested different the calcination temperature to reach the suitable temperature for ternary composite preparation. Then they characterized the composite with different tools. The photocatalytic activity of the $\text{ZnO/CuO/ZnFe}_2\text{O}_4$ nanocomposite as a photoFenton-like catalyst was examined under ultraviolet (UV), visible (Vis) and near-infrared (NIR) for methyl orange degradation.

Al-Gaashani et al., 2019, used a one-step thermal decomposition method to prepare $\text{ZnO-CuO-ZnFe}_2\text{O}_4$ nanocomposite from salts of Zn, Cu and Fe as precursors at two different temperatures (400 and 500 °C). The crystal structure, the elemental compositions, the morphology, the thermal stability and the light absorption of prepared nanocomposites were examined by X-ray diffraction, X-ray photoelectron spectroscopy, scanning electron

microscope with energy dispersive X-ray spectroscopy, thermogravimetric analysis and UV–Vis diffuse reflectance spectroscopy, respectively.

Bi et al., 2024, synthesized photo-Fenton nanofiber of $\text{ZnFe}_2\text{O}_4/\text{ZnO}/\text{CuO}$ composite by electrospinning technique and characterized by X-ray diffraction, X-ray photoelectron spectroscopy, transmission electron microscopy, electron spin resonance, ultraviolet–visible diffuse reflectance spectroscopy and fluorescence spectroscopy. The photocatalytic of the $\text{ZnFe}_2\text{O}_4/\text{ZnO}/\text{CuO}$ photo-

Fenton like catalyst was evaluated by the degradation of Rhodamine B.

Our study focuses on synthesizing $\text{ZnO}/\text{CuO}/\text{ZnFe}_2\text{O}_4$ nanocomposite using co-precipitation method, characterizing its chemical structure and optical properties by XRD and UV–Vis diffuse reflectance to employ it as a photo-Fenton like catalyst for remazole red decolorizing.

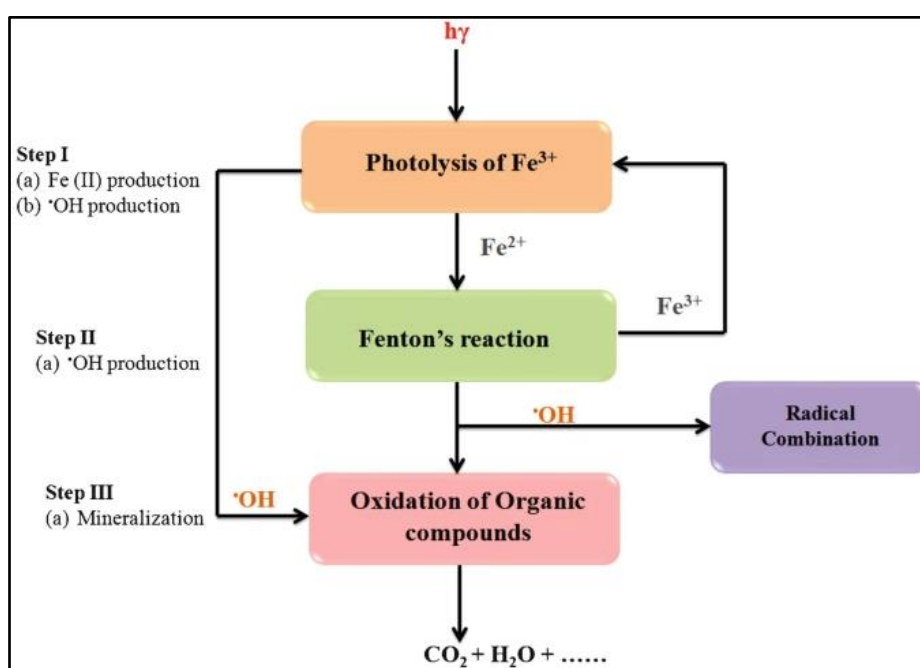


Figure (1): Schematic representation of photo-Fenton pathway (Sharma et al., 2020, 221–255)

3. Methods of Research and the tools used

3.1. Chemicals and equipment

The chemicals utilized in this work include zinc nitrate hexahydrate ($\text{Zn}(\text{NO}_3)_2 \cdot 6\text{H}_2\text{O}$) from WINLAB, cupric nitrate trihydrate ($\text{Cu}(\text{NO}_3)_2 \cdot 3\text{H}_2\text{O}$) from Oxford and Ferric nitrate nonahydrate ($\text{Fe}(\text{NO}_3)_3 \cdot 9\text{H}_2\text{O}$) from LOBA CHEMIE; nitrate salts were stored in a desiccator.

Remazol Red RB-133 with molecular structure illustrated in Figure 2 was obtained from DyeStar. Sodium hydroxide (ALPHA AROMATIC), sodium carbonate anhydrous (Biotech), 3% hydrogen peroxide (from a local market) and deionized water were also used. The equipment used for nanocomposite preparation is listed in Table 1.

3.2. PhotoFenton-like ZnO/ CuO/ ZnFe₂O₄ nanocomposite's synthesis

The ZnO/ CuO/ ZnFe₂O₄ nanocomposite was synthesized using co-precipitation method (Li et al., 2018, 557–569). 1.34 g of zinc nitrate hexahydrate (0.045 M), 0.36 g of cupric nitrate trihydrate (0.015 M) and 0.81 g of ferric nitrate nonahydrate (0.02 M) were homogeneously mixed together in a total volume of 100 mL deionized water. In 100 mL deionized water; 1.40 g of sodium carbonate (0.35 M) was mixed with 0.53 g of sodium hydroxide (0.05 M) to prepare a mixed alkali aqueous solution. The mixed alkali solution was gradually added to the previously prepared mixed nitrate salt solution under vigorous stirring until the pH of that solution reached 10.5. The resultant slurry was continuously stirred for half an hour and then aged for three hours (3 h) at 65°C. The slurry was centrifugally separated and washed repeatedly with deionized water. After that it was dried in a furnace at 80°C for 24 hours. Finally the dried solid was ground and calcined at 800°C for three hours to obtain a black powder. A schematic representation of ZnO/ CuO/ ZnFe₂O₄ nanocomposite's synthesis process is shown in Figure 3.

3.3. Monitoring of PhotoFenton-like Catalytic activity

The photofenton-like catalytic activity of ZnO/ CuO/ ZnFe₂O₄ nanocomposite was examined by evaluating its effect on the decolourization of an aqueous remazol red solution in the presence of H₂O₂ under simulated solar light source using a 500 W Xe lamp. Approximately 0.1 g of ZnO/ CuO/ ZnFe₂O₄ nanocomposite was vigorously stirred with 50 mL of 3% H₂O₂ containing remazol red (1.6x10⁻⁵M) in darkness for 30 minutes to reach adsorption/desorption equilibrium. Under continuous stirring, the solution was exposed to light source and every 20 minutes, a small portion the sample was taken and centrifuged at 7000 rpm for 30 minutes to remove the fine particles of catalyst while the UV-vis absorption of the dye was measured using a UV-vis spectrophotometer.

3.4. Characterization of prepared photo-Fenton like catalyst

The ZnO/ CuO/ ZnFe₂O₄ nanocomposite's chemical structure and optical properties were examined through X- ray powder diffraction and UV-vis diffuse reflectance techniques, respectively. The used equipment model were listed in Table 2

Table 1: Preparation equipment.

Equipment	Model
Magnetic stirrer with hot plate	JENWAY 1000 magnetic stirrer (100–1000 r/min) with hot plate
pH Meter	JANWAY 3505 ion analyzer
Centrifuge	Centrifuge model ECCO-LABOR-1 of a maximum speed 9000 RPM

Equipment	Model
Oven	HST 5020
Muffle furnace	VULCAN® A-550 Ney® muffle furnace

Table 2: Characterization equipment.

Measured technique	Equipment model
X-ray powder diffraction (XRD)	Bruker D8 Advance X-ray diffractometer with Cu K α radiation at 10 kV and 10 mA.
UV-vis diffuse reflectance (DR)	JASCO V-530" spectrometer with BaSO ₄ reference.

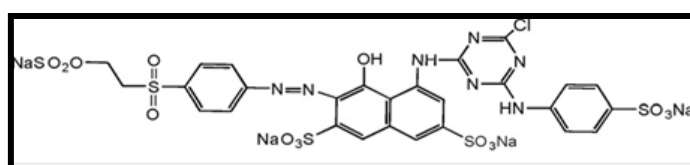


Figure (2). Ramazol Red structure (Pavithra, 2017, 247–255)

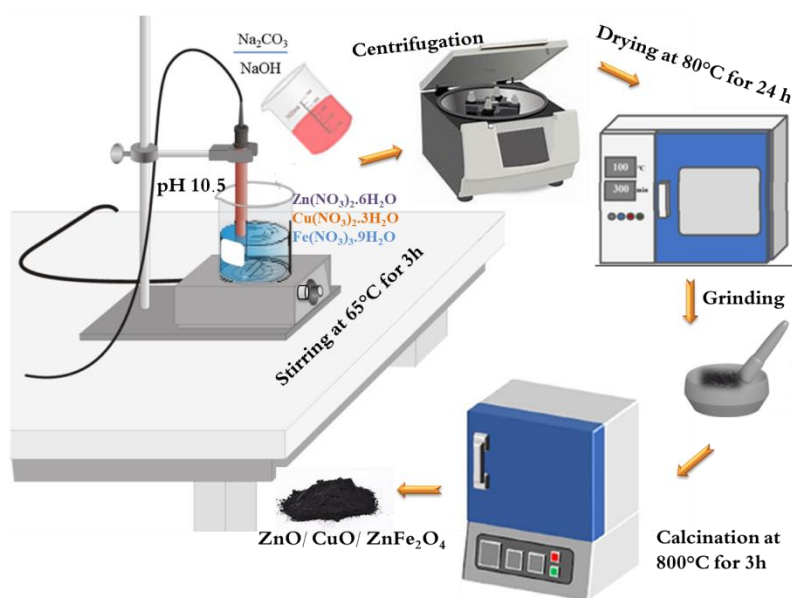


Figure (3). ZnO/ CuO/ ZnFe₂O₄ nanocomposite's synthesis

4. Results of Research

4.1. XRD

The crystallographic structure and crystallite size of the prepared photoFenton-like ZnO/ CuO/ ZnFe₂O₄ catalyst were examined using X-ray diffraction (XRD) analysis. Figure 4 explores its XRD pattern. At the calcination temperature 800 °C, the diffraction peaks belongs to hexagonal ZnO phase, monoclinic CuO phase and the spinel cubic ZnFe₂O₄ phase are appeared and matched with JCPDS cards no. 36–1451, 45–0937 and 22–1012, respectively. For hexagonal ZnO, the diffraction peaks are found at 31.87°, 34.65°, 36.70°, 47.81°, 56.89°, 63.02°, 66.35°, 68.21° and 69.33° (2θ) angles. While CuO phase appears at 2θ = 35.40°, 39.11° and 48.92°. The diffraction peaks of ZnFe₂O₄ phase are 18.52°, 30.20°, 35.40°, 37.24°, 43.18°, 53.37°, 56.89° and 62.45°. The diffraction peaks are slightly shifted to higher angle (Li et al., 2018, 557–569).

The calculated crystalline size (L) is 305.8 Å (30.58 nm) based on the application of the Scherrer equation [$L = (0.9 * \lambda) / (\beta * \cos \theta)$; where $\lambda = 1.5406$ Å (for Cu K α radiation), β is the full width at half maximum (FWHM in radians), and θ is the diffraction angle (in degrees)] to the highest intensity peak (Hassanzadeh-Tabrizi, 2023, 171914–171934).

4.2. UV-Vis diffuse reflectance

The UV-Vis diffuse reflectance (DR) of ZnO/ CuO/ ZnFe₂O₄ nanocomposite calcined at 800°C/3h was examined, resulting in the spectrum shown in Figure 5 (a) and optical data collected in Table 3. From the intended spectrum, a broad absorption band ranged from 200 to 700nm was found with an absorption edge appearing at 664.11nm. Which emphasized that ZnO/ CuO/ ZnFe₂O₄ photo-Fenton nanocomposite could absorb ultraviolet light and visible light. ZnO/ CuO/ ZnFe₂O₄ nanocomposite's band gap value (E_g) was calculated using the Wood and Tauc equation (Soliman, 2023, 7280–7295);

$$\alpha h\nu = \text{constant} (h\nu - E_g)^m$$

by plotting $(\alpha h\nu)^2$ as a function of $h\nu$. In this context, the absorption coefficient (α) is given by the equation: $\alpha = 2.303 \times \ln(I_0/I)/t$, where $\ln(I_0/I)$, t and $h\nu$ represent the absorbance, the sample thickness and the photon energy of the incident radiation, respectively. The parameter m characterizes the optical transition type, with $m=0.5$ for direct allowed transitions and $m=2$ for indirect allowed transitions. It was found that the calculated band gap equal to be 1.87 eV (Figure 5(b)).

Table 3: ZnO/ CuO/ ZnFe₂O₄ 's optical parameters obtained from UV-Vis DR .

Sample	Absorption edge (nm)	Band gap (eV)
ZnO/ CuO/ ZnFe ₂ O ₄	664.11	1.87

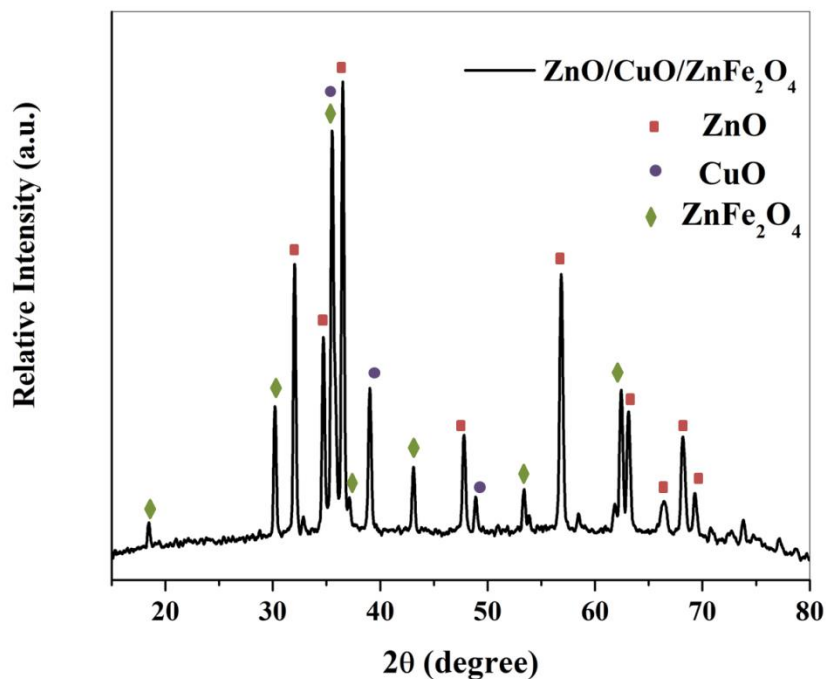


Figure (4): XRD pattern of ZnO/ CuO/ ZnFe₂O₄

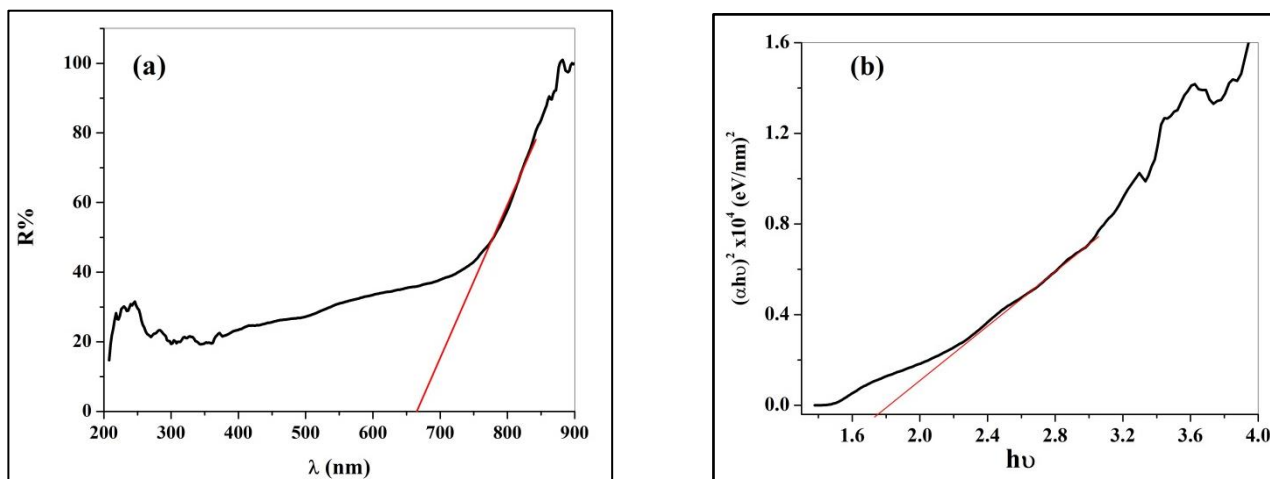


Figure (5): (a) UV– vis/DR spectrum of ZnO/ CuO/ ZnFe₂O₄ and (b) $(\alpha h\nu)^2$ vs. photon energy ($h\nu$).

4.3. PhotoFenton-like Catalytic Activity of ZnO/ CuO/ ZnFe₂O₄

The target contaminant used to examine the photofenton-like catalytic capability of ZnO/ CuO/ ZnFe₂O₄ nanocomposite was Remazol Red RB-133. The capability of ZnO/ CuO/ ZnFe₂O₄ nanocomposite to decolorize the remazol red dye's solution was monitored by measuring its

absorbance spectra for 5 hours under simulated solar illumination at 25°C. The remazol red's absorbance spectra were examined from 430 to 600 nm under illumination time as shown in Figure 6, in which the absorbance peak of remazol red dye at 525 nm was decreased gradually. That indicates the dye molecule's decolorization. After 5 hours of illumination, the decolorization

efficiency (%D) of remazol red equal 79.5% with correlation factor (R) = 0.98.

Decolorization efficiency (%D) formula that was applied at 525 nm is: (Ara et al., 2013, 93–98):

$$\%D = \frac{C_o - C_t}{C_o} \times 100 = \frac{A_o - A_t}{A_o} \times 100$$

Here, A_o denotes represents the initial absorbance of remazol red (corresponding to its initial concentration C_o), while A_t represents the absorbance at a specific time interval t (corresponding to the concentration C_t).

The decolorization kinetics of remazol red dye was analyzed by calculating the reaction rate constant using a pseudo-first-order model, as expressed in the following equation (Elkahoui et al., 2025, 23–51).

$$\ln \left(\frac{A_t}{A_o} \right) = -k_{app} t$$

The apparent rate constant k_{app} is the slop of $\ln(A_t / A_o)$ versus time (t) plot to be 0.005 min^{-1} (Figure 7). The observed apparent rate constant (k_{app}, min^{-1}) of ZnO/ CuO/ ZnFe₂O₄ nanocomposite as well as its specific rate constant ($K, \text{min}^{-1} \text{ g}^{-1}$) were listed in Table 4.

The degradation ability of ZnO/ CuO/ ZnFe₂O₄ is also found to be negligible in the absence of irradiation, as seen in Figure (8) and in the absence of H₂O₂, as shown in Figure (9), indicating that the reaction is a typical photoFenton reaction.

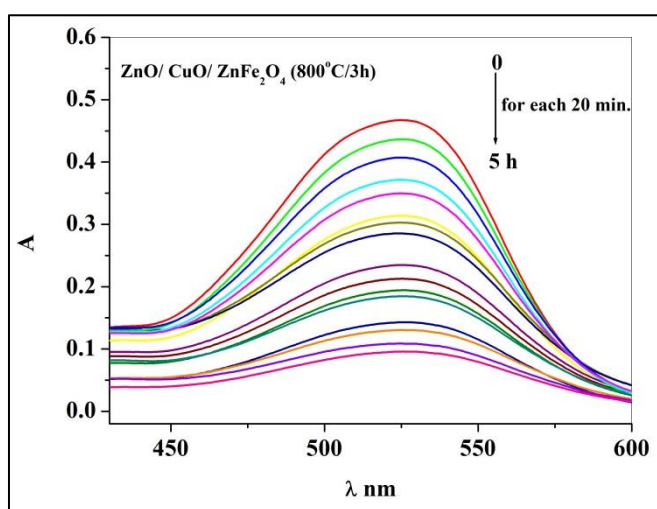


Figure (6): Absorbance spectra of remazol red the under simulated solar irradiation in the presence of ZnO/ CuO/ ZnFe₂O₄.

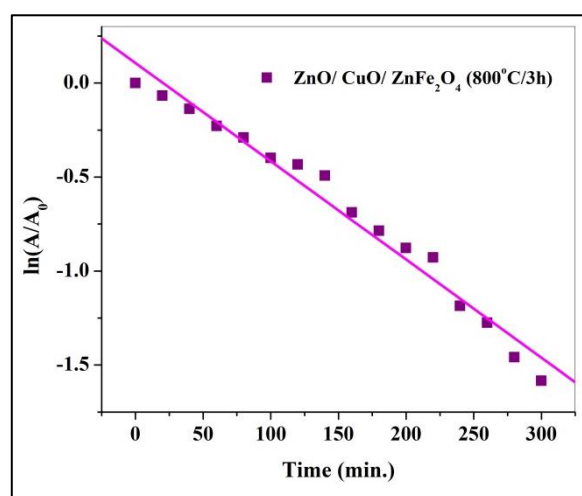


Figure (7): Dye's Decolorization Rate in the presence ZnO/ CuO/ ZnFe₂O₄.

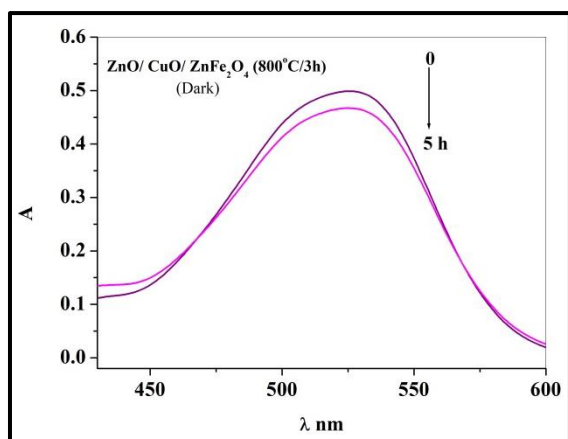


Figure (8): Absorbance spectra of remazol red without irradiation in the presence of ZnO/ CuO/ ZnFe₂O₄.

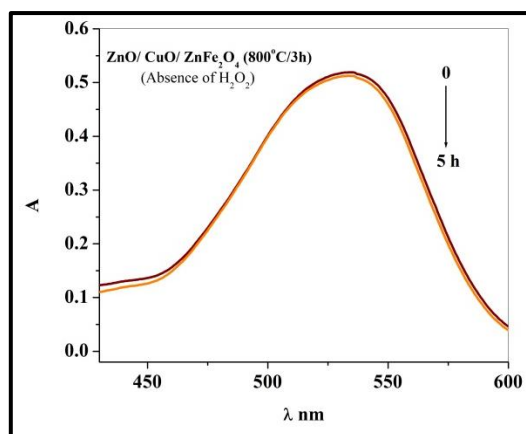


Figure (9): Absorbance spectra of remazol red without H₂O₂ in the presence of ZnO/ CuO/ ZnFe₂O₄.

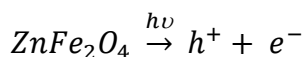
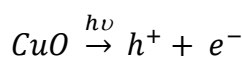
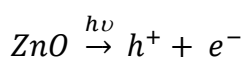
Table (4): kinetic parameters of remazol red decolorization by ZnO/ CuO/ ZnFe₂O₄

Sample	$K_{app} \text{ min}^{-1}$	R	$K (\text{min}^{-1} \text{ g}^{-1})$	Decolorization %
ZnO/ CuO/ ZnFe ₂ O ₄	0.005	0.98	0.05	79.5

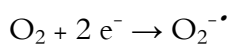
5. Interpretation of Results

From the previously mentioned data in the above sections, ZnO/ CuO/ ZnFe₂O₄ nanocomposite was perfectly prepared using co-precipitation method according to XRD pattern. And depending on the UV–Vis DR spectra, there is the strong synergistic effect between ZnO, CuO and ZnFe₂O₄ that absorb ultraviolet light and visible light. In addition to the previously reported studies (Al-Gaashani et al., 2019, 41–49; Bi et al., 2024, 111066–111075; Li et al., 2018, 557–569) that proved the photofenton catalytic ability of ZnO/ CuO/ ZnFe₂O₄ to degrade the organic dyes. We propose the photofenton mechanism of remazol red removal via ZnO/ CuO/ ZnFe₂O₄ (Figure 10). After the adsorption/desorption equilibrium of remazol red on the surface of as-prepared nanocomposite was reached, the system

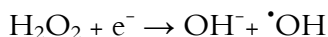
was illuminated by simulated solar source. The nanocomposite absorbed the energy of the bandgap (E_g) of its components and the electrons/holes were formed; the electrons transferred to the conduction band (CB), leaving holes in the valence band (VB). Due to the strong synergistic effect between ZnO, CuO and ZnFe₂O₄, the photoinduced e^-/h^+ pairs are perfectly separated.



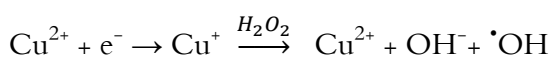
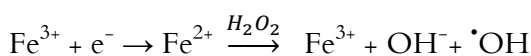
As a result, the photoinduced charge carriers undergo different reactions. The conduction band electrons may interact with either the adsorbed oxygen on the surface forming of superoxide radicals ($\text{O}_2^{\cdot-}$)



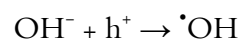
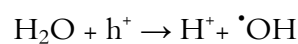
or with H_2O_2 forming $\cdot\text{OH}$.



As well as, the electrons play vital role in reduction/oxidation cycles of both $\text{Fe}^{3+}/\text{Fe}^{2+}$ and $\text{Cu}^{2+}/\text{Cu}^+$ of the composite. Fe^{3+} and Cu^{2+} are electron trappers and could be reduced to Fe^{2+} and Cu^+ , respectively. Fe^{2+} and Cu^+ subsequently react with H_2O_2 to generate more $\cdot\text{OH}$ radicals and are reoxidized again to Fe^{3+} and Cu^{2+} .



Also photogenerated holes can react with H_2O or with OH^- forming $\cdot\text{OH}$



The reactive hydroxyl and superoxide radicals ($\cdot\text{OH}$ and $\text{O}_2^{\cdot-}$) oxidize the adsorbed remazol red molecules on the nanocomposite's surface and give non-toxic byproducts.

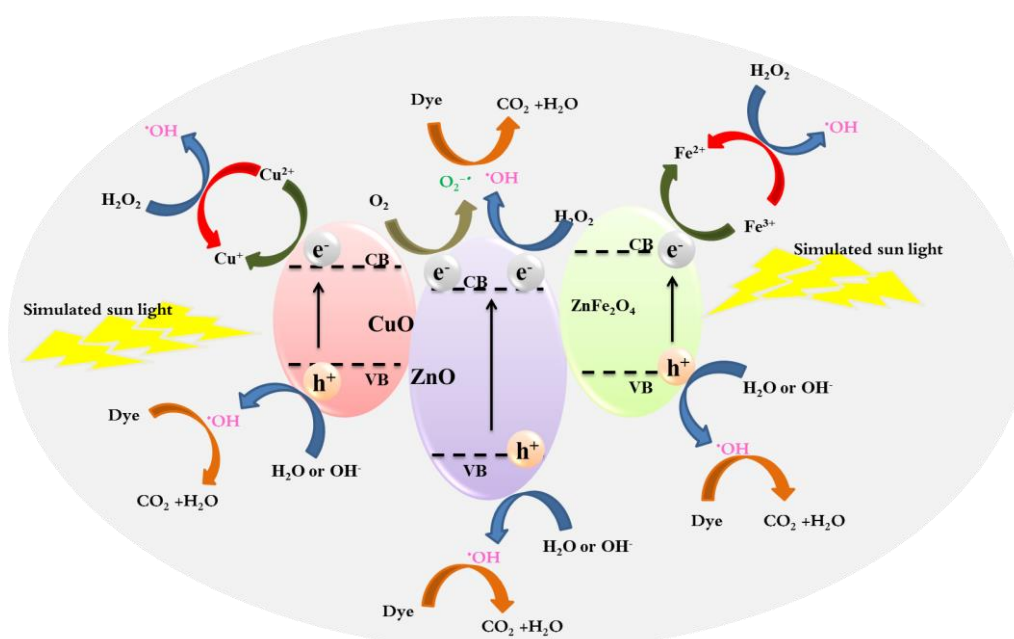
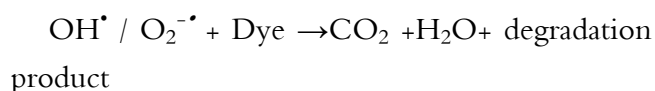


Figure (10): Proposed dye's decolorization mechanism using ZnO/ CuO/ ZnFe₂O₄.

6. Conclusion

The ZnO/CuO/ZnFe₂O₄ nanocomposite was successfully co-precipitated and calcined at 800°C for 3 hours. Then its formation was confirmed by X-ray powder diffraction (XRD), and its optical

properties were determined from UV-Vis diffuse reflectance measurements. XRD analysis revealed the presence of three phases: ZnO, ZnFe₂O₄, and CuO, which correspond to JCPDS cards 36-1451, 22-1012, and 45-0937, respectively, with an

average crystal size of 30.58 nm. The UV-Vis diffuse reflectance spectrum confirmed that the prepared nanocomposite absorbed both ultraviolet and visible light, exhibiting band gap energy of 1.87 eV.

In this study, 0.1 g of the co-precipitated ZnO/CuO/ZnFe₂O₄ nanocomposite was successfully applied in the photo-Fenton catalytic decolorization of an aqueous solution containing 50 mL of remazol red dye at a concentration of 1.6×10^{-5} M. The experiment was conducted in the presence of 3% hydrogen peroxide (H₂O₂) to enhance the generation of hydroxyl radicals ($\cdot$ OH). The catalytic reaction was monitored over time, and the results demonstrated that the process has an apparent rate constant of 0.005 min⁻¹ with a moderately high decolorization efficiency of 79.5%, indicating the effective removal of synthetic dyes from wastewater. These findings suggest that the ZnO/CuO/ZnFe₂O₄ nanocomposite can serve as an effective photo-Fenton like catalyst in advanced oxidation processes.

Based on the data obtained and the recorded results, we recommend further examinations to gain more insights into the prepared nanocomposite. This includes using scanning electron microscopy (SEM) and transmission electron microscopy (TEM) for a deeper understanding of its morphology, as well as measuring the specific surface area and pore size distribution due to their significant impact on its photocatalytic activity. Additionally, the Chemical Oxygen Demand (COD) and Total Organic Carbon (TOC) can be measured to ensure the complete photocatalytic degradation of the dye. Furthermore, the effect of catalyst dosage, hydrogen peroxide concentration, dye

concentration, and the pH of the dye solution can be studied due to their influence on the decolorization efficiency.

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