(Review Article)

## Targeting Prostate Cancer with Lipid Nanoparticles: A Comprehensive Review of Current Advances and Future Prospects

Mohamed A. Ali 1\*, Toka Tharwat 2, Tassneim M. Ewedah 1

<sup>1</sup>Department of Pharmaceutics and Pharmaceutical Technology, Faculty of Pharmacy, Egyptian Russian University, Cairo, Egypt.

<sup>2</sup>Department of Pharmaceutical Organic Chemistry, Faculty of Pharmacy, Cairo University, Cairo, Egypt.

\*Corresponding author: Mohamed A. Ali, E-mail: mohamd-ali@eru.edu.eg,

Tel: +201008566449

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#### **ABSTRACT**

A key characteristic of prostate cancer (PCa) is the age-correlated rise in  $5\alpha$ -reductase conversion of testosterone to highly active DiHydroTestosterone (DHT). DHT stimulates the uncontrolled growth of prostate gland cells by binding to androgenic receptors. For its management, a variety of treatment approaches have been devised, from surgical treatments to herbal remedies, including chemotherapeutic drugs, which are thought to be the most prevalent form of management. Chemotherapeutic agent administration has demonstrated a number of limitations, chief among them being tissue resistance and non-selectivity, which can be addressed by incorporating the agents into a variety of nanocarriers. Nanotechnology, a fast evolving field, has demonstrated great potential for the creation of innovative medications and diagnostic instruments for a variety of diseases, including cancer. Lipid-based nanoparticles (LNPs), one of the most popular nano-transporters, have several benefits due to their controlled drug release patterns, low toxicity, and excellent compatibility with biological systems. Many

medications that are included into LNPs can have their safety, stability, and solubility significantly enhanced. Recent research has used lipid nano-capsules, solid lipid nanoparticles (SLNs), nanostructured lipid carriers (NLC), and other LNPs. The most popular treatment choices for PCa are discussed in this narrative overview, along with the many lipid nanoparticles and how they were developed. There is also literature-based support for PCa management medications that were successfully incorporated into lipid nanoparticles.

*Keywords:* Prostate carcinoma, Lipid nanoparticles, Solid lipid nanoparticles, Nanostructured lipid carriers.

#### 1. Introduction

Under the effect of the underlying mesenchyme, the prostate gland matures from epithelial invaginations from the posterior urogenital sinus during the third month of pregnancy.  $5\alpha$ -dihydrotestosterone, which is made from fetal testosterone by  $5\alpha$ -reductase, is essential for the prostate gland to form normally. The human prostate's composition is essentially unchanged during the prepubertal stage, but once puberty sets in, it starts to change morphologically to take on the characteristics of an adult. The gland grows steadily until it reaches its adult weight of about 20 g by the time it is 25–30 years old. The base of the prostate is at the bladder neck and the apex at the urogenital diaphragm (1). McNeal established the current and most widely accepted concept of various zones rather than lobes of the prostate (2).

Globally, prostate cancer (PCa) is ranked as the second most common kind of carcinoma and the fifth leading cause of cancer-related mortality in men. More than 50% of men who are 50 years of age or older have clinical and/or histological indications of benign prostatic hypertrophy (BPH) (3). The prevalence of PCa varies greatly around the globe, with the USA and Europe having higher incidences than South and East Asia. There are an estimated 119.9 patients per 100,000 in the USA and 1.6 patients per 100,000 in China, respectively, according to estimates of frequency rates. Metastases were discovered in almost 20% of the 191,000 PCa cases that were identified in the USA in 2020 alone. The primary feature of both PCa and BPH is the unchecked growth of carcinogenic cells in the prostatic tissue, which is influenced by testosterone and 5α-dihydrotestosterone (DHT) on androgenic receptors (4).

Numerous treatment options are available based on the disease stage, including phytomedicines, chemotherapy, and surgery. Phytoremedies can be used to treat mild to moderate cases of PCa, but chemotherapeutics may be required for more severe cases. The two main problems that individuals undergoing chemotherapy encounter are high toxicity and significant side effects (5). As a result, the difficulty lies in delivering anticancer to the targeted area at a therapeutically suitable dosage while avoiding serious adverse effects (6).

Advanced diagnostic methods and therapies for numerous illnesses, including cancer, have been successfully developed by nano-science (7,8). In addition to having controlled drug release properties, enhanced cellular absorption, and a notable ability to suppress tumor cell proliferation, nano-transporters are effective drug delivery vehicles with sizes ranging from 0.01 to 1 micron (8). Due to their low toxicity, outstanding compatibility with biological systems, and regulated drug release patterns, lipid-based nanoparticles are among the most widely used nanotransporters and offer a number of advantages (9). Lipid nano-transporters have the potential to effectively improve the safety, stability, and solubility of several drugs when added into them (10). Lipid nano-capsules, nanostructured lipid carriers (NLC), solid lipid nanoparticles (SLNs), and other lipid nanoparticles (NPs) have all been employed in studies recently (11). Most SLNs are composed of solid lipids, including waxes or high-melting-point glycerides, which take the role of liquid lipids in emulsions. SLNs are thought to be the original class of lipid nanotransporters because of their ability to bind pharmaceuticals firmly, stop them from degrading, and release them under controlled conditions. Nonetheless, certain limitations persist, such as limitations on medication loading capacity and drug ejection during storage. Consequently, a novel and enhanced generation of lipid nanoparticles known as the NLC was created (8,12,13).

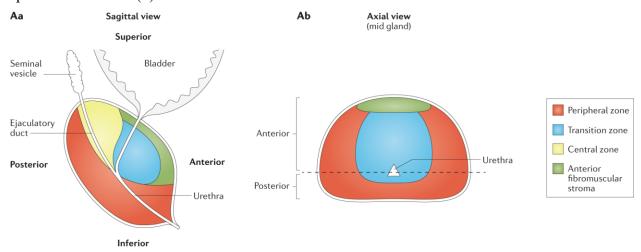
The aim of our review article is to focus on the different types of lipid-based nanoparticles and their potential role in the management of prostate cancer with several examples from the literature.

#### 2. Prostate gland

#### 2.1. Typical structure of the prostate gland

The prostate's base is located at the neck of the bladder, while its apex is located at the urogenital diaphragm. The prostate and seminal vesicles are located in front of the rectum, separated by the Denonvilliers fascia, a thin, film-like layer of connective tissue. The urogenital

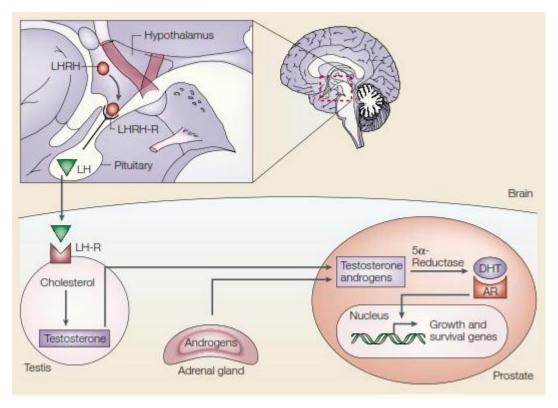
diaphragm's skeletal muscle fibers reach into the prostate at its apex and up to the mid-prostate anteriorly. The prostate gland previously thought to be divided into various lobes, a concept that rejected later on by McNeal that suggest the concept of various zones rather than lobes of the prostate as shown in Figure 1 (14,15). The entire prostatic glandular tissue at the apex and all of the tissue posteriorly, close to the capsule, are included in the peripheral zone. Post-inflammatory atrophy, chronic prostatitis, and cancer are comparatively more common in this zone than other zones. The adult gland's core zone is fashioned like a cone, with the tip of the cone located at the verumontanum, where the ejaculatory ducts and the prostate urethra converge. The midgland's transition zone is made up of two equal sections of glandular tissue that are lateral to the urethra. This area of the prostate has a role in the development of less often occurring adenocarcinoma and age-related benign prostatic hyperplasia (BPH). The anterior external surface's convexity is formed by the anterior fibromuscular stroma (AFMS). This region's apical half is dense with striated muscle, which melds with the pelvic diaphragm's gland and muscle. Smooth muscle cells proliferate toward the base and merge with the bladder neck's fibers. While the proximal part of the AFMS is crucial for involuntary sphincter functions, the distal section is vital for voluntary sphincter functions (1).



**Figure 1Aa:** represent sagittal view of the prostate gland while **Figure 1Ab:** represent axial view of the prostate gland. In the young man, the transition zone makes up only 5–10% of the glandular tissue. The ejaculatory ducts pass through the central zone, which is a portion of the prostate's base. The peripheral zone, especially that which is distal to the verumontanum, makes up the prostate (15).

#### 2.2. Androgen production and action

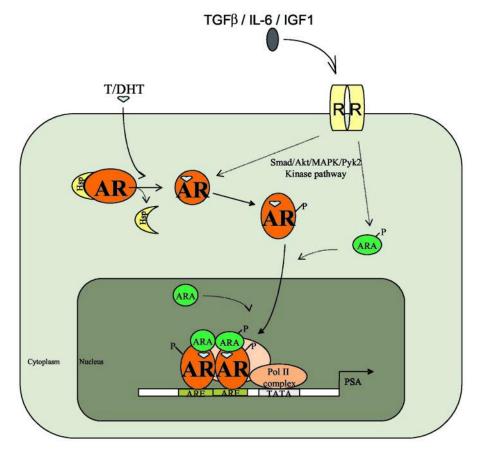
Androgens bind to the androgen receptor (AR) in the hypothalamus to increase the release of luteinizing hormone (LH)-releasing hormone (LHRH). After arriving in the pituitary, LHRH binds to LHRH receptors. LH is released in response to this contact. The pituitary gland secretes LH, which binds to LH receptors (LH-R) in the testes to stimulate the synthesis of testosterone from cholesterol. As testosterone reaches prostate cells, the enzyme 5α-reductase transforms it into dihydrotestosterone (DHT) (16). After forming a strong bond with AR, DHT moves into the cytoplasm and the complex moves to the nucleus, where it stimulates the transcription of genes that control cell division and survival. Through negative-feedback loops, increased testosterone levels can also reduce the generation of LHRH and LH, keeping serum testosterone levels at physiological levels as shown in Figure 2. Androgens can also be produced by the adrenal gland (14).



**Figure 2**. The secretory pathway of the testosterone and dihydrotestosterone starting form hypothalamus ending with prostate gland (14).

#### 2.3. Androgenic receptors and its role in prostate cancer

Prostate development and normal function are dependent on androgens acting through the androgen receptor (AR). A pathway that includes the production of testosterone in the testicles, its delivery to the intended tissues and its transformation by 5  $\alpha$ -reductase into the more potent metabolite 5 α-dihydrotestosterone (DHT) is thought to underpin androgen activity as revealed in Figure 3. Testosterone and DHT bind to AR and activate AR transcription to produce their biological effects. AR's interaction with co-regulators and the phosphorylation of both AR and AR co-regulators in response to growth factors (1-4) regulate the androgen-induced transcriptional activation of AR (2,17). When a prostate cancer is first diagnosed, 80-90% of cases are androgen-dependent. The goal of endocrine therapy for prostate cancer is to lower blood androgen levels and inhibit AR (17,18). The prostate cancer advances to a hormonerefractory stage, though, as androgen ablation therapy eventually fails. In most individuals with hormone-refractory illness, AR is expressed throughout the course of prostate cancer and endures. Notably, transcriptional activity is exhibited by the majority of AR mutations seen in hormone-refractory prostate cancer. The findings indicate that AR-negative prostate cancer cells do not exhibit a significant growth or survival advantage, and that loss of AR activity is not a major reason of androgen ablation failure (2).



**Figure 3**. Prostate androgen-AR interaction. DHT and testosterone (T) attach to AR and encourage the binding of AR coregulators (ARAs). After translocating to the nucleus, AR interacts to AREs in target gene promoter regions to trigger both apoptosis and cell division. By phosphorylating AR and/or ARAs, other signal transduction pathways, like those involving TGF, IL-6, and IGF-I, can also increase AR activity. Heat shock protein (Hsp); membrane receptor (R); and protein phosphorylation (P) are the terms used (2).

#### 3. Prostate carcinoma (PCa) and Benign Prostatic Hyperplasia (BPH)

#### 3.1. Diagnosis

The clinical history and digital rectal examination, which is the initial stage in determining whether the prostate's dimensions are abnormal in any way, are used to make the diagnosis of benign prostatic hyperplasia (BPH). In the fifth decade of a man's life, a digital rectal examination is recommended; nevertheless, the results are not as accurate as trans-rectal ultrasound. An additional method for tracking BPH is the American Urology Association

Symptom Index (AUASI) questionnaire (17). It consists of seven questions covering the primary symptoms associated with BPH. Each segment has a score range of 0 to 5, with a maximum score of 35 points possible overall. Three categories exist for the severity of symptoms: mild (0–7 points), moderate (8–19 points), and severe (20–35 points). There is a strong association between the patient's level of urine issues and the AUASI (17). Patients with BPH should be particularly concerned about lower urinary tract symptoms (LUTS) as they negatively impact their quality of life in terms of health. The two types of LUTS symptoms; obstructive and irritative are brought on by the compression and mass effect of nearby tissues like the urethra and nerve tissue. Urethral compression makes it difficult to urinate, and as a result, it can lead to bladder obstruction and incontinence (19).

PSA readings greater than 4.0 ng/mL are frequently utilized as the initial indicator of PCa, primarily in cases where the anomalous result is verified twice. To screen for early PCa, which is typically asymptomatic, PSA levels are paired with digital rectal examination and prostate imaging studies, just like with BPH. Conversely, the gold standard diagnostic method for identifying PCa is prostate biopsy (20). An essential part of PCa diagnosis, the Gleason scoring system is frequently utilized to inform choices. Using five grades-one for the Gleason grade of the main pattern plus another for the grade of the second most prevalent pattern-uch a scoring system quantifies the histological prostate pattern. A Gleason score of less than six is categorized as grade 1, which has the lowest clinical magnitude; a score of seven with the number three as a predominant pattern (3 + 4 = 7) is categorized as grade 2; a total of seven with the number four as a predominant pattern (4 + 3 = 7) is categorized as grade 3; a Gleason score of more than seven with grades four and five indicates poorly differentiated tumors and the worst prognosis (17).

#### 3.2. Management

Alpha-adrenergic drugs, such as doxazosin, and 5-alpha-reductase inhibitors, such as finasteride and dutasteride, are used in the treatment of BPH. These pharmaceuticals improve LUTS while slowing the growth of BPH. Accordingly, there is a warning for TRT in patients with BPH or an elevated risk of BPH initiation because DHT blockage is a therapeutic strategy intended to reduce the extent of prostate hyperplasia patterns. Serum T and DHT concentrations

do not seem to be higher in men who have BPH, despite the fact that androgen deprivation in adulthood causes the prostate tissue to involute (4,21).

Important considerations in PCa treatment are the patient's preferences, the existence or lack of symptoms, and other related illnesses. Radiation therapy with or without androgen deprivation therapy, active surveillance, and radical prostatectomy are the available treatment options for localized prostate cancer, depending on the cancer severity and risk group as revealed in Table 1.

Table 1: Androgen-ablation therapy using different medications

Class	Drugs	Drugs Mechanism of		Disadvantages	
		action			
Estrogen	Diethyl	Suppression of the	Used to treat	Substantial toxicity	
replacement	stilbesterol	hypothalamo-	advanced prostate	to the heart and thromboembolism	
therapy	(DES)	testicular axis.	cancer when other		
			treatments are not		
			suitable or no longer		
			working.		
LHRH agonists	Leuprolide	Long term treatment	Reducing blood	Induce a	
	(Lupron),	lead to down-	testosterone levels	"Testosterone flare," a brief spike	
	Goserelin	regulation of the	without causing the	in serum	
	(Zoladex),	pituitary gland	rise in	testosterone levels that results in pain	
	Buserelin and	receptors for LHRH	thromboembolic	and obstructive	
	Nafarelin	that eventually leads	incidents linked to	symptoms.	
		to diminishing the	estrogen treatment		
		levels of both FSH			
		and LH.			
LHRH	Cetrorelix,	Suppress LH and	Rapidly lowering	Injection site	
antagonists	Abarelix and	testosterone	testosterone levels	reactions, and potential	
	Orgalutran	synthesis by directly	without causing the	cardiovascular	
		blocking the LHRH	initial "flare" or surge	risks.	
		receptor.	in testosterone seen		
			with agonists.		

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Anti	Steroidal	Blocks the negative	Preventing tumor	Loss of sexual
Androgens	(Cyproterone)	feedback of	flare when starting	arousal and desire, also was
		androgens at the	LHRH agonists and	accompanied by
		hypothalamic-	can be used as	hepatic hypertrophy.
		pituitary level by	monotherapy for	пурстиорну.
		competitively	advanced prostate	
		inhibiting the binding	cancer.	
		of testosterone or		
		DHT to androgen		
		receptors in brain		
		and pituitary as well		
		as the androgen		
		receptors present in		
		the prostate gland		
		(22).		
	Non-steroidal	Inhibits testosterone	They had no effect on	Hot flashes, and
	(Flutamide,	or DHT binding to	potency or libido.	gynecomastia (breast
	Biclutamide, and	androgen receptors		enlargement)
	Nilutamide) (23)	exclusively in the		
		prostate gland in a		
		competitive manner.		
5α-	Finasteride and	Prevent testosterone	Also used to treat	Increased risk of
Reductase	Dutasteride	from being converted	benign prostatic	high-grade prostate cancer, and sexual
inhibitors		to DHT.	hyperplasia (BPH),	dysfunction.
			helping to alleviate	
			urinary symptoms	
			associated with an	
			enlarged prostate	

#### 4. Brief history of development of lipid-based nanoparticles

Given the variety of colloidal carrier systems available, it is unclear which one would be best suited for the intended use. Naturally, there's no easy response to this query. Among the things to think about are: ① drug entrapment capacity, ② drug targeting potential, ③ carrier's *in vivo* fate, ④ different toxicities (acute and chronic), ⑤ Production scaling, ⑥ stability (both physically and chemically), and ⑦ total costs.

#### 4.1. Polymers based nanoparticles

Artificial and natural sources of polymers have been employed. Nanospheresicles, polymer nanocapsules, and water soluble polymer–drug conjugates are examples of polymer-based systems with submicron sizes. The abundance of potential chemical alterations, such as the creation of block- and comb-polymers, is one benefit of polymer systems while the cytotoxicity of polymers, the scaling up of production processes, and residues from organic solvents used in the process are the main causes of problems with polymer-based nanoparticles. The concentration of nanoparticles in most production processes is minimal, usually not more than 2%. It is important to consider polymer hydrolysis during storage, and lyophilization is frequently necessary to stop polymer deterioration (24).

#### 4.2. Liposomes

Phospholipid bilayers (phosphatidylcholine, in most cases) combine to form spherical vesicles known as liposomes. Hydrophilic medications are dissolved in the inner water core, whereas lipophilic pharmaceuticals can be integrated into lipid bilayers. The intravenous injection of lipophilic medications with extremely low water solubility, such as amphotericin B (AmBisome), is also made possible using liposome-based drug carriers. Comparing the liposome system to a commercial version of amphotericin based on micelles, the toxicity is a tenth. Issues with chemical and physical stability may cause liposomes to aggregate and drugs to degrade while being stored, which would impair the effectiveness of liposome-based drug carriers.

#### 4.3. Nano-suspensions

Colloidal particles made up solely of the medication and emulsifier are called nanosuspensions. High pressure homogenization and ball milling are two examples of potential industrial processes used in their preparation.

#### 4.4. Nanoemulsions

In the 1950s, lipid nano-emulsions were developed for parenteral feeding. The lipid phase, which makes up around 10–20% of the emulsion, is composed of middle chain triglycerides or fatty vegetable oils like soy oil. Phospholipids (stabilizers, 0.6–1.5%) and glycerol (osmolarity control, 2.25%) are additional components. They have several benefits, such as high lipid phase content, high pressure homogenization for large-scale production, and toxicological safety. The small size and liquid nature of the carrier in nano-emulsions limits the potential for controlled medication release. For the majority of medications, there will be a quick release of the medication. According to estimates, extremely lipophilic drugs-their octanol/water partition coefficient should be more than 1,000 000:1-are needed for delayed drug release (25).

#### 4.5. Lipid-based nanoparticles

Pharmacists have long been aware of the use of solid lipid matrices—lipid pellets, specifically—for the extended release of pharmaceuticals. With this in mind, it was a matter of time until lipid microparticles were produced, for example, using spray-congealing as done by Speiser et al (12). The first generation of lipid nanoparticles, or so-called lipid nanopellets for oral delivery, were created in the following stage. There was a reason why this development was stopped. The second generation, known as solid lipid nanoparticles (SLN), was created at the start of the 1990s. The liquid lipid used in emulsions is replaced by a solid lipid including highmelting point glycerides or waxes to produce SLN for pharmaceuticals and cosmetics (26).

#### 5. Different types of lipid nanoparticles

#### 5.1. Solid lipid nanoparticles (SLN)

Solid lipid particles (SLN) are defined as particles comprise lipids that are solid at both room and body temperatures and stabilized by surfactant(s). By definition, the lipids can be complicated glyceride combinations, very pure triglycerides, or even waxes. They can be formed

via dispersing the drug in the melted solid lipid, and then the drug-lipid melt dispersed in heated aqueous surfactant solution to obtain a primary emulsion which is finally homogenized at temperatures over the lipid's melting point to give the final SLN product (13).

It has been stated that SLN avoids the drawbacks of other colloidal carriers while combining their benefits (27). Among the suggested benefits are (28):

- 1. Regulatory approved and well-tolerated excipients generally recognized as safe (GRAS) can be used to manufacture SLN (no use of toxic organic solvents) and so the carrier isn't a bio-toxic (SLN are ten to one hundred times less cytotoxic than their **polymeric equivalents**) (6).
- 2. SLN have a broad range of possible applications, including topical, intravenous, cutaneous, and peroral (29).
- 3. Using solid lipids rather than liquid oils (as in **nano-emulsions**) are a very appealing approach to accomplish controlled drug release due to drug mobility in a solid lipid should be significantly lower than in liquid oil (30).
- 4. Provide a chemical protection against labile drug's degradation (31).
- 5. Enhancement of oral and parenteral bioavailability via modification of the rate at which encapsulated drug being dissolved and also via enhancing tissue distribution (10).
- 6. Drug delivery to specific targeted tissues as shown in Figure 4.
- 7. Possibility to incorporate both hydrophilic and lipophilic medications.
- 8. Large-scale production and sterilization are not problematic.

Despite the huge advantages mentioned above, however they are still have several drawbacks (28,32–34):

- The ability to incorporate drugs is naturally limited by the creation of more or highly organized lipid crystals. While the lipid molecules are chemically similar, perfect lipid crystals can form. For example, while producing lipid particles, highly purified tristearine can be used.
- 2. Drug ejection and drug crystals in the aqueous SLN dispersion can result from more perfect crystalline β-modifications that can occur during storage—sometimes in as little as a few days or hours (a phenomena that occurs in suppositories synthesized from fatty bases like cocoa butter) as shown in Figure 7.
- 3. SLN dispersions contain high amount of water (70-95%) (35).

Consequently, lipid particles—also known as NLC—were created, offering a unique nanostructure with improved drug accommodation capability.

## Active Targeting of Nanoparticles (Lipid nanoparticle) to Cancer Cells

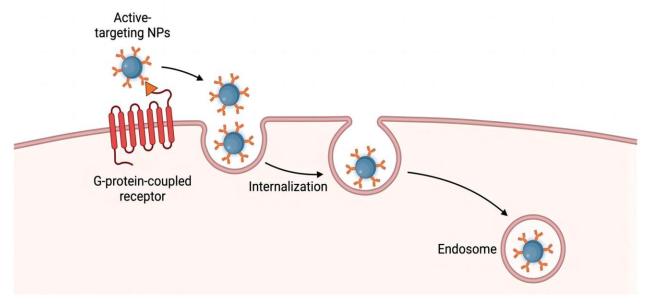


Figure 4. LNP interaction with tumor cells (36).

#### 5.2. Nanostructured lipid carriers (NLC)

They are considered as the second generation of lipid nanoparticles that attempt to circumvent the SLN's drawbacks via applying the several principles depending mainly on providing crystallographic defects in the lipid structure to afford a space accommodate amorphous drug clusters (9,12). There are several types of nanostructured lipid carriers that represented diagrammatically in Figure 7 and Table 2; which can be summarized into (13,27,37,38):

**Table 2:** Different types of NLC

Type	Principle to provide greater space to accommodate the drug
1) Imperfect	Mixing spatially dissimilar lipids, such as glycerides made of various fatty
NLC	acids, results in imperfections in the crystal order. Thus, the use of glycerides
NEC	made of highly dissimilar fatty acids can result in a substantial increase in

the distance between fatty acid chains. The drug's molecular shape and amorphous clusters are accommodated by the flaws in the matrix(39).

#### • Examples of glycerides:

a. Compritol® or glyceryl behenate (mixture of mono-, di-, and tribehenate esters of glycerol).

Figure 5. Chemical structure of Compritol®

b. Precirol® or glyceryl palmito-stearate (mono-, di-, and triglyceride esters -mainly diglycerides-of palmitic and stearic acids).

Figure 6. Chemical structure of Precirol®

 The biggest drug payload can be obtained by mixing small volumes of chemically extremely dissimilar liquid lipids (oils) with solid lipids to achieve the highest level of incompatibility.

#### 2) Structureless or amorphous NLC

Mixing solid lipids with distinct lipids as **isopropyl myristate**, **Hydroxy-octacosanol-hydroxystearate**, or **medium chain triglycerides as Miglyol 812**, might result in this type of NLC. Since NLC are solids in an amorphous but not crystalline form, the unique structure of the lipid matrix prevents drug ejection caused by the process of crystallization to  $\beta$  forms during storage (40,41).

•	Particular kind of NLC, which is caused by high oil concentrations that
	surpasses its solubility in solid lipid that. In this instance, the drug becomes
	encapsulated in the oily nano-compartments due to its higher solubility in the
	liquid lipid than the solid one.

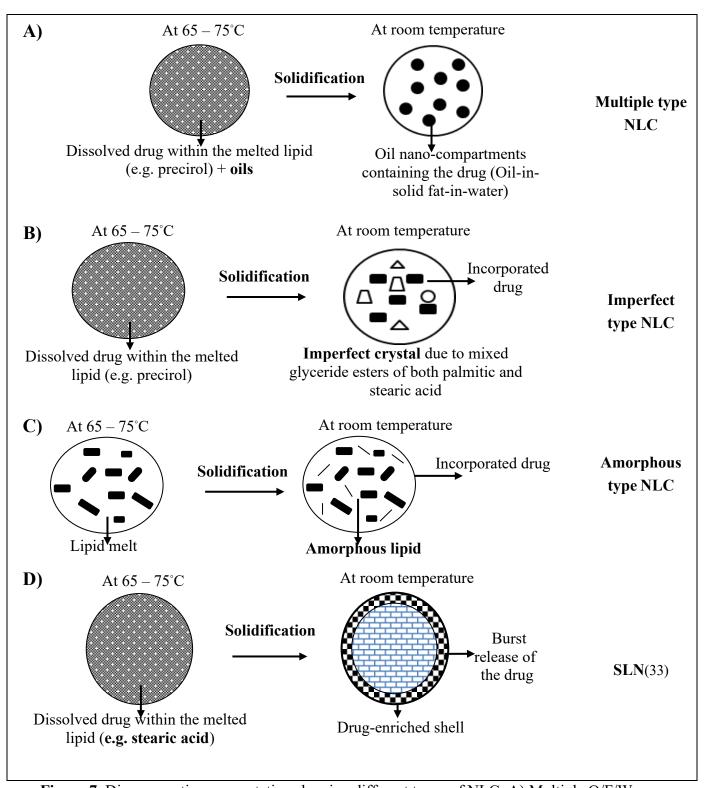
#### 3 Multiple O/F/W NLC

- Advantages: This makes it possible for more advantageous, better-arranged integrated molecules, improved packaging, improved controlled release profiles, and a reduction in cargo expulsion that occurs too soon.
- Example: The formation of nano-compartments as small as 200 nm within a nanoparticle is not achievable through mechanical means. Instead, a miscibility gap is used in the phase separation process during particle production. For instance, when Compritol is mixed with a higher percentage of Miglyol 812 (e.g., ~30%), the mixture is used for particle production using the hot homogenization method. In the hot state, the two lipids form one phase, and during the cooling process, phase separation takes place, resulting in the precipitation of tiny Miglyol droplets.

#### 5.3. Lipid drug conjugates (LDC)

While hydrophilic medicines can be included by SLN and NLC, lipophilic substances are better suited for their incorporation. To improve drug loading rates for hydrophilic medicines, LDC were created in the late 1990s. The process of making them involves attaching the medication to the lipid before the O/W emulsion is formed (42).

The drug and lipid are first conjugated by salt formation or covalent bonding, and then the drug-lipid complex is homogenized with a surfactant aqueous solution by HPH to create LDC (43).



**Figure 7.** Diagrammatic representation showing different types of NLC: A) Multiple O/F/W type, B) Imperfect type, and C) Amorphous type, while D) represents SLN.

#### 6. Different approaches for developing SLN and NLC

#### 6.1. High-pressure homogenization (HPH)

The primary method that has been established for producing SLN and NLC is high-pressure homogenization. This method has benefits that go beyond its quick turnaround time. Additionally, this technique makes it simple to transfer laboratory-scale production to large-scale production. In addition, this method is widely employed in many industries due to the avoidance of organic solvents, the production of average particle sizes in the submicron zone, and the availability of affordable homogenizer models and brands. Nevertheless, because it's a high-energy intensity technique, it raises the samples' temperature, which isn't good for substances that react negatively to heat. Using this method, the high-pressure sample is forced into a tiny opening that is only a few microns across. Both high and low temperatures (hot and cold homogenization, respectively) can be achieved using high-pressure homogenization of SLN and NLC, but it's crucial to remember that for both methods, the medication must dissolve or spread at a temperature that's roughly 5°C above its melting point (9,44). The hot and cold homogenization techniques are summarized in Table 3.

Table 3: Main differences between Hot and Cold homogenization techniques

### Hot homogenization

- <u>Procedures:</u> the whole process is done at temperatures higher than the lipid's melting point.
  - a. First, high-speed stirrer is used to create a pre-emulsion of the drug-loaded lipid melt and the aqueous emulsifier phase (5–10°C above lipid melting point).
  - b. The heated pre-emulsion is homogenized at a regulated temperature and high pressure (one cycle is enough to create a hot emulsion with particles between 250 and 300 nm in size however the literature recommends doing three homogenization cycles at 500 bar). Generally the number of cycles will depend on the emulsion lipid concentration as the energy needed to chop the lipid mass is directly proportional to its concentration in the formulation.

#### • Drawbacks:

a. More homogenization cycles promote coalescence due to

	increasing particle's kinetic energy and so producing	g particles
	with larger sizes.	
	b. The technique is limited by the temperature used in	the
	process, particularly for chemicals that are hydroph	ilic and
	extremely sensitive to temperature which can partiti	ion from
	the lipid phase to the aqueous phase at the high tem	perature.
	Procedures:	
	a. Firstly; dissolving the active ingredient in the melting	ng lipid
	phase.	
	b. Then; the melting mixture is then quickly cooled us	ing dry
	ice or liquid nitrogen to a solid form (the uniform de	istribution
	of the active component in the lipid phase is favored	d by this
	quick cooling).	
	c. The resulting solid is chopped into micro-particle pe	owder; it
	is shook vigorously in a cold aqueous surfactant sol	ution to
	form a pre-emulsion. Finally; to create the lipid nan	oparticles,
CU	the dispersion is homogenized at room temperature	or lower,
Cold	typically for five cycles at 500 pressure.	
homogenization	Advantages: it was emerged as a solution to the hot	
	homogenization issues, for chemicals that are hydrophic	lic and
	particularly sensitive to temperature, this procedure is	
	greatly suggested. However this method reduces temper	rature
	exposure but does not completely eliminate it as the ten	nperature
	is needed in the first step as previously mentioned.	
	Drawbacks:	
	a. The extreme homogenization step's significant energ	gy need.
	To put it another way, this procedure is not energy-	efficient.
	b. Larger and more poly-disperse particles are seen in	cold HPH
	as opposed to hot HPH.	
L		

#### 6.2. Micro-emulsion technique

With this technique, the lipid (or lipid blend) is melted and the surfactant-containing aqueous phase is heated to the same temperature. The surfactant solution is added to the lipid phase while being gently stirred to create the micro-emulsion. By dispersing the micro-emulsion in cold water (2–10°C) while stirring, lipid nanoparticles are produced. Ultimately, the apparatus undergoes a distilled water wash, filtration to eliminate bigger particles, and lyophilization to eliminate surplus water (10,11). This method enables the production of nanoparticles in mildly heated environments. However, the drawbacks include the requirement for comparatively high surfactant concentrations, the particle suspension's significant dilution upon dissolving the micro-emulsion in water; yield a suspension with a very little concentration (38,39,45).

#### 6.3. Emulsification-solvent diffusion

By using a slightly water-miscible, low-toxicity solvent, this technique generates an oil-in-water (O/W) emulsion. Water miscibility in these solvents—which contain the drug—is the basis for the procedure. After creating this temporary O/W emulsion, it is added to water and continuously stirred, allowing the solvent to permeate into the outer phase and solidify the dispersed phase while also forming nanoparticles. Among advantages of this technique are its versatility, reproducibility, ease of implementation, lack of need for high-energy sources, avoidance of temperature stress and agitation, and narrow size distribution. However, the lipid nanoparticle dispersion needs to be concentrated and cleaned up (39,41,45).

#### 6.4. Emulsification-solvent evaporation

This method involves dissolving the lipid matrix in an organic solvent that is water immiscible before the aqueous phase emulsifies it. By evaporating the solvent at a lower pressure, the aqueous medium is more prone to the generation of nanoparticle dispersion by lipid precipitation. With this completely heat-free method, nanoparticles as small as 100 nm can be produced, depending on the ingredients. The use of organic solvent, which may leave hazardous residues in the sample, is a limitation (43).

#### 6.5. Injection of solvent (or displacement of solvent)

This method involves dissolving the lipid matrix in a water-miscible solvent and quickly injecting the mixture into an aqueous phase that contains surfactant through an injection needle. The method for creating lipid nanoparticles is simple to use, adaptable, and effective. However, there is a drawback to using organic solvent (13).

#### 6.7. Inversion of the phase

The formulation components (lipid matrix, drug, water, and surfactant) are mixed using magnetic stirrer in this solvent-free method, and three temperature cycles (85-60-85-60-85°C) are applied to reach the inversion process. The mixture is then diluted in cold distilled water to apply a thermal shock that causes the development of lipid nanoparticles. This method merely involves brief heating times and does not require the use of organic solvents. It takes a while to complete and involves multiple steps (9).

#### 6.8. Sonication or ultra-sonication

This is a dispersion technique, similar to high shear homogenization. In order to create an emulsion, the lipid matrix (containing the medication) is melted 5–10°C above its melting point and then dispersed in an aqueous phase containing surfactant at the same temperature while being vigorously stirred. After that, this is cooled gradually to create the nanoparticle dispersion and sonicated to reduce droplet size. One benefit is the use of a very common apparatus in the laboratories. Nonetheless, lengthy sonication durations are necessary to produce lipid nanoparticles, which raise the possibility of metal pollution from the probe. Furthermore, because of the sample's non-uniform energy distribution, the resultant particles are extremely poly-disperse (37).

#### 6.9. Membrane contactor method

Lipid nanoparticles can be produced on a massive scale using this technology. Pressurization is applied to the drug-containing molten lipid matrix, via a porous membrane (typically with a pore diameter of 50 nm) into aqueous surfactant solution kept at the same temperature of lipid melt, as the mixture cools down to room temperature, the lipid droplets that were formed during the lipid's passage through the pores precipitate as lipid nanoparticles. Using membranes with

varying pore sizes allow for particle size control, also the approach is straightforward, and scalable (7,46).

#### 6.10. Recent formulation techniques

One thing that all of the previously listed methods have in common is the use of thermal or conductive heating. This also makes up the conventional method of developing an organic synthesis. In most cases, conductive heating is applied to formulation ingredients using an external heating source, such as an oil or water bath. Because this kind of heating is dependent on the thermal conductivity of each material, the mixture's temperature will always be uneven and the container's inside will always be hotter than its exterior. As a result, there is very little energy transfer efficiency, which results in particles with irregular qualities (27). The recent techniques are summarized in Table 4.

**Table 4:** Main difference s between microwave-assisted and ultrasound-assisted synthesis of lipid nanoparticles

		A) Microwave-Assisted Synthesis (MAS)		B) Ultrasound-Assisted Synthesis (UAS)			
	•	Because the nature of this heating is	•	Based on the emission of sound waves at			
		dielectric, meaning that it is dependent on		various intensities and frequencies that are			
		the dielectric characteristics of materials.		higher above the human hearing range (>16			
	•	Using this method, microwaves link with		kHz). Since these intensities are inversely			
		particles that are in the formulation		correlated with frequency and can be			
		container, which causes a sharp increase in		categorized as:			
		temperature. Dipole polarization and/or		1. <u>Low-intensity ultrasound:</u> does not result in			
		ionic conductance will happen instantly due		physicochemical changes that include			
		to overheating because there is no reliance		destruction because its frequencies range			
le		on the reaction vessel's thermal conductivity		from $1-10$ MHz and its energies are very			
Principle		and so the produced formulations will be		low (<1 W/cm <sup>2</sup> ). In the environment, this			
Pri		with improved qualities and increased		kind of ultrasonography is employed for			
		uniformity.		both diagnosis and detection.			
				2. <u>High-intensity ultrasound:</u> operates at			
				powers of 10 – 1000 W/cm <sup>2</sup> with			
				frequencies from 16 – 100 kHz. It is			
				frequently used to change a material's			
				characteristics in a way that favors a			
				physical transformation, as when making			
				emulsions, depolymerizing, deflocculating,			
				and reducing particle size.			
	1.	Considered a rapidly formulation method.	1.	Outstanding ability to avoid particle			
Ş	2.	Regular heating (microwave reactor		aggregation.			
tage		temperature control, increased energy	2.	Increased energy effectiveness.			
Advantages		efficiency).	3.	Reduced sizes of the particles.			
Aċ	3.	Reduced sizes of the particles.					
	4.	Distributions that are less poly-disperse.					

# Disadvantages

- Uncommonly employed and little-known techniques for the creation of SLN and NLC.
- 2. It hasn't been industrially used yet due to its novelty as an SLN and NLC formulation approach.
- 1. Its novelty as SLN and NLC formulation technique has prevented it from being industrially scaled up to this point.
- 2. Largely reliant on how the equipment is configured.

#### 7. Literature used lipid nanoparticles as a cargo for prostate cancer treatments

Several drugs had been included into different lipids as a drug cargo that can be summarized in Table 5.

**Table 5:** literature-based evidences of anti-prostate cancer agents that successfully incorporated into lipid nanoparticles.

Drug	Type of nano- particle	Problem of drug necessitates incorporation into lipid nanoparticle	How the nanoparticle overcome that problem	Design used	Reference
Biclutamide (Anti- androgen)	NLC	Low solubility in water (5 mg/L) and a high lipophilicity (log P = 2.92), so it is poorly soluble at physiological pH and so decreased GIT limiting its oral bioavailability.	NLC were shown to enhance the solubility and so the oral bioavailability	Box-Behnken design	(47)
Tamsulosin (α-blocker)	NLC	Tamsulosin formulation currently goes through a drug release phase when there is water present, which results in a greater drug release profile in the gut and stomach. Oral administration of Tamsulosin has been	Fabrication of a new formula including Tamsulosin & 2 oils having prostate activity (saw palmetto and Pumpkin) was found to enhance its	Central composite design	(48)

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		found to elevate the risk of	topical		
		syncope, orthostatic	bioavailability in a		
		hypotension, dizziness, and	trial to decrease its		
		postural hypertension.	oral side effects		
			Improve the efficacy		
Tadalafil		Tadalafil is Class II	of Tadalafil via		
(Alleviation of		biopharmaceutical	combination with 2	Minator	
lower urinary	SNEDDSs	classification system with	oils having prostate	Mixture	(19)
tract		poor aqueous solubility and	activity (saw	design	
symptoms)		hence low bioavailability	palmetto and		
			Pumpkin)		
Curmumin			NLC efficiently		
(Down			enhance oral		
regulation of	NLC	Lower oral bioavailability	bioavailability and	-	(49)
androgen			also drug targeting		
receptors)			anso arag targeting		
			NLC effectively		
Doxorubicin		Doxorubicin has been	target Doxorubicin		
(Induce	NLC	connected to a few side	to prostate cancer	Box-Behnken	(50)
apoptosis of	NLC	effects as heart disorders and	cells without	design	(30)
cancer cells)		baldness.	harming the normal		
			one.		
Docetaxel		Poor bioavailability was demonstrated by low water	Enhancement of the		
(microtubules		solubility, short circulation	biopharmaceutical		
de-	PEGylated	time, quick reticulo-	characters of	_	(51)
polymerization	-SLNs	endothelial system	Docetaxel &		` '
inhibitor)		absorption, and high renal	overcome the poor		
		clearance.	solubility.		
Retinoic acid	GT 3.1	Poor water solubility and	Improvement of		(50)
(binding to	SLNs	also blood concentration of	retinoic acid water	-	(52)

retinoic acid	1	the drug is gradually	solubility and	
receptors the	dec	reases via induction of	bioavailability	
nuclear	су	tochrome P-450 liver		
membrane of		enzymes		
cancer cells				
leading to				
inhibition of				
the growth)				

#### 8. Conclusion

The goal of this review was to describe the fundamental therapies specialized in the cure of prostate cancer and benign prostate hypertrophy with brief clarification of the disease and its pathophysiology. Also focus on lipid nanoparticles; history of their development, different types recently used in the research and the ways of their manufacture with the principal idea of the treatment options for the prostate cancer that is effectively incorporated into solid lipid nanoparticles and nanostructured lipid carriers that show enhancement in different ways related to the drugs that being incorporated as improvement of the oral and also topical bioavailability, improvement of water solubility for poorly water soluble drugs belonging to BCS class II, drug targeting to the specific tissue being treated which efficaciously decrease the adverse drug actions of the chemotherapeutic agents, and finally improve drug protection from being metabolized in liver. All the aforementioned advantages encourage further trials for the incorporation of many other medications into lipid nanoparticles not only for the treatment of prostate cancer but also for other ailments.

#### • Conflict of Interest

The authors declare no conflict of interest.

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