

## Magnesium Sorption onto Titan Yellow Supported on Classic Thiourea-Formaldehyde Resin

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### Abstract:

Magnesium is a common water hardness source. This divalent ion can react with soap anions that reduce cleaning efficiency, resulting in high detergent consumption. The development of new low-cost metal removal adsorbents has attracted a great deal of attention. Here the adsorption behavior and the underlying kinetics of magnesium sorption on Titan yellow (TY) supported on thiourea-formaldehyde resin (TF) was investigated. The results of analyzing sorption behavior showed that the sorption environment had different effects on the sorption of Mg(II) ions. It could be found that the initial pH had the best sorption effect on Mg(II) ions, the equilibrium is reached within 115-120 min and the kinetic profiles are simulated by the pseudo-second-order rate equation (PSORE). The maximum adsorption capacity of Mg was 19.45 mg g<sup>-1</sup> at initial pH = 10.5. Under the optimal conditions, the maximum sorption capacity of Mg(II) ions reaches up to 19.45 mg g<sup>-1</sup>. Therefore, TF-TY was found to be an efficient adsorbent for Mg(II) removal from water.

**Keywords:** Adsorption; Mg(II) ions; Titan yellow; Kinetic.

### 1- INTRODUCTION

People cannot live without water. Water is the source of life and an important component of sustainable economic and social development. The need for drinking water quality standards require continuous upgrading of water purification technology. Presence of hardness ions in the municipal drinking water is the major health concern. Water hardness can be attributed to the presence of certain ions in water which can easily form undissolved salts (Pilehvar et al., 2020). Some of the common ions include calcium ions, magnesium ions, ferrous ions, manganese ions and aluminum ions. Treatment processes often include the removal of these ions due to certain water quality requirements (El-Nahas et al., 2020). So to minimize the hardness of drinking water up to the Environmental Protection Authority (EPA) quality standard, expensive treatments are required. However, in actual water bodies, cationic hardness substances are often widespread. Less than one percent of fresh water is accessible from ground level for human consumption (Harper and Snowden, 2017).

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In some cases, the resource does not satisfy to the desirable levels regarding their chemical composition, such as hardness, nitrate contamination, heavy metals, soluble iron, etc (Abukhadra et al., 2020; Hailu et al., 2019). From that undesirable chemicals that most groundwater sources have; water hardness is the dominant one and major challenge for most of the water supply systems (Xu et al., 2020). In general, water supplies with total hardness higher than  $200 \text{ mg L}^{-1}$  can be tolerated, but considered to be poor resources; while values higher than  $300 \text{ mg L}^{-1}$  are not acceptable for most of the domestic consumptions (Patil et al., 2020). An existence of the calcium, magnesium and carbonate ions on the earth layer influences the hydrochemistry of groundwater (Avci et al., 2018). Hardness of water is due to moisture and carbon dioxide reacts with calcium and magnesium ion present on the earth surface (Hailu et al., 2019). The type of hardness has been categories in temporary and permanent; temporary hardness can be reduced by boiling, but permanent hardness required specific treatment (Ojha, 2020). Drinking highly hard water for a long time can cause cardiovascular, nervous, urinary and hematopoietic diseases (Comstock and Boyer, 2014; Ndi et al., 2020). Therefore, it is necessary to carry out studies develop a new method for removal of water hardness. Water treatment methods mainly include coagulation and flocculation, precipitation, chemical oxidation and membrane separation (Saleh et al., 2020). Such techniques suffer from high cost, low efficiency and a large number of by-products (Alaei Shahmirzadi et al., 2018; Burn et al., 2015). By contrast, adsorption technique, due to simplicity and low cost, attracted many attentions as an efficient method for desalination processes adsorption technology is widely used because of its easy handling, low cost and high efficiency (Shahmirzadi et al., 2016). Adsorption is considered as a valid method for balanced separation and water purification applications (Elwakeel et al., 2020a).

In recent years, domestic and foreign scholars have begun to look for new efficient and cheap adsorbent materials for magnesium sorption. This paper intended to use as a new material to study the adsorption behavior of Mg(II) ions. Firstly, the factors affecting the adsorption effect were investigated, and then the adsorption process was optimized by analyzing various parameters of adsorption kinetics. The purpose of this study was to explore the adsorption efficiency and kinetics of Mg(II) adsorption onto TF-TY adsorbent.

## **2- MATERIALS AND METHODS**

### **2.1. Chemicals**

Thiourea, formaldehyde solution (solution 37 % w/w), Ferric chloride and ferrous sulphate were supplied by Sigma-Aldrich (Germany) as analytical grade reagents. Titan yellow (Thiazole Yellow G) was supplied from Lobal Chemie (India).

### **2.2. Preparation of the sorbent**

15.2 g (0.2 mol) of thiourea and 40 mL of distilled water were mixed in a 250 mL round flask equipped with a stirrer and condenser. The solution was heated until completed dissolution of thiourea. Then, 0.2 mol of formaldehyde (15 mL of 37% aqueous solution) was added to the flask, pH adjustment was made by using 2 mL of glacial acetic acid. The reaction was continued for approximately 4 h with heating (368 K) and stirring. The obtained white product was washed with ultrapure water from a Milli-Q system (Millipore, Billerica, MA). The produced polymer was dried for 600 min at 323 K and denoted as TF.

### **Titan yellow loading procedure**

Known amounts of dry TF beads were put in contact with known amounts (volume-concentration) of TY dye at pH 3 at 25 °C for 3 h. Later on, the residual concentration of TY

was measured by using a uv-vis spectrophotometer (T70+ UV/VIS spectrophotometer, PG instruments Ltd, UK) at maximum wavelengths of TY (400 nm). The detailed adsorption characteristics of TY onto TF polymer was previously investigated in detail (Elwakeel et al., 2020b).

### 2.3. Batch sorption experiment

Batch adsorption studies were conducted by adding equal amounts of TF-TY (0.05 g) to a series of identical plastic bottles equipped with 20 mL Mg(II) ions solutions (20-200 mg L<sup>-1</sup>) under a shaking incubator (LSI-3016R), at a certain temperature (298 K) to achieve equilibrium of the solution for 24 h, then shaken at 150 rpm. The sample was extracted from the solution at appropriate intervals. The solution obtained by filtering through a filter paper (Whatman, diam. 47 mm). The equilibrium adsorption capacity of Mg(II) and the removal efficiency of Mg(II) on TF-TY were obtained by the following equations, respectively.

$$q_e = \frac{(C_0 - C_e) \times V}{m} \quad (1)$$

Where  $C_0$  and  $C_e$  (mg L<sup>-1</sup>) are the concentrations of Mg(II) in the liquid phase at initial and equilibrium, respectively.  $V$  (L) is the volume of the solution and  $m$  (g) is the mass of adsorbent used.

### 2.4. Effect of solution pH

The effect of pH on adsorption was studied by adsorption studies under different pH conditions. The initial concentration of 20 mL Mg(II) solution was set to 20 mg L<sup>-1</sup>, adjusted to different pH values (pH 2-11), and 0.05 g of TF-TY was added. The pH was measured by using a pH meter (HANNA 211, China). Then, it was placed in a constant temperature shaking incubator and temperature was controlled. After shaking for 24 h, the sample was taken out and the amount of adsorption at this time was measured.

### 2.5. Kinetics studies

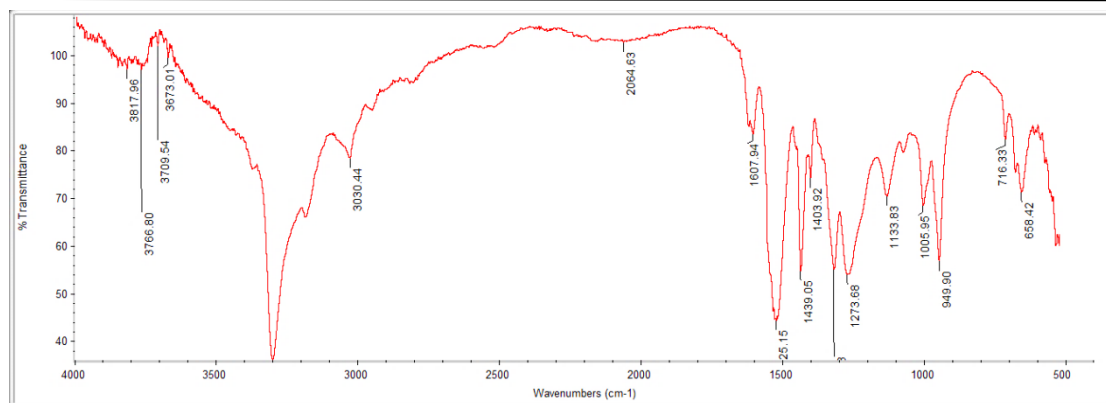
For kinetic experiments, 100 mL Mg(II) solutions of 20 mg L<sup>-1</sup> initial concentration was shaken for different time intervals with 0.1 g of TF-TY sorbent, and then the samples were taken and analyzed. Different kinetic models were used to study the rate control mechanism of Mg(II) ions adsorption onto TF-TY.

## 3- RESULTS AND DISCUSSIONS

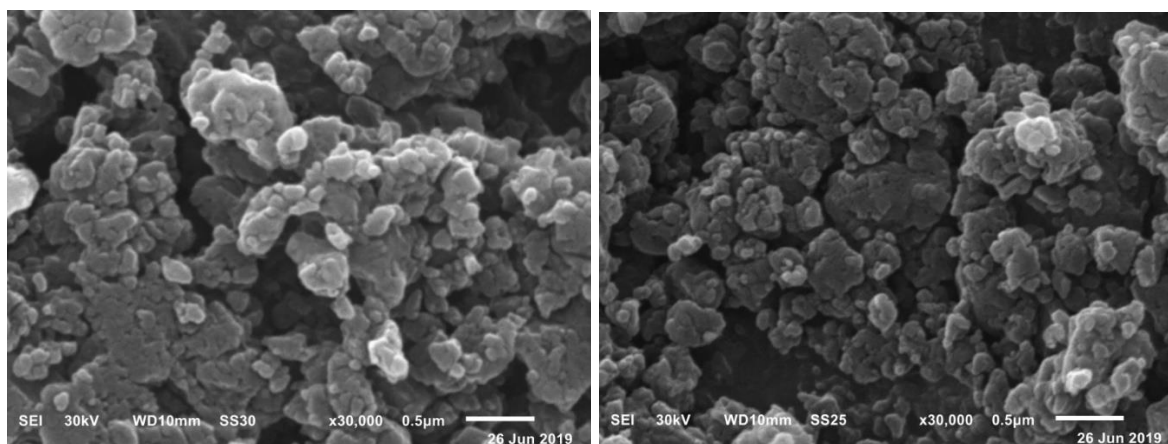
### 3.1- Characterization of TF-TY

The FTIR spectra of TF-TY were listed in Fig. 1. The FTIR spectra obtained showed the functional groups of TF-TY. The peaks could be explained as follows: 3315 strong absorption peak indicates the presence of N-H of secondary amino group; 1625 cm<sup>-1</sup> and 1156 are the distinguished peaks of C=S- N- bond of thiourea moiety; 1551 cm<sup>-1</sup> is C=NH peak; 1425 cm<sup>-1</sup> and 1330 are the peaks of C-N; 960 cm<sup>-1</sup> confirmed the presence of thioether bonds S-C.

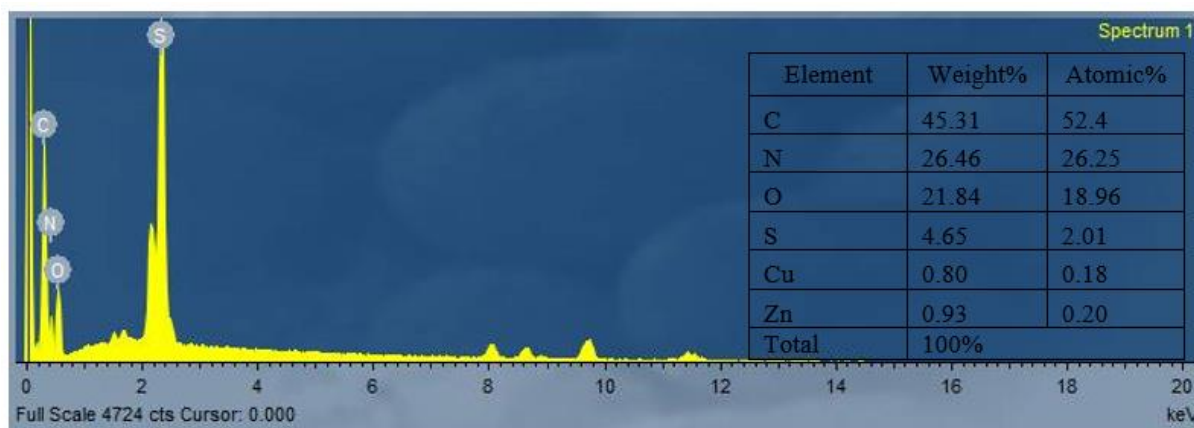
Figure 2 shows some SEM micrographs of sorbent particles. The general structure of TF-TY adsorbents can be described as platelet agglomerated particles (layered material) with irregular objects of different sizes. Figure 3 shows the EDX spectra of TF-TY adsorbent: nitrogen and sulfur elements are clearly identified in the adsorbent material, while some impurities (Cu and Zn) are appearing in TF-TY material which is sorbed from the dye solution.



**Fig. 1.** FTIR spectra of TF-TY.



**Fig. 2.** SEM micrograph of TF-TY.



**Fig. 3.** EDX analysis of TF-TY adsorbent.

### 3.2- Effect of pH

The effect of the pH of the medium on the uptake was studied and the results are shown in Fig. 4. The highest uptake values were recorded at slightly alkaline pH of the Mg(II) ion solution. This may be attributed to the presence of free lone pair of electrons on nitrogen atoms as well as the presence of  $-\text{SO}_3^-$  groups suitable for coordination with Mg(II) ions to give the corresponding resin–metal complex.

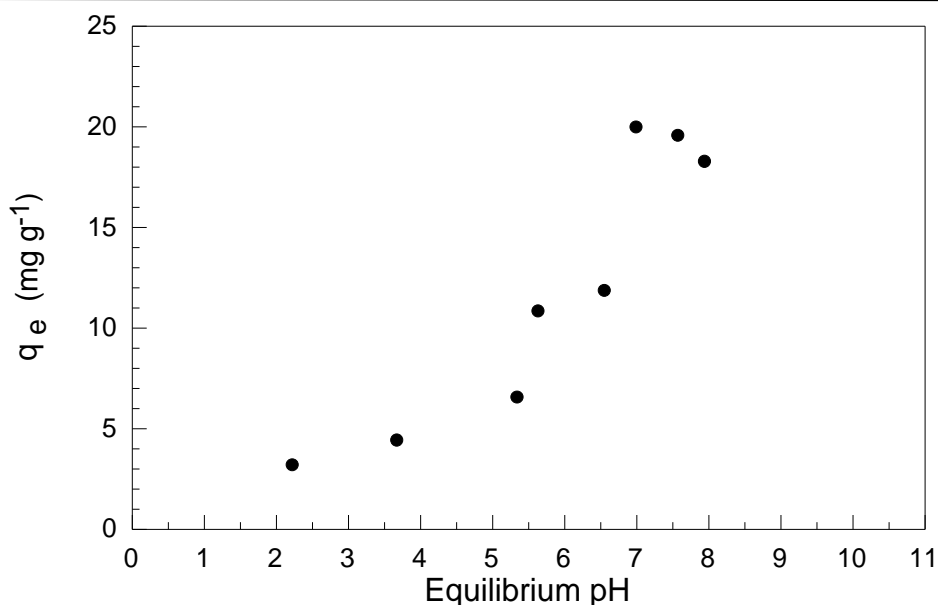


Fig. 4. Effect of pH on Mg(II) sorption by TF-TY ( $T=298\text{ K}$ ,  $C_0=20\text{ mg L}^{-1}$ ,  $m=0.05\text{ g}$ ,  $V=20\text{ mL}$ ).

### 3.3- Effects of contact time

The effects of contact time on the adsorption of Mg(II) ions by TF-TY were studied. It could be seen from Fig. 5 that the adsorbed amount of Mg(II) by TF-TY increased with time. The adsorption results of the TF-TY showed that the amount of Mg(II) ions adsorbed to TF-TY increased rapidly with time at the beginning of the reaction, and then the amount of adsorption changed slowly and gradually stabilized. It was because there were a large number of empty positions on the surface of the TF-TY for adsorption in the initial stage, and when the reaction was in process, the remaining empty surface position becomes more and more difficult to occupy due to the repulsive force between the solute molecules. The results showed that the rate of Mg(II) adsorption was fast. This phenomenon was related to the mass transfer driving force. It should be due to the electrostatic attraction between TF-TY and Mg(II) ions.

### 3.4. Kinetic analysis

In order to understand the kinetics of Mg(II) adsorption on TF-TY, four models including pseudo first order rate equation (PFORE) (Lagergren, 1898), pseudo second order rate equation (PSORE) (Ho and McKay, 1999), Weber and Morris model (W&M) (Weber and Morris, 1963) and Elovich model (Zeldowitsch, 1934) were used. These models equations are reported in Table 1.

Table 2 illustrated the sorption kinetics data of Mg(II) onto the studied TF-TY at normal sorption conditions. The pseudo-first-order and pseudo-second-order models were used to represent single-nuclear and dual-nuclear adsorption processes in solid solution systems, respectively (Chen et al., 2018). The linear form of pseudo-first-order equation is expressed in the form:

$$\ln(q_e - q_t) = \ln q_e - k_1 t \quad (2)$$

where  $q_e$  is the equilibrium adsorption capacity ( $\text{mg g}^{-1}$ ),  $k_1$  is the pseudo-first-order kinetic rate constant,  $t$  is the adsorption time (min) and  $q_t$  is the adsorption capacity at  $t$  time ( $\text{mg g}^{-1}$ ).

**Table 1:** Kinetics models

Kinetic model	Equation	References
Pseudo-First order	$q_t = q_e [1 - e^{-k_1 t}]$	(Lagergren, 1898)
Pseudo-Second order	$q_t = \frac{k_2 t}{1 + k_2 q_e t}$	(Ho and McKay, 1999)
Intraparticle diffusion	$q_t = k_i t^{0.5} + X$	(Weber and Morris, 1963)
Elovich equation	$\frac{dq_t}{dt} = \alpha e^{-\beta q}$	(Zeldowitsch, 1934)

$q_t$  (mg g<sup>-1</sup>): amount of dye sorbed at time (t).

$q_e$  (mg g<sup>-1</sup>): equilibrium sorption.

$K_1$  (L mg<sup>-1</sup>): pseudo first -order rate constant of adsorption.

$K_2$  (g mg<sup>-1</sup> min<sup>-1</sup>): pseudo second-order rate constant of adsorption.

$K_i$  (mg g<sup>-1</sup> min<sup>-0.5</sup>): the intra-particle diffusion rate.

$X$  (mg g<sup>-1</sup>): the boundary layer diffusion effects (external film resistance)

$\alpha$  (mg g<sup>-1</sup> min<sup>-1</sup>): the initial sorption rate.

$\beta$  (g mg<sup>-1</sup>): the desorption constant.

The pseudo-first-order kinetic equation was obtained by drawing the linear plots of  $\ln(q_e - q_t)$  versus  $t$  (Fig. 6 (a)). the corresponding parameters were listed in Table 2. It could obtain from Table 2 that the correlation coefficient value of pseudo-first-order obtained was relatively small. This indicated that the adsorption of Mg(II) ions onto the TF-TY is not belong to pseudo-first-order equation. The pseudo-second-order dynamic equations can be expressed in the following form:

$$\frac{t}{q_t} = \frac{1}{k_2 q_e^2} + \left(\frac{1}{q_e}\right)t \quad (3)$$

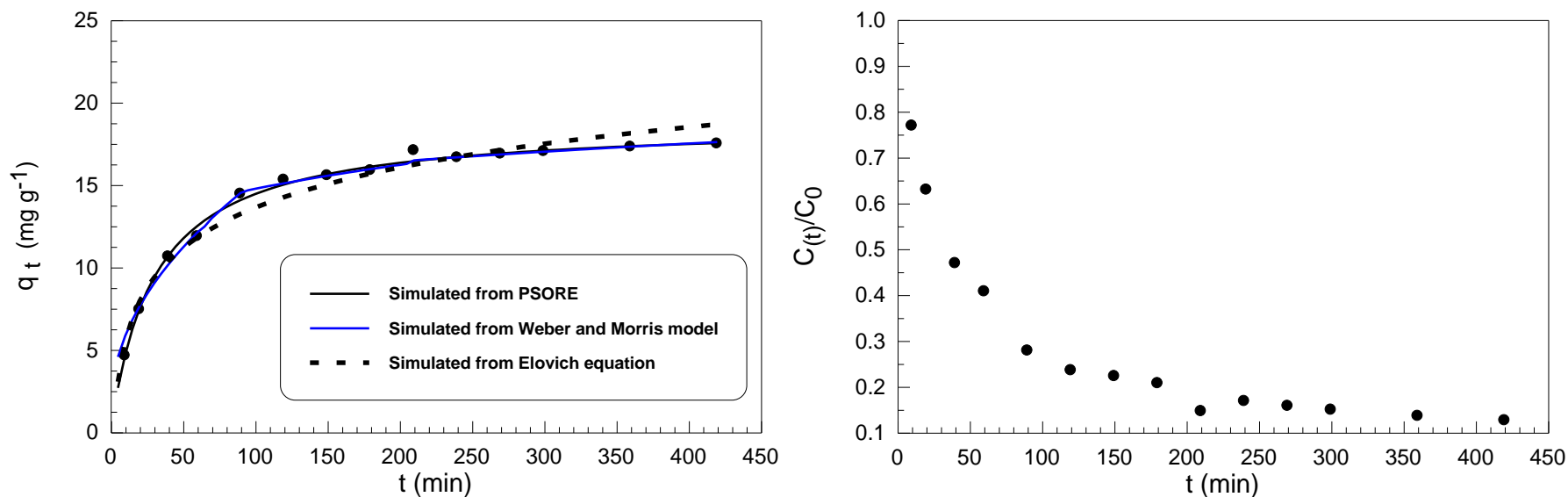
where  $k_2$  (g mg<sup>-1</sup> min<sup>-1</sup>) is the rate constant of the pseudo-second-order reaction, and can be obtained through the slope and intercept of plot  $t/q_t$  against  $t$  (Fig. 6 (b)). It could be seen from Fig. 6 (a) (b) that the pseudo-first-order kinetic adsorption data slightly deviated from the fitting curve, and the correlation coefficient  $R^2$  was 0.9428. The fitting effect of the pseudo-second-order kinetic equation was relatively good, and the adsorption data was basically consistent with the fitting curve.  $R^2$  was 0.9993. This phenomenon indicated that the adsorption mechanism of TF-TY to MB solution was diverse but it was still based on chemistry (Smith et al., 2016). The pseudo-second-order kinetic model provides a better fit than the pseudo-first-order model, suggesting that Mg(II) adsorption to TF-TY might involve multi-nucleus rather than single-nucleus adsorption process. Similar phenomena were reported for As(V) adsorption onto poly p-phenylenediamine- thiourea-formaldehyde polymer (Elwakeel and Al-Bogami, 2018).

The intraparticle diffusion model provides a more comprehensive approach for defining of sorption mechanism, and the plot generally allows identifying different successive steps in the global process (Markovski et al., 2014).

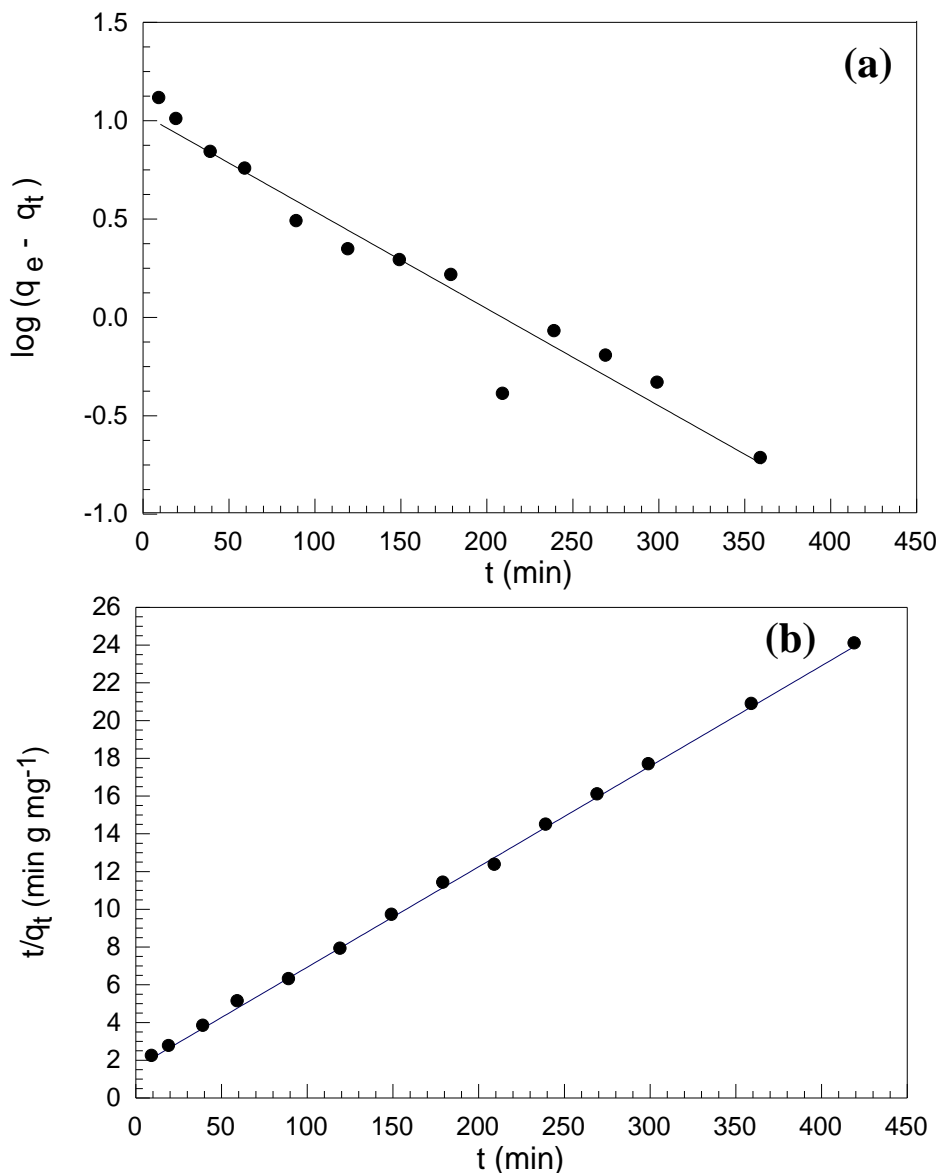
**Table 2:** Kinetic parameters for Mg(II) adsorption

Pseudo-First order rate equation			Pseudo-Second order rate equation			Weber and Morris model			Elovich equation		
$k_1$	$q_{e, calc}$	$R^2$	$k_2$	$q_{e, calc}$	$R^2$	$k_i$	X	$R^2$	$\alpha$	$\beta$	$R^2$
(a)	(b)		(c)	(b)		(d)			(e)	(f)	
0.011	10.735	0.9428	0.0017	18.78	0.9993	1.371	1.487	0.9686	1.66	0.28	0.9667
						0.349	11.256	0.9399			
						0.184	13.795	0.9941			

Units: (a):  $\text{min}^{-1}$ ; (b):  $\text{mg g}^{-1}$ ; (c):  $\text{g mg}^{-1} \text{min}^{-1}$ ; (d):  $\text{mg g}^{-1} \text{min}^{0.5}$ ; (e):  $\text{mg g}^{-1} \text{min}^{-1}$ ; (f):  $\text{g mg}^{-1}$ .



**Fig. 5.** The variation of adsorption capacity with adsorption time: (a) at  $20 \text{ mg L}^{-1}$  initial Mg(II) concentrations (T:298 K; m:0.05 g; V:20 mL).



**Fig. 6.** (a) Pseudo-first-order kinetics and (b) Pseudo-second-order kinetics of Mg(II) ions onto TF-TY sorbent at 298 K (T:298 K; m:0.05 g; V:20 mL).

The Weber and Morris shows multi-linear sections (Fig. 7(a)), i.e., three linear sections (on the plot  $q_t$  vs.  $t^{0.5}$ ) with fast kinetics in first step followed by the gradual attainment of equilibrium, and a pseudo saturation plateau. The multi-linear plot does not pass through the origin suggesting that the resistance to intraparticle diffusion is not the sole rate-limiting step: other steps, e.g. resistance to film diffusion and/or reaction rate, are probably involved in the control of uptake kinetics (Table 2). The second section is characterized by a much lower kinetic rate and leads to a slow approach to equilibrium with the control by the resistance to intraparticle diffusion (into internal macroporous and mesoporous network). From the second region of the plot, which intraparticle diffusion related micro-pore diffusion is occurred;  $K_{i2}$ ,  $X$  and  $R^2$  values were calculated and given in Table 2. A significant difference of  $K_i$  values (Table 2) indicate the availability of the functional groups is primary controlled by diffusional transport through pores system in second and third steps, structure of the porous sorbent, i.e. pores network, consists from



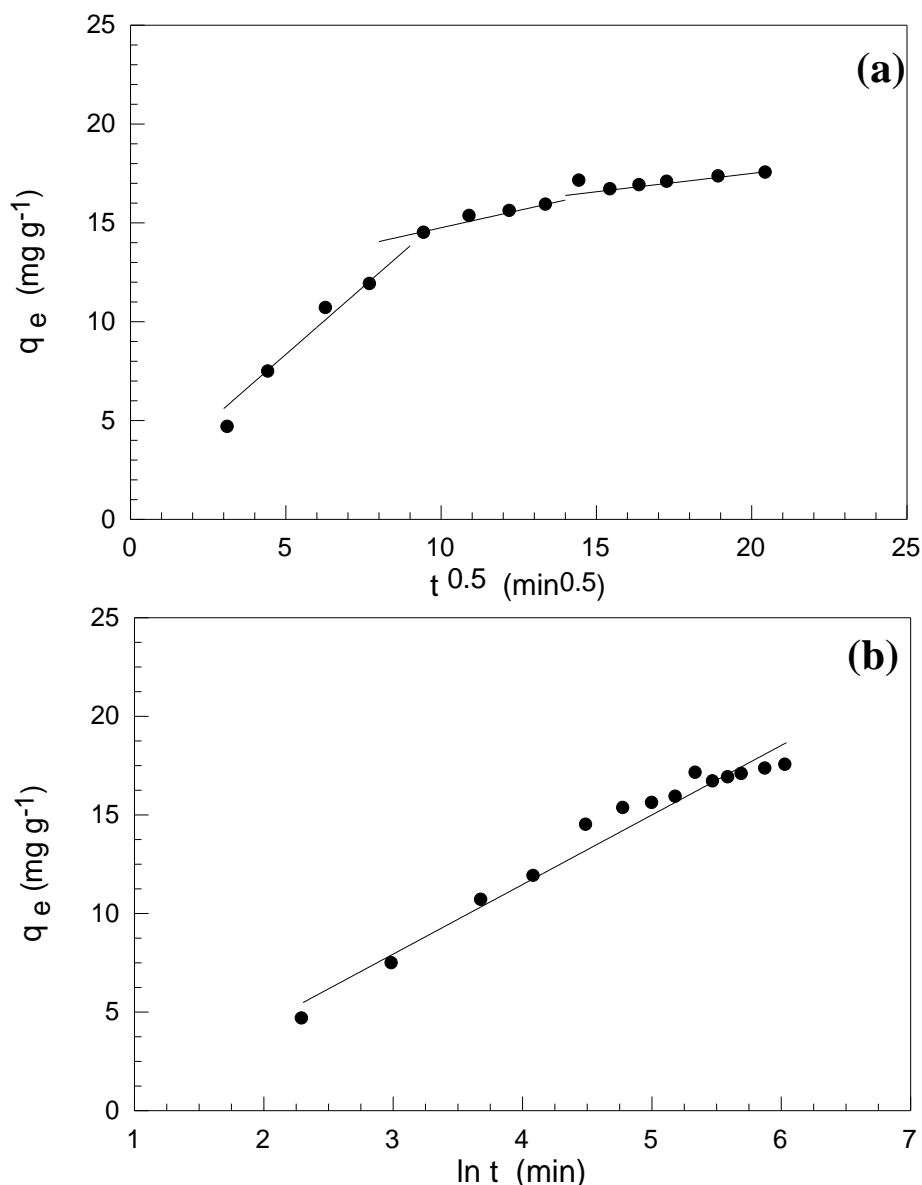
macropores which extends into particle interior and branched into tree like system of meso and micropores. The Mg(II) ions must diffuse through whole pore systems to reach total surface area within the particles, where the intra-particle diffusion, resistance due to diffusional transport inside pores, slow down overall process contributing to formation of time-dependent concentration gradient due to fast kinetic process at surface, until saturation of all available surface sites was achieved. X represents the boundary layer diffusion effects (external film resistance). As the value of X decreases the effect of boundary layer diffusion on the reaction rate decreases. The obtained values of X (Table2) indicate that the boundary layer diffusion effect (external film resistance) has significant effect on the diffusion rate. The last step is very slow and represents only a few percentage of the total sorption: this phase can be associated to the resistance to diffusion in the microporous network of the sorbent. In addition, the progressive saturation of available and accessible sorption sites influences the local equilibrium on the surface between surface sorption and desorption.

Elovich's equation is another rate equation based on the sorption capacity. In 1934 the kinetic law of chemisorptions was established through the work of Zeldowitsch (Zeldowitsch, 1934). It has commonly been called the Elovich equation. The values of  $\alpha$  and  $\beta$  were determined from the intercept and slope, respectively, of the linear plot of  $q_t$  vs  $\ln t$  (Fig. 7(b)). The value of  $\alpha$  for the sorption of Mg(II) ions on the TF-TY sorbent is  $1.66 \text{ (mg g}^{-1} \text{ min}^{-1})$ . This value indicate that the initial sorption rate of Mg(II) ions is relatively high compared with the previous studies of Aikpokpodion Paul et al (Aikpokpodion Paul et al., 2013). The high initial sorption rate of Mg(II) onto TF-TY sorbent may be attributed to the high concentration of active sites on the sorbent surface allowed for reacting with Mg(II) ions. The value of  $\beta$  (desorption constant) is found to be  $0.28 \text{ g mg}^{-1}$ .

Table 3 summarizes Mg(II) sorption properties for a series of alternative sorbents. Some sorbents have outstanding sorption capacities at saturation. However, the equilibrium time allow ranking TF-TY sorbent among the most efficient sorbents.

**Table 3.** Mg(II) sorption performances of selected sorbents.

Adsorbent	Equilibrium time (min)	Maximum adsorption capacity (mg g <sup>-1</sup> )	Ref.
Bentonite/c-alumina nanocomposite	60	3.478	(Pourshadlou et al., 2020)
Bentonite (natural)	20	26.24	(Shahmirzadi et al., 2016)
Calcined bentonite	20	35.67	(Shahmirzadi et al., 2016)
Microwave radiated zeolite	-	31.23	(Shahmirzadi et al., 2016)
Natural pumice	240	44.53	(Sepehr et al., 2013)
Modified pumice	240	56.11	(Sepehr et al., 2013)
Mercerized cellulose	50	21.7	(Karnitz et al., 2010)
mercerized sugarcane bagasse grafted with EDTA dianhydride	50	42.6	(Karnitz et al., 2010)
TF-TY	120	19.45	Present study



**Fig. 7.** (a) intraparticle diffusion model and (b) Elovich equation for adsorption of Mg(II) ions onto TF-TY sorbent at 298 K ( $C_0$ ; 20 mg L<sup>-1</sup>; pH<sub>0</sub>; 10.5).

#### 4- CONCLUSIONS

The research shows that the TF-TY could be used to remove Mg(II) ions as cheap and available adsorbent. It was observed that the pH dependency of adsorption of Mg(II) was large. The amount of Mg(II) uptake increased with increasing of contact time. Their maximum adsorption capacity was 19.45 mg g<sup>-1</sup>. The adsorption kinetics was consistent with the pseudo-second-order kinetics models. It could be found that TF-TY has the good adsorption effect on Mg(II) ions, indicating that TF-TY could be used as the best an available material for water hardness reduction.

## 5- CONFLICT OF INTEREST

The authors declare that they have no known competing financial interests or personal relationships that could have influenced the work reported in this paper.

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