

## Adsorption of Diclofenac from Aqueous Solution Using Highly Mesoporous Carbon

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### ABSTRACT

Synthetics of mesoporous carbon (MC) from biomass including sucrose was used as the carbon resource, and eutectic salt (KCl/NaCl) as the porogen agent for the preparation of S-MC (sucrose mesopores carbons). The resultant samples were examined by means of different techniques, including thermal analysis (TGA), FTIR, transmitted electron microscopy (TEM), X-ray diffraction (XRD) and BET measurements.

Investigate the efficiency of adsorption of diclofenac by highly mesopores carbons using Ultraviolet–Visible spectroscopy. The final concentrations of diclofenac were measured using Ultraviolet–Visible spectroscopy at different conditions (pH, contact time, temperature, weight of adsorbate, weight of adsorbent).

**Key words;** diclofenac, sucrose, meso porous carbon, UV–spectroscopy.

### 1. INTRODUCTION

Mesoporous carbon (MC) has attracted increasing attention, due to its unique properties, such as extraordinary chemical, mechanical, and thermal stability, and wide abundance in nature [1]. Nowadays, the widespread applications of MCs in various areas such as supercapacitors, chemical sensors, catalyst supports, fuel cells and separation sorbents, have encouraged researchers to synthesize porous carbons with high mesoporous volume proportions and a high specific surface area (SSA) [2-7]. Therefore, it is important to develop reliable methods for the preparation of MCs with controllable porosity, together with high SSA and large pore volume.

In the past decades, numerous carbon resources, such as fossil-based hydrocarbons (e.g., bituminous coal, lignite), biomass (e.g., sucrose, glucose, cellulose, lignin and wood), and polymers, have been utilized for the preparation of MCs. In particular, biomass including cellulose, lignin, and their platform molecules, provides an abundant feedstock for the

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preparation of carbon materials [8-22]. Due to the presence of plentiful oxygen in the biomass resource, the carbons derived from biomass generally contain oxygen-containing groups, which may provide the carbons with specific functions. Thus, the preparation of porous carbons from biomass has attracted significant attention.

For the preparation of porous carbon materials, porogens, such as surfactants [9, 23,24] salts [25-29], and their mixtures [30, 31], are generally required. sodium chloride (NaCl) is one of the porogens most widely used in the preparation of activated carbon (AC) from biomass (e.g., olive stones, oil palm shells, and kraft lignin), and can result in porous carbon materials with high SSAs (e.g., 400–2170 m<sup>2</sup> g<sup>-1</sup>) and high carbon yields [15,32-36]. However, the proportions of mesopores in the resultant ACs are generally low (5 - 40%) [9,23,32,37]. Recently, Antonietti and coworkers utilized eutectic salt composed of ZnCl<sub>2</sub> and chloride salts as a porogen to regulate the pore diameters of the carbon materials derived from ionic liquids [30]. They found that the combination of ZnCl<sub>2</sub> with different salts could tune the pore size of the resultant carbons. For example, LiCl/ZnCl<sub>2</sub> resulted in microporous carbons; NaCl/ZnCl<sub>2</sub> afforded microporous and small mesoporous carbons, while KCl/ZnCl<sub>2</sub> mainly resulted in MCs with large mesopores. The ZnCl<sub>2</sub>-based eutectic salt showed promising potential for the preparation of MCs. However, it has seldom been applied in the preparation of MCs from biomass carbonization [31, 38].

In this work, biomass sucrose was used as the carbon resource, and KCl/ZnCl<sub>2</sub> mixture used as the porogen agent for the preparation of S-MC (sucrose mesopores carbons) [30]. The porous carbons were obtained via heating program, and the final calcination temperature. The resultant sample were examined by means of different techniques, including FTIR, scanning electron microscopy (SEM), N<sub>2</sub> sorption, and X-ray diffraction (XRD).

## 2. EXPERIMENTAL

### 2.1. Materials

Sucrose, was purchased from Alfa Chemical Reagent. KCl and ZnCl<sub>2</sub> (99%) were acquired from Aldrich Chemical Reagent. All chemicals were used without further purification.

Sodium diclofenac DCF (Sodium 2-[2-[(2,6-dichlorophenyl) amino] phenyl] acetate) was purchased from Acros. DCF is a non-steroidal anti-inflammatory drug with molecular formula of C<sub>14</sub>H<sub>10</sub>Cl<sub>2</sub>NNaO<sub>2</sub>, melting point of 283-285 °C, water solubility of 0.00482 mg/mL

and formula mass of 318.13 g/mol. The maximum wavelength of DCF is 276 nm. The structure of DCF is represented in **Fig. 1**.

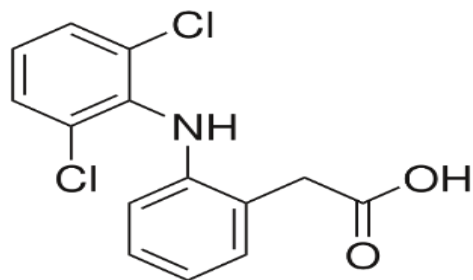
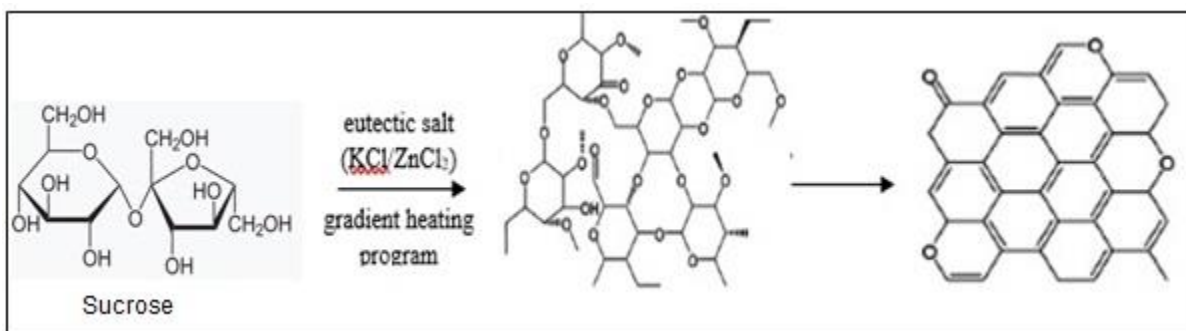


Fig. 1. Chemical structure of diclofenac .

## 2.2. Synthesis of adsorbents materials

We take broadly utilized and minimal effort biomass, sucrose as the model substrates and the materials was blended by the announced method with a few alterations [24]. In a common amalgamation, 1.0 g of sucrose, 4.248 g of KCl and 7.76 g of ZnCl<sub>2</sub> were dissolved in 50 mL of distilled water with magnetic stirring at room temperature for 24 hours to get a homogeneous solution. Under vacuum distillation, uniform powder was acquired. At that point the uniform powder was annealed under N<sub>2</sub> atmosphere at 800°C for 6 hours.

At the end, the strong item was gathered with a rotator and washed a few times with distillation water until there is no chloride particle in the upper arrangement. **S-MC** (sucrose mesopores carbons) was gotten after the strong item was additionally dried at 80°C for 12 h in a stove. Schema 1 demonstrates the techniques for the planning of **S-MC**.



Schema 1: demonstrates the techniques for the planning of S-MC.

### 2.3. Adsorbent characterization

Powder X-ray diffraction (P-XRD) patterns were recorded on a Bruker AXS D8-ADVANCE diffractometer at the  $2\theta$  range of  $5-90^\circ$  using a filtered  $\text{CuK}\alpha$  radiation source ( $\lambda = 1.54056 \text{ \AA}$ ).

The texture properties of the obtained **S-MC** were estimated from  $\text{N}_2$  gas adsorption and desorption analysis measured at liquid nitrogen temperature ( $-196^\circ\text{C}$ ) using a Quantachrome Nova 3200 S apparatus. Prior to analysis, the sample was outgassed for 12 h at  $250^\circ\text{C}$  under  $\text{N}_2$  atmosphere in order to remove moisture from the adsorbent surface. The specific surface area was calculated using this method and the total pore volume was computed from the amount of adsorbed  $\text{N}_2$  at  $P/P^0$  of 0.95. The pore size distribution curve of **S-MC** was also calculated.

HR-TEM imaging was performed on a JEOL JEM-2100F instrument operated at 200 kV. Fourier transform infrared (FT-IR) spectra were obtained on an ATI unicam (Mattson 936) Bench Top Spectrometer with pressed KBr pellets in the range of  $4000-400 \text{ cm}^{-1}$ .

### 2.4. Adsorption experiments

In a typical sorption run, known weights of **S-MC** (0.1 - 0.75 g/l) were placed in a series of 100 ml glass vials holding 50 ml of DCF (20-70 ppm) solutions and the resultant mixtures were allowed to shake in a thermostatic shaker incubator at 150 rpm at room temperature. **S-MC** was dried at  $150^\circ\text{C}$  overnight to remove moisture before being used in the sorption experiments. After a required time intervals, 3ml aliquots were taken from the vials, centrifuged to separate adsorbent particles and analyzed for their residual DFC concentration using a UV-vis spectrophotometer (JASCO, V-750 UV-visible Spectrophotometer). Every experiment was replicated three times and the mean values were adopted.

The percentage removal of DCF ( $R_e$ ) and the amounts of DFC adsorbed per unit mass of **S-MC** at time  $t$  ( $q_t$ , mg/g) and at equilibrium ( $q_e$ , mg/g) were obtained by the following equations:

$$R_e = \frac{C_o - C_e}{C_o} \times 100 \quad (1)$$

$$q_t = \frac{(C_o - C_t)V}{m} \quad (2)$$

$$q_e = \frac{(C_o - C_e)V}{m} \quad (3)$$

Where  $C_o$  and  $C_e$  (mg/l) are the initial and the equilibrium concentrations of DCF, respectively,  $C_t$  (mg/l) is the concentration of DCF at time  $t$ ,  $V$  (l) is the volume of the solution and  $m$  (g) is the adsorbent weight.

### 3. RESULTS & DISCUSSION

#### 3.1. Adsorption Characterization

In this work, various carbon samples were prepared via hydrothermal reaction between sucrose as carbon resources and porogen agent (eutectic salt (KCl/ZnCl<sub>2</sub>)) at final calcination temperature.

The sample prepared using sucrose as the carbon resource was examined by FT-IR Fig. 2. Compared to the spectrum of pristine sucrose, the spectrum of resultant sample shows declined corresponding peaks, accompanied with the appearance of new bands around 1623 cm<sup>-1</sup> and 1690 cm<sup>-1</sup>.

In the spectrum of sample **S-MC**, which was prepared by program calcination temperature of 800°C, the bands around 3430 cm<sup>-1</sup> was assigned to the stretching vibration of the O–H bond, and those around 2920 cm<sup>-1</sup> and 1046 cm<sup>-1</sup> corresponded to C–H vibrations. These bands became wider and less intense compared to those of sucrose, suggesting that most of the O–H and C–H bonds from sucrose had disappeared in this sample.

Moreover, the band at 1097 cm<sup>-1</sup> in the FT-IR spectrum of sucrose corresponding to the C–O bond vibration almost disappeared in the spectrum of sample **S-MC**, indicating the cleavage of the C–O bond from the sucrose molecule. Notably, the new bands appearing at 1623 cm<sup>-1</sup> and 1690 cm<sup>-1</sup> corresponded to C=C and C=O vibrations, respectively. This indicated that sucrose was converted to C=O containing compounds catalyzed by ES, [19,20,41] identical to the TGA results [39].

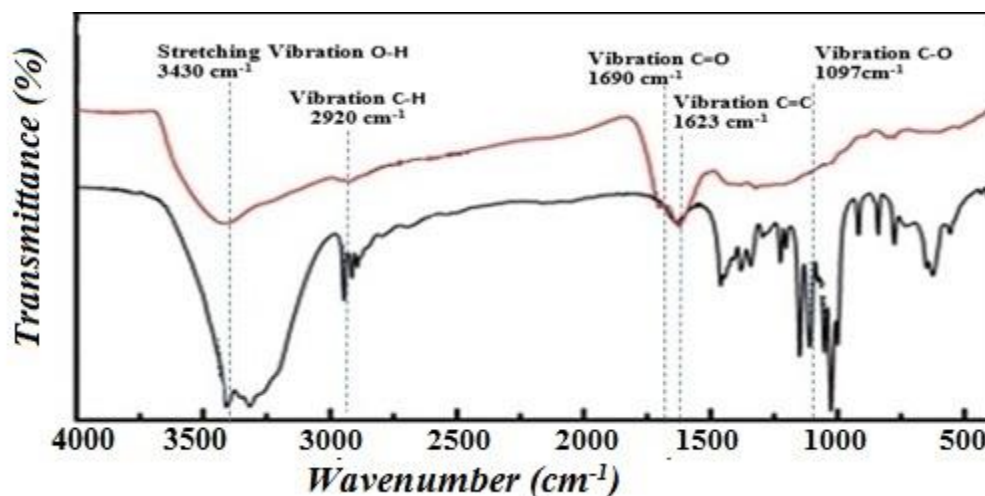


Fig. 2. FT-IR spectra of sucrose and of the resultant S- MC sample.

The morphology and structure of the samples prepared at the calcination temperature of 800°C was examined. Fig. 3. **S-MC** appeared to be composed of primary rough carbon particles with size around 10 nm, which were aggregated to give a porous and aerogel-like structure. In contrast, the morphology of **S-MC** suggest that the porogen played an important role in controlling the morphology of the resultant samples.

Table 1 : Textural properties of **S-MC**

<b>Total surface area, m<sup>2</sup>/g</b>	<b>575.53</b>
Micropores area, m <sup>2</sup> /g	214.95
Mesopores area, m <sup>2</sup> /g	360.58
<b>Micropores pore volume, cm<sup>3</sup>/g</b>	<b>0.15 nm</b>
<b>Mesopores pore volume, cm<sup>3</sup>/g</b>	<b>0.48</b>
<b>Micropores size, nm</b>	<b>1.9</b>
<b>Mesopores size, nm</b>	<b>3.67</b>

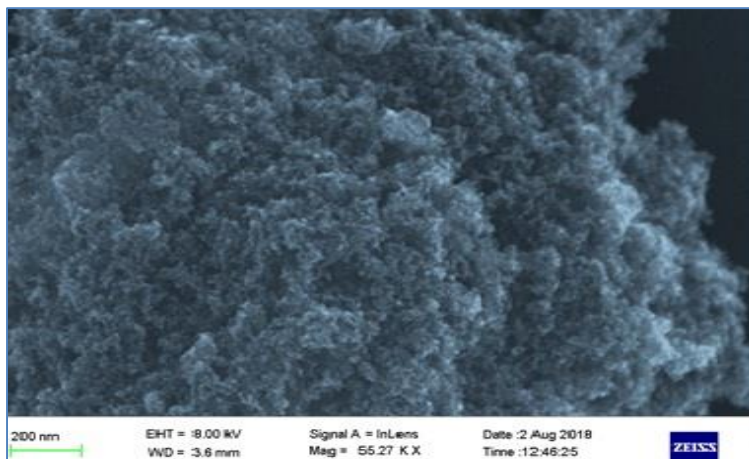


Fig. 3: HR-TEM image of the synthesized S-MC

Figure 4.a shows the curve of nitrogen adsorption-desorption isotherm of the **S-MC** catalyst obtained and pore size distribution. The curve shows a type IV isotherm that is characteristic of mesopore solids and type hysteresis  $H_2$  that is characteristic of pores with irregular morphology [34, 35].

This was further ascertained by the pore-size distribution plot Fig.4.b which obviously demonstrated the attendance of micropores with an average size of approximately 1.9 nm and mesopores with an average size of approximately 3.67 nm, respectively. **S-MC** showed a large surface area of 575.53 m<sup>2</sup>/g with micro- and mesoporous surface areas of 360.58 m<sup>2</sup>/g and 214.95 m<sup>2</sup>/g, respectively. The total pore volume of the sample was found to be 1.3 cm<sup>3</sup>/g in which the micro- and mesoporous volumes were 0.15 cm<sup>3</sup>/g and 0.48 cm<sup>3</sup>/g, respectively. That is, the vast majority of the total surface area and pore volume of **S-MC** was emanated from mesopores. Such mesoporous structure would be suitable for adsorption purposes in terms of improved accessibility of the adsorbent to the active binding centers within the porous structure of **S-MC** as well as high diffusion rates table 1.

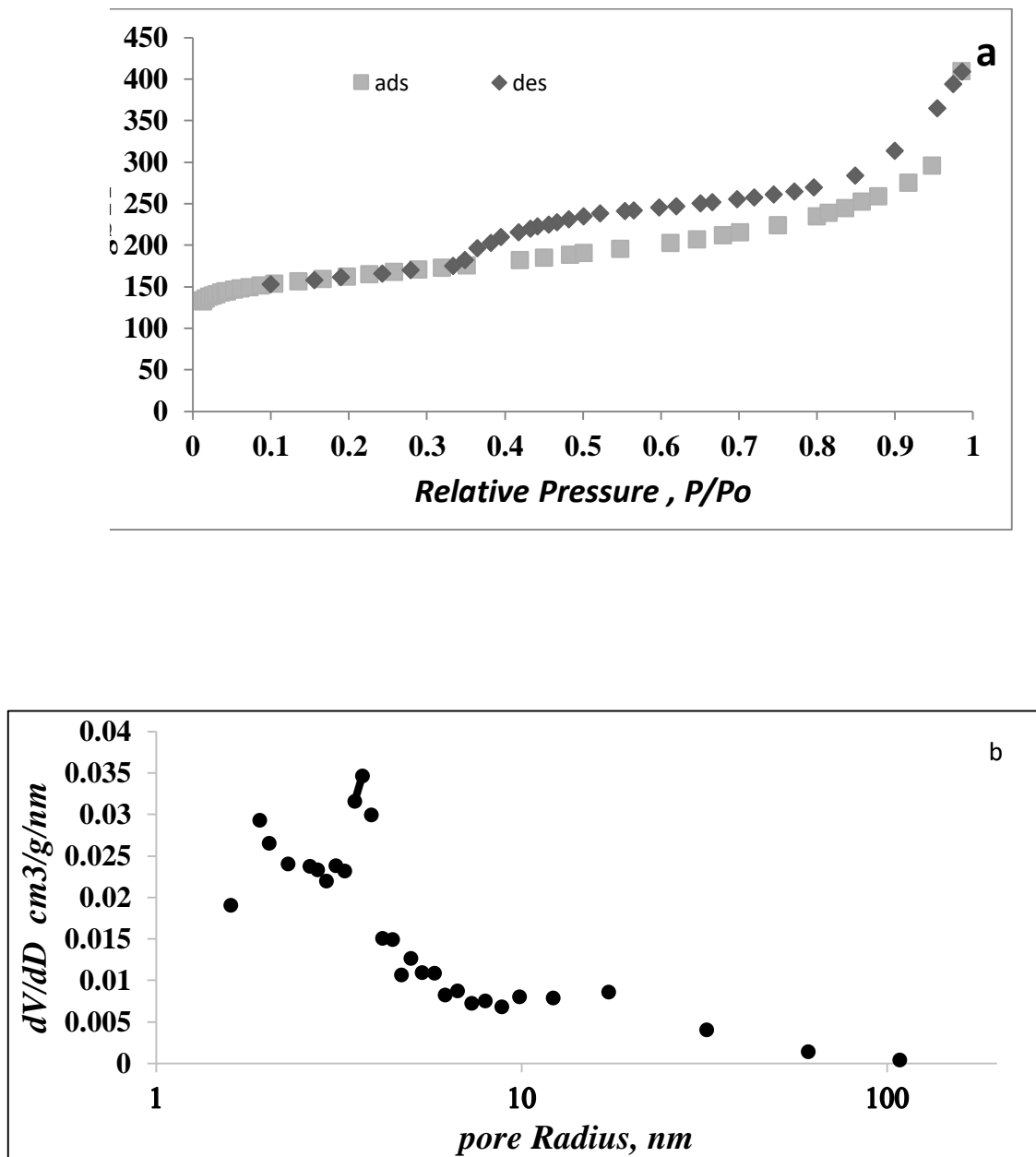


Fig. 4: (a) N<sub>2</sub>-adsorption isotherm, (b) BJH curve of the synthesized S-MC

### 3.2. Adsorption of diclofenac sodium on S-MC

UV-Vis spectrophotometry was chosen and preferred over many other methods. That is due to its low pollution effects, simplicity, speed and suitability to indicate the kinetic change of the diclofenac sodium concentration. A typical calibration curve for diclofenac sodium at 276 nm.



### 3.3. Effect of contact time

The effect of contact time on removal percentage of diclofenac sodium is shown in Fig. 5. The adsorbed amount of DCF onto **S-MC** increases with the increase of contact time, as shown in Fig. 5, and the DCF adsorption reached equilibrium in about 60 min. Adsorption capacity for DCF showed a rapid increase in adsorption amount during the first 20 min. This fast adsorption capacity at the initial stage indicated higher driving force that made fast transfer of DCF to the surface of **S-MC** particles. From Fig. 5 the % removal of DCF using **S-MC** was 90.6 %.

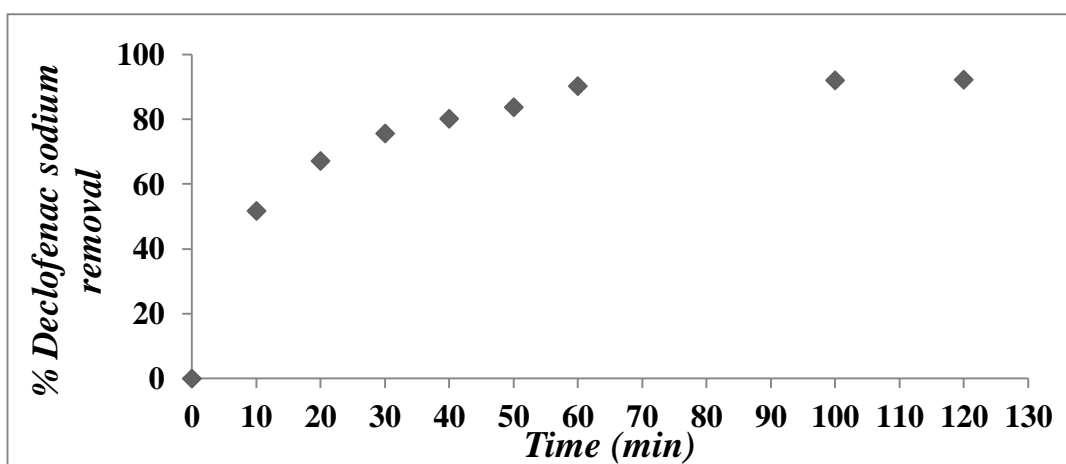


Fig. 5: Effect of contact time on DCF removal by **S-MC** (pH 2, room temp., Adsorbent dosage 0.5 g, initial conc. 50 mg/l).

### 3.4. Effect of PH

The variation of adsorption onto **S-MC** was investigated in the pH range 2–8 using hydrochloric acid and sodium hydroxide to control pH. The effect of pH on diclofenac sodium removal was studied, using 0.5 g/l of **S-MC** at an adsorption time of 60 min to reach equilibrium, Fig. 6 summarizes these results. For each adsorbent, the optimal pH for the adsorption of diclofenac sodium was 2, this result indicated a pH less than the pKa of this pharmaceutical (pKa = 4.20), as DCF is present in its neutral form, and its solubility in water decreases. So as pH decreases the ‘Van der Waal’ interaction between DCF and the adsorbent surface increased by physical adsorption process.

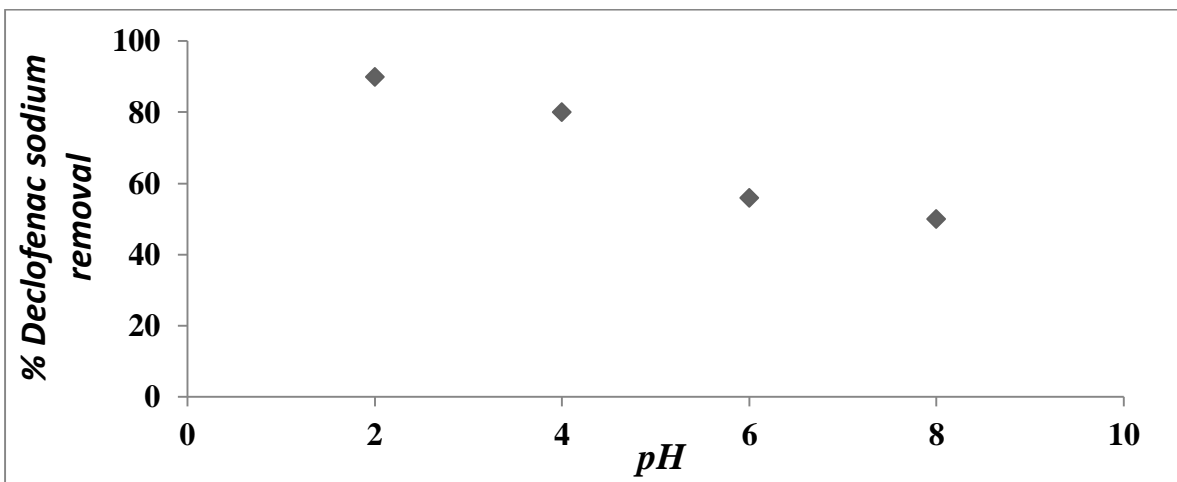


Fig. 6: Effect of pH on DCF removal by S-MC

(room temp., 60 min, adsorbent dosage 0.5 g/l, initial conc. 50 mg/l).

### 3. 5. Effect of temperature

The effect of temperature on adsorption onto **S-MC** was investigated in the range of 25–50°C. The results are shown in Fig. 7. In this figure, diclofenac sodium adsorption decreased with increasing temperature. The highest percentage of adsorption performance was at 25°C (room temperature) which reached 90.2 % by **S-MC**. Increasing temperature will cause an increase in solubility of water and this will decrease the adsorption process and decrease the attraction forces between DCF and the pharmaceuticals.

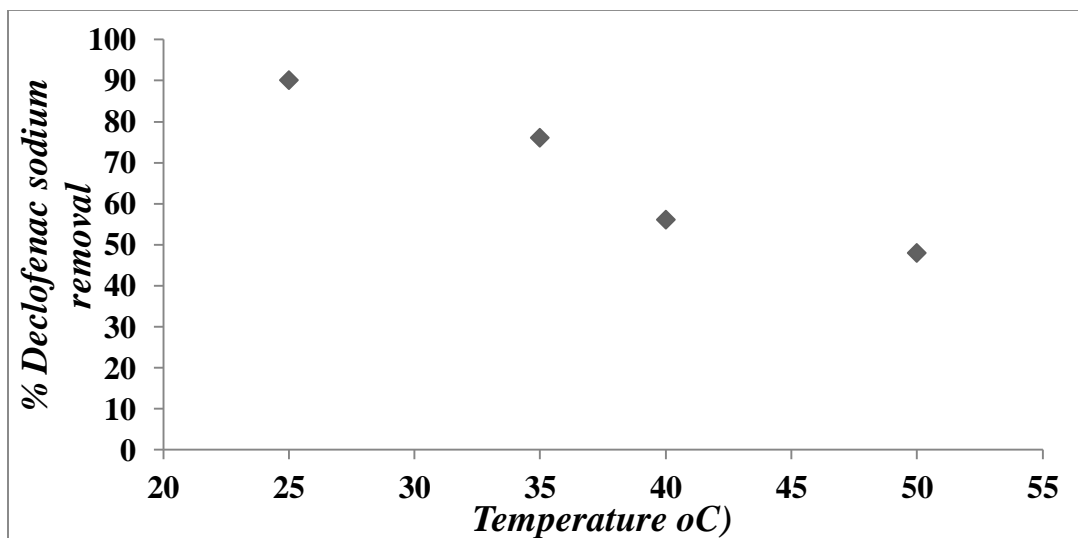


Fig. 7: Effect of temperature on DCF removal by S-MC

(at; pH 2, 60 min, adsorbent dosage 0.5 g/l, initial conc. 50 mg/l).

### 3.6. Effect of adsorbent dosage

The effect of **S-MC** dosage on diclofenac sodium removal was studied using 0.1–0.75 g/l adsorbent dosage at an adsorption time of 60 min to reach equilibrium. The results are summarized in Fig. 8.

The percent of DCF removal increased by increasing dosage. Adsorption increases up to 94% with an adsorbent amount of 0.75 g/l of **S-MC**, because increasing adsorbent weight at fixed DCF concentration provided more available adsorption sites and thus increased the extent of DCF removal.

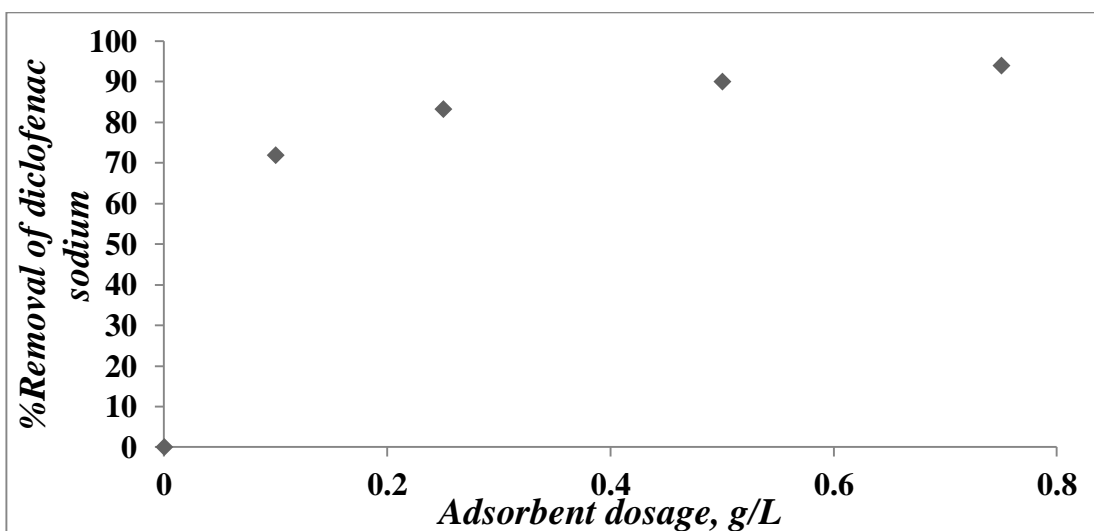


Fig. 8: Effect of Adsorbent amount on DCF removal by **S-MC** (pH 2, room temperature, 60 min, initial conc. 50 mg/l).

### 3.7. Effect of diclofenac sodium concentration

The effect of the initial concentration of diclofenac sodium on the % removal at equilibrium is shown in Fig. 9. This figure shows that the increase of concentration decreases the percentage of DCF removal, by **S-MC**. As diclofenac sodium concentration increases from 20 mg/l to 70 mg/l, the percentage removal was decrease from 81.66 % to

34.67 % for **S-MC** adsorbent.

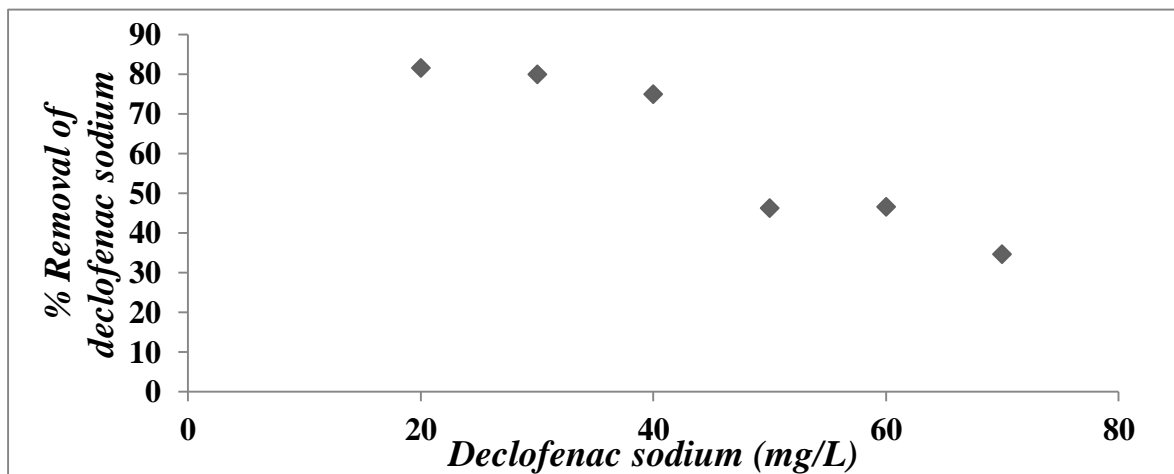


Fig. 9: Effect of concentration on DCF removal by S-MC (pH 2, room temperature, 60 min, adsorbent amount 0.5 g/l).

### 3. 8. Adsorption kinetics

In order to examine the influence of contact time on the adsorption capacity, adsorption experiments were carried out at different time intervals while holding the other process parameters constant at their optimum values (pH~2, adsorbent dosage at 0.5 g/l and DCF initial concentration at 50 mg/l). As shown in Fig. 5, the adsorption capacity of DCF onto S-MC increased swiftly in the first 20 min and thereafter, it continued to increase, however, at a lower rate, till it reached an equilibrium state at 60 min. In view of these results, all the succeeding adsorption experiments were conducted with a contact time of 60 min to assure that the adsorption equilibrium was indeed achieved.

Table 2 : Fitted parameters of DCF adsorption kinetics on S-MC

Pseudo-first-order model			Pseudo-second-order model		
R <sup>2</sup>	K <sub>1</sub>	q <sub>e</sub> (mg/g)	R <sup>2</sup>	K <sub>2</sub>	q <sub>e</sub> (mg/g)
0.960	0.0496	590.222	0.994	0.0001301	909.09

In order to grasp more insight about the adsorption rate and adsorption kinetics was also studied and discussed. Herein, pseudo-first-order (Eq. (4)) and pseudo-second-order (Eq. (5))

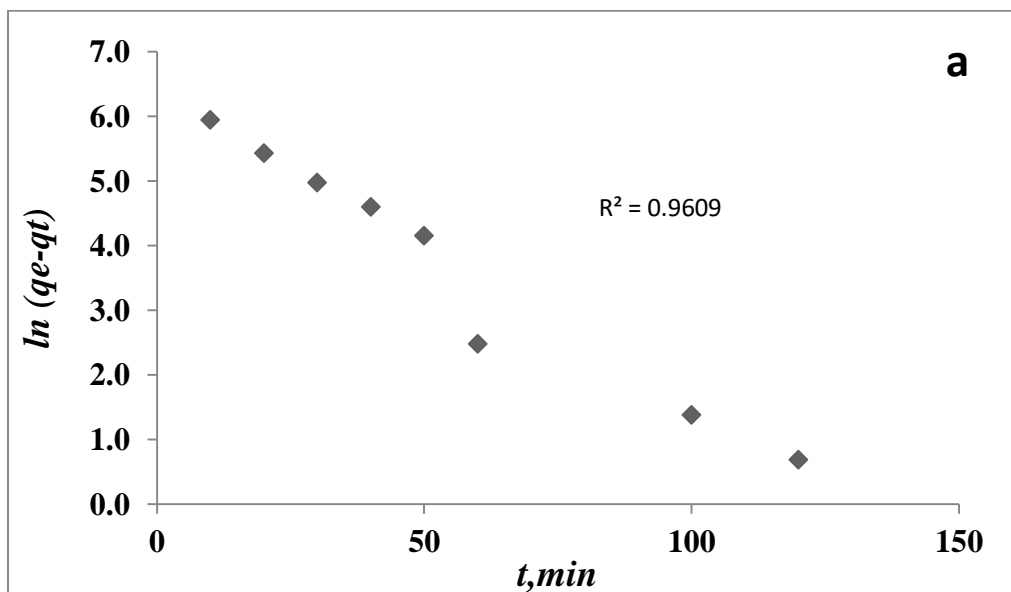
kinetic models were employed to model the kinetic adsorption data of DCF on **S-MC**.

$$\ln(q_e - q_t) = \ln q_e - k_1 t \quad (4)$$

$$\frac{t}{q_t} = \frac{1}{k_2(q_e)^2} - \frac{t}{q_e} \quad (5)$$

Where  $k_1$  ( $\text{min}^{-1}$ ) and  $k_2$  ( $\text{g/mg/min}$ ) are the equilibrium rate constants of pseudo-first- and pseudo-second-order rate equation, respectively.

The values of the kinetic constants for the pseudo-first-order and the pseudo-second-order kinetic models were estimated from the straight graphs of  $\ln(q_e - q_t)$  vs  $t$  (Fig. 10a) and  $t/q_t$  vs  $t$  (Fig. 10b), respectively, and are compiled in Table 2 together with the corresponding correlation coefficient ( $R^2$ ). An extremely high  $R^2$  value near to unity was obtained for the pseudo-second order kinetic model and they found that the highest value of  $q_e$  was approximately  $909.09 \text{ mg g}^{-1}$ , signifying that pseudo-second-order kinetic model was the optimum kinetic model to represent DCF adsorption by **S-MC**. The suitability of this kinetic model suggested that the removal rate of DCF was primarily ruled by a chemisorption step [38].



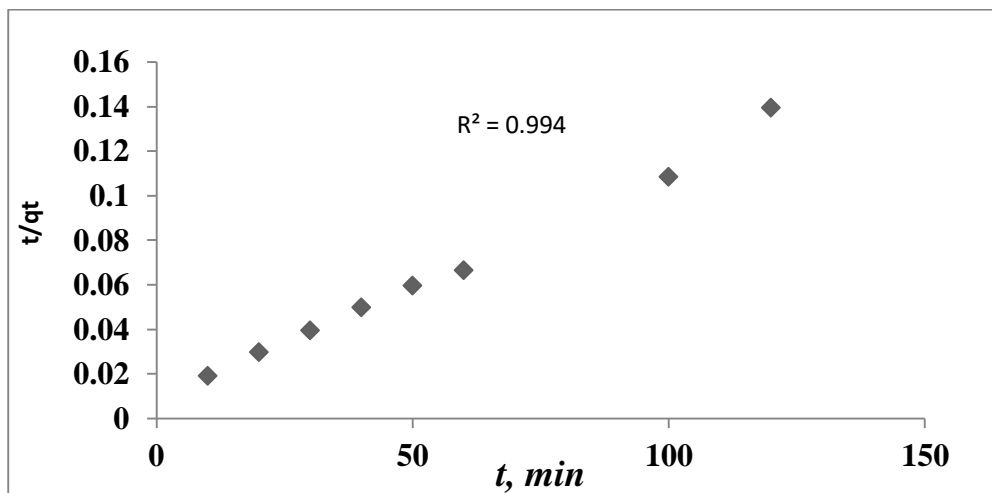


Fig. 10. Pseudo-first-order (a) and Pseudo-second-order (b) linear plots for the removal of DCF onto S-MC.

### 3. 9. Adsorption isotherms

In this study, Langmuir and Freundlich isotherm models were used to describe the adsorption isotherm and to study the relationship between the amounts of diclofenac sodium adsorbed ( $q_e$ ) and its equilibrium concentration in solution at 25 °C as shown in Figs. 11, 12. The adsorption isotherm parameters, which were calculated from the slope and intercept of the linear plots using the linear form of the Langmuir and Freundlich equations, together with the determination coefficient  $R^2$  values are given in Table 3. It is clear from the  $R^2$  values that the Langmuir isotherm is fitted to the experimental data more than the Freundlich isotherm model. The Langmuir isotherm shows that adsorption will increase with increasing diclofenac sodium concentration and this adsorption occurred in a multilayered system rather one layered.

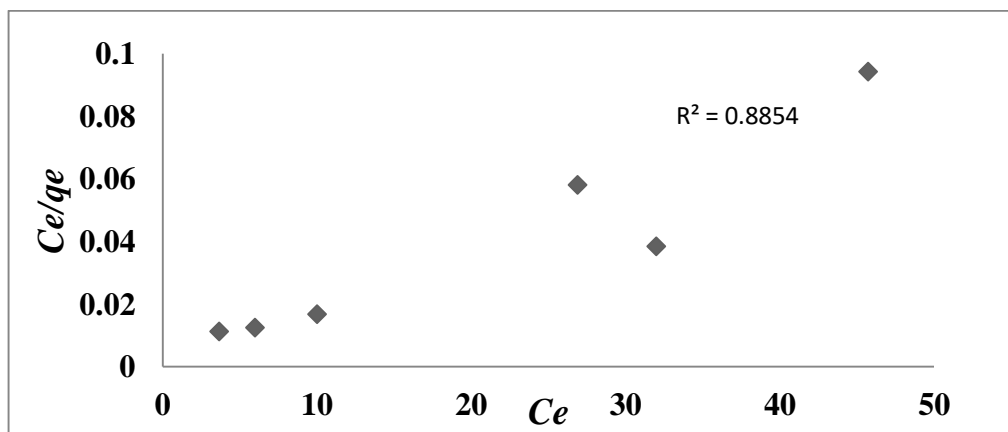


Fig. 11. Langmuir isotherm plots for DCF adsorption over S-MC.

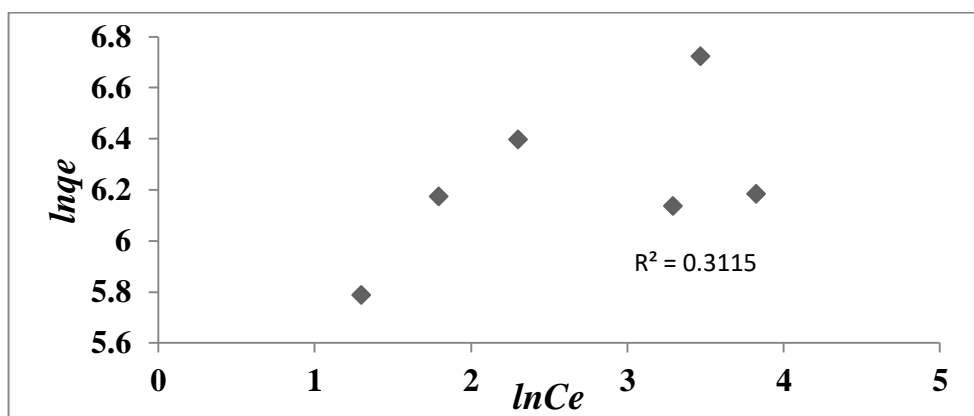


Fig. 12. Freundlich isotherm plots for **DCF** adsorption over S-MC

**Table 3** : Parameters of Langmuir and Freundlich isotherms of DCF adsorption on S-MC

Langmuir isotherm			Freundlich isotherm		
$R^2$	$K_L$ (l/mg)	$q_{max}$ (mg/g)	$R^2$	$K_f$	N
0.8854	3.6	555.56	0.3115	323.662	5.858

## CONCLUSIONS

Highly mesoporous carbons were prepared via the carbonization of biomass feedstocks (sucrose) with eutectic salt (KCl/ ZnCl<sub>2</sub> (ES)) as the porogen. ES played a crucial role in the formation of mesopores in the resultant carbon. In particular, the **S-MC** derived from sucrose via a gradient temperature program and sucrose to ES ratio of 1 : 6 showed a mesopore proportion of 70% and a BET<sub>SSA</sub> up to 575.5 m<sup>2</sup>g<sup>-1</sup>. This work offers a simple way to prepare **S-MC** from biomass, and the resultant **S-MC** may have promising applications as a separation sorbent. Most of the studies like effect of contact time, concentration, pH and temperature gave good results which agreed with recent and previous studies. In the given conditions, more than 90.2 % efficiency was achieved within 20 min of reaction. Finally pseudo second order describes the adsorption isotherm of DCF onto **S-MC** more efficiently than pseudo first order and the thermodynamic parameters indicated that the adsorption process was spontaneous.

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### الملخص العربي

تحضير وتوصيف كربون وسطي المسام من مصادر مختلفه واستعماله في امتزاز مركب ديكلوفيناك من محاليل مائيه

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تم استخدام المواد التركيبية للكربون متوسط المسام من الكتلة الحيوية بما في ذلك السكروز كمورد للكربون ، وتم استخدام الملح (KCl / NaCl) سهل الانصهار كعامل بروجين لتحضير (كربونات السكروز متوسطة المسام) تم فحص العينات الناتجة عن طريق تقنيات مختلفة ، بما في ذلك التحليل الحراري و FTIR والميكروسكوب الالكتروني, حيود الأشعة السينية , وقياسات

BET

تحقق من فعالية امتصاص الديكلوفيناك بواسطة الكربون عالي المسام باستخدام التحليل الطيفي المرئي فوق البنفسجي. تم قياس التركيزات النهائية للديكلوفيناك باستخدام التحليل الطيفي فوق البنفسجي المرئي في ظروف مختلفة (الاس الهيدروجيني ، وقت التلامس ، درجة الحرارة ، وزن عامل الامصاص، وزن ماده المدمصة .