

GLYCEROL PRODUCTION BY OSMOPHILIC/OSMOTOLERANT MYCOBIOTA ASSOCIATED WITH MOLASSES

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Sugarcane molasses is a by-product of sugar production from sugarcane plants. The constituents of molasses may favor the presence of osmotolerant fungi. Twenty samples of cane molasses were collected from four sugar factories from different localities in Upper Egypt during August 2015 to February 2016. Twenty-two species of osmophilic and/or osmotolerant filamentous fungi belong to 8 genera were isolated on 30% sucrose Czapek's agar medium. The most common species were *Aspergillus fumigatus*, *A. flavus*, *Monascus ruber*. A total of 55 isolates belong to 22 species of the collected isolates were screened for their ability to produce extracellular glycerol using Czapek's medium supplemented with 10% NaCl and 3% sodium bisulfite (Cz10NaCl). All isolates could produce extracellular glycerol with variable degrees (0.03-0.55 g/L). The highest producers were *A. clavatus* STR1 1, *A. fumigatus* STR1 12, *A. terreus* STR1 21, *A. versicolor* STR1 23, STR1 25 and *Penicillium duclauxii* STR1 45. They produced extracellular glycerol ranging between 0.51- 0.55 g/L (= 5.54 – 5.98 ml moles). On the other hand, the mycelium of both *A. versicolor* STR1 25 and *A. clavatus* STR1 1, the highest extracellular glycerol producers (5.98 and 5.87 ml moles), released respectively 63.84 and 28.90 ml moles of intracellular glycerol, when transferred into sterilized distilled water for 24 hours.

Keywords: Molasses, Fungi, 30% sucrose Czapek's agar medium, Glycerol.

INTRODUCTION

The most important crop from which sugar can be produced in commercial quantity is sugarcane. Sugarcane molasses is a by-product generated from sugar industry. It has a viscous and dark liquids and it is a final effluent obtained during the preparation of sugar by repeated crystallization [1,2]. Chemical composition of sugarcane molasses is very varied; where sucrose (35-63%), reducing sugars (3-9%) and trace minerals are the principal components [3-6]. Other constituents such as

vitamins, non-nitrogenous acids, pigments, waxes, sterols, lipids, few amino acids, and inorganic compounds are also present [5,7,8]. Sugar factory effluent produces obnoxious odour and unpleasant color when released into the environment. A large number of microbial diversity could be associated with sugarcane industrial molasses. Some potential fungal strains such as *Penicillium pinophilum*, *Alternaria gaisen*, *Aspergillus flavus*, *A. niger*, *Fusarium moniliforme* were isolated from sugarcane industrial effluent [9].

Molasses has been used in livestock and poultry feeds. Several studies were carried out using microorganisms in transformation and fermentation of molasses into ethanolic and organic acid products [10-15]. The availability and cost of sugarcane molasses make it an attractive feedstock for use in many countries [16].

Glycerol, is a simple alcohol, 1,2,3-propanetriol, has many uses. It is used in the cosmetics, paints, automotive, food, feeds, tobacco, pharmaceutical, pulp and paper, cellophane leather and textile industries [17,18]. Also, glycerol is used for chemical synthesis of poly trimethylene terephthalate, new polyester with novel fiber and textile applications. Glycerol can be produced either by microbial fermentation or by chemical synthesis from petrochemical feed stocks or can be recovered as a by-product of soap manufacture from fats [19]. In normal alcoholic fermentation, about 3% of the weight of sugar is converted into glycerin as a by-product. Alcoholic fermentation normally splits sugar into approximately equal parts of carbon dioxide and alcohol, with slight amounts of succinic acid and glycerin. Raw glycerol constitutes a versatile carbon source with many possible applications in industrial fermentation [20]. Moreover, raw glycerol has been employed as a substrate for the production of other microbial metabolites, such as organic acids, polyols, microbial lipid and mass [21-25]. Commercial glycerol synthesis was primarily performed for propylene chlorine hydrolyzation in caustic environments [26]. Nowadays, the chemical synthesis of glycerol only account for about 10% of the current market because of the increasing cost of petrochemical precursors and decreasing price of pure glycerol [27]. Therefore, microbial species could convert glycerol to value-added products.

Glycerol formation rate can be increased in response to decreasing extracellular water activity. Under conditions of hyperosmotic stress, the channel is closed thereby conserving the glycerol within the cell in order to maintain an osmotic equilibrium with the external environment.

In contrast, in the absence of hyperosmotic stress, the channel remains open and glycerol freely permeates from the cell [28,29]. Increasing in sugar concentration generally results in greater synthesis of glycerol [30].

The current work was conducted to investigate filamentous fungi in molasses, as well as to estimate glycerol production by the isolated fungi.

MATERIALS AND METHODS

Collection of Samples

A total of 20 samples (500 g each) of sugarcane molasses were collected from four sugar factories in Upper Egypt (Nag Hammady, Dishna, Qus and Abo-Qurqas) during August 2015 to February 2016. Samples were brought to laboratory of sugar Technology Research Institute (STRI), and kept in a refrigerator (3-5°C) till fungal analysis.

Isolation of osmophilic/osmotolerant fungi

Osmophilic and/or osmotolerant fungi were isolated from sugarcane molasses using dilution plate method as described by Johnson and Curl [31]. Ten ml of each sample were put in 100 ml conical flask containing 10 ml sterilized distilled water. The flask was shaken for 4 hours to get a homogenous suspension. One ml of the suspension was transferred to each agar plate using Menzies dipper [32]. About 15-20 ml of melted sterilized 30% sucrose Czapek's (Cz30S) agar medium which contained sucrose, 300 g; NaNO₃, 3 g; KH₂PO₄, 1 g; MgSO₄.7H₂O, 0.5 g; KCl, 0.5 g; agar, 15 g and 1000 ml distilled water, rose-bengal (1\15000) and chloramphenicol (250 mg/l) were added as bacteriostatic agents, were poured in each plate. Four replicates were prepared for each sample and the plates were stirred clockwise/anti-clockwise to dispense suspension in the medium. Plates were incubated at 28±2°C for ten days. Pure fungal colonies were identified and transferred to Czapek's agar slants, and kept for further studies.

Identification of fungi

The growing fungi were identified based on macro- and microscopic features following the keys and descriptions of Pitt [33], Raper and Fennell [34], Moubasher [35], Domsch *et al.*, [36] and Pitt and Hocking [37].

Screening of extracellular glycerol production by fungi

Preparation of inocula

Fifty-five isolates collected in the present investigation were screened for their glycerol production capability. Each inoculum was prepared by inoculating the fungal isolate in agar plate containing Czapek's medium and incubated for seven days at $28\pm 2^{\circ}\text{C}$.

Cultivation

Extracellular glycerol production was assessed on fermentation Czapek's medium which contained glucose, 10.0g; NaNO_3 , 3.0g; KH_2PO_4 , 1.0g; KCl, 0.5g; $\text{MgSO}_4\cdot 7\text{H}_2\text{O}$, 0.5g; $\text{FeSO}_4\cdot 7\text{H}_2\text{O}$, 0.1g and 1000 ml distilled water, (pH 6) [38]. This medium was supplemented with 15% NaCl (the optimum concentration for the best glycerol production). Inoculum from seven days- old fungal colony was inoculated in conical flask containing 50 ml of the medium. The flasks were incubated at $28\pm 2^{\circ}\text{C}$ for 12 days under static condition in dark, then, the dry weight and extracellular glycerol were measured.

Effect of hypo-osmotic shock on extracellular glycerol accumulation

The aim of this experiment was to determine the effect of desalinization on extracellular glycerol accumulation by fungi. *A. versicolor* STRI 25 and *A. clavatus* TRSI 1 as the superior glycerol producers were grown for 12 days, on Czapek's medium supplemented with 10% NaCl and 3% sodium sulfite (Cz10NaCl). At the end of incubation period, the fungal mycelia were transferred immediately into sterilized distilled water for 24 hours. Extracellular glycerol released in saline media as well as distilled water was measured.

Determination of mycelial dry weight

At the end of incubation time, fungal mycelia were filtered through pre-weighted whatman No.1 filter paper. The filter papers with the fungal mycelia were washed to remove medium residues and excess of NaCl residues, then dried in an electric oven at 60°C up to constant weight. The biomass was then determined and the fungal growth was expressed as g dry weight/ 50 ml medium.

Estimation of glycerol

The glycerol produced in the filtrate was determined by the method of Chitlaru and Pick [39].

One ml of periodate reagent (65 mg NaIO₄ in 90 ml of water, 10 ml acetic acid, 7.7g ammonium acetate) was added to 200 µl of the fungal filtrate, then 2.5 ml of acetylacetone reagent (2.5 ml acetyl acetone and 247.5 ml isopropanol) were added and mixed. The mixture was incubated in water bath at 45°C for 20 min. Optical density was measured at 410 nm by spectrophotometer and compared to calibration standard, which was prepared using different concentrations of glycerol (10-100 ppm).

RESULTS AND DISCUSSION

Isolation of osmophilic/osmotolerant fungi

Twenty-two species representing 8 genera were collected during the current study. These fungi were isolated from molasses samples collected from Nag Hammady (16 species and 7 genera), Dishna (11 and 3), Qus (6 and 4) and Abo-Qurqas (7 and 3) sugar factories (Table 1). *Aspergillus* (recorded in 95% of total samples) was found with high frequency, encountering 51.5% of total fungi. *Penicillium* was the runner-up, it was isolated from 80% of total samples, representing 39.8% of total fungi. *Monascus* (*M. ruber*) was detected moderately from 45% of total samples and 1% of total fungi. The remaining five genera namely *Byssochlamys* (*B. nivea*), *Eurotium*, *Paecilomyces* (*P. variotii*), *Rhizopus* (*R. stolonifer*) and *Scopulariopsis* were isolated in low or rare frequencies ranging between 5% - 15% of total samples and 0.053% - 6.78% of total fungi.

From 22 species, *A. fumigatus* (recorded in 50% of total samples and represented 7.06% of total fungi), *A. flavus* (45% and 42.1%), *P. corylophilum* (40% and 3.61%) and *P. restrictum* (35% and 1.44%) were the most common species. Molasses samples from Dishna sugar factory were highly contaminated by fungi (4660 CFUs/10 ml), although the maximum species diversity (16 species) were found in molasses of Nag Hammady sugar factory. *A. flavus* showed high frequency in samples of Qus and Abo-Qurqas factories (60% of total samples), but moderate (40%) and low (20%) frequencies in Dishna and Nag Hammady, respectively. In respect to *A. fumigatus*, it was highly isolated (60%) from all factories except Nag Hammady (low frequency). *A. niger* was detected only from samples of Nag Hammady and Dishna factories (40% of total samples). *A. terreus* was found in high frequency (80%) from Abo-Qurqas but not found in other factories.

Molasses may be suitable substrate for microorganisms due to high sugar and nitrogen contents [6].

In previous study, Seyis and Subasioglu [40] could cultivated *A. niger*, *Penicillium* and *Rhizopus* species on molasses. In the current study, *Byssoschlamys nivea* was detected in high frequency (15% of total sample and 0.1% of total fungi) on molasses samples of Qus factory. This species was previously isolated from pineapple juice from Brasil [41]. The results obtained in the present study are consistent with Awasthi *et al.* [42], who reported that *Aspergillus* species were the most dominant species in sugar industry effluent and molasses in India. Also, El-Said [43] isolated *Aspergillus*, *Mucor* and *Penicillium* as the most common genera from molasses. Our results were in harmony with the findings of Abdel-Sater and Ismail [44], Abdel-Hafez *et al.*, [45] and Barakat *et al.*, [46].

In the current study, two species of *Eurotium* were recorded from Nag Hammady (*E. amstelodami*) or from Nag Hammady and Dishna sugar factories (*E. repens*) in low frequency of occurrence (20% of total samples each). In accordance, El-Said [43] recovered 3 species of *Eurotium* (*E. chevalieri*, *E. amstelodami* and *E. repens*) from molasses with *E. chevalieri* was the most common species. In this respect, *Eurotium* was also isolated with variable frequencies and populations from different substrates with high osmotic potential on sucrose Czapek's agar medium [47-49]. During the study on microbiota of molasses in sugarcane industry of Madhya Pradesh, Pillai *et al.* [50] reported that *Aspergillus* was the most dominant genus representing with *A. niger*, *A. flavus* and *A. terreus*. In a study on fungi associated with 25 molasses samples collected from Aboqurqas, Nag Hammady, Dishna, Qus, and Kom Ombo sugar factories, Abdel-Sater *et al.* [51] isolated 12 species and 8 fungal genera on 25% sucrose Czapek's agar medium. The present results are in agreement with the findings of Abdel-Sater *et al.* [51] in that *Aspergillus* was the most common fungus isolated from 64% of total molasses samples tested from which *A. flavus* and *A. niger* were the predominant species. In the present investigation, *A. fumigatus* was isolated from molasses of all sugar factories, while *A. parasiticus* was detected from molasses of Nag Hammady and Qus sugar factories. In this respect, Abdel-Sater *et al.*, [51] recorded the two mentioned species from Abo Qurqas molasses only. In contrast to our results *Alternaria*, *Fusarium*, and *Emericella* were collected from molasses samples [43,51].

Table 1. Total counts (TC calculated per 10 ml molasses) of fungal genera and species isolated from molasses from 4 factories (5 samples each) on Capek's 30% sucrose agar medium at 28±2°C.

Fungal Taxa	Factories						Abo-Qurqas factory		TC %	F %					
	Nag Hammady factory			Dishna factory			Qus factory								
	TC	TC%	F%	TC	TC%	F%	TC	TC%			F%				
<i>Aspergillus</i>	1135	81.4	100	1340	28.76	100	164	69.1	80	750	73.8	10	486	51.5	95
<i>A. clavatus</i> Desmazieres				20	0.43	20							20	0.21	5
<i>A. flavus</i> Link	1000	71.7	20	1245	26.72	40	109	45.94	60	641	63.1	60	397	42.1	45
<i>A. fumigatus</i> Fresenius	5	0.36	20	55	1.18	60	541	22.78	60	66	6.5	60	667	7.06	50
<i>A. niger</i> van Tieghem	10	0.72	40	10	0.21	40							20	0.21	20
<i>A. ochraceus</i> Wilhelm	5	0.36	20										5	0.05	5
<i>A. parasiticus</i> Speare	5	0.36	20				9	0.38	60				14	0.15	20
<i>A. terreus</i> Thom										34	3.35	80	34	0.36	20
<i>A. versicolor</i> (Vuillemin) Tiraboschi	110	7.89	20	10	0.21	40				9	0.89	60	129	1.37	30
<i>Byssoschlamys nivea</i> Westling							9	0.38	60				9	0.10	15
<i>Eurotium</i>	10	0.72	20	630	13.52	20							640	6.78	10
<i>E. amestelodami</i> Mangin	5	0.36	20										5	0.05	5
<i>E. repens</i> de Bary	5	0.36	20	630	13.52	20							635	6.72	10
<i>Monascus ruber</i> Van Tieghem	10	0.72	20				75	3.14	100	9	0.89	60	94	1.00	45
<i>Paecilomyces variotii</i> Bainier	10	0.72	20										10	0.11	5

Table1. Continued

Fungal Taxa	Nag Hammady factory		Dishna factory		Qus factory		Abo-Qurqas factory		TC	TC% F%	
	TC	TC% F%	TC	TC% F%	TC	TC% F%	TC	TC% F%			
<i>Penicillium</i>	165	11.83	2690	57.73	650	27.37	257	25.3	3762	39.8	80
<i>P. chermesinum</i> Biourge			1160	24.9					1160	12.3	10
<i>P. citrinum</i> Thom	30	2.15							30	0.32	10
<i>P. corylophilum</i> Dierckx	125	8.96	25	0.54			191	18.8	341	3.61	40
<i>P. duclauxii</i> Delacroix			5	0.12	650	27.37			655	6.93	20
<i>P. funiculosum</i> Thom			1435	30.8					1435	15.2	5
<i>P. restrictum</i> Gilman & Abbott	5	0.36	65	1.4			66	6.5	136	1.44	35
<i>P. waksmanii</i> Zaleski	5	0.36							5	0.053	5
<i>Rhizopus stolonifer</i> (Ehrenberg) Vuillemin	60	4.3							60	0.64	5
<i>Scopulariopsis</i> sp	5	0.36							5	0.053	5
Total count (TC)		1395		4660		2375		1016	9446	100	
No. of genera (8)		7		3		4		3			
No. of species (22)		16		11		6		7			

Glycerol production

Glycerol is a well-known metabolite formed by many microorganisms including filamentous fungi. Screening of 55 isolates of osmophilic and/or osmotolerant fungi related to 22 species and 8 genera collected in this study for extracellular glycerol production using Cz15NaCl medium was examined. Results in table (2) revealed that all isolates tested were able to release extracellular glycerol with various degrees. The highest producer isolates were *A. clavatus* STRI 1, *A. fumigatus* STRI 12, *A. terreus* STRI 21, *A. versicolor* STRI 23, STRI 25 and *P. duclauxii* STRI 45 produced extracellular glycerol levels ranging between 0.51-0.55 g/L (= 5.54 – 5.98 m moles). Glycerol has been previously reported to be accumulated in response to osmotic stress in filamentous fungi [52-57].

The mycelium of *A. versicolor* STRI 25 and *A. clavatus* STRI 1, which formed 0.55 g/L (5.98 m moles) and 0.54 (5.87 m moles) as extracellular glycerol in saline medium (Cz15NaCl), released 5.873 g/L (63.84 m moles) and 2.659 g/L (28.90 m moles) when transferred into sterilized distilled water for 24 hours from their intracellular glycerol, respectively (Table 3). These results are in harmony with those recorded by Zidan and Abdel-Mallek [54] and Saada [57]. Zidan and Abdel-Mallek [54] examined the accumulation of glycerol by three species of *Aspergillus* (*A. niger*, *A. ochraceus* and *A. tamaritii*) in media with different concentration of NaCl (0.0 – 16%). They reported that both intracellular and extracellular glycerol increased with increasing NaCl levels and the major portion of glycerol was retained within the mycelium. Also, they found that the extracellular glycerol decreased at high levels of NaCl. Saada [57] examined the glycerol production by some species of *Eurotium* and reported that the growth of *E. amstelodami* and *E. chevalieri* in saline media showed an enhanced production of glycerol with the major portion of the glycerol produced retained within the mycelium. Also, she recorded that more than two-thirds of intracellular glycerol within the mycelia of the two tested *Eurotium* species were released to external water when the mycelia were transferred into distilled water for 10 hours. This increase in intracellular glycerol could be due to the metabolic conversion of osmotically inactive storage carbohydrate into osmotically active glycerol.

Table 2. Screening of glycerol production (measured by g/L) by different filamentous fungi isolated from molasses.

Fungal Taxa	No. of isolates	Source of isolates	Dry weight	Glycerol concentration	
				(g/L)	m mol
<i>Aspergillus</i> (26)					
<i>A. clavatus</i>	STRI 1	Dishna	0.816	0.54	5.86
<i>A. flavus</i>	STRI 2	Dishna	0.754	0.13	1.41
<i>A. flavus</i>	STRI 3	Nag Hammady	0.557	0.37	4.02
<i>A. flavus</i>	STRI 4	Qus	0.716	0.12	1.30
<i>A. flavus</i>	STRI 5	Abo-Qurqas	0.719	0.13	1.41
<i>A. flavus</i>	STRI 6	Dishna	0.704	0.11	1.19
<i>A. flavus</i>	STRI 7	Dishna	0.873	0.13	1.41
<i>A. fumigatus</i>	STRI 8	Nag Hammady	0.739	0.39	4.23
<i>A. fumigatus</i>	STRI 9	Dishna	0.639	0.14	1.52
<i>A. fumigatus</i>	STRI 10	Dishna	0.766	0.15	1.63
<i>A. fumigatus</i>	STRI 11	Qus	0.71	0.16	1.74
<i>A. fumigatus</i>	STRI 12	Abo-Qurqas	0.638	0.52	5.65
<i>A. fumigatus</i>	STRI 13	Abo-Qurqas	0.88	0.31	3.37
<i>A. niger</i>	STRI 14	Nag Hammady	0.7295	0.17	1.85
<i>A. niger</i>	STRI 15	Nag Hammady	0.688	0.14	1.52
<i>A. niger</i>	STRI 16	Dishna	0.84	0.10	1.09
<i>A. niger</i>	STRI 17	Dishna	0.754	0.03	0.33
<i>A. ochraceus</i>	STRI 18	Dishna	0.811	0.09	0.98
<i>A. parasiticus</i>	STRI 19	Nag Hammady	0.633	0.46	4.99
<i>A. terreus</i>	STRI 20	Abo-Qurqas	0.781	0.44	4.78

Table 2. Continued

Fungal Taxa	No. of isolates	Source of isolates	Dry weight	Glycerol concentration	
				(g/L)	m mol
<i>A. terreus</i>	STRI 21	Abo-Qurqas	0.6384	0.54	5.86
<i>A. versicolor</i>	STRI 22	Dishna	0.634	0.30	3.26
<i>A. versicolor</i>	STRI 23	Dishna	0.789	0.51	5.54
<i>A. versicolor</i>	STRI 24	Dishna	1.034	0.02	0.22
<i>A. versicolor</i>	STRI 25	Abo-Qurqas	0.835	0.55	5.97
<i>A. versicolor</i>	STRI 26	Nag Hammady	0.726	0.43	4.67
<i>Byssochlamys nivea</i>	STRI 27	Qus	0.509	0.04	0.43
<i>Byssochlamys nivea</i>	STRI 28	Qus	0.52	0.13	1.41
<i>Eurotium</i> (2)					
<i>E. repens</i>	STRI 29	Nag Hammady	1.075	0.13	1.41
<i>E. repens</i>	STRI 30	Dishna	0.493	0.08	0.87
<i>Monascus</i> (5)					
<i>M. ruber</i>	STRI 31	Abo-Qurqas	0.95	0.09	0.98
<i>M. ruber</i>	STRI 32	Qus	0.428	0.04	0.43
<i>M. ruber</i>	STRI 33	Abo-Qurqas	0.74	0.24	2.61
<i>M. ruber</i>	STRI 34	Nag Hammady	0.525	0.15	1.63
<i>M. ruber</i>	STRI 35	Qus	0.8	0.23	2.50
<i>Penicillium</i> (18)					
<i>P. chermesinum</i>	STRI 36	Dishna	0.855	0.43	4.67
<i>P. chermesinum</i>	STRI 37	Dishna	0.957	0.13	1.41
<i>P. citrinum</i>	STRI 38	Nag Hammady	0.956	0.27	2.93
<i>P. corylophilum</i>	STRI 39	Nag Hammady	0.911	0.35	3.80
<i>P. corylophilum</i>	STRI 40	Dishna	1.038	0.46	4.99

Fungal Taxa	No. of isolates	Source of isolates	Dry weight	Glycerol concentration	
				(g/L)	m mol
<i>P. corylophilum</i>	STRI 41	Abo-Qurqas	0.944	0.09	0.98
<i>P. corylophilum</i>	STRI 42	Abo-Qurqas	0.8	0.11	1.19
<i>P. corylophilum</i>	STRI 43	Dishna	1.022	0.28	3.04
<i>P. duclauxii</i>	STRI 44	Qus	0.7272	0.44	4.78
<i>P. duclauxii</i>	STRI 45	Qus	0.678	0.53	5.75
<i>P. funiculosum</i>	STRI 46	Dishna	0.696	0.08	0.87
<i>P. restrictum</i>	STRI 47	Nag Hammady	0.888	0.32	3.47
<i>P. restrictum</i>	STRI 48	Dishna	0.658	0.15	1.63
<i>P. restrictum</i>	STRI 49	Dishna	0.65	0.22	2.39
<i>P. restrictum</i>	STRI 50	Dishna	0.834	0.12	1.30
<i>P. restrictum</i>	STRI 51	Abo-Qurqas	0.684	0.14	1.52
<i>P. waksmanii</i>	STRI 52	Nag Hammady	1.096	0.30	3.26
<i>Paecilomyces</i>	STRI 53	Nag Hammady	0.737	0.08	0.87
<i>Rhizopus stolonifer</i>	STRI 54	Nag Hammady	0.693	0.45	4.89
<i>Scopulariopsis</i> sp	STRI 55	Nag Hammady	0.525	0.09	0.98

Table 3. Effect of desalination by transferring the mycelia of *A. versicolor* STRI 25 and *A. clavatus* STRI 1 from saline growth medium into sterilized distilled water for 24 hours on glycerol outflow.

Fungal Isolate	Dry weight (g/L)	External glycerol in saline medium (m moles)	Glycerol outflow from mycelia into sterilized distilled water (m moles)	Total glycerol (m moles)
<i>A. versicolor</i> STRI25	11.51	5.98	63.84	69.82
<i>A. clavatus</i> STRI1	13.25	5.54	28.90	34.44

Glycerol and other polyols are poor inhibitors of enzyme function [58,59]. At lower water activity, glycerol concentration increased rapidly at first but on continuous incubation, the glycerol content was declined [60]. The four isolates tested of *A. niger* produced small concentration of glycerol ranging between 0.03-0.17 g/L. Adler *et al.* [52], in similar study, attributed the decrease in the polyols content of *A. niger* and *P. chrysogenum* to polyol consumption or conversion into storage saccharides. However, Hocking [61] attributed glycerol depletion to the formation of spores and their maturation and noted that production of mature conidia occurred at or near the peak of glycerol accumulation and sporulation was followed by a dramatic fall in the intracellular glycerol concentration. In the current study, two *E. repens* isolates showed low ability to produce glycerol (0.08 and 0.13 g/L). In accordance, it was stated that, the quantity of glycerol produced by *A. wentii* was twice higher than that obtained by *E. amstelodami* on whey treated with 8% NaCl [60].

Since glycerol often serves the function of an osmolyte, balancing external osmotic pressure [62], osmophilic fungi are of particular interest for glycerol production. In filamentous fungi, glycerol is repeatedly found as the major osmolyte [63]. *A. niger*, *Botrytis* sp., *P. italicum*, *R. javanicus*, and *R. nigricans*, as well as yeast are potential candidates for glycerol production [64-68]. Glycerol is the primary small storage molecule produced from sugar or glycolytic intermediates in *A. niger* [69]. On 2% sucrose, glycerol accumulates early [70]. Accumulation of glycerol in 10% glucose medium means that glycerolytic control is displaced from fructose-6-phosphate dehydrogenase to glyceraldehyde-3-phosphate dehydrogenase under citric acid production conditions.

Thus, Legisa and Grdadolnik [69] proposed that glyceraldehyde-3-phosphate dehydrogenase would be a promising target for metabolic engineering.

CONCLUSION

A large number of fungal diversity associated with sugarcane industrial effluent and molasses created novel record of the fungal diversity associated with sugarcane industrial waste, and provided a base in solving the problems associated with pollution of sugarcane industry. Furthermore, it may become a basis for the management of sugarcane industrial wastes. In addition, many fungal species which have the capability for glycerol production can be used for this purpose.

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الملخص العربي

إنتاج الجليسرول بواسطة الفطريات المقاومة أو المحبة للسكر والمصاحبة للمولاس

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يعتبر المولاس من النواتج الاساسية لصناعة السكر من قصب السكر وهو غني بالمواد المفضلة من قبل الكائنات الدقيقة وخاصة الفطريات المحبة للسكر. بناءً على ذلك تم عزل عدد ٢٢ نوعاً فطرياً تنتمي إلى ٨ أجناس من ٢٠ عينة مولاس جمعت من ٤ مصانع للسكر في صعيد مصر على الوسط الغذائي شابكس ٣٠% سكروز اجار. اسبرجيلس فيوميجاتس ، فلافس، بالاضافة إلى موناسكس روبر كانت أكثر الانواع شيوعاً. ونظراً للاستخدامات العديدة للجليسرول ولقلة موارده، تم بعد ذلك اختبار مقدرة عدد ٥٥ معزولة فطرية على إنتاج الجليسرول على الوسط الغذائي شابكس ١٠% كلوريد صوديوم بالاضافة إلى ٣% ثنائي كبريتيت الصوديوم. أظهرت النتائج مقدرة جميع العزلات المختبرة على إنتاج الجليسرول في الوسط الغذائي (خارج الخلايا) بدرجات متفاوتة (٠.٠٣-٠.٥٥ جم/لتر) وتفوقت العزلات التابعة لأسبرجيلس كلافاتس (STRI 1)، فيوميجاتس (STRI 12)، تيريس (STRI ٢١)، فيرسكلر (STRI 23, 25)، وبينيسيليوم دكلوكسي (STRI 45) في إنتاج أعلى تركيزات من الجليسرول (٠.٥١-٠.٥٥ جم/لتر = ٥.٥٤-٥.٩٨ ملي مول). ومن الجدير بالذكر أنه عند وضع الخيوط الفطرية للعزلتين التابعتين لأسبرجيلس فيرسكلر STRI 25، كلافاتس STRI 1 في الماء المقطر والمعقم لمدة ٢٤ ساعة زادت انتاجية الجليسرول من داخل الخلايا ما يزيد عن عشرة أضعاف في حالة أسبرجيلس فيرسكلر STRI 25 (63.84)، وما يقرب من خمسة أضعاف في حالة كلافاتس STRI 1 (28.90 ملي مول).