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Inhibition of Mild Steel Corrosion in Sulfuric Acid Solution Using Extraction of *Linum Usitatissimum* Seeds

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Abstract: Inhibitive effect of *Linum Usitatissimum* (LU) on the acid corrosion of mild steel in 1M H₂SO₄ solution was studied by weight loss, Potentiodynamic polarization and electrochemical impedance spectroscopy (EIS). *Linum Usitatissimum* effectively inhibited the corrosion of mild steel with efficiency ranges from 85.7 to 95.5 % for LU concentrations from 80 to 1200 ppm. EIS showed that the charge transfer governs the corrosion process of mild steel in 1M H₂SO₄ solution. Adsorption isotherm study was performed using weight loss measurements where Langmuir and El-Awady models were applied on data to investigate the model of adsorption. Corrosion inhibition was also tested at different temperatures to measure the thermodynamic parameters; ΔG° , ΔH° , ΔS° and E_{a} . Inhibition was suggested to occur due to adsorption phenomenon and data obey the Langmiur model. Thermodynamic study reveals that adsorption is exothermic–physical process driven by entropic factors. The morphology study using SEM confirms the electrochemical investigation where the corrosion resistance increases with increase of inhibitor concentration.

Keywords: Corrosion; Linum Usitatissimum; Mild steel; EIS; SEM.

1. Introduction

Acid solutions are widely used in industry such as acid pickling, industrial acid cleaning reaction, acid de-scaling and oil well acidizing.

The precaution is required in the selection of materials to handle acids even in relatively dilute concentrations. Mild steel is often employed in many industrial applications that deal with acids because of its availability, low cost, and uncomplicated fabrication. However, mild steel is susceptible to different forms of corrosion when in contact with acids. Sulfuric acid is one of the most difficult common acids to handle when considering corrosion.

There are various organic inhibitors that decrease the corrosion rate of mild steel in acidic solutions [1]. The efficiency of an organic inhibitor is mainly dependent on its ability to be adsorbed on the metal surface. Organic inhibitors are compounds that usually contain heteroatoms (such as O, N, S) and multiple bonds in their molecules through which they are adsorbed on the metal surface [1]. These compounds either form strong co- ordination bonds with metal atoms or form passive films on the surface [2].

The purpose of this study is to investigate the inhibition action of *Linum Usitatissimum* inhibitor for the corrosion on mild steel in sulfuric acid using Potentiodynamic, polarization and electrochemical impedance spectroscopy (EIS).

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2. Corrosion Measurements for Mild Steel in 1M H₂SO₄

There are many methods of corrosion behavior investigation; the selected techniques in this study are weight loss, Potentiodynamic polarization and EIS.

2.1. Potentiodynamic Polarization

Cathodic and anodic kinetics reactions are great importance for studying corrosion process. When applying inhibitors, the most adaptable technique for investigating corrosion kinetics is potentiodynamic polarization. Figure (1) shows anodic and cathodic polarization of the mild steel in sulfuric acid solutions with and without the addition of different concentrations of LU. The figure shows that as the inhibitor concentration increases, the corrosion current decreases. In addition, the corrosion potentials (E_{corr}) does not show a dramatic change be increasing inhibitor concentration. Table 1 gives the electrochemical kinetic parameters of Tafel extrapolations (E_{corr} , βc , βa , I_{corr} , and IE %). From the Table, the increase of inhibitor concentration causes a considerable regular decrease in corrosion current density (I_{corr}) which indicates the increase of inhibitor [3].

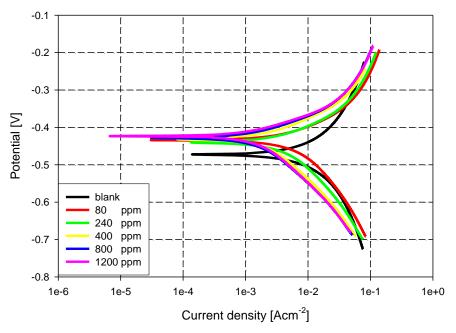


Fig. (1) Tafel plots of mild steel in 1M H₂SO₄ with different concentrations of LU inhibitor at room temperature

Table (1) contosion kinetic parameters with different concentrations of EO minortor					
Conc. LU [ppm]	$\beta_{\rm a}$ [mV/decade]	$\beta_{\rm c}$ [mV/decade]	<i>E</i> _{corr} [mV]	$I_{\rm corr} [{ m mA.cm}^{-2}]$	IE%
0	1226.6	1465.4	-473	872	-
80	204.0	314.8	-434	124	85.7%
240	188.2	290.7	-440	89.4	89.7%
400	163.5	249.9	-436	54.1	93.7%
800	139.5	218.7	-428	31.0	96.4%
1200	137.7	222.6	-423	30.5	96.5%

Table (1) Corrosion kinetic parameters with different concentrations of LU inhibitor

Figure (2) clarifies the relation between the inhibitor concentration and corrosion current density. Also, it gives the impact of inhibitor concentration on *IE*% where the inhibitor percent reaches to 96.5%. Moreover, the slopes of both cathodic and anodic branches (β_c and β_a respectively) are gradually decreased by increasing the inhibitor concentration. Besides, the corrosion potential (E_{corr}) seems to be stable where it changes within 50 mV (between - 473 to - 423 mV) as given in Table 1. The above results indicate that LU is mixed-type inhibitor where inhibition occurs for both anodic and cathodic reactions by adsorption [4]. Therefore, both metal dissolution reaction and hydrogen ion reduction are inhibited by LU inhibitor.

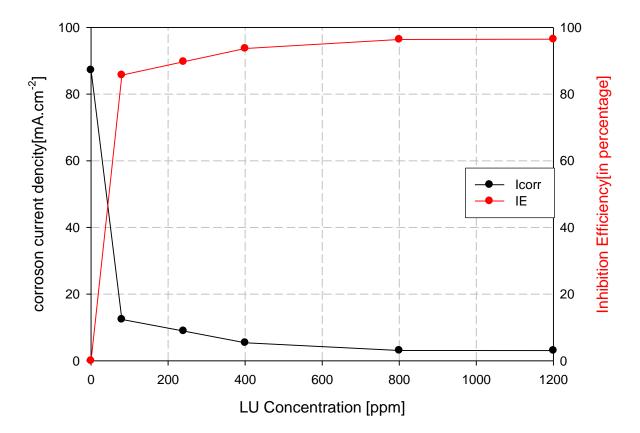


Fig. (2) Relation between inhibitor concentration and corrosion current density and IE%

2.2. Electrochemical Impedance Spectroscopy (EIS)

EIS technique has been used to investigate the interaction between the metal substrate and the acidic solution in the presence and absence of inhibitor [5]. Electrochemical impedance plots; Nyquist and Bode, of mild steel in 1M sulfuric acid with and without LU inhibitor are shown in Figs. (3), (4) and (5) respectively. Figure (3) Nyquist plots, shows one semicircle for each sample with and without adding the LU inhibitor. The shape of the semicircle seems to be identical with the difference in diameter that increases with increasing the inhibitor concentration. This behavior illustrates that adding inhibitor does not adapt the anodic or cathodic electrochemical reactions; it only decreases the rate of both reactions. Furthermore, the single semicircle indicates that a single time constant controls the corrosion process, which is the charge transfer process. The unsymmetrical shape of the semicircle may be due to surface inhomogeneity and/or the dispersion of frequency. The figure also shows an inductive loop accompanying the use of an inhibitor. This inductive loop, in the low-frequency range, may be attributed to relaxation process that occurs during adsorption process [6].

The Bodes plots (impedance and phase Figs. (4) and (5) respectively) confirm the Nyquist plot results where the impedance increases as the inhibitor concentration increases. Also, the phase plot shows a single time constant which increases with the increase of inhibitor concentration.

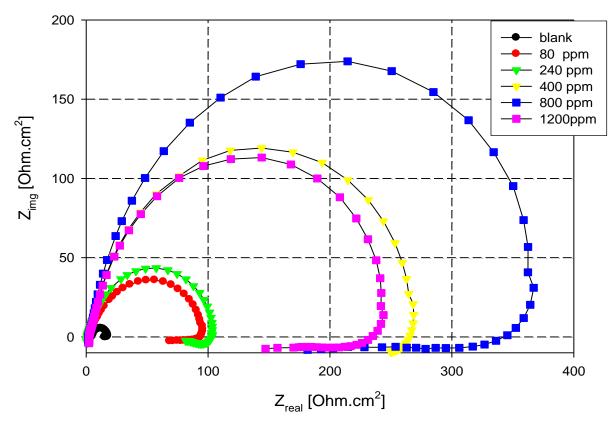


Fig. (3) Nyquist plots of mild steel samples in 1M H2SO4 solution with different concentrations of LU inhibitor at room temperature.

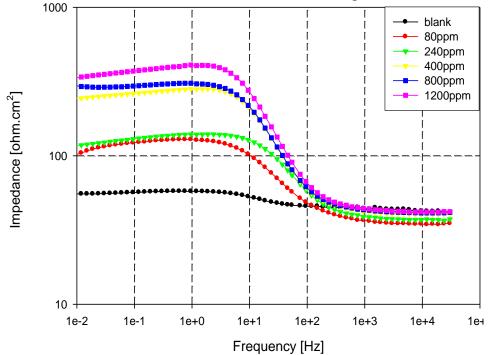


Fig. (4) Impedance plots of mild steel samples in 1M H2SO4 solution with different concentrations of LU inhibitor at room temperature.

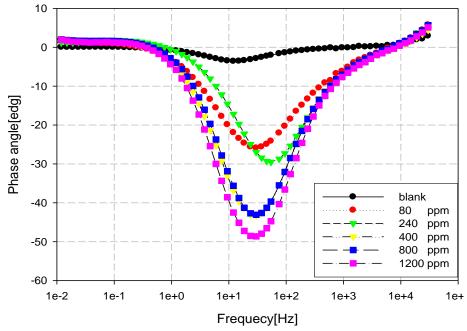


Fig. (5) Phase angel plots of mild steel samples in 1M H2SO4 solution with different concentrations of LU inhibitor at room temperature.

One of the most main important of EIS technique is to obtain qualitative information by fitting EIS data to an equivalent electrical circuit. The electrical equivalent circuits, shown in Fig. (6), were used to model the EIS experimental data where R_s represents the ohm solution resistance (between the working and reference electrode); R_{ct} is the charge transfer resistance associated with corrosion process at OCP; C_{dl} is the electric double-layer capacitance at metal/electrolyte interface and L is an inductor. Such circuit has been widely used for steel corrosion in sulfuric acid solution [7]. Due to non-ideal frequency response during experimental work, a pure capacitor, C, is usually replaced by constant phase element (*CPE*). The capacitance values, C, can be calculated from constant phase element (*CPE*) and R_{ct} according to the following equation [8].

$$C_{dl} = \frac{Y_0 \,\omega^{n-1}}{\sin\left(n \,\pi \,/\, 2\right)} \tag{1}$$

where Y_{\circ} is the *CPE* constant, ω is the angular frequency (rad/s) and n is the *CPE* exponent. The *CPE* becomes pure capacitor when n = 1.

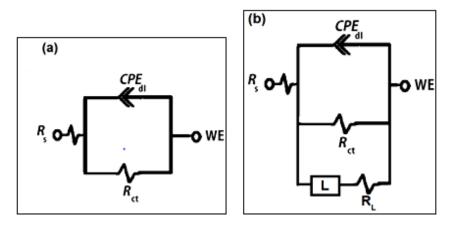


Fig. (6) Equivalent electrical circuits used for numerical fitting of the EIS data (a) in absent of LU inhibitor (b) in presence of LU inhibitor.

The change of both charge transfer resistance and double layer capacitance of mild steel in 1M H₂SO₄ corrosive solution with a different concentration of LU inhibitor are shown in Fig. (7). It is clear from the figure that the R_{ct} values gradually increase, and C_{dl} suddenly decreases and seems to be stable with the increase of LU concentration indicating a decrease in corrosion rates [9].

These results indicate that the charge transfer governs the corrosion process of mild steel in $1M H_2SO_4$ solution. Also, the increase of charge transfer resistance with inhibitor concentration may due to increase of thickness of adsorbed inhibitor. The above results suggest that the adsorption process is physisorption process.

All the EIS fitting parameters with LU concentrations are also summarized in Table 2 These results collectively propose that, there was a significant positive correlation between potentiodynamic polarization and EIS results.

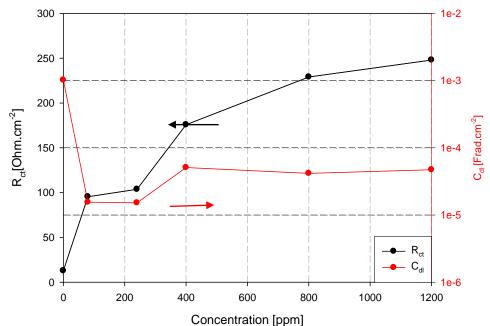


Fig. (7) Equivalent electrical circuits used for numerical fitting of the EIS data (a) in absent of LU inhibitor (b) in presence of LU inhibitor.

Conc. [ppm]	$R_{\rm s}[\Omega.{ m cm}^2]$	$R_{\rm ct}[\Omega.{ m cm}^2]$	$Y_{ m o}$ [10 ⁻⁴ ×Frad.cm ⁻²]	п	$C_{ m dl}$ [10 ⁻⁵ ×Frad.cm ⁻²]	IE%
0	7.80	12.8	20.80	0.91	102	-
80	3.40	95.4	2.80	0.92	1.05	85.7%
240	3.70	103.7	1.07	0.87	1.52	89.7%
400	4.10	175.7	0.82	0.91	5.09	93.7%
800	4.20	229.1	0.65	0.92	4.16	96.4.0%
1200	4.10	248.0	0.92	0.89	4.72	96.5%

Table (2) EIS fitting parameters with Linum Usitatissimum concentrations

3 Adsorption Isotherm and Thermodynamic Parameters

EIS and potentiodynamic results proposed that adsorption of LU onto mild steel surface plays the main role to inhibit corrosion. Determine the adsorption isotherms are usually used to investigate the adsorption process in several of corrosive solutions. Adsorption isotherm gives an important sight considering the nature of the metal/inhibitor interaction. The most applied adsorption isotherm models are Langmuir, Temkin, Freundlich, Frumkin, Flory-Huggins, and El-Awady [7]. Adsorption isotherm models correlate the degree of surface coverage (θ) with a concentration of the inhibitor at different temperatures. In this study, Langmuir and El-Awady isotherm models were applied. The first model hypostasizes the monolayer coverage of inhibitor over the metal surface [10] while the second hypostasizes the multilayer coverage [11]. The mathematical forms of Langmuir and El-Awady models are as follows respectively:

$$\frac{C_{\rm inh}}{\theta} = \frac{1}{K_{\rm ads}} + C_{\rm inh}$$
(2)

$$\log(\frac{\theta}{1-\theta}) = \log K + y \log C_{inh}$$

$$K_{ads} = K^{1/y}$$
(3)

where C_{inh} is the inhibitor concentration, θ is surface coverage fraction, K_{ads} is the equilibrium constant of the adsorption process, and y represents the number of inhibitor molecules that occupies an active site on the surface of the metal substrate. The values of y should be greater than 1 to fit the data with El-Awady model (multilayer model) [11]. The surface coverage, θ , of LU inhibitor on metal surface was calculated from the weight loss data using the following equation [12];

$$\boldsymbol{\theta} = \frac{\boldsymbol{w}_{\rm o} - \boldsymbol{w}}{\boldsymbol{w}_{\rm o}} \tag{4}$$

where, w_0 and w are samples weight losses before and after immersion for 72 hr in corrosive solution respectively.

The fitting plots of Langmuir and El-Awady isotherms are shown in Figs. (8) and (9) respectively. The extracted parameters of both models (regression coefficient, R^2) are tabulated in Table 3. From the table, referring to R^2 values, Langmuir model shows general better fit to experimental data than, El-Awady model. Values of y for all temperatures are less than 1. These gives a preponderance of Langmuir model and therefore single-layer physical coverage of LU on mild steel samples can be suggested.

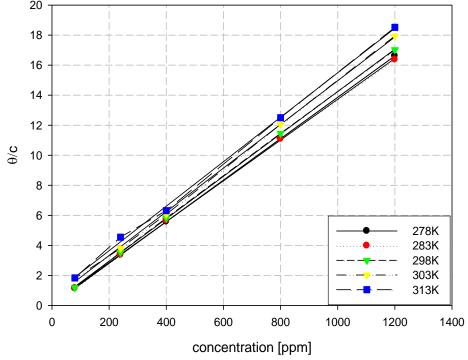


Fig. (8) Langmuir adsorption isotherm for LU on mild steel.

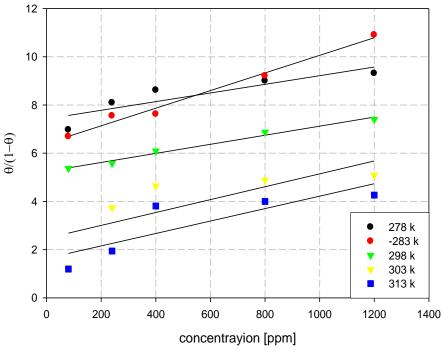


Fig. (9) El-Awady adsorption isotherm for LU on mild steel.

Table (3) Parameters of Langmuir and El-Awady adsorption isotherms

<i>T</i> [K]	Langmuir		El-Awady		
	$K_{ m ads}$	R^2	$K_{ m ads}$	Y	R^2
278	19.4931	1	1.5	0.506	0.9057
283	7.0521	0.998	5.7× 10 ⁴	0.169	0.8773
298	7.993	0.999	6.8× 10 ⁵	0.122	0.9113
303	2.3837	0.995	2.6	0.501	0.816
313	1.4273	0.999	1.3× 10 ⁸	0.1045	0.9758

The adsorption spontaneity of organic inhibitors on metal surface identifies the effectiveness of inhibition. Spontaneity can be considered through determining of the apparent free energy of adsorption (ΔG°_{ads}). Nature of adsorption, physical or chemical, is also important to indicate the stability of inhibitor on the metal surface. Enthalpy of adsorption process (ΔH°_{ads}) can indicate nature of adsorption. Free energy change of adsorption, ΔG_{ads} , can be calculated from the adsorption constant, K_{ads} , values of El-Awady model from the following equation [13, 14]. The molecular weight of the inhibitor was calculated from the GC-MS analysis. The inhibitor was find to be a group of fatty acids (will discuss in the next section) and the average molecular weight was used in this study.

$$\Delta G^{\circ}_{ads} = -RT \ln \left(55.5 K_{ads} \right) \tag{5}$$

where *T* is the temperature in Kelvin and *R* is the universal gas constant. Enthalpy change of adsorption, ΔH°_{ads} , and also entropy change, ΔS°_{ads} , of adsorption can be determined by plotting the determined ΔG_{ads} versus temperature according to the following thermodynamic relation [15]:

$$\Delta G^{o}_{ads} = \Delta H^{o}_{ads} - T \Delta S^{o}_{ads}$$
(6)

The plot of ΔG_{ads}° vs. T from which ΔH_{ads}° and ΔS_{ads}° values (intercept and slope respectively) were determined is shown in Fig. (3). The thermodynamic parameters are

summarized in Table 3.4. From the table, for all applied temperatures, ΔG°_{ads} are negative values and negativity gradually decreases with increasing temperature. This indicates that adsorption is spontaneous, and spontaneity is favored as temperature decreases. Also, for the studied temperature range, the absolute values of $\Delta G^{\circ}_{ads} < 40$ kJ/mol suggesting physical adsorption process [16]. The value of ΔH_{ads} is negative indicating an exothermic process which is consistent with physical adsorption. The decrease of K_{ads} with temperature also confirms the exothermic nature of adsorption process of the inhibitor of the surface of the mild steel. Entropy change, ΔS°_{ads} , is negative indicating a decrease in randomness during adsorption process [17]. It can be concluded that LU adsorption onto mild steel surface is an enthalpy-derived process.

These results suggest that the adsorption of LU inhibitor on mild steel surface in 1M H_2SO_4 aqueous solution is spontaneous physisorption process, and the coverage is single layer type according to Langmuir model [18, 19].

T(K)	Kads	$\Delta G^{\circ}(kj/mol)$	$\Delta H^{\circ}(kj/mol)$	$\Delta S^{\circ}(J/\text{mol.k})$
278	19.4931	-16.1424		
283	7.0521	-14.0458		
298	7.993	-14.7739	-47.644	-115
303	2.3837	-12.3053		
313	1.4273	-11.377		

Table (4) Thermodynamic parameters

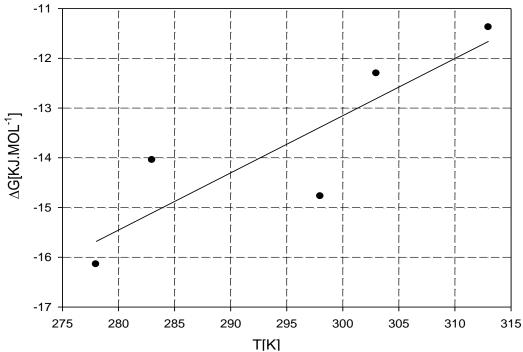


Fig. (10) Change of free energy of adsorption, Δ Gads, with the temperature.

Activation energy is an important thermodynamic parameter that gives an indication of how difficult the corrosion process takes place. The apparent activation energy (E_a) can be determined from the following modified Arrhenius equation as [20, 21]:

$$\ln(CR) = \frac{-E_a}{RT} + \ln A \tag{7}$$

where *CR* is the rate of corrosion (mg cm⁻² h⁻¹), E_a is the apparent activation energy (kJ mol⁻¹), *R* is the universal gas constant, *A* is the Arrhenius pre-exponential factor, and *T* is the absolute temperature. The plot of the corrosion rate, *CR*, of mild steel vs.1/*T* for different concentrations of inhibitor in 1M H₂SO₄ is shown in Fig. (11). From the figure, corrosion rate increases with temperature increase which is related to exothermic nature of adsorption process of the inhibitor on the mild steel surface.

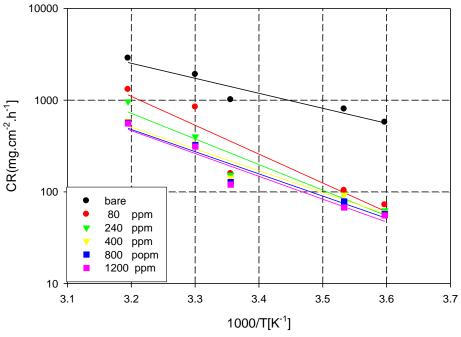


Fig. (11) Change of corrosion rate of mild steel at different LU concentration with the temperature.

The values of E_a can be determined from the slope of the obtained straight lines of the previous relation and presented in Table 5. The table shows that the apparent activation energy increases with increase the inhibitor concentration which means stronger barrier against corrosion action. These results confirm the results of EIS and potentiodynamic polarization.

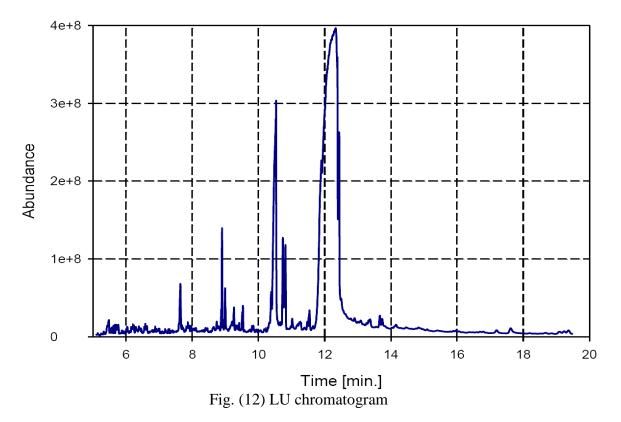
concentrations of LU				
LU concentration [ppm]	$E_{\rm a}$ [kJ/mol]			
Absent	31.11			
80	41.14			
240	45.47			
400	46.37			
800	47.73			
1200	53.49			

Table (5) Activation	energies for different
concentrat	ions of LU

4 Inhibitor Characterization

The LU powder content was investigated using GC-MS, the retention time chromatogram is shown in Fig. (12). The noticed intense peaks are recorded at retention times 7.7, 8.9, 9.2, 9.5, 10.5, 10.7 and 12.4 minutes which corresponds to Cetylic acid (4.3%) palmitic acid (7.8%), Methyl linolenate (3.1%), linoleic acid (3.5%), linolenic acid (14.3%), Oleic acid amid (8.1%) and stearic acid (56.1%) respectively. All of these contents represent

97.1 % of the extract. The mass spectra of the compounds (not shown) reveal the chemical structure of them and these components are considered as a fatty acid. Table (6) shows the chemical structure, retention time and the percent of each of these components.



Compound	Molecular formula	Retention time [min]	Content %
Cetylic acid	C ₁₈ H ₃₀ O ₂	7.7	4.3
Palmitic acid	$C_{16} H_{32}O_2$	8.9	7.8
Methyl linolenate	C ₁₉ H ₃₂ O ₂	9.2	3.1
Linoleic acid	$C_{18} H_{32} O_2$	9.5	3.5
Linolenic acid	$C_{18} H_{30}O_2$	10.5	14.3
Oleic acid amid	C ₁₈ H ₃₅ ON	10.7	8.1
Stearic acid	$C_{18} H_{36} O_2$	12.4	56.1

 Table (6) Molecular structures of LU Compounds

5 Fourier Transformation Infra-Red (FTIR) Analysis

FTIR technique has been used to confirm the adsorption of the organic inhibitor on different metal surfaces [16, 22]. The FTIR spectra of LU and the layer formed on the metal surface after 72 hr immersion in a corrosive solution containing 1200 ppm of LU are shown in Figs. 13-a and 13-b respectively. The broad peak at 3429.8 cm⁻¹ can be assigned to the stretching of an O–H group where CH₂ and CH₃ groups stretching at 2855 and 2930 cm⁻¹ [23]. The peak at 1631.8 cm⁻¹ may be attributed to the stretching mode of C=O group and peak at 1388 cm⁻¹ represents the deformation of CH₂ and/or CH₃ groups. In addition the peak at 1351.1 represents the C-H bending. Also a peak appears at 1117.5 which corresponding to C-O stretch. The peak at 1597.5 attributed to N-H of the amid

group also the peak at 2954.6 is related to the amid group. By comparison of both spectra, it can be observed that the peaks of the inhibitor molecules are present in the adsorption layer on the mild steel surface. The peak position of some functional groups of the adsorbed inhibitor on the metal surface is slightly shifted than that of neat inhibitor powder; peak at 1117.5 shifted to 1119.4 and peak at 1388 shifted to 1389.6 cm⁻¹. These shifts in wavenumber can be explained by the physisorption process of the inhibitor on the mild steel surface [24, 25]which confirms the thermodynamics calculations.

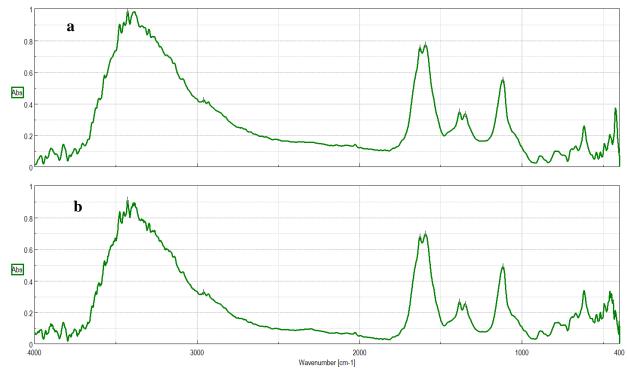


Fig. (13) FTIR spectra of (a) LU (b) adsorption layer formed on the mild steel surface after immersion in 1M H2SO4+1200ppm LU for 72 hr.

In General, during immersion of mild steel in solution of sulfuric acid, the sulphate ions are adsorbed on the positively charged metal substrate [2]. The positive charge on the metal substrate motivates the adsorption of SO_4^{2-} ions and the metal surface becomes negatively charged as follows;

$$Fe^{2+} + SO_4^{2-} \rightarrow [Fe (SO_4^{2-})]_{ads}$$
(8)

$$[Fe (SO_4^{2-})]_{ads} \rightarrow [FeSO4] ads + 2e^{-}$$
(9)

$$[FeSO_4]_{ads} \rightarrow Fe^{2+} + SO_4^{2-} \tag{10}$$

Fatty acids are suggested to be protonated in sulfuric acid from FTIR result [26]. Consequently, the protonated fatty acids could attract to sulphate anion layer that physically adsorbed on the metal surface prohibiting further adsorption of sulphate anion i.e. no sulphate anions can reach metal surface. Also, the presence of non-bonded electron pairs of oxygen and nitrogen atoms, persuade the adsorption of the LU inhibitor molecules on the metal surface and may react with Fe ions forming complexes which could be adsorbed on a metal surface hindering the interaction of iron ions with the acidic solution [27]. Finally, the large size and molecular weight of the constituents of the extract of *Linum Usitatissimum* play a major role in hindering the corrosion process by covering a wide area of the metal surface [12].

6 SEM Analysis

Figure (14) shows the SEM images of the samples after immersion in $1M H_2SO_4$ for 72 hr. Figure (14-a) showed the surface characteristics of the mild steel sample immersion in

1M H_2SO_4 in absence of inhibitor. Figures (14 b, c, d, e and f) show the SEM images of samples with increase of inhibitor concentration from 80, 240, 400, 800 and 1200 ppm of inhibitor respectively. The images clarify that as the inhibitor concentration increase the corrosion products and pits number decrease. For high inhibitor concentration (1200 ppm) the image of SEM displayed, that it was hardly to notice any corrosion products and pits on the surface of mild steel. In other hand, the image of blank (absence of inhibitor) sample shows sever corrosion and the corrosion products significantly covert the whole sample surface with some pits.

The obtained results are in covenant with the electrochemical analysis. So, on the basis of the results, it could be stated that LU inhibitor remarkably inhibited corrosion process of mild steel in $1M H_2SO_4$.

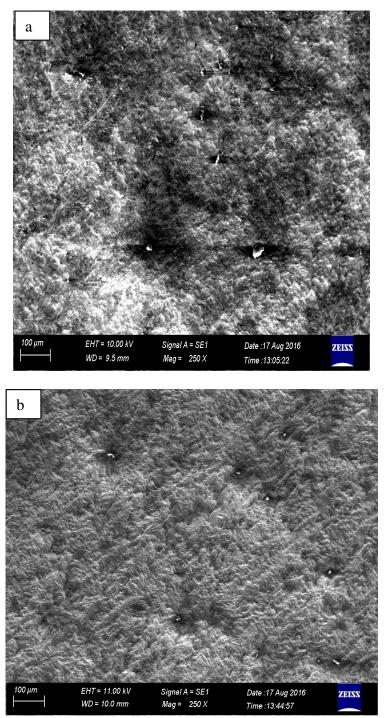


Fig. (14a,b) SEM images of mild steel samples (a) blank (b) with80 ppm

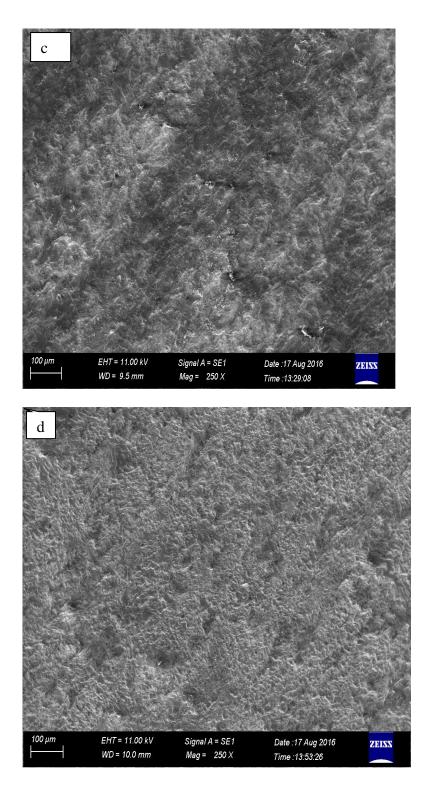


Fig. (15c,d) SEM images of mild steel samples (c) with 240 ppm (d) with 400 ppm

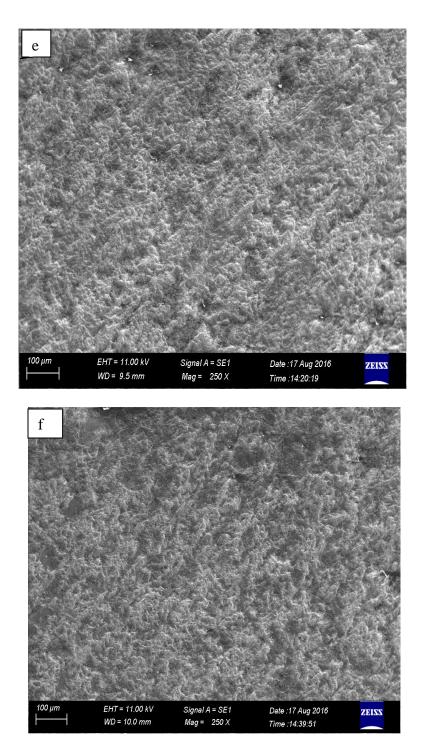


Fig. (16e,f) SEM images of mild steel samples (e) with 800 ppm and (f) with 1200 ppm of LU inhibitor after immersion in 1M H2SO4 for 72 hr.

5 Conclusions

- i. The *Linum Usitatissimum* can successfully be used to inhibit the corrosion of mild steel in 1M H₂SO₄.
- ii. The results of corrosion inhibition of mild steel in $1M H_2SO_4$ solutions using polarization studies, impedance measurements and weight loss measurements are in agreement.
- iii. The value of inhibition efficiency increases with increasing inhibitor concentration, but decreases with increasing temperature.
- iv. The adsorption of LU on mild steel surface obeys the Langmuir adsorption isotherm.
- v. The phenomenon of physisorption is proposed from the activation energy and thermodynamic parameters obtained.
- vi. The values of ΔG ads and E_a indicate that the LU adsorption process on the metal surface was spontaneous, and that efficiency of corrosion inhibition increases with increasing inhibitor concentration.
- vii. SEM and FTIR prove that LU inhibits mild steel corrosion in 1M H₂SO₄.

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