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## Geochemical Characterization of the Upper Cretaceous Duwi Phosphorites in the Beida Mine, Central Eastern Desert, Egypt: Implications of $P_2O_5 - F - U$ Interrelations.



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### Abstract

Integrated petrographical, mineralogical and geochemical studies were carried out on the phosphate beds of the Duwi Formation, which was exposed at the Beida mine. Petrographically, the investigated phosphatic microfacies are Molluscal bioclastic phosphatic grainstone and Biopeloidal phosphatic grainstone, generally composed of phosphatic pellets of collophane and bioclasts bone and teeth fragments indicating a high-energy near-shore depositional environment and formed authigenically within oxic to suboxic zones from phosphate-rich sediments. The main mineralogical constituents of the considered sample are phosphatic minerals including dahlite, francolite and hydroxylapatite, while the non-phosphatic minerals are quartz, calcite, halite and ankerite. Geochemical studies reflect that the phosphorites in the Beida mine obtain medium-grade ore with an average of 25.01 % P<sub>2</sub>O<sub>5</sub>. The significant correlation between P<sub>2</sub>O<sub>5</sub> and U reflects that the U may be present in the apatite crystal lattice. The more considerable values in the calculated uranium rather than measured uranium could be attributed to the post-depositional enrichment of uranium.

Keywords: Duwi, Beida, Phosphate, Fluorine, Uranium, Geochemistry.

### INTRODUCTION

Phosphorite is a non-renewable resource without a substitute and significant raw material for phosphatic fertilizers and phosphorus-based chemicals [1-3]. Sedimentary phosphate deposits are a type of bioelemental chemical sedimentary rock that contains high concentrations of the nutrient elements P, Fe, and/or Si [4,5]. Sedimentary phosphorite deposits of different ages are widely distributed throughout the world with major economic concentrations located in the United States, Morocco, China, Russia, South Africa, Jordan, and Australia. In the Middle East and surrounding countries, commercial phosphorite deposits are extending from Morocco in the West to Iraq and Turkey in the East passing through Algeria, Tunisia, Egypt, Syria, Jordan, and Saudi Arabia [6]. The phosphate occurrences in Egypt from north to south were subdivided into three east-west trending facies belts; that are northern, central, and southern

facies. The central facies belt represents the most economic occurrences and includes three major localities; the Red Sea Region, on both sides of the Nile Valley (East and West El Sibaiya area - Abu Had - Wadi Hamama), and Western Desert (Abu Tartur -Dakhla Plateau) [7]. Marine phosphorites are usually hosted significant U contents in the range of 50 - 200 ppm [8]. Uranium ions can be fixed in apatite, the inclusion of uranium in the apatite lattice is certainly not by displacement of Ca+2 ions from the lattice, but during the formation of apatite lattice when CaCO<sub>3</sub> interacts with a phosphate-rich solution to form apatites [9]. The Egyptian phosphorites demonstrate a positive correlation between P-U, U-V, and P-F, while a negative correlation between the P-Ca and U-S [10]. The phosphate rocks of marine sedimentary origin contain elevated concentrations of heavy metals, radioactive elements, and rare earth elements [11].

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The main purpose of this study is to apply Microfacies analysis, mineral characteristics and a standard geochemical technique to understand the depositional environment and degree of uranium enrichment of the Beida mine phosphorites.

## MATERIAL AND METHODS STUDY AREA

The study area is located in the central part of the Eastern Desert. In the Beida mine, the Upper Cretaceous Duwi Formation is located about 1.4 km north of the Qift - Quseir road and coordinates; latitude. 26° 06' 35.7" N and longitude: 34° 05' 13.1" E (Fig. 1).

## GEOLOGIC SETTING

The exposed sedimentary succession in the study area was discussed by [12], [13], [14], [15], [16], [17], [18]. Fig. 2 shows the geological map of the study area. The Duwi Formation attains 66 meters thick in its type section at Gabal Duwi, Quseir area. Duwi Formation

was termed by [14], [16], [19] in Gebel Duwi, west of Quseir, Red Sea Coast. The rock unit conformably overlies the Quseir Variegated Shale and underlies the Dakhla Shale. The Duwi Formation is composed of hard semicrystalline or siliceous limestones, marls and several phosphatic bands. The Duwi Formation is assigned to Campanian to Maastrichtian age [15]. The fossiliferous carbonates of the Duwi Formation include some Ammonites and other Molluscan faunas in addition to some shark teeth [14]. In the Beida mine, the Duwi Formation is composed of varicolored shale (grey, green, greenish grey) intercalated with phosphatic beds at the middle and upper members of the Duwi Formation (yellow, white), grey fissile siliceous shale, yellow hard sandstone, argillaceous sandstone and highly fractured yellow limestone at the upper part. The total thickness of the Duwi Formation in the Beida mine is 51 m (Fig. 3).



Fig. 1: Location map of the study area.

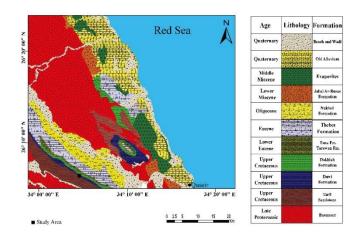


Fig. 2: Geological map of the study area, modified after The Egyptian Survey and Mining Authority (1992).

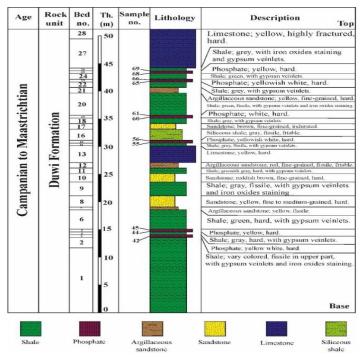


Fig. 3: The stratigraphic columnar section of the Duwi Formation in the Beida mine.

### **METHODOLOGY**

Eleven representative phosphate samples were collected from the Duwi Formation in the Beida mine. Petrographically, four phosphate samples were selected, and their thin sections were examined under the polarizing microscope to identify the microfacies association based on Pettijohn [20] and Dunham [21] classifications. Mineralogically, the X-ray diffraction pattern for the phosphate sample no. 56 was investigated by using a BRUKER-D8 Advanced diffractometer with Ni filter, Cu-Ka radiation available at the National Research Center, Egypt. Instrument settings were 40 Kv and 40 mA potential, scanning speed of  $0.02^{\circ}/S$  and the  $2\theta$  ranged between 40 to 60°. Geochemically, Major and trace elements of eleven phosphate samples were determined by X-ray fluorescence (XRF) technique using Axios Sequential Spectrometer, **PANalytical WD-XRF** according to the ASTM E-1621 standard guide for elemental analysis by wavelength-dispersive X-ray fluorescence Spectrometer and the ASTM D-7348 standard test method for loss on ignition (L.O.I.) on solid combustion, which was used as guidelines to detect quantitative determination of major and trace element concentrations in selected samples.

# RESULTS AND DISCUSSION PETROGRAPHY

The recorded microfacies of the studied phosphate samples in the Beida mine are:

# 1. Molluscal bioclastic phosphatic grainstone

This microfacies is recorded only in the middle member of the Duwi Formation in the Beida mine (samples no. 55 and 56). It is composed of phosphatic pellets of collophane and bioclasts (bone, teeth, and oyster shell fragments) compose about 30-40 % of the thin section (Fig. 4a). The phosphatic pellets are variable in shape (subrounded to subangular) with various sizes from 0.2 to 1 mm. These pellets are poorly sorted and disoriented. The bioclastic grains are represented by longitudinal vertebrate bone fragments and oyster shell fragments. These skeletal grains are less than phosphatic pellets. In addition, it contains elongated coprolite grain that reaches 2 mm in diameter. All of these components are embedded in microsparite calcite cement (Fig. 4b).

### 2. Biopeloidal phosphatic grainstone

This microfacies is recorded in the upper member of the Duwi Formation (samples no. 66 and 68). The phosphatic pellets have a subrounded to subangular and oval shape. These pellets of collophane are poorly sorted and disoriented. The bioclastic grains are represented by fractured vertebrate bone fragments due to compaction and teeth. These phosphatic grains compose about 50-60% of the thin section of various sizes (0.2-2 mm). All of them are embedded in microsparite calcite cement (Fig. 4 c, d).

## Interpretation

The presence of marine vertebrates (bone fragments) suggests a high-energy near-shore depositional environment. These sediments were deposited in suboxic, protected-shallow basins with moderate water circulation. The peloidal phosphates were formed authigenically in oxic to suboxic zones, from phosphate-rich sediments, followed by storm wave winnowing and storm-generated, shelf-parallel geostrophic currents and minor compaction [22], [23], [24]. The presence of oysters shows shallow marine influences and represents submarine carbonate

skeletal shoals typically forming in a restricted shallow subtidal regime [25].

### MINERALOGY

X-ray diffraction pattern of the bulk phosphorite sample (Fig. 5) indicates that the phosphate of the Beida mine is consisted essentially of phosphatic and non-phosphatic minerals, the detected phosphatic minerals are dahlite, francolite, and hydroxylapatite, while the non-phosphatic minerals are quartz, calcite, halite and ankerite (Table 1).

### **GEOCHEMISTRY**

The elemental concentrations and descriptive statistics are listed in Table 2. The treated elements include the major elements as oxides with halogens; SiO<sub>2</sub>, Al<sub>2</sub>O<sub>3</sub>, CaO, MgO, P<sub>2</sub>O<sub>5</sub>, Fe<sub>2</sub>O<sub>3</sub>, Na<sub>2</sub>O, K<sub>2</sub>O, F, Cl, SO<sub>3</sub>, and L.O.I.

The analyzed trace elements are As, Ba, Cd, Co, Cr, Cu, Mn, Ni, Pb, Rb, Sr, Ti, V, Y, Zn, Zr, La, Th and U. Correlation coefficients have been used in determining the interrelationships between elements in sediments and have proven to be effective [26]. The correlation coefficients between the analyzed element concentrations are summarized in Table 3.

In the investigated samples, the  $P_2O_5$  ranges between 20.60-29.44 % which lies in the average concentration range of major oxides given by Pettijohn [20] (7.14 % - 33.6 %) and is considered an indicator of reducing environment with organic matter or the presence of phosphate minerals as shown in the diffraction analysis.

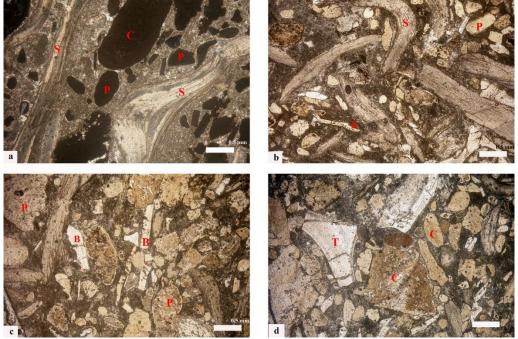


Fig. 4. [a] Photomicrograph showing phosphatic pellets (P), large coprolite (C) and oyster shell fragments (S) embedded in the microsparite calcite cement (XPL), [b] Photomicrograph showing vertebrate bone fragments (B), phosphatic pellets (P) and oyster shell fragments (S) (PPL), [c] Photomicrograph showing fractured vertebrate bone fragments (B) and phosphatic peloids (P) (PPL), [d] Photomicrograph showing teeth fragment (T) and pellets of collophane (C) (PPL).

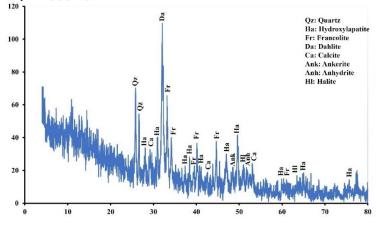


Fig. 5: Representative X-ray diffraction pattern of the phosphate sample no. 56.

Mineral	Chemical Formula	Main lines (A°)	ASTM card	
Dahlite	Ca <sub>5</sub> (Po <sub>4</sub> ,Co <sub>3</sub> ) <sub>3</sub> (OH)	2.77A°, 3.40A° and 1.72A°	13-1	
Francolite	Ca <sub>5</sub> (Po <sub>4</sub> ,Co <sub>3</sub> ) <sub>3</sub> F	2.79A°, 2.69A° and 1.62A°	9-432	
Hydroxylapatite	Ca <sub>5</sub> (PO <sub>4</sub> ) <sub>3</sub> (OH)	2.81A°, 2.72A° and 1.84A°	89-1998	
Quartz	SiO <sub>2</sub>	4.26A° 3.34A°, and 1.82A°	5- 0490	
Calcite	CaCO <sub>3</sub>	3.84A°, 3.03A° and 2.09A°	5-0586	
Anhydrite	CaSO <sub>4</sub>	3.50A°, 2.85A° and 2.33A°	6-0226	
Halite	NaCl	3.26A°, 2.82A° and 1.99A°	5-628	
Ankerite	Ca(Fe,Mg,Mn)(CO <sub>3</sub> ) <sub>2</sub>	2.89A°, 2.90A° and 2.40A°	11-78	

**Table 1:** Minerals detected in XRD analysis of the bulk samples.

The phosphorite ores were subdivided based on their phosphorous content into, high-grade ores (more than 26 %  $P_2O_5$ ), medium-grade ores (17-26 %  $P_2O_5$ ) and low-grade ores (less than 16 % of  $P_2O_5$ ) [27], which mean that the phosphorus in the Beida mine is medium grade ore with an average 25.01 %  $P_2O_5$ .

Phosphorous pentaoxide in the phosphate samples exhibits a positive correlation with the major constituent MgO (r = 0.62), and a weak positive correlation with the major constituent CaO (r = 0.35)due to the occurrence of phosphate minerals, while provides a significant negative correlation with major constituent L.O.I. (r = -0.71).  $P_2O_5$  in the phosphate samples demonstrates a strong to significant positive correlation with the trace elements F(r = 0.86) and U(r = 0.75), The high positive correlation of U with  $P_2O_5$ indicated the important role of phosphate in fixation of  $U^{6+}$  as uranyl ion  $(UO_2)^{2+}$ . Thus, the secondary uranium minerals such as phosphuranylite {Ca (UO<sub>2</sub>) (PO<sub>4</sub>)<sub>2</sub>(OH)<sub>2</sub> 6H<sub>2</sub>O}may be precipitated [28], in addition it has a weak positive correlation with the trace element Sr (r = 0.46) and a weak negative correlation with Ti (r = -0.49) (Fig. 6).

The average  $CaO/P_2O_5$  ratio in the world is given by [29], [30], [31] (about 1.5) which is the same  $CaO/P_2O_5$  ratio in the studied phosphatic samples with an average of 1.75 (Table 4). The moderate trend of the  $CaO/P_2O_5$  indicates the contribution of phosphate is due to precipitation and not by detrital input. High values of  $P_2O_5$  and CaO in the phosphorites of the area indicate more concentration of apatite constituent.

The chemical concentrations of the  $SiO_2$  in the considered phosphate samples with an average of 5.08 % reflect the presence of silica as cement material, which replace the phosphate minerals. The investigated phosphatic samples show high  $SO_3$  content (average 2.03 %), which reflects the presence of anhydrite in the samples, and is confirmed by the appearance of these minerals in the XRD pattern.

The presence of low  $Al_2O_3$  in phosphorites indicates the humid to low temperature climatic conditions at the time of precipitation and phosphatization of these sediments in the area and maybe attributed to minor occurrences of clay minerals. The major content of ferruginous minerals

like hematite and ferric-oxides could be related to that these minerals constitute the cementing material of the phosphatic rocks [32].

When marine carbonate and fluorapatite formed, their Sr content was the same (0.24 %), but this concentration was influenced to a great extent by weathering action [29].

P<sub>2</sub>O<sub>5</sub>, U, Cr, and V are significantly positively correlated. This suggests their association with the francolite structure, while Cd and Ti are significantly negatively correlated with P<sub>2</sub>O<sub>5</sub>, indicating a common substitution in the francolite structure [33].

The significant correlation between  $P_2O_5$  and U reflects that the U may be present in the apatite crystal lattice and trace elements adsorbed on clay cement. The trace elements in the phosphorite may be present in the apatite lattice or fixed in/or clays [34].

V/Ni ratio higher than 3 indicates that marine origin and organic matter were deposited under reducing conditions, while V/Ni ratios ranging between 1.9 to 3 indicate deposition in a dysoxic-oxic environment with mixed terrigenous and marine organic matter, while V/Ni ratios less than 1.9 indicate predominantly terrigenous organic matter [35]. In the investigated samples, the V/Ni ratio in the phosphatic samples ranges from 1.24 to 5.23 averaging 2.47, which indicates that these phosphatic rocks were deposited under a dysoxic-oxic environment with mixed terrigenous and marine organic matter (Table 4).

### P<sub>2</sub>O<sub>5</sub> - U - F interrelations

The geochemistry of the Mardin-Mazidag Phosphate deposit was studied by Akyuz et al. [36] using the quadratic regression models of Narula and Wellington [37], which are widely used in many practices to allow the description of the objects in a comparatively wide area of the input variable changes and that is expressed generally as follows:

$$\hat{y} = b_0 + \sum_{i=1}^{m} b_i x_i + \sum_{i=1}^{m} b_i x_i$$

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Table 2: The concentrations of the major constituents (in %) of phosphate samples and trace elements (in ppm).

Sample	SiO <sub>2</sub>	$Al_2O_3$	CaO	MgO	$P_2O_5$	$Fe_2O_3$	Na <sub>2</sub> O	$K_2O$	F	Cl	$SO_3$	L.O.I.	As	Ba	Cd	Co
						%								pj	pm	
42	1.56	0.47	49.59	0.57	29.44	0.79	0.88	0.04	3.22	0.96	0.32	11.98	7.66	58.60	3.40	4.70
44	2.87	0.80	37.82	0.84	21.94	0.51	7.94	0.16	1.20	8.25	1.98	15.50	2.21	29.00	3.50	4.60
45	6.03	0.53	44.06	0.45	23.48	0.89	1.67	0.04	1.57	1.41	2.29	17.42	2.50	33.20	5.80	3.30
55	1.65	0.22	45.55	0.22	25.17	1.13	1.26	0.03	2.72	1.04	1.21	19.66	4.20	28.50	5.10	4.50
56	7.35	0.85	41.62	1.45	28.15	0.81	1.29	0.09	2.98	2.42	3.01	9.84	8.90	8.50	6.50	1.10
60	5.10	0.13	39.78	0.23	23.11	0.26	2.02	0.09	1.99	1.88	3.79	21.32	1.50	17.60	4.30	2.40
61	10.64	0.94	42.04	0.53	20.60	1.37	0.35	0.05	1.01	1.22	2.30	18.75	6.10	7.14	6.60	3.10
65	1.92	0.21	42.17	1.83	28.95	0.83	1.61	0.10	3.02	2.07	1.19	15.48	12.70	7.90	6.00	1.80
66	2.15	1.35	41.57	1.76	27.61	0.26	1.43	0.15	2.39	2.58	6.13	12.27	7.64	24.90	6.70	1.30
68	9.77	0.95	45.01	0.29	22.19	0.79	0.62	0.06	0.98	0.64	0.47	17.87	1.80	12.20	8.10	1.10
69	6.87	0.57	46.32	0.30	24.49	1.10	0.26	0.03	2.67	0.46	0.68	16.07	12.70	13.30	4.40	1.30
Min.	1.56	0.13	37.82	0.22	20.60	0.26	0.26	0.03	0.98	0.46	0.32	9.84	1.50	7.14	3.40	1.10
Max.	10.64	1.35	49.59	1.83	29.44	1.37	7.94	0.16	3.22	8.25	6.13	21.32	12.70	58.60	8.10	4.70
Ave.	5.08	0.64	43.23	0.77	25.01	0.79	1.76	0.08	2.16	2.08	2.12	16.01	6.17	21.89	5.49	2.65
Sample	Cr	Cu	Mn	Ni	Pb	Rb	Sr	Ti	V	Y	Zn	Zr	La	Th	$\mathbf{U}_{\mathbf{m}}$	$U_{calc.}$
								ppm								
42	22.60	6.10	111.60	17.30	4.50	1.40	1135.30	3.70	21.40	21.80	98.30	12.20	3.80	5.60	182.66	49.54
44	49.90	6.70	13.60	14.90	2.20	2.22	788.90	2.99	20.10	3.90	118.40	8.40	1.55	4.70	92.00	46.82
45	35.80	6.90	178.70	17.10	4.60	0.88	885.60	5.30	25.90	29.00	118.20	12.30	7.20	9.10	51.50	47.82
55	20.90	6.60	319.80	13.00	6.40	0.48	824.60	7.90	16.50	15.20	104.30	10.00	15.90	5.40	69.90	41.38
56	71.90	7.40	358.60	14.40	14.90	0.10	969.20	5.90	75.30	42.80	162.20	15.10	28.80	8.60	171.00	48.01
60	97.70	7.80	48.80	33.60	2.50	2.60	754.10	11.00	57.60	26.50	152.20	7.33	14.00	10.50	80.60	42.42
61	29.10	4.50	45.40	6.10	2.10	0.30	568.00	8.00	10.10	12.50	143.60	23.50	5.60	6.90	129.00	44.59
65	86.00	7.20	343.80	15.70	13.30	0.27	761.80	4.40	77.10	44.90	178.70	15.90	32.10	7.10	176.00	50.05
66	73.90	7.20	376.50	18.70	13.60	0.40	914.30	3.40	72.80	37.20	155.90	7.80	25.10	8.00	162.50	52.26
68	25.80	5.00	26.50	7.20	5.80	0.00	1105.50	14.90	18.90	17.00	139.20	14.70	9.40	9.40	79.90	49.83
69	46.40	5.50	13.40	7.40	1.60	0.00	815.20	11.70	13.30	16.50	123.40	13.40	6.80	13.70	124.00	39.78
Min.	20.90	4.50	13.40	6.10	1.60	0.00	568.00	2.99	10.10	3.90	98.30	7.33	1.55	4.70	51.50	39.78
Max.	97.70	7.80	376.50	33.60	14.90	2.60	1135.30	14.90	77.10	44.90	178.70	23.50	32.10	13.70	182.66	52.26
Ave.	50.91	6.45	166.97	15.04	6.50	0.79	865.68	7.20	37.18	24.30	135.85	12.78	13.66	8.09	119.91	46.59

**Table 3:** Correlation coefficient between major constituents and trace elements of the investigated phosphate samples.

SiO<sub>2</sub> Al<sub>2</sub>O<sub>3</sub> CaO MgO P<sub>2</sub>O<sub>5</sub> Fe<sub>2</sub>O<sub>3</sub>Na<sub>2</sub>O K<sub>2</sub>O F Cl SO<sub>3</sub> L.O.I. As Ba Cd Co Cr Cu Mn Ni Pb Rb Sr Ti V Y Zn Zr La Th Al<sub>2</sub>O<sub>3</sub> 0.35 CaO -0.05 -0.19 MgO -0.34 0.34 -0.36 P2O5 -0.61 -0.13 0.35 0.62 Fe<sub>2</sub>O<sub>3</sub> 0.42 -0.12 0.47 -0.34 -0.20 Na2O -0.35 0.03 -0.64 0.12 -0.24 -0.43 K2O -0.31 0.42 -0.79 0.65 0.06 -0.74 0.67 F -0.59 -0.38 0.42 0.38 0.91 -0.03 -0.31 -0.15 Cl -0.31 0.20 -0.71 0.30 -0.17 -0.44 0.97 0.78 -0.27 SO<sub>3</sub> -0.11 0.44 -0.59 0.47 0.06 -0.61 0.10 0.64 -0.06 0.23 L.O.I. 0.23 -0.46 -0.13 -0.67 -0.71 0.18 -0.03 -0.30 -0.51 -0.18 -0.16 As -0.16 -0.02 0.28 0.53 0.63 0.28 -0.38 -0.08 0.69 -0.26 -0.12 -0.52 Ba -0.58 -0.15 0.47 -0.22 0.30 -0.19 0.18 -0.14 0.24 0.08 -0.15 -0.21 -0.23 Cd 0.55 0.51 -0.07 0.27 -0.10 0.15 -0.46 0.00 -0.31 -0.36 0.21 -0.02 -0.01 -0.59 Co -0.44 -0.35 0.13 -0.38 -0.13 0.15 0.44 -0.15 -0.06 0.33 -0.29 0.20 -0.39 0.71 -0.65 Cr -0.21 -0.13 -0.62 0.57 0.29 -0.64 0.16 0.60 0.26 0.23 0.59 -0.11 0.23 -0.41 -0.01 -0.49 Cu -0.61 -0.32 -0.41 0.45 0.48 -0.68 0.32 0.47 0.45 0.32 0.52 -0.20 -0.02 0.12 -0.25 -0.03 0.73 Mn -0.46 0.04 -0.03 0.71 0.70 -0.12 -0.19 0.20 0.60 -0.09 0.41 -0.45 0.37 -0.06 0.31 -0.20 0.32 0.56 Ni -0.45 -0.41 -0.34 0.07 0.20 -0.75 0.22 0.33 0.21 0.16 0.50 0.13 -0.30 0.25 -0.38 0.10 0.66 0.80 0.13 Pb -0.27 0.25 -0.13 0.85 0.71 -0.25 -0.17 0.37 0.50 -0.03 0.40 -0.62 0.43 -0.23 0.48 -0.48 0.45 0.49 -0.36 -0.36 -0.39 -0.25 -0.21 -0.58 0.64 0.34 -0.17 0.53 0.17 0.27 -0.55 0.44 -0.69 0.54 0.27 0.43 -0.38 0.74 -0.45 Sr -0.15 0.16 0.55 0.01 0.46 -0.26 -0.16 -0.13 0.28 -0.19 -0.22 -0.51 -0.07 0.50 0.08 -0.09 -0.26 0.04 0.10 -0.01 0.26 -0.12 Ti 0.64 -0.10 0.20 -0.62 -0.49 0.22 -0.44 -0.47 -0.33 -0.52 -0.31 0.56 -0.20 -0.45 0.33 -0.43 -0.15 -0.45 -0.49 -0.20 -0.38 -0.22 0.04 V -0.30 0.04 -0.41 0.81 0.61 -0.57 -0.03 0.55 0.46 0.10 0.60 -0.43 0.33 -0.29 0.24 -0.52 0.86 0.75 0.70 0.52 0.83 -0.02 0.04 -0.33 Y -0.20 -0.03 -0.06 0.72 0.71 -0.29 -0.35 0.19 0.56 -0.25 0.40 -0.47 0.47 -0.22 0.36 -0.56 0.64 0.60 0.76 0.34 0.85 -0.29 0.17 -0.28 0.89 0.20 0.17 -0.54 0.68 0.19 -0.28 -0.14 0.47 0.05 0.01 0.46 -0.14 0.33 -0.75 0.54 -0.74 0.78 0.31 0.39 0.17 0.63 -0.24 -0.27 0.02 0.80 0.69 Zr 0.65 0.16 0.17 0.02 -0.17 0.77 -0.45 -0.40 -0.19 -0.37 -0.35 0.00 0.33 -0.45 0.46 -0.18 -0.30 -0.66 -0.11 -0.66 -0.01 -0.58 -0.29 0.18 -0.21 0.00 0.24 La -0.25 -0.01 -0.23 0.77 0.63 -0.23 -0.24 0.31 0.53 -0.12 0.41 -0.35 0.47 -0.44 0.43 -0.56 0.65 0.57 0.85 0.21 0.92 -0.37 0.00 -0.20 0.89 0.87 0.77 -0.02 Th 0.47 -0.02 0.12 -0.23 -0.14 -0.01 -0.46 -0.26 0.02 -0.47 0.05 0.15 0.24 -0.42 0.16 -0.70 0.27 -0.07 -0.26 0.02 -0.14 -0.25 0.00 0.64 0.06 0.17 U -0.23 0.22 0.15 0.70 0.75 -0.05 -0.22 0.22 0.62 -0.05 0.10 -0.76 0.76 0.76 0.01 0.00 -0.25 0.29 0.08 0.40 -0.07 0.57 -0.28 0.17 -0.44 0.51 0.52 0.39 0.26 0.48 -0.13

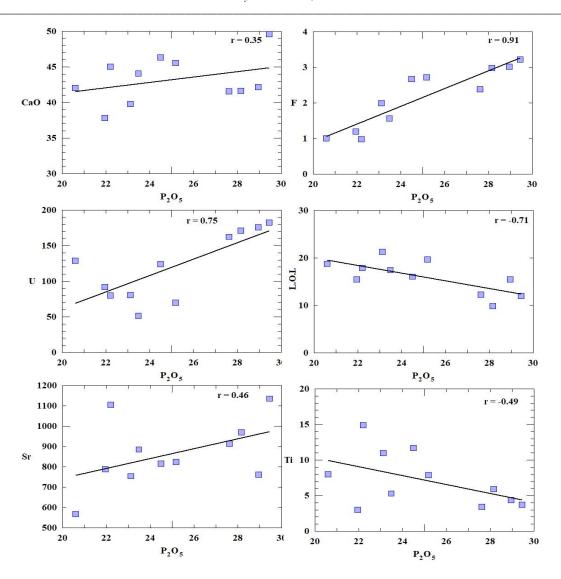


Fig. 6: Binary diagrams between  $P_2O_5$  and other major constituents (in %) and trace elements (in ppm) in the investigated phosphate samples. Table 4: The average of  $CaO/P_2O_5$  and V/Ni ratios of the studied phosphate samples.

Sample	CaO	P <sub>2</sub> O <sub>5</sub>	V	Ni	CaO/P <sub>2</sub> O <sub>5</sub>	V/Ni	
			,				
42	49.59	29.44	21.40	17.30	1.68	1.24	
44	37.82	21.94	20.10	14.90	1.72	1.35	
45	44.06	23.48	25.90	17.10	1.88	1.51	
55	45.55	25.17	16.50	13.00	1.81	1.27	
56	41.62	28.15	75.30	14.40	1.48	5.23	
60	39.78	23.11	57.60	33.60	1.72	1.71	
61	42.04	20.60	10.10	6.10	2.04	1.66	
65	42.17	28.95	77.10	15.70	1.46	4.91	
66	41.57	27.61	72.80	18.70	1.51	3.89	
68	45.01	22.19	18.90	7.20	2.03	2.63	
69	46.32	24.49	13.30	7.40	1.89	1.80	
Ave.	43.23	25.01	37.18	15.04	1.75	2.47	

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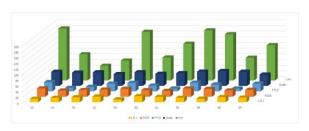


Fig. 7: 3-D plotting showing the Beida mine concentration data series of  $U_m$  in ppm,  $U_{calc}$  in ppm,  $P_2O_5$  in wt.% and F in wt.%.

Based on real data consisting of Mardin-Mazidag Phosphate deposit observations, Y represents the U concentration in mg/kg and the two predictor variables  $X_1$ ,  $X_2$  represent  $P_2O_5$  and F concentration in % respectively. The relation between  $P_2O_5$ , F and U was distinguished by Akyuz et al. [36] and after the regression analysis for their experiment, the following mathematical model was obtained:

 $\hat{y} = -8.9614 + 3.0972 x_1 - 10.1493 x_2$ As a result, the interrelation between P<sub>2</sub>O<sub>5</sub>, F and U concentrations of the phosphate ore samples could be expressed as follows:

 $\begin{array}{c} U_{(mg/kg)} \!=\! 8.9614 + 3.0972 \ P2O5_{(wt.\%)} - 10.1493 \ F_{(wt.\%)} \\ \text{Where } U, \ P_2O_5 \ \text{and} \ F \ \text{concentrations} \ \text{represent} \\ \text{the } Y, \ X_1 \ \text{and} \ X_2 \ \text{respectively} \ \text{in} \ \text{the} \ \text{quadratic} \\ \text{regression} \ \text{model}. \ \text{The} \ \text{calculated} \ U(mg/kg) \ \text{for} \ \text{the} \\ \text{Beida mine is presented in Table 2. The 3-D plotting} \\ \text{of measured uranium} \ (U_m) \ \text{in} \ \text{ppm}, \ \text{calculated uranium} \\ U_{\text{calc}} \ \text{in} \ \text{ppm}, \ P_2O_5 \ \text{and} \ F \ \text{as} \ \text{wt.\%} \ \text{shown in} \ (\text{Fig. 7}). \end{array}$ 

The values of the studied samples are higher in  $U_m$  values than  $U_{\text{calc.}}$ , which could be attributed to the post-depositional enrichment of uranium [38].

### CONCLUSIONS

The present study is concerned with petrography, mineralogy and geochemical characterization of the phosphate beds of the Duwi Formation which was exposed at the Beida mine. The recorded lithofacies of the phosphate samples are Molluscal bioclastic phosphatic grainstone and Biopeloidal phosphatic grainstone. The presence of marine vertebrates suggests a high-energy near-shore depositional environment in suboxic, protected-shallow basins with moderate water circulation. The peloidal phosphates were formed authigenically in oxic to suboxic zones, from phosphate-rich sediments, followed by storm wave winnowing and storm-generated, shelf-parallel geostrophic currents and minor compaction. Also, the presence of oysters shows shallow marine influences.

The X-ray diffraction analysis of the selected sample shows that the phosphatic minerals are dahlite, francolite and hydroxylapatite, while the nonphosphatic minerals are quartz, calcite, halite and ankerite.

Geochemically, the phosphorus in the Beida mine is medium-grade ore with an average of 25.01 % P<sub>2</sub>O<sub>5</sub>. The moderate trend of the CaO/P<sub>2</sub>O<sub>5</sub> indicates the contribution of phosphate is due to precipitation and not by detrital input. The presence of low Al<sub>2</sub>O<sub>3</sub> in phosphorites indicates the humid to low temperature climatic conditions at the time of precipitation and phosphatization of these sediments in the area. The positive correlation between P2O5, U, Cr, and V suggests their association with the francolite structure, while Cd and Ti are significantly negatively correlated with P<sub>2</sub>O<sub>5</sub>, indicating a common substitution in the francolite structure. The significant correlation between P<sub>2</sub>O<sub>5</sub> and U reflects that the U may be present in the apatite crystal lattice and trace elements adsorbed on clay cement. In the study area, the V/Ni ratio in the phosphatic samples ranges from 1.24 to 5.23 averaging 2.47, which indicated that these phosphatic rocks were deposited under a dysoxic-oxic environment with mixed terrigenous and marine organic matter which is confirmed by the petrographical studies. According to P<sub>2</sub>O<sub>5</sub>, U and F interrelations based on the quadratic regression models, the values of the studied samples are higher in U<sub>calc</sub> values than U<sub>m</sub>, which could be attributed to the post-depositional enrichment of uranium.

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