REMOVAL OF MANGANESE (II) AND IRON (II) FROM POLLUTED WATER BY ADSORPTION ON ACTIVATED CHARCOAL CARBON FROM SALIX AEGYPTIACA

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ABSTRACT

Pollution of groundwater wells with the heavy metals of Manganese (II) and Iron (II) is a serious problem that occurs at numerous locations in Egypt. Many clay deposits naturally contain these two heavy metals inherited from their parent rocks. In many cases in Egypt, Manganese and Iron may be released from these clay deposits to pollute groundwater wells. Removal of Mn(II) and Fe(II) from such waters is essential before use, especially as drinking water.

This work examines the activated charcoal that is obtained from the trunk wood of Salix aegyptiaca ("Al-Sefsaaf" tree) as adsorbent material. It is newly introduced as a cheap, environmentally friendly adsorbent material to remove heavy metals from polluted water using fixed bed column technique. The objective of this work is to experimentally investigate the parameter values for preparation and use of this adsorbent material for efficient removal of Mn(II) and Fe(II) from polluted water.

Activated carbons were prepared from Salix aegyptiaca, by chemical activation using hydrochloric acid and zinc chloride solution. Experimental results showed that (20% hydrochloric acid and 6.0 N zinc chloride) are the best combination for preparation treatment of the activated charcoal. In a fixed column bed, with 5.0 liters solution volume, and 1.24 and 4.18 mg/l concentrations of Mn(II) and Fe(II); respectively. The obtained values for best adsorption removal efficiency are: contact time of 40 minutes, pH at 7.0 to 8.0, and charcoal dose of 60 g.

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Results show that adsorption capacity of the activated charcoal is thought to be higher than the obtained values, and it is recommended for further investigation. It is concluded that the newly introduced activated charcoal from Salix aegyptiaca is appropriate for use in adsorption removal of iron (II) and manganese (II) from polluted waters at normal pollution levels, and even higher pollutant concentrations up to 10 mg/l. At higher pollutant concentrations, the polluted water should go through more than one run to reach the permissible limits for use.

Keywords: polluted water – manganese (II) and iron (II) - adsorption - activated charcoal - salix aegyptiaca

INTRODUCTION

Surface and groundwater pollution with heavy metals is a serious problem that occurs at many locations in Egypt. Such polluted waters must be treated for removal of heavy metals before use by humans and animals. Heavy metal pollutants may come directly from industrial wastewater disposal, or may be released from soil layers of groundwater aquifers, especially clay layers. Many clay deposits naturally contain some heavy metals inherited from their parent rocks. In many cases, Manganese and Iron are the heavy metals that are found in Egypt's polluting clay deposits (Ibrahim, 2016). Usually, when parent rocks of the clay deposits are Mica and metamorphic rocks, the clay is rich in manganese. Meanwhile, when parent rocks are sandstone or pyrite, the clay is usually rich in iron. (ECHW, 2007).

Some slow processes release the heavy metals contained in clay deposits to surface and groundwater (AWWA, 1990). When aquifer clay layers

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around an old drinking water well release these heavy metals, the pumped polluted water pauses great threat to human and animal health. Wastewaters from some industries are also polluted with Manganese and Iron, which may reach surface and groundwater. Removal of heavy metal pollutants from these waters is necessary before use; especially as drinking water (Babel and Kurniawan, 2003; Nurchi and Villaescusa, 2008.

Many works focused on the removal of other heavy metals that are more toxic to biota such as: zinc, copper and nickel which mainly come from industrial wastewater (Sun and Shi 1998), while more work is needed for removal of manganese(II) and iron(II) from polluted waters. This is particularly important because this type of pollution to groundwater cannot be controlled by prevention from the source as in case of industrial wastewaters. Therefore, this work focuses on procedures for removal of Mn (II) and Fe (II) from polluted water.

Generally, groundwater pollution levels with Manganese (II) or Iron (II) are around the mean of 1.09 mg/l for Mn(II), and the mean value of 4.03 mg/l for Fe(II) (Elsayed & Salem 2015.; EHCW, 2007; USEPA, 2001; USEPA, 2018.

The World Health Organization (WHO) established maximum permissible values for Mn(II) and Fe(II) in drinking water at 0.05 mg/l and 0.3 mg/l; respectively (WHO, 2003). Egypt adopted these values in the national standards for drinking water (EHCW, 2007.

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Dakahlia Governorate, in the Delta of Egypt, is known for polluted groundwater that is used for drinking, exceeding the permissible limits fir Mn(II) and Fe(II). Waters polluted with manganese or iron develop reddish rust color, with bad odor and unpleasant taste. Pollution of waters with above-limit concentrations of manganese and iron lead to major health and economic problems if used as a source for drinking water (EHCW, 2007; Elsayed,, & Salem 2015. Water pollution with manganese causes major neurological disorders to the human brain such as Parkinson's disease (Volesky and Holan, 1995; Vimala and Karthika, 2008). Meanwhile, iron pollution causes bad metallic odor and taste, as well as spoilage of laundry, which leads to making the water unfit for human use. In addition, dark sludge is deposited on the walls of drinking water pipes due to activity of manganese and ferric bacteria, which cause pipe corrosion (Sun and Shi, 1998; Igwe and Abia, 2006).

There are many methods in wastewater treatment for removal of polluting heavy metals. These treatments include: chemical process (Wan Ngah and Hanafiah, 2008; Ghimire *et al.*, 2007, coagulation/ flocculation (Biswas *et al.*, 2008; Rodriguez , A.Z., Wange, H., Hu, L., Zhang, Y., Xu, P., 2020., clay mineral process (Kour *et al.*, 2013; Homagai *et al.*, 2011), cementation (Nietoa *et al.*, 2010; Demirbas, 2008), precipitation (Mahvi *et al.*, 2005; Chen e 1., 2010, electrochemical process (Shamaei, L., Khorshidi, B., Perdicakis, B., Sadzadeh, M. 2018., iological methods (Islam *et al.*, 2009),

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vocalization (Shrestha *et al.*, 2012, filtration (Sankaramakrishnan and Sanghi, 2006), ion selective membranes (Moussavi and Khosravi, 2010), and adsorptive removal (Kusworo , T.D., Qudratun, N.A., Utono, D.P., 2018 and Latif , S., Reham, R., Imran, M., Hussain, M.S., Iqbal, S., Mitu, L., 2020.

In this work, removal of Fe(II) and Mn(II) from polluted water is examined experimentally by adsorption technique. Trunk wood of Salix aegyptiaca (known as "Al-Sefsaaf" tree) is treated to produce activated charcoal as a new adsorbent material. It is introduced as a new cheap, environmentally friendly adsorbent material to remove heavy metals from polluted water using fixed bed column technique. The objectives of this work are: (1) to prepare the adsorbent material from Salix aegyptiaca trunk wood, and then (2) to experimentally determine the optimal parameter values for highest efficiency removal of Manganese (II) and Iron (II) from polluted water.

These variables are: (1) Concentration of treatment solution components for preparation of activated charcoal, (2) Contact time between the polluted solution and the activated charcoal, (3) pH of the polluted solution, (4) Dose (weight) of activated charcoal material. Adsorption capacity of the activated charcoal determines how long it can be used before disposal, or re-activation to remove the adsorbed pollutants and re-use it. Adsorption is affected by the concentration of the polluted solution, and by the un-occupied sites on the adsorbent surface. Thus, (5) Two experiments are done to determine the

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adsorption capacity of the activated charcoal material: (5-a) Adsorption capacity under higher initial pollutant concentrations, and (5-b) Adsorption capacity under repeated experimental runs using the same activated charcoal mass and under the same initial concentration of pollutant. The objective of this work is to determine experimentally the adsorption capacity of activated carbon from Salix egytiaca and the corresponding optimal parameter values for the removal of Mn II and Fe II from polluted waters at that adsorption capacity.

MTERIALS AND METHODS:

A number of laboratory experiments are conducted using fixed bed column technique to obtain the targeted parameter values for highest pollutant removal efficiency. Laboratory experiments are done to obtain the desired values of the parameters as mentioned above. All these experiments are done in a fixed bed column that is described below:

1) Preparation of Activated Charcoal as Adsorbent Material: Salix aegyptiaca specimens were collected locally from the trunk of Al-Sefsaaf" tree at Kafr al-Amar; al-Qalyubia Governorate; Egypt. The Salix aegyptiaca to remove soluble materials, impurities and dust. The specimens were then dried in oven (model of LHT 5/120 WITH 2416 CONTROLLER Carbolite Gero) for 12 hours. A mechanical grinder was used to choose the fraction 50-300 mesh. Salix aegyptiaca specimens.

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The ground Salix aegyptiaca specimens were sieved to reach the softest image, which is estimated at 250-300 mesh to be more appropriate in their use to remove heavy elements from contaminated water. Preparation of activated charcoal carbon from Salix aegyptiaca trees was done using solution of zinc chloride together with 15 % hydrochloric acid solution, following the procedure of Heidarinejad *et al.* (2020). The obtained activated charcoal was treated several times, each time with different values for HCl and ZnCl2 concentrations, and each treated specimen was used in an adsorption test to determine the best concentrations for the treatment process.

Treatment of charcoal with HCl and ZnCl₂ washes away the cations on the charcoal surface, leaving the negatively charged functional groups that are ready to adsorb the metal cations from the polluted solution.

2) Fixed Bed Column Experiment Set-Up: A fixed bed column of 120 cm height and 8 cm radius was used. It was fixed by a metal fixture 100 cm above the floor surface. The fixed bed column contains a glass window to monitor the test steps easily. There is a valve near the bottom of the column to control flushing/draining the solution from the column after each experimental run. A sufficient amount of activated charcoal that may reach 1000 g can be placed in the column, according to experimental needs. The added amount is easily seen through the glass window of the column. Polluted water is poured at the column top by gravity. The

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concentrations of manganese and iron are measured before and after adding the solution to the activated charcoal. The shimadzu atomic absorption unit is used to measure the concentrations of iron and manganese before treatment (before pouring at the top of column), and after treatment (after releasing from the valve at the column bottom).

3) Calculations of the Adsorption Uptake by Charcoal (Q) and Percent Adsorption Removal Efficiency (R) of Pollutants: The adsorption uptake by charcoal (Q), and the percent adsorption removal efficiency (R) of Mn(II)/Fe(II) from polluted solution using activated charcoal carbon are calculated using the following two equations below (De Gisi et al., 2016):

$$\mathbf{Q} = (\mathbf{C_i} - \mathbf{C_o}) \times \frac{\mathbf{v}}{m}$$
(1)
$$\mathbf{R} = \frac{(\mathbf{C_i} - \mathbf{C_o})}{\mathbf{v}} \times \mathbf{100}$$
(2)

$$\mathbf{R} = \frac{(\mathbf{C_i} - \mathbf{C_o})}{\mathbf{C_i}} \times \mathbf{100}$$

Where

Q – is adsorption uptake by activated charcoal (mg/g),

Ci – Initial concentration of pollutant in solution (Mn(II) or Fe(II)); (mg/l)

Co - Output concentration of pollutant in solution after adsorption (Mn(II) or Fe(II)); (mg/l)

V – Volume of polluted solution; (liter)

m – Mass of the sorbent (activated charcoal carbon from Salix aegyptiaca); (g)

R(%) – is the percent adsorption removal efficiency; (%).

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4) Scanning Electron Microscope and X-Ray Diffraction: Scanning electron microscopy (SEM) is one of the fundamental techniques for surface characterization as it gives the morphology and topography data of the prepared material. Furthermore, SEM can be used to determine the pore size in the case of a porous surface. SEM works similarly to an optical microscope but in SEM, electrons are used instead of light. A beam of concentrated electrons is sent to the sample and this releases secondary electrons. The electrons are collected by a detector and then analyzed to produce an image. Compared to a light microscope which gives a maximum magnification of 1500 times, the magnification in SEM can reach up to 1 million times (Bibaj *et al.*, 2019).

Diagnostic scanning for the Salix aegyptiaca activated charcoal carbon transcripts was conducted using the morphology examiner Scanning Electron Microscope (SEM). Two images were taken: for Salix aegyptiaca before the activation treatment, and for the activated charcoal carbon.

X-ray diffraction (XRD) is one of the most important nondestructive instruments used to analyze all kinds of matter ranging from fluids, to powders and crystals. Crystals are regular arrays of atoms which are diagnosed by X-rays that can be considered waves of electromagnetic radiation. Atoms scatter X-ray waves, primarily via the atoms' electrons. Xray radiation demonstrates a wavelength that is of the order of the usual interatomic spacing that exists in crystalline solids, and thus is used to

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determine the crystal domain size and the structure of materials. Similarly, it is used to determine surface properties of objects. XRD is an indispensable technique for materials' surface properties characterization (Nasrollahzadeh, 2019).

Salix Charcoal contains Sulfur, Phosphorus, Carbon, Nitrogen and other compounds, bound with cations. Some of the anions are bonded together in bi- and tri-bonds that result in excess electrons. When the charcoal is activated by leaching with acid, cations on the surface compounds are leached away, leaving behind groups with broken mono- bi- and tri-bonds with plentiful negative charges on the activated surface. Each of these groups appears at a certain wavelength, and its intensity appears in the 'pulse' on the transmittance axis.

5) Preparation of Mn (II) and Fe (II) Stock Solutions: All chemicals used were from the analytical class. Different concentrations of Iron (II) and manganese (II) ranging from 2 mg/l to 100 mg/l were prepared using iron sulfate tetrahydrate FeSO4·4H2O and manganese sulfate tetrahydrate, MnSO4·4H2O. Iron (II) and manganese (II) concentrations were measured before and after adsorption experiments using the analysis device shimadzu atomic absorption spectrophotometer, aas 6880 specifications model.

Some preliminary experiments were done to determine appropriate parameter values to start with, which were confirmed by doing the actual

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experiments below. Most of the experiments below were done in replicates of ten times to examine the variability of behavior of the charcoal material.

6) Determination of the Best Preparation Treatment to Obtain Activated

- **Charcoal as Adsorbent Material:** Charcoal resulting from each of the treatments mentioned above was examined for adsorption of Mn(II) and Fe(II) from polluted water in fixed bed cylinder. In these tests, the pollutant initial concentration in the solution was fixed at the most common pollutant concentration in polluted groundwater in Egypt :1.204 and 4.081 mg/l for Mn(II) and Fe(II); respectively (Elsayed, & Salem (2015). EHCW, 2007; USEPA, 2001; USEPA, 2018). For these experimental runs, only the concentrations of the activation solution components' (HCl and ZnCl^Y) were changed to determine the best combination of the treatment solutions' concentrations. Meanwhile, all other variables were fixed (Mn(II)/Fe(II) initial concentration, contact time, solution pH, solution volume, adsorbent (activated charcoal) weight/dose).
- 7) Determination of the Effect of Contact Time Between Polluted Solution and Activated Charcoal on Mn(II) and Fe(II) Adsorption: In this experiment, only the contact time between the polluted solution (Mn(II)/Fe(II)) was set at a different value for each experimental run, ranging from 5 minutes to 480 minutes (8.0 hours). All other variables were set unchanged during all the experimental runs (Mn(II)/Fe(II) initial

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concentration, Solution pH, Solution volume, Adsorbent (activated charcoal) weight/dose). The values of these parameters were chosen based on preliminary experiments, which were confirmed by the following experiments. Each of the experimental runs (for a certain contact time) was run in ten replicates (using different charcoal material) to test the effect of activated charcoal variability. The initial pollutant (Mn(II/Fe(II)) concentration was fixed at the common values

in polluted groundwater levels at 1.09 mg/l and 4.03 mg/l for Mn(II) and Fe(II); respectively (Elsayed, & Salem, (2015).; EHCW, 2007; USEPA, 2001; USEPA, 2018).

- 9) Determination of the Effect of pH on Mn(II) and Fe(II) Adsorption: In this experimental runs, the polluted solution pH was set at a certain value for each experimental run, ranging from 2.0 to ^V.0. Each pH value was run for 10 replicates, using different charcoal material in each run. All other variables were unchanged during this experiment.
- 10) The Effect of Activated Charcoal Dose (Weight) on Mn(II)/Fe(II) Adsorption: The target of this experiment is to determine the amount (dose/weight) of activated charcoal needed for removal of Mn(II)/Fe(II) from the solution to reach the permissible limit. Thus, the adsorption experiment is done with variation of the amount of activated charcoal, until the increase in amount doesn't improve the output concentration. All

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other factors are fixed. Each step is done in ten replicates to examine the charcoal variability.

- 11) Determination of the Activated Charcoal Adsorption Capacity (mg/g): The charcoal adsorption capacity (mg pollutant/g charcoal) determines the limit the charcoal can be used before being disposed, or reactivated by removal of adsorbed cations. Adsorption is controlled by the pollutant concentration in solution, and the empty adsorption sites on the charcoal surface, if all other factors are fixed. So, this test is done in two steps:
- Adsorption under Higher Initial Pollutant Concentrations: Increase the pollutant concentration to much higher values and determine charcoal adsorption values at these concentrations (using new charcoal mass in every run). This experiment was also done in 10 replicates to examine the charcoal variability.
- Cumulative Adsorption Under Repeated Runs Using Same Charcoal and Same Initial Pollutant Concentration: The experiment is re-run several times using the same amount of charcoal and the same initial pollutant concentration, in order to determine the cumulative adsorption on charcoal surfaces.

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RESULTS AND DISCUSSION

1) Determination of the Best Preparation Treatment to Obtain Activated Charcoal as Adsorbent Material: Charcoal specimens that were activated using solutions with different ratios between HCl and ZnCl2 concentrations (as mentioned in section 2.3 above) were tested by adsorption of Mn(II) and Fe(II) to determine the best treatment solution Table (1) shows the experimental results, with Mn(II) concentration. initial concentration of 1.204 mg/l, and Fe(II) of 4.081 mg/l, which are the most common concentrations in polluted groundwater in Egypt (Elsayed, & Salem (2015).; EHCW, 2007; USEPA, 2001; USEPA, 2018). Figures (1 - a, b, c) show the graphical presentation of Mn(II) and Fe(II) adsorption results for pollutant output concentration (Co - mg/l), adsorption uptake by charcoal (Q - mg/g) and percent adsorption removal efficiency R (%). In this experiment, only the concentrations of the activation solutions components were changed. Meanwhile, all the other variables were fixed: (weight of activated charcoal = 60 g, polluted solution volume = 5.0 liters, pH left unchanged, contact time between the charcoal and the polluted solution was set at a relatively high value of 60 minutes (1.0 hour), which was determined from a preliminary experiment.

It is important to note that components' concentrations of the treatment solution that are lower than the examined range were ineffective (i.e. HCl <

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15%, and ZnCl2 < 2.0 N). Meanwhile, higher concentrations destroyed the entire adsorbent material (i.e. HCl > 20%, and ZnCl2 > 15.0 N).

From table (1), it is realized that for the same initial pollutant concentration (Ci), the output pollutant concentration after adsorption treatment (Co) decreases with higher treatment components' concentration up to a certain value. Beyond that value, there is no significant change in Co and there is no improvement in adsorption uptake (q) nor in the percent removal efficiency (R). This value (20 % hydrochloric acid and 6.0 N zinc chloride) is taken as the best treatment for charcoal activation, as highlighted/shaded in table (1).

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Table(1): Effects of preparation treatment components' concentrations on the activated charcoal adsorption efficiency for Mn(II)/Fe(II). (Ci : Initial Concentration (mg/l); Co : Output Concentration after adsorption (mg/l))

Activ Solu Comp ts Conc tio	ation tion oonen s' entra ons		Mn(II) Ad	sorption		Fe(II) Adsorption							
HC 1	Zn Cl2	Initial Concent ration Ci (mg/l)	Output Concent ration Co (mg/l)	Mn(II) Adsorpt ion Uptake(mg/g)	Mn(II) Adsor ption Remov al Efficie ncy R (%)	Ci Initial Concent ration mg/l	Co Output Concent ration mg/l	Fe(II) Adsor ption Uptak e (mg/g)	Fe(II) Adsor ption Remov al Efficie ncy R (%)				
15 %	2.0 N	1.24	0.521	56.92	56.73	4.18	0.815	272.17	80.03				
15 %	4.0 N	1.24	0.435	64.08	63.87	4.18	0.752	277.42	81.57				
15 %	6.0 N	1.24	0.395	67.42	67.19	4.18	0.692	282.42	83.04				
15 %	8.0 N	1.24	0.318	73.83	73.59	4.18	0.621	288.33	84.78				
15 %	10. 0 N	1.24	0.316	74.00	73.75	4.18	0.608	289.42	85.10				
15 %	15. 0 N	1.24	0.323	73.42	73.17	4.18	0.684	283.08	83.24				
20 %	2.0 N	1.24	0.081	93.58	93.27	4.18	0.415	305.50	89.83				
20 %	4.0 N	1.24	0.064	95.00	94.68	4.18	0.315	313.83	92.28				
20 %	6.0 N	1.24	0.035	97.42	97.09	4.18	0.21	322.58	94.85				
20 %	8.0 N	1.24	0.021	98.58	98.26	4.18	0.205	323.00	94.98				
20 %	10. 0 N	1.24	0.021	98.58	98.26	4.18	0.208	322.75	94.90				
20 %	15. 0 N	1.24	0.021	98.58	98.26	4.18	0.216	322.08	94.71				

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 SCANNING ELECTRON MICROSCOPE (SEM) and X-RAY DIFFRACTION (XRD) ANALYSIS RESULTS FOR THE ACTIVATED CHARCOAL CARBON : Figure (1- a, b) shows the Scanning Electron Microscope (SEM) images with the enlargement of the adsorption sites in the treated activated charcoal specimen (b) as compared to the untreated charcoal specimen (a). The properties of activated charcoal surface are: Surface area (700-950 m2/g), radii of microspores were 4.15 Å – 8.23Å, and microspore volume (1.23~1.35 cm3 g–1).

Figure (2) shows the x-ray diffraction results of activated charcoal carbon and shows a band at section from 945 to near 4000, which confirms the presence of negative charges inside the activated charcoal components due to anion groups.

XRD profiles displayed four broad diffuse bands centered around 940 to near 3500 nm. The IR spectrum of activated carbon is shown below (table 2, figure 3). Note the strong bands in the 3000-3460 nm region due to O-H and N-H stretch. The C-H scissoring and S=O (1430), sulfate group and carbon–carbon triple bond (1940), long-chain C=C, (954) are noted on this spectrum. All the above function groups have strong negative charges that easily attracted and adsorbed the studied positively charged heavy metal cations of iron (II) and zinc (II).

In Table (2) and Figure (2), the first band in the curve at 954 nm indicates Carbon=Carbon (double bond) and P-OR esters groups. The second

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at 1430 nm is at C–H and S=O, and sulfate anion groups. The third pulse at 1940 nm is at Carbon=Carbon triple bond. The fourth band at 3460 indicates O-H and N-H multiple bond anion groups.



Figure (1). The scanning electron microscopy (SEM) image of activated charcoal carbon: (a) before treatment (raw Salix aegyptiaca tree trunk wood), and (b) after the activation treatment.). The properties of activated charcoal are: Surface area (700-950 m2/g), radii of microspores were 4.15 Å – 8.23Å, and microspore volume (1.23~1.35 cm3 g-1).

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Table (2): The distributions of negative charges on activated carbon surface as they appear in the XRD profile.

Position nm (Wave Length; nm)	Intensity a.u. (transmittance)	Functional groups								
054	0.48	C=C, have characteristic peaks based on								
934	0.40	bond strengths, and P-OR esters								
1430	0.49	C–H and S=O, sulfate group								
1940	0.68	Carbon-carbon triple bond C≡C								
		O-H 3400 to 3650 cm-1								
3460	0.52	Usually broad and intense v								
	N-H 3300 to 3500 cm-1									
a.u.: absorption units; percent absorbance of x-ray beam reflected on activated charcoal										
	aurfo									





Figure (2): X-Ray Profile of Activated charcoal Carbon surface. The first pulse in the curve at 954 nm indicates Carbon=Carbon (double bond) and P-OR esters groups. The second at 1430 nm is at C–H and S=O, and sulfate anion groups. The third pulse at 1940 nm is at Carbon=Carbon triple bond. The fourth pulse at 3460 indicates O-H and N-H multiple bond anion groups.

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2) The Effect of Contact Time Between Polluted Solution and Activated Charcoal on Mn(II) And Fe(II) Adsorption: Tables (3–a, b) show the experimental results for Mn(II)/Fe(II) adsorption; respectively. They show Mn(II)/Fe(II) results for output solution concentration Co (mg/l), adsorption uptake by charcoal Q (mg/g) and percent adsorption removal efficiency R (%). Contact time varied from 5 minutes to 480 minutes (8 hours), while all other variable values were left unchanged. These parameters are: initial pollutant concentration (1.24 mg/l and 4.18 mg/l for Mn(II) and Fe(II); respectively), charcoal dose (60 g), solution pH (around 8; left unchanged), and solution volume).

Results show that 40 minutes is the best contact time, and that longer experimental tine will not increase the adsorption value. Each contact time was done in 10 replicates. Tables (3–a, b) show that the standard deviation values are very small, and are almost negligible.

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 Table (3–a): Effect of contact time between polluted solution and activated charcoal on Mn(II) Adsorption.

			Mn(II) Output Concentration (Co:mg/l) Me Stand and m Q R I 0<													
Re a N	plic te lo.	c 1 2 3 4 5 6 7 8 9 10 an Co Co ard Devia tion - 0.0												(mg/ g)	(%)	
	5	0.0 82	0.0 85	0.0 9	0.0 88	0.0 84	0.0 87	0.0 84	0.0 81	0.0 82	0.0 83	0.0 85	0.003	1155 .40	93. 18	
	10	0.0 52	0.0 53	0.0 51	0.0 54	0.0 53	0.0 57	0.0 57	0.0 53	0.0 53	0.0 54	0.0 54	0.002	593. 15	95. 67	
	20	0.0 41	0.0 47	0.0 42	0.0 43	0.0 43	0.0 44	0.0 43	0.0 41	0.0 42	0.0 41	0.0 43	0.002	299. 33	96. 56	
	30	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.002	200. 98	97. 25	
utes)	40	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.003	152.	98. 21	
e (Min	60	0.0 24	0.0 22	0.0 24	0.0 21	0.0 23	0.0 26	0.0 27	0.0 24	0.0 23	0.0 21	0.0 24	0.002	23 101. 38	98. 10	
t Time	12 0	0.0 25	$\begin{array}{c ccccccccccccccccccccccccccccccccccc$													
Contac	18 0	0.0 24	$\begin{array}{c ccccccccccccccccccccccccccccccccccc$													
0	24 0	24 22 24 27 25 26 27 24 25 21 24 8 0.0													98. 13	
	30 0	27 25 2 21 2 22 29 28 2 2 23 5 0.00 20. 27 2 2 26 2 21 23 22 23 2 20 0													98. 21	
	36 0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.003	16.9 0	98. 10	
	48 0	0.0 21	0.0 28	0.0	0.0 29	0.0 26	0.0	0.0 21	0.0	0.0 21	0.0 25	0.0	0.003	12.6 7	98. 10	
		Fixed initial Concentration of Mn(II) in polluted solution (Ci) = 1.24 mg/l Maximum permissible level for Mn(II) in drinking water (Co) = 0.05 mg/l Fixed pH = 7.61 for all experimental runs Fixed polluted solution total volume = 5.0 liters Fixed bed glass column: radius = 15 cm; Height = 1.5 m Fixed weight of activated charcoal = 60 g Q (mg/g): adsorption uptake by charcoal. R (%): pollutant removal efficiency from solution.														

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 Table (3-b): Effect of contact time between polluted solution and activated charcoal on Fe(II) Adsorption.

			F	e(II) C	Output	Conce	entrati	ion (C	• : mg/	1)		Me	Stand	0	R
Re	plic					_		_			10	an	ard Devie	(mg/	к (%
a N	te Io.	1 2 3 4 5 6 7 8 9 10 5 3.1 3.1 3.1 3.1 3.1 3.1 3.1 3.1 3.1											tion	g))
	5	3.1	3.1	3.1	3.1	3.1	3.1	3.1	3.1	3.1	3.1	3.1	0.029	1041	24.
		22	58 0.8	/8	4	52	/8	02	08	44	0.8	39		.30	91 70
	10	0.8 75	25	0.8 79	15	0.8 29	15	0.8 74	19	0.8 79	19	43	0.029	.55	83
	20	0.4 58	0.5	0.4 72	0.4	0.4	0.4	0.4	0.4	0.4	0.4	0.4 39	0.028	935. 25	89. 50
		0.2	0.2	0.2	0.2	0.2	0.2	0.2	0.2	0.2	0.2	0.2		660.	94.
	30	15	21	01	15	12	15	08	09	15	51	16	0.013	63	83
tes)	40	0.2	0.2	0.2	0.2	0.2	0.2	0.2	0.2	0.2	0.2	0.2	0.006	496.	94.
inu	40	15	01	03	08	13	14	11	21	11	13	11	0.000	13	95
(M	60	0.2 11	0.2 13	0.2 21	0.2 33	0.2 13	0.2 31	0.2 51	0.2	0.2 04	0.2	0.2 19	0.015	330. 06	94. 75
ime	12	0.2	0.2	0.2	0.2	0.2	0.2	0.2	0.2	0.2	0.00	164.	94.		
t T	0	11	05	08	22	11	31	61	81	29	0.026	61	51		
ntac	18	0.2	0.2	0.2	0.2	0.2	0.2	0.2	0.2	0.2	0.010	109.	94.		
Coi	0	15	51	08	31	51	31	22	34	0.019	61	40			
_	24	0.2	0.2	0.2	0.2	0.015	82.2	94.							
	0	51	21	31	32		6	46							
	30	0.2	0.2	0.2	0.2	0.2	0.2	0.2	0.2	0.2	0.2	0.2	0.027	65.9	94.
	26	14	41	0.2	0.2	01	13	0.2	01	0.2	04	23		547	03
	0	0.2 41	0.2 54	0.2 74	64	18	0.2 17	0.2	0.2	0.2	0.2 58	0.2 35	0.026	9 9	94. 38
	48	0.2	0.2	0.2	0.2	0.2	0.2	0.2	0.2	0.2	0.2	0.2	0.026	41.0	94.
	0	15	07	09	15	46	84	65	48	46	47	38	0.020	6	30
		Cont	act tim	e varie	s from	5 min	utes to	480 n	inutes	(8.0 h	ours)				
		Fixe	ed initia	al Con	centrat	ion of	Fe(II)	in poll	uted sc	olution	(Ci)				
		Мал			aible 1	= 4.13	s mg/1 # Ea(11) in da	inlin a	motor	$(\mathbf{C}_{\mathbf{a}})$				
		IVIAX	IIIIuIII	permis	sible i	-0.3	$1 \operatorname{re}(\Pi)$) III UI	inking	water	(0)				
			F	ixed n	H = 7.0	= 0.5	all exp	erimer	tal run	IS					
			Fixe	d pollu	ited so	lution	total v	olume	= 5.01	iters					
		Fixed bed glass column: radius = 15 cm; Height = 1.5 m													
			F	ixed w	eight o	of activ	vated c	harcoa	l = 60	g					
		Q (mg/g): adsorption uptake by charcoal.													
			R (%)): pollu	itant re	moval	efficie	ency fr	om sol	ution.					

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3) The Effect of Polluted Solution pH on Mn(II) and Fe(II) Adsorption: In this experiment, the solution pH was changed in each run from 2.0 to ^.°, while all other factors were fixed. Highest percent removal efficiency were at pH values of 7.82 and 7.62 for Mn(II) and Fe(II) at 98.1% and 94.8%; respectively. However, pH range from 7.0 to 8.0 is considered appropriate for highest adsorption efficiency. This is consistent with the findings of Ruiti and Thayer (2015). This is elaborated in tables (4–a, b), especially with Fe(II) adsorption results that show pronounced variation with changes in pH.

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			М	n(II) (Outpu	t Conc	entra	tion (C	'o: mg	/l)		Me	Stand	0	
Rej	plica te lo.	1	2	3	4	5	6	7	8	9	10	an Co	ard Devia tion	(mg/ g)	R (%)
	2.1 2	0.0 82	0.0 82	0.0 84	0.0 83	0.0 81	0.0 86	0.0 87	0.0 83	0.0 75	0.0 78	0.0 82	0.004	96.4 92	93. 379
	3.0 8	0.0 66	0.0 62	0.0 65	0.0 62	0.0 64	0.0 63	0.0 61	0.0 64	0.0 61	0.0 63	0.0 63	0.002	103. 333	94. 911
р Н	4.2 8	0.0 55	0.0 53	0.0 52	0.0 53	0.0 51	0.0 53	0.0 54	0.0 63	0.0 58	0.0 53	0.0 55	0.004	103. 333	95. 605
	5.9 2	0.0 39	0.0 33	0.0 41	0.0 34	0.0 38	0.0 34	0.0 37	0.0 36	0.003	103. 333	97. 065			
	7.0 65	0.0 31	0.0 32	0.0 29	0.0 28	0.0 32	0.0 28	0.0 29	0.002	103. 521	97. 421				
		pH varies from 2.0 to 12.0 Fixed Initial Concentration of Mn(II) in polluted solution (Ci) = 1.24 mg/l Maximum permissible level for drinking water (Co) = 0. mg/l Fixed Polluted solution total volume = 5.0 liters Fixed bed glass column: radius = 15 cm; Height = 1.5 m Fixed Weight of activated charcoal = 60 g													

Table (4-a): Effect	of polluted so	olution pH on	Mn(II) Adsorption.
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			Fe(II) Oı	itput	Conce	entrat	ion (C	Co : m	g/l)		Ме	Stan	Q	R
Rej a N	plic te o.	1	2	3	4	5	10	an Co	dard Devi ation	(m g/g)	(%)				
	2.	1.9	1.9	1.9	1.9	1.9	1.9	1.9	1.9	1.9	1.9	1.9	0.026	187	53.
	37	52	25	25	02	28	08	35	07	53	87	32	0.020	.32	78
	3.	1.2	1.2	1.2	1.2	1.2	1.2	1.2	1.2	1.2	1.2	1.2	0.027	244	70.
	53	52	08	58	08	58	35	92	78	53	62	50	0.027	.13	09
	4.	0.8	0.8	0.8	0.8	0.8	0.8	0.8	0.8	0.8	0.8	0.8	0.024	278	79.
р	84	54	25	41	45	15	94	51	25	43	09	40	0.024	.32	90
Η	6.	0.3	0.3	0.3	0.3	0.3	0.3	0.3	0.3	0.3	0.3	0.3	0.027	320	91.
	01	21	58	25	08	58	71	18	39	0.027	.06	88			
	7.	0.2	0.2	0.2	0.2	0.2	0.2	0.2	0.007	330	94.				
	62	12	22	23	21	00	17	0.007	.24	81					
	8.	0.2	0.2	0.2	0.2	0.2	0.2	0.021	326	93.					
	35	92	75	46	48	19	67	0.051	.09	61					
		Ma Fix	 pH varies from 2.0 to 12.0 Fixed Initial Concentration of Fe(II) in polluted solution (Ci) = 4.18 mg/l Maximum permissible level for drinking water (Co) 0.30 mg/l Fixed Polluted solution total volume = 5.0 liters Fixed bed glass column: radius = 15 cm; Height = 1. m Fixed Weight of activated charcoal = 60 g 												

 Table (4-b): Effect of polluted solution pH on Fe(II) Adsorption.

4) The Effect of Activated Charcoal Weight (Dose) on Mn(Ii) And Fe(Ii) Adsorption: The amount of charcoal that is put in the fixed column was changed from 10 g up to 100 g to determine the optimum dose (amount/weight) in solution, with the other parameters fixed (Solution volume at 5.0 liters, Contact time at 40 minutes, pH at about 8.0 and

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Mn(II)/Fe(II) initial concentrations at 1.24 and 4.18 mg/l; respectively). Each step was done in 10 replicates to examine the charcoal variability.

Tables (5–a, b) show the experimental results for the effect of activated charcoal weight (dose) on Mn(II) and Fe(II) adsorption. Standard deviations of the output concentration results were very small, indicating no significant variability in activated charcoal behavior. Increasing the charcoal dose above 10 g resulted in decreasing the pollutant concentration in the output solution (Co) until 60 g of charcoal, and there was no significant improvement above this value. So, 60 g of activated charcoal is the best amount (dose) for 5.0 liters of the polluted solution at the used initial concentrations of 1.24 and 4.18 mg/l for Mn(II) and Fe(II); respectively.

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			M	n(II) C	Output	Conc	entrat	tion (C	'o : mį	g/l)		Me	Stan	Q	R
Replic No.	ate	1	2	3	4	5	6	7	8	9	10	an Co	dard Devi ation	(mg /g)	(%)
Activ	1	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	0.012	108.	17.
ated	0	12	12	32	24	34	25	51	14	16	18	24		100	435
Char	2	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.002	287.	92.
coal	0	90	93	88	87	89	87	90	91	87	88	89		750	823
Weig	3	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.001	193.	93.
ht (g)	0	81	80	78	79	81	79	78	80	78	79	79		450	605
	4	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.001	146.	94.
	0	72	68	68	69	70	71	68	68	69	70	69		338	411
	5	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.002	119.	96.
	0	51	53	50	50	51	48	48	49	48	48	50		040	000
	6	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.002	101.	98.
	0	24	22	24	21	23	26	27	24	23	21	24		375	105
	7	0.0	0.0	0.0	0.0	0.0	0.0	0.005	86.7	97.					
	0	$\begin{array}{c ccccccccccccccccccccccccccccccccccc$										26		36	927
	8	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.004	76.0	98.
	0	22	21	18	19	25	28	29	28	21	27	24		13	081
	9	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.004	67.7	98.
	0	25	16	18	14	21	21	25	28	20	25	21		06	282
	1	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.005	60.9	98.
	0	24	20	16	15	31	20	21	22	20	28	22		15	250
	0														
			Variat	ble We	ight of	factiva	ated ch	arcoal	= 10 -	- 100 ;	g				
		Fix	ed Init	tial Co	ncentr	ation o	of Mn(II) in p	ollute	d solut	tion				
					(0	Ci) = 1	.24 mg	g/l							
		Max	imum	permi	ssible	level f	0.30								
		mg/l													
		Fixed pH at 8.0													
			Fixed	d Pollu	ited so	lution	total v	olume	= 5.0	liters					
		Fix	ed be	d glass	colun	ın: rad	ius = 1	5 cm;	Heigh	t = 1.5	5 m				
				Fixe	ed Cor	ntact ti	me = 4	0 min	utes						

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			F	e(II) C	output	Conc	entrat	ion (C	'o: mg	/l)		M	Stan	0	D
Replic No.	ate	² 1 2 3 4 5 6 7 8 9 10											dard Devia tion	Q (mg /g)	к (%)
Activ	1	2.2	2.2	2.2	2.2	2.0	2.2	2.2	2.2	2.2	2.2	2.2	0.059	981.	46.
ated	0	15	15	58	47	6	07	18	58	65	35	18		100	94
Char	2	0.8	0.8	0.8	0.8	0.8	0.8	0.8	0.8	0.8	0.8	0.8	0.026	836.	80.
coal	0	54	15	12	79	25	15	19	54	11	72	36		100	01
Weig	3	0.5	0.5	0.5	0.5	0.5	0.5	0.5	0.5	0.5	0.5	0.5	0.029	608.	87.
ht (g)	0	26	84	21	08	07	19	17	87	17	28	31		100	29
	4	0.3	0.3	0.3	0.3	0.3	0.3	0.3	0.3	0.3	0.3	0.3	0.033	479.	91.
	0	98	54	25	87	28	14	15	19	78	19	44		538	78
	5	0.2	0.2	0.2	0.2	0.2	0.2	0.2	0.2	0.2	0.2	0.2	0.031	394.	94.
	0	11	51	05	65	85	45	18	16	84	15	40		050	27
	6	0.2	0.2	0.2	0.2	0.2	0.2	0.035	328.	94.					
	0	15	15 85 05 08 09 34 54 95 37 81 102 <t< td=""><td></td><td>142</td><td>20</td></t<>											142	20
	7	0.2	0.2 0.2 0.2 0.2 0.2 0.2 0.2 0.2 0.2 0.2										0.034	280.	94.
	0	24	24 10 11 10 57 98 35 58 94 75									47		914	09
	8	0.2	0.2 0.2 0.2 0.2 0.2 0.2 0.2 0.2 0.2 0.2									0.2	0.024	245.	94.
	0	22	36	51	84	64	48	54	19	85	22	49		719	06
	9	0.2	0.2	0.2	0.2	0.2	0.2	0.2	0.2	0.2	0.2	0.2	0.030	218.	94.
	0	18	65	78	15	35	18	19	84	37	91	46		556	11
	1	0.2	0.2	0.2	0.2	0.2	0.2	0.2	0.2	0.2	0.2	0.2	0.040	196.	93.
	0	15	98	47	64	97	94	15	87	05	07	53		355	95
	0														
			Variat	ole We	ight of	activa	ted ch	arcoal	= 10 -	- 100 g	5				
		Ini	tial Co	oncenti	ation of	of Fe(I	I) in p	olluted	l soluti	ion (Ci) =				
			4.18 mg/l												
		Max	Maximum permissible level for drinking water (Co) = 0 .												
			mg/l												
		Fixed pH at 8.0 Polluted solution total volume -5.0 liters													
			P	ollutec	i soluti	on tota	ai volu	me = 3	5.0 lite	rs					
		Fixed bed glass column: radius = 15 cm; Height = 1.5 r								m					
				(Contac	et time	= 40 r	nınute	S						

Lable (C b), Energine of activated chareout weight on re(11) haberph

5) Determination of the Activated Charcoal Adsorption Capacity (mg/g):

As mentioned above, the charcoal adsorption capacity (mg pollutant/g charcoal) determines the limit the charcoal can be used before being

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disposed, or reactivated by removal of adsorbed cations. Adsorption is controlled by the pollutant concentration in solution, and the empty adsorption sites on the charcoal surface, if all other factors are fixed. So, this test is done in the following two steps:

Adsorption under Higher Initial Pollutant Concentrations: The pollutant initial concentration was increased step-by-step from 1.24 mg/l to 30.72 mg/l for Mn(II), and from 2.48 mg/l to 30.52 mg/l for Fe(II), using new charcoal material for every run. Adsorption uptake by charcoal increased with higher pollutant concentrations, and reached 2347.7 and 2421.0 mg/g for Mn(II) and Fe(II); respectively. Tables (6–a, b) show the experimental results, with the ten replicates that had no significant differences. Pollutant concentrations up to about 10.0 mg/l for both Mn(II) and Fe(II) resulted in output concentrations within the permissible limit for drinking water use (as highlighted/shaded in tables 6–a, b). At higher input concentrations, the pollutant output concentration exceeded the permissible limit for drinking water use, while percent removal efficiency (R) declined slightly from 98.15% and 96.32% down to 91.71% and 95.19% for Mn(II) and Fe(II); respectively. The increasing trend in adsorption uptake Q in figure (7–b) suggests that the charcoal adsorption capacity is higher than the values obtained in this experiment at 2347.7 and 2421.0 mg/g for Mn(II) and Fe(II); respectively. As shown in tables

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(6–a, b), replicates showed non-significant variability in charcoal performance.

			Μ	n(II) (Output	t Conc	entrat	ion (C	co : mg	g/l)		м	Stand	0	
Re	plica te No.	1	2	3	4	5	6	7	8	9	10	Me an Co	ard Devia tion	Q (mg/ g)	R (%)
g/l)	1.2	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.002	101.4	98.
(n	4	22	21	22	25	21	28	23	21	21	26	23		17	145
uo	5.2	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.002	431.2	<i>99.</i>
rati	1	38	35	31	35	35	39	37	32	34	34	35		50	328
ent	7.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.001	586.5	99.
onc	8	40	41	39	41	41	42	42	43	41	43	41		58	417
ŭ	10.	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.002	836.7	99. 510
E	09	45	48	48	49	49	0.000	83	518						
Μn	15.	0.0	0.0	0.0	0.0	0.0	0.0	0.002	1263.	99. (52					
al l	20	0.0	32	32	33	32	33	0.002	1677	032					
niti	20.	0.0	0.0 81	83	0.0	0.0 83	0.002	217	99. 587						
n I	24	13	13	13	1.3	13	0.026	1000	04						
Itio	24. 26	$\begin{bmatrix} 1.3 & 1.3 & 1.3 & 1.3 & 1.3 & 1.3 & 1.3 & 1.3 & 1.3 & 1.3 \\ 22 & 55 & 64 & 84 & 78 & 25 & 45 & 05 & 28 & 20 \end{bmatrix}$											0.020	708	462
loi	20	1.5	15	15	15	15	1.5	1.5	1.5	1.5	15	15	0.032	2147	94
Spa	31	22	87	24	49	08	28	22	1.5	98	09	36	0.052	825	375
luté	30.	2.5	2.5	2.5	2.5	2.5	2.5	2.5	2.5	2.5	2.5	2.5	0.031	2347.	91.
Pol	72	62	84	19	64	18	64	06	49	16	94	48		700	707
		Vari	iable Ir	nitial C	Concen	tration	of Mr	(II) in	pollut	ed solu	ition				
						(Ci)	mg/l								
		Var	riable I	Mn(II)	Initial	Conce	entratio	on rang	ge = 1.2	24 – 30).72				
						mg	g/l`								
			Fi	ixed ar	nount	of activ	vated c	charcoa	al = 60	g					
		Max	kimum	permi	ssible	level fo	or drin	king w	ater (O	Co) =	0.05				
		mg/l													
		Fixed pH at 8.0													
		Fixed Polluted solution total volume = 5.0 liters													
		F1	xeu be	u glass	ed Cor	nn: rad	1us = 1 me - 4	0 min	Heigh	t = 1.5	m				

 Table (6-a): Effect of pollutant initial concentration on Mn(II) Adsorption.

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		Fe(II) Output Concentration (Co: mg/l)									M	Stand			
Replica te No.		1	2	3	4	5	6	7	8	9	10	Me an Co	ard Devia tion	Q (mg/ g)	R (%)
	2.4	0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0										0.0	0.002	199.0	96.
(1)	8	92	91	95	92	95	92	89	91	88	89	91		50	315
ng	4.1	0.2	0.2	0.2	0.2	0.2	0.2	0.2	0.2	0.2	0.2	0.2	0.017	329.0	94.
n (;	8	11	33	11	52	15	54	31	54	34	18	31		58	467
atio	10.	0.2	0.2	0.2	0.2	0.2	0.2	0.5	0.2	0.2	0.2	0.2	0.084	829.0	97.
ntra	23	58	51	58	54	53	54	21	57	59	51	82		33	247
Icel	15.	0.3	0.3	0.3	0.3	0.3	0.3	0.3	0.3	0.3	0.3	0.3	0.030	1250.	97.
Cor	34	10	21	02	05	51	65	87	28	68	25	36		317	808
I) (I	17.	0.3	0.3	.39	0.3	0.3	0.3	0.3	0.3	0.3	0.3	0.3	0.012	1427.	97.
e(I	52	88	87	8	78	98	99	58	87	87	95	88		708	788
al F	19.	0.5	0.5	0.5	0.5	0.5	0.5	0.5	0.5	0.5	0.5	0.5	0.025	1612.	97.
itia	89	21	87	24	28	82	28	28	29	27	29	38		642	294
n Ir	22.	0.7	0.7	0.7	0.7	0.7	0.7	0.8	0.8	0.7	0.7	0.7	0.008	1796.	96.
tio	35	85	85	82	83	81	86	02	01	98	95	90		683	466
olu	25.	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	0.002	2005.	95.
1 S	15	84	85	82	87	83	84	83	82	87	85	84		483	689
ltec	26.	1.1	1.1	1.1	1.1	1.1	1.1	1.1	1.1	1.1	1.1	1.1	0.003	2107.	95.
ollı	45	52	58	54	58	57	58	59	58	52	58	56		800	628
Ρ	30.	1.4	1.4	1.4	1.5	1.5	1.4	1.4	1.4	1.4	1.4	1.4	0.056	2421.	95.
	52	<u>00 22 51 24 84 28 29 58 85 98 68 008</u>										008	190		
		Variable Initial Concentration of Fe(II) in polluted solution													
		(U) mg/l Variable Fa(II) Initial Concentration range = 2.48 20.52													
		variable $re(1)$ initial Concentration range = 2.46 - 50.52													
		Fixed amount of activated charcoal $= 60 \text{ g}$													
		Maximum permissible level for drinking water $(C_0) = 0.3$													
		mg/l													
		Fixed nH at 8.0													
		Fixed Polluted solution total volume – 5.0 liters													
		Fixed bed glass column: radius = 15 cm: Height = 1.5 m													
		Fixed bed glass column: radius = 15 cm; Height = 1.5 m Fixed Contact time = 40 minutes													

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Saad M Elsaid et al. • Adsorption Under Repeated Runs Using Same Charcoal and Same Initial Pollutant Concentration: As mentioned above, the experiment was re-run several times using the same amount of charcoal and the same initial pollutant concentration, in order to find the cumulative adsorption on charcoal surfaces. Tables (7-a, b) show the experimental results. As shown in tables (7-a, b), the output concentrations were within the permissible limit for drinking water use after 9 runs and 6 runs for Mn(II) and Fe(II); respectively. After 20 runs, adsorption removal efficiency declined from 98.25% and 94.68% down to 52.36% and 31.94% for Mn(II) and Fe(II); respectively. Meanwhile, the current run adsorption uptake (Q) declined over the 20 runs from 107.75 and 327.58 mg/g down to 57.42 and 110.50 mg/g for Mn(II) and Fe(II); respectively. However, cumulative adsorption uptake increased all along the experimental runs, and went up from 107.75 and 327.57 mg/g to reach 1871.42 and 5016.50 mg/g for Mn(II) and Fe(II); respectively. Although the increasing trend went milder after 20 runs, it still shows the possibility of increase with more runs. By far, 1871.42 and 5016.50 mg/g for Mn(II) and Fe(II); respectively are the highest adsorption uptake values obtained during all the experiments of this work. Note that, adsorption uptake should be higher at higher pollutant concentration.

Upon the practical use of the activated charcoal from Salix aegyptiaca (obtained from trunk wood of Al-Sefsaaf tree), it is advisable to use it up to

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reaching its adsorption capacity (i.e. all the adsorption sites on its surface are occupied with pollutant cations). The above results, together with further experimentation should be used to determine the optimal use of the charcoal before disposal or leaching (re-generation) for re-use.

 Table (7-a): Mn(II) adsorption under repeated experimental runs using the same charcoal and the initial concentration.

Mn(II)Mn(II)Mn(II)InitialOutputAdsorptionConc.Conc.RemovalCiCoEfficiency R(mg/l)(mg/l)(%)											
	1	1.316	0.023	98.25	Within PL	107.75	107.75				
	2	1.316	0.027	97.95	Within PL	107.42	215.17				
	107.08	322.25									
	4	1.316	0.038	97.11	Within PL	106.50	428.75				
	5	1.316	0.041	96.88	Within PL	106.25	535.00				
	6	1.316	0.044	96.66	Within PL	106.00	641.00				
	7	1.316	0.048	96.35	Within PL	105.67	746.67				
sun	8	1.316	0.05	96.20	Within PL	105.50	852.17				
I R	9	1.316	0.052	96.05	Within PL	105.33	957.50				
nta	10	1.316	0.061	95.36	OUT PL	104.58	1062.08				
me	11	1.316	0.123	90.65	OUT PL	99.42	1161.50				
eri	12	1.316	0.152	88.45	OUT PL	97.00	1258.50				
Exp	13	1.316	0.172	86.93	OUT PL	95.33	1353.83				
	14	1.316	0.242	81.61	OUT PL	89.50	1443.33				
	15	1.316	0.345	73.78	OUT PL	80.92	1524.25				
	16	1.316	0.412	68.69	OUT PL	75.33	1599.58				
	17	1.316	0.402	69.45	OUT PL	76.17	1675.75				
	18	1.316	0.485	63.15	OUT PL	69.25	1745.00				
	19	1.316	0.488	62.92	OUT PL	69.00	1814.00				
	20 1.316 0.627 52.36 OUT PL 57.42 1871.42										
Fixed Initial Concentration of Mn(II) in polluted solution (Co) mg/l = 1.316 mg/l Fixed amount of activated charcoal = 60 g (non-replaced for all runs) Maximum permissible level for drinking water (Cf) = 0.3 mg/l Fixed pH at 7.61 Fixed Polluted solution total volume = 5.0 liters Fixed bed glass column: radius = 15 cm; Height = 1.5 m Fixed Contact time = 40 minutes											

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Table (7-b): Fe(II) adsorption under repeated experimental runs using									g the	
	sa	me cha	rcoal and th	e initia	al concent	ration.				

Fe(II)Fe(II)Fe(II)Fe(II)Fe(II)InitialOutputAdsorptionPermissibleCurrentCurruntConc.Conc.RemovalLevel forRunAdsorptionCiCoEfficiencyDrinkingWater UseUptakeQ (mg/g)(mg/l)(mg/l)R(%)R(%)VerticeQ (mg/g)Vertice											
1	4.152	0.221	94.68	Within PL	327.58	327.58					
2	4.152	0.256	93.83	Within PL	324.67	652.25					
3 4.152 0.271 93.47 Within PL 323.42 975.67											
4 4.152 0.292 92.97 Within PL 321.67 1297.3											
5	4.152	0.3	92.77	Within PL	321.00	1618.33					
6	4.152	0.305	92.65	Within PL	320.58	1938.92					
7	4.152	0.346	91.67	OUT PL	317.17	2256.08					
8	4.152	0.425	89.76	OUT PL	310.58	2566.67					
9	4.152	0.752	81.89	OUT PL	283.33	2850.00					
10	4.152	0.827	80.08	OUT PL	277.08	3127.08					
E 11 4.152 1.002 75.87 OUT PL 262.50 3389											
12 4.152 1.125 72.90 OUT PL 252.25 3641.83											
13 4.152 1.354 67.39 OUT PL 233.17 3875.00											
14	4.152	1.654	60.16	OUT PL	208.17	4083.17					
15	4.152	1.851	55.42	OUT PL	191.75	4274.92					
16	4.152	2.002	51.78	OUT PL	179.17	4454.08					
17	4.152	2.184	47.40	OUT PL	164.00	4618.08					
18	4.152	2.287	44.92	OUT PL	155.42	4773.50					
19	4.152	2.562	38.29	OUT PL	132.50	4906.00					
20 4.152 2.826 31.94 OUT PL 110.50 5016.50											
Fixed Initial Concentration of Fe(II) in polluted solution (Co) mg/l = 4.152 mg/l Fixed amount of activated charcoal = 60 g (non-replaced for all runs) Maximum permissible level for drinking water (Cf) = 0.3 mg/l Fixed pH at 7.72											
Fixed Polluted solution total volume – 50 liters											
Fixed hed glass column: radius $= 15$ cm: Height $= 1.5$ m											
Fixed Contact time $= 40$ minutes											
	1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 Fixe	Fe(II) Initial Conc. Ci (mg/l) 1 4.152 2 4.152 3 4.152 4 4.152 5 4.152 6 4.152 7 4.152 9 4.152 10 4.152 11 4.152 12 4.152 13 4.152 14 4.152 15 4.152 16 4.152 17 4.152 18 4.152 20 4.152 20 4.152 15 5.52 16 4.152 19 4.152 20 4.152 Fixed Initial Correstance Fixed and Maxim Fix	Fe(II) Fe(II) Conc. Ci Conc. Conc. Ci Conc. Conc. 1 4.152 0.221 2 4.152 0.256 3 4.152 0.292 5 4.152 0.305 7 4.152 0.305 7 4.152 0.305 7 4.152 0.346 8 4.152 0.425 9 4.152 0.425 9 4.152 1.002 12 4.152 1.002 12 4.152 1.002 12 4.152 1.354 14 4.152 1.654 15 4.152 2.002 17 4.152 2.826 Fixed Initial Concentration Fixed amount of activ Maximum permiss Fixed Polla Fixed bed glass Fix Fixed bed glass Fix	Fe(II) Initial Conc. Ci (mg/l)Fe(II) Output Conc. Co (mg/l)Fe(II) Adsorption Removal Efficiency R(%)1 4.152 0.221 94.68 2 4.152 0.221 94.68 2 4.152 0.256 93.83 3 4.152 0.271 93.47 4 4.152 0.292 92.97 5 4.152 0.305 92.65 7 4.152 0.346 91.67 8 4.152 0.425 89.76 9 4.152 0.752 81.89 10 4.152 0.827 80.08 11 4.152 1.002 75.87 12 4.152 1.354 67.39 14 4.152 1.654 60.16 15 4.152 2.826 31.94 17 4.152 2.826 31.94 Fixed Initial Concentration of Fe(II) in pollFixed amount of activated charcoal = Maximum permissible level for dri Fixed pH a Fixed pB a Fixed bed glass column: radius Fixed Contact time	Fe(II) Initial Conc. Ci (mg/l)Fe(II) Output Conc. Co (mg/l)Fe(II) Adsorption Removal Efficiency R(%)Permissible Level for Drinking Water Use14.1520.22194.68Within PL24.1520.25693.83Within PL34.1520.27193.47Within PL44.1520.29292.97Within PL54.1520.30592.65Within PL64.1520.30592.65Within PL74.1520.34691.67OUT PL84.1520.42589.76OUT PL94.1520.75281.89OUT PL104.1521.2572.90OUT PL114.1521.00275.87OUT PL124.1521.2572.90OUT PL134.1521.35467.39OUT PL144.1521.65460.16OUT PL154.1522.82631.94OUT PL164.1522.82631.94OUT PL174.1522.82631.94OUT PL194.1522.82631.94OUT PL204.1522.82631.94OUT PL194.1522.82631.94OUT PL204.1522.82631.94OUT PL204.1522.82631.94OUT PL204.1522.82631.94OUT PL20 <td>$\begin{array}{ c c c c c c c c c c c c c c c c c c c$</td>	$ \begin{array}{ c c c c c c c c c c c c c c c c c c c$					

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SUMMARY

This work examined the activated charcoal that is obtained from the trunk wood of Salix aegyptiaca ("Al-Sefsaaf" tree) as adsorbent material. It is newly introduced as a cheap, environmentally friendly adsorbent material to remove heavy metals from polluted water using fixed bed column technique. The objective of this work was to experimentally investigate the appropriate parameter values for preparation and use of this adsorbent material for efficient removal of Mn(II) and Fe(II) from polluted water.

Experimental results showed that (20% hydrochloric acid and 6.0 N zinc chloride) are the best combination for preparation treatment of the activated charcoal. In a fixed column bed, with 5.0 liters solution volume, and 1.24 and 4.18 mg/l concentrations of Mn(II) and Fe(II); respectively, the obtained values for best adsorption removal efficiency are: contact time of 40 minutes, pH at 7.0 to 8.0, and charcoal dose of 60 g.

Experiments were also done to explore the adsorption removal capacity of the activated charcoal (mg pollutant/g charcoal), which is useful in designing the economic use. Experiments were done at higher pollutant concentration that went up to 30 mg/l using new charcoal material in every run, and were also done with repeated runs using the same charcoal material at the same concentrations above. Experiments with higher pollutant initial concentrations resulted in adsorption uptake values of 2347.7 and 2421.0 mg/g for Mn(II) and Fe(II); respectively. Meanwhile, repeated runs using the

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same initial pollutant concentration as above and the same amount of charcoal resulted in 1871.42 and 5016.50 mg/g for Mn(II) and Fe(II); respectively.

Results also show that adsorption capacity of the activated charcoal are thought to be higher that the obtained values, and it is recommended for further investigation. It is concluded that the newly introduced activated charcoal from Salix aegyptiaca is appropriate for use in adsorption removal of iron (II) and manganese (II) from polluted waters at normal pollution levels, and even higher pollutant concentrations up to 10 mg/l. At higher pollutant concentrations, the polluted water should go through more than one run to reach the permissible limits for use.

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إذالة المنجنيز والمديد من المياء الملوثة عن طريق الاحمدام على سطح كريون الغمو المنشط والمستخلص من أشجار المغماف المحري سعد محمد السيد^(۱) نبيل محمد أنور^(۲)

) كليات عنيزة الأهلية المملكة العربية السعودية ٢) معهد أبحاث البيئة والمناخ المركز القومي
 لبحوث المياه

المستخلص

يعد تلوث مياه الابار الجوفية بالمعادن الثقيلة من المنغنيز والحديد مشكلة خطيرة تحدث في العديد من المواقع في مصر حيث تحتوي العديد من رواسب الطين بشكل طبيعي على هذين المعدنين الثقيلين. يتم إطلاق المنغنيز والحديد من رواسب الطين ومنها الى المياه الجوفية حيث يحدث اتلوث المياه. من الضروري إزالة المنجنيز والحديد من هذه المياه قبل الاستخدام، خاصة كمياه الشرب. يفحص هذا العمل الفحم النشط الذي يتم الحصول عليه من جذع شجرة (الصفصاف) كمادة مدمصه. تم استخدام شجر الصفصاف بالذات كونه مادة ماصة رخيصة وصديقة للبيئة لإزالة المعادن الثقيلة

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من المياه الملوثة باستخدام تقنية عمود السرير الثابت. تم تحضير الكربون المنشط من شجرة الصفصاف بواسطة التنشيط الكيميائي باستخدام حمض الهيدروكلوريك ومحلول كلوريد الزنك. أظهرت النتائج التجريبية أن (٢٠٪ حمض الهيدروكلوريك و ٢,٠ نورمال كلوريد الزنك) هي أفضل خليط لتحضير ومعالجة الفحم المنشط في قاع العمود الثابت، مع حجم المحلول ٥,٠ لتر، وتركيزات ١,٢٤ و ٤,١٨ ملغم / لتر من المنجنيز والحديد على التوالي. القيم التي تم الحصول عليها لأفضل كفاءة لإزالة الامتزاز هي: وقت التلامس ٤٠ دقيقة، ودرجة الحموضة من ٢٠ إلى ٥,٠ ، وجرعة الفحم ٢٠ جم. أظهرت النتائج أن السعة الامتصاصية للفحم المنشط يُعتقد أنها أعلى من القيم التي تم الحصول عليها أفضل كفاءة عليها، ويوصى بمزيد من المتجارب والابحاث. اثبتت النتائج التي تم الحصول عليها أن الفحم ٢٠ عليها، ويوصى بمزيد من التجارب والابحاث. اثبتت النتائج التي تم الحصول عليها أن الفحم المنشط الذي تم تحضيره من شجرة الصفصاف مناسب للاستخدام في إزالة امتصاص الحديد والمنغنيز من المياه الملوثة بمستويات تلوث طبيعية، وحتى تركيزات أعلى من الملوثات تصل إلى ١٠ مجم / لتر. لمي حالية وجود تركيز أعلى من الملوثات، يجب أن تمر المياه الملوثات تصل إلى ١٠ مجم / لتر. الحدود المسموح بها للاستخدام

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