



GEOTECHNICAL ASSESSMENT OF LIMESTONE AND DOLOMITE QUARRIES AROUND CAIRO FOR DIFFERENT PURPOSES

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ABSTRACT

In recent years the demand for limestone as a building material, a base layer in roads construction and a raw material in cement manufacture in Egypt has markedly increased. It becomes therefore a national need not only to satisfy the requirements of this material but also, to orient these rocks to the optimum uses "techno-economic". The optimum utility of any limestone deposit determined according to the physical and mechanical properties, which is used rating and weight to determine the quality index for each deposit site. The quality index depends on physical properties such as porosity, density and water absorption and mechanical properties such as compressive strength, tensile strength and coefficient of dynamic fragmentation. Rating of uses as building material, in road construction, and in cement manufacture are considered. All of these parameters are determined for three different locations for limestone quarries around Cairo (El Katameya-Ain El Sokhna road, 15th of May city, and Ber Gendary in Helwan), and four locations for dolomite quarries (Ataqa Cairo-Suez Road, El Saf, Wadi Garawi, and Wadi El Gebbu). The final result indicated that, all studied locations are suitable for using as building materials except El Saf site.

KEY WORDS: Building materials , Mining engineering, Egypt Quarries, Greater Cairo, Limestone, Dolomite, Geotechnical assessment.

1. INTRODUCTION:

During the long term in previous years the demand for limestone as a building material, a base layer in roads construction and a raw material in cement manufacture in Egypt has markedly increased. Despite of limestone is exposing on the surface in sedimentary succession of large thickness and wide distribution around Cairo, very little emphasis is placed on their direct uses as a raw material for building purpose. It becomes therefore a national need not only to satisfy the requirements of this material but also, orient these rocks to the optimum "techno-economic" uses. The application of limestone and dolomite rocks in building constructions depend mainly on their physical and mechanical properties which are more generally known within the confines of research laboratories and industrials^[1, 2].

The evaluation of some limestone and dolomite quarries which located a round great Cairo as a base layer for highway pavements and in Portland cement manufacture for some of these locations has been carried out in an earlier work^[3].

The performs of rock as a building material, in road construction, in cement manufacture, are essentially controlled by their physical and mechanical properties^[4]. Therefore, it is very important to determine such properties for limestone and Dolomite under investigation in order to determine the availability and the degree of using them in each purpose. Figure 1 shows the studied area and the locations of limestone and dolomite quarries.

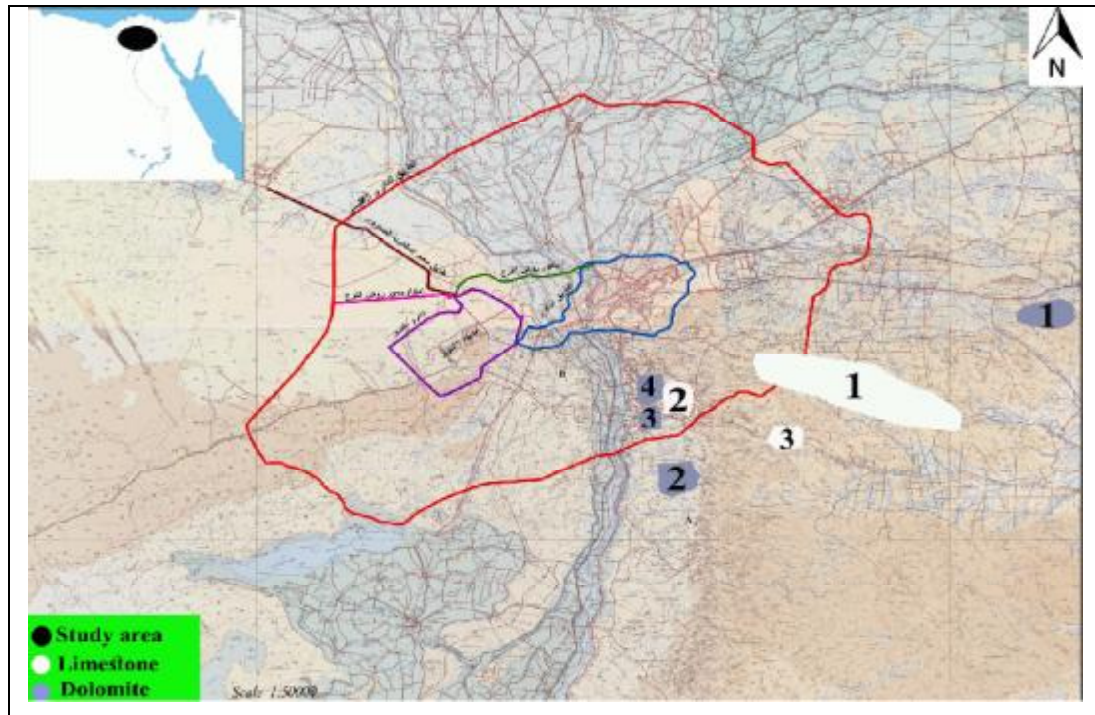


Fig. 1. The studied area and Locations of quarries.

2. EXPERIMENTAL WORK:

The experimental works were done in the Mineral Processing and Rock Mechanics Laboratories of the Mining and Metallurgical Department, Faculty of Engineering, Al-Azhar University, the Central Laboratories Sector at The Egyptian Mineral Resources Authority (EMRA), The Raw Building Materials Technology and Processing Research Institute at Housing and Building and National Research Center. It was carried out on limestone samples, which were collected from (El Katameya-Ain El Sokhna road, 15th of May city, and Ber Gendary in Helwan), and dolomite samples which were collected from (Ataqa Cairo-Suez Road, El Saf, Wadi Garawi, and Wadi El Gebbu). The utility of limestone in building and construction depends mainly on their physical and mechanical properties, which are well known within the confines of research laboratories and organization.

2.1. Physical properties:

Physical properties such as density, porosity, and water absorption are determined. Density can be defined as the ratio between the mass of a dry specimen and its apparent volume. It is reflecting the degree of compaction of the stone. The weight of a unit volume of rock in its natural state is different from the weight of the same volume of rock containing only its solid phase. Porosity is directly related with important stone characteristics, such as the mechanical strength and the behavior in presence of liquids. When porosity is higher, the mechanical strength is lower and liquids can be more easily absorbed by the stone. Absorption reflects the ability of a stone to take up liquids and gases. The test was carried out on specimens 50*50*50 mm^[5]. To determine absorption of rock, the specimens were dried at 105° C for 24 hr. and then completely immersed in distilled water at 20° C ±2° C for 24 hr. samples were removed from water, surface dried by a damp cloth and weighted to the nearest 0.0001 gm. Absorption is expressed as gm./cm² for the polished surface of specimens^[6, 7].

2.2. Mechanical properties:

The mechanical properties such as the uniaxial compressive strength, the tensile strength were determined by testing cylindrical specimens having height to diameter ratio of 2 in a compression testing machine. The Brazilin tests (indirect tension) was used to obtain the tensile strength of samples. To determine, the impact test was carried out on limestone and dolomite samples taken from all different locations^[8, 9].

2.3. Evaluation of Limestone and Dolomite "Quality Index":

The evaluation of limestone and dolomite from the studied quarries are based mainly on five parameters; compressive strength, tensile strength, the coefficient of dynamic fragmentation, porosity and water absorption.

The method of evaluation involves three steps: the first one is to put weight of the properties, the second is to analyze the determined physical and mechanical properties to assign the rating, and the final step is to compute the quality index using the weight and rating. The quality index is used to insure the optimum use of a certain limestone and dolomite rock as a building material, in road construction or in cement manufacturing and industry^[10].

First step: Weight Assignment

The essential properties are classified qualitatively into five categories. Weights are assigned according to the specific utilization of limestone. The limestone used as a building material is given the weight 5 for its compressive strength. This means that, compressive strength consider the most significant parameter for this purpose. The coefficient of dynamic fragmentation has a unity of weight, which clearly the least significant one.

On the other hand, in the case of using limestone as a raw material in cement manufacturing, the coefficient of dynamic fragmentation has a weight of 5, this because it is the most significant parameter. The weights of all physical and mechanical parameters according to the uses under consideration are given in table (1)^[5].

Table 1: The weights of all parameters according to the uses.

No.	Parameters	As a building material	In road construction	In cement manufacture
1	Compressive strength (Cs)	5	5	1
2	Tensile strength (Ts)	4	4	2
3	Porosity, n %	3	3	3
4	Water absorption, W %	2	2	4
5	Dynamic fragment, D %	1	1	5

Second step: Ratings Assignment

The essential five studied properties are divided into several intervals, for each purpose the most significant interval has a rating of 5 and the least one has a rating of 1 as given in table (2)^[5].

Table 2: Assigned ratings to the intervals of parameters.

Parameter	Rating				
	1	2	3	4	5
Compressive strength Cs (Kg/cm ²)	<250	250-500	500-1000	1000-1500	>1500
	Very low	low	Medium	High	Very high
Tensile strength Ts (Kg/cm ²)	<20.0	20-40	40-80	80-120	>120
	Very low	low	Medium	High	Very high
Porosity, n %	>20	20-10	10-5	5-1.5	<1.5
	Very high	High	Medium	Low	Very low
Water absorption, W %	>2	2-1.5	1.5-1	1-0.5	<0.5
	Very high	High	Medium	Low	Very low
Dynamic fragment, D %	>40	40-30	30-20	20-10	<10
	Very high	High	Medium	Low	Very low

Third step: Quality Index (QI)

The quality index is computed by taking the sum of the product of the weights and ratings of all the parameters. To evaluate the samples obtained from the studied locations. i.e.:

$$QI = \sum (C_{sw} * C_{SR} + T_{sw} * T_{SR} + n_w * n_R + W_w * W_R + D_w * D_R) \quad (\text{Eq. 1})$$

Where; W and R indicate to weight and rating of the parameter respectively.
The general scheme is developed as given in table (3)^[11].

Table 3: Quality index assessment of limestone and dolomite.

Class	Quality index value	Description
I	> 40	Very good
II	31-40	Good
III	21-30	Fair
IV	10-20	Poor
V	<10	Very poor

3. Results and Discussions:

The average of results for the studied physical and mechanical properties are given in tables (4, 5, 6 and 7) below:

Table 4: The Physical properties of limestone.

No.	Locations	Density Kg/cm ³	Porosity %	Water absorption %
1	El Katameya Ain El Sokhna road	2.62	2.7	0.6
2	15th of May city	2.60	2.9	0.5
3	Ber Gendary in Helwan	2.65	2.86	1.1

Table 5: The mechanical properties of limestone.

No.	Locations	Cs Kg/cm ²	Ts Kg/cm ²	Coeff. of dynamic fragmentation %
1	El Katameya-Ain El Sokhna road	140.31	25.26	25.1
2	15th of May city	110.55	19.9	25.5
3	Ber Gendary in Helwan	105.43	18.97	31.1

Table 6: The physical properties of dolomite.

No.	Locations	Density Kg/cm ³	Porosity %	Water absorption %
1	Ataqa- Cairo Suez Road	2.42	17.65	0.6
2	El Saf	2.41	16.06	1.14
3	Wadi Garawi	2.42	18.43	1.1
4	Wadi El Gebbu	2.42	18.56	1.12

Table 7: The mechanical properties of dolomite.

No.	Locations	Cs Kg/cm ²	Ts Kg/cm ²	Coeff. of dynamic fragmentation %
1	Ataqa- Cairo Suez Road	476	86	19.6
2	El Saf	213	38	31
3	Wadi Garawi	451	81	20.2
4	Wadi El Gebbu	456	82	21.1

By applying equation no. (1) On limestone deposit which located on El Katameya-Ain El Sokhna road, the quality indices can be calculated as in the following example:

1. Using limestone as a building material;
 $QI = 5*1 + 4*2 + 3*4 + 2*4 + 1*4 = 36$
2. Using limestone as a base layer in road construction;
 $QI = 5*1 + 4*2 + 3*4 + 2*4 + 1*4 = 36$
3. Using limestone as a raw material in cement manufacture;
 $QI = 1*1 + 2*2 + 3*4 + 4*4 + 5*3 = 48$

Similarly, on the basis of equation no. (1) The calculated quality indices for the studied quarries were given in table (8).

Table 8: Quality indices for the studied quarries.

Rock type	Locations	Usage		
		As building material	In road construction	In cement manufacture
Limestone	1. El Katameya Ain El Sokhna road	36	36	48
	2. 15 th of May city	32	32	46
	3. Ber Gendary in Helwan	29	29	37
Dolomite	1. Ataqa -Cairo Suez Road	44	44	52
	2. El Saf	27	27	33
	3. Wadi Garawi	41	41	43
	4. Wadi El Gebbu	41	41	43

The suitable uses for the studied limestone and dolomite quarries according to its quality indices values are shown in table 9.

Table 9: Classification of the studied limestone and dolomite quarries according to its quality indices values.

Locations	As building materials			In road construction			In cement man. and Industry		
	I	II	III	I	II	III	I	II	III
Limestone									
El Katameya-Ain El Sokhna road		X			X		X		
15 th of May city		X			X		X		
Ber Gendary in Helwan			X			X		X	
Dolomite									
Ataqa Cairo-Suez Road	X			X			X		
<u>El Saf</u>			<u>X</u>			<u>X</u>		<u>X</u>	
Wadi Garawi	X			X			X		
Wadi El Gebbu	X			X			X		

Where; I, II, III indicate to the suitability of using rock is very good, good and fair respectively.

The obtained results from the physical and mechanical properties of limestone in all studied locations, and the quality indices calculated in Table 8, it is found that, there are general increase in the tensile strength and density of limestone as the compressive strength increases. The results shown also that, there are general decrease in water absorption and coefficient of dynamic fragmentation as the compressive strength increases.

On the basis of the assessment scheme table (9), limestone deposit at El Katameya-Ain El Sokhna road and 15th of May city are good for using as a building material and in roads construction, however, is very good for cement manufacture. On other side Ber Gendary in Helwan is fair for building materials and in roads construction, but it is good for using in cement manufacture.

Dolomite from El Saf location is fair for using as a building material and in roads construction, but it is good for using as a raw material in cement manufacture.

4. CONCLUSIONS:

The conclusion drawn from the present study can be summarized as follow:

1. Experimental work results indicated that, there are two locations (El Katameya-Ain El Sokhna road and 15th of May city) of limestone deposit are suitable for using as a building material (Concrete aggregates) and a base layer in roads construction, and unsuitable as a raw material in cement manufacture. However, limestone of Ber Gendary in Helwan is unsuitable as a building material and a base layer in roads, but suitable for using as a raw material in cement manufacture.
2. El Saf dolomite is not suitable to using as a concrete aggregate and a base layer in roads construction, but it may be used as a raw material in cement manufacture according to chemical analysis.

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