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# Auto-combustion synthesis and characterization of zirconium oxide nanoparticles for removal of crystal violet dye from aqueous solution

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### Abstract

In the present work, zirconium oxide nanoparticles were synthesized via auto-combustion method using urea. Fourier transform infrared spectroscopy (FTIR), X-Ray diffractometry (XRD), High resolution transmission electron microscopy (HR-TEM) as well as Field emission scanning electron microscopy (FE-SEM) were used to elucidate the structure and morphology of the synthesized zirconium oxide nanoparticles. The synthesized  $ZrO_2$  nanoadsorbents were used for crystal violet removal from aqueous solution. Various parameters were checked in a batch method for the adsorption process of crystal violet dye on zirconium oxide adsorbents such as pH solution, duration time,  $ZrO_2$  dose (adsorbents), initial dye concentration as well as temperature. The adsorption kinetics, isotherm models and thermodynamic parameters were discussed.

Keywords: ZrO<sub>2</sub> nanoparticles; Auto-combustion method; Adsorption process; Thermodynamics

# 1. Introduction

Organic and inorganic contaminants are significant issues of water pollution due to their harmful effect, severe toxicities and carcinogenic nature [1]. Petroleum wastes, wood type materials, tannin-rich materials, fertilizer wastes, zeolites, sugar industry wastes, organic dyes, chitosan, seafood processing wastes were the main types of wastes well as ore minerals [2]. Cationic dyes, being as the most dangerous one than other dyes, are commonly used in the industry. Crystal violet (CV) dye is an example of cationic dye, used in many industries such as paper, textiles, printing inks and pharmaceuticals ones [3]. If (CV) dye presents in water, reduction of sunlight penetration and prevention of photosynthesis process [4]. In addition, (CV) dye in definite concentrations can cause several diseases such as blindness , respiratory failure, eye irritation, heart rate abnormalities, skin irritation, cyanosis and tumors [3].

There were many methods used for water decomposition, treatment such as microbial coagulation, reverse osmosis, ion oxidation, exchange. photo-catalytic degradation, electrodialysis, electrolysis as well as adsorption [5, 6]. Low cost, nonexistence of harmful residues and ease of operation distinguished adsorption method among various water treatment ones [7-13]. ZrO<sub>2</sub> has attracted considerable attention due to its usage in industrial and medical applications such as fire- and heat-resistant material, wide band-gap semiconductor material, catalyst, solid oxide fuel cell, oxygen sensors, dental and body implants and ceramic biomaterial owing to its remarkable physical properties, such as high melting point, high strength, good toughness, corrosion resistance and low thermal

conductivity [14-17]. The principle target of this work is the removal of crystal violet from industrial wastewater streams using  $ZrO_2$  nanoparticles before entering the environment.

# 2. Materials and methods

# 2.1. Materials and chemicals

Zirconium Oxynitrate octahydrate  $(ZrO(NO_3)_2$ .8H<sub>2</sub>O, 99%), was purchased from Alpha Chemika company. Crystal violet or methyl violet 10B  $(C_{25}H_{30}ClN_3, 99\%)$  was purchased from Sigma– Aldrich chemical company. Urea  $(CH_4N_2O, 99.5\%)$ , Hydrochloric acid (HCl, 30-34%), Sodium Hydroxide (NaOH, 99%), Nitric acid (HNO<sub>3</sub>, 69%) and Ammonium Hydroxide (NH<sub>4</sub>OH, 33%) were brought from El-Nasr for pharmaceutical and chemical company. All materials and chemicals with the highest quality and used directly.

# 2.2. Auto-combustion synthesis of zirconium oxide nanoparticles

The required amounts of zirconium oxynitrate octahydrate (oxidant) and that of urea (reducer) were calculated accurately and dissolved separately in 25 mL of bidistilled water. Zirconium salt solution was stirred well for 30 minutes for complete dissolution. Using a pH meter, adjust the pH of a solution at pH 9 using NH<sub>4</sub>OH until the precipitation occurred as evidence of zirconium oxyhydroxide formation. The synthesized zirconium oxyhydroxide was precipitated, collected, washed several times using bidistilled water and finally centrifuged at 3500 rpm for 10 minutes to separate the synthesized precipitate. 10 mL concentrated HNO<sub>3</sub> and 25 mL bidistilled water was added to the previous precipitate and stirred with a hotplate/stirrer for 1 hour at 150 °C. At



solution volume this temperature, reduced immediately until reached 25 mL. Let the solution cool, then urea fuel solution was added to it and stirred well for 30 minutes obtaining a homogeneous mixture. The solution was ignited at 300 °C, resulting in the release of different gases and the obtained nanoparticles were found in pale white color. The nanoparticles seemed to be impure, so, the powder was annealed at 600 °C for 2 hours in a muffle furnace, forming pure nanocrystalline zirconium oxide ZrO<sub>2</sub> labelled as (ZU) according to chemical Eq. (1).

 $\begin{array}{l} 6ZrO(NO_3)_2.8H_2O + 10CH_4N_2O \rightarrow 6ZrO_2 + 16N_2 \\ + 10CO_2 + 20H_2O \end{array} \tag{1}$ 

#### 2.3. Characterization

The  $ZrO_2$  nanoparticles (ZU sample) were recognized by (FTIR) spectroscopy which was tested with a Perkin-Elmer instrument to examine the structure of the fabricated (ZU sample). For structural analysis, X-ray Diffraction patterns were measured. (Bruker; model D8 advance) with monochromatic Cu-K $\alpha_1$  radiation, 1.54178 (A<sup>o</sup>) in the angular range of  $10-70^{\circ}$  with step size  $0.02^{\circ}$  (2 $\Theta$ ) and scan step time 0.4 (s). Scanning Electron Microscopy of the (ZU sample) was carried out on an (FE-SEM, Zeiss Sigma 500 VP) to estimate the characteristics surface of the (ZU sample). The images of TEM are used for the description of the morphology and the crystalite size of the (ZU sample). These were revealed using Highresolution transmission electron microscopy: HR-TEM (model Tecnai G20, FEI, Netherland) with an electron voltage of 200 kV.

#### 2.4. Adsorption studies

The Batch technique was carried out to achieve the optimum operating conditions for elimination and separation of (CV) dye on zirconium nanoparticles. Different parameters such as solution pH (2–9), ZrO<sub>2</sub> nanoparticles dosage (0.01–0.125 g/L), initial (CV) dye concentration (10-100 mg/L), duration time (5-200 min) and interfering salt (0- 0.1 g/L KCl). To carry out the adsorption experiments, 25 mL of (CV) dye solution was taken by adding an optimized adsorbent dose of 0.05 g. The solution pH was adjusted with 0.1 M HCl /or 0.1 M NaOH solutions and the mixture was stirred well. Various samples of crystal violet (CV) dye were separated from the fabricated solutions at constant conditions and contact time, and thereafter dye samples were centrifuged. The final concentration of (CV) dye in the clear solution was estimated at  $\lambda_{max} = 573$  nm by double beam UV-Vis spectrophotometer. The percentage removal (PR %) of (CV) dye and adsorption capacity (qt) were calculated using the following Eq. (2, 3):

$$PR \% = (W_o - We)/W_o \times 100$$
 (2)

$$q_t = (W_o - W_t)(V/m)$$
 (3)

Where  $q_t$  is the adsorption capacity of (CV) dye adsorbed on zirconium oxide nanoparticles at the time of equilibrium (mg/g),  $W_o$  and  $W_e$  are the initial and final concentration of (CV) dye (mg/L), V is the volume of sample, and m is the mass of adsorbent. Finally, besides percentage removal (PR %) of (CV) dye and adsorption capacity ( $q_t$ ), isotherm, thermodynamic studies and adsorption kinetics were performed under the variable experimental parameters.

#### 3. Results and discussion

#### 3.1. Characterization of ZrO<sub>2</sub> nanoparticles

FTIR spectroscopy is a beneficial tool to investigate the chemical structure and the active groups of the synthesized nanoparticles. Figure (1) showed the (FTIR) spectra of the annealed powder of  $ZrO_2$  nanoparticles (ZU sample) in the range of the wavenumber (400-4000 cm<sup>-1</sup>). The major bands in the range of 500-800 cm<sup>-1</sup> (at 530, 600, 580, 700, 780 cm<sup>-1</sup>) in the spectra, are related to the tetragonal and monoclinic structure of the obtained  $ZrO_2$  stretching vibration modes. The broadband at 3442 cm<sup>-1</sup> and the sharp band at 1639 cm<sup>-1</sup> corresponded to the stretching and bending mode of hydroxyl groups (O-H) or/and water molecules on the surface of the synthesized  $ZrO_2$  nanoparticles [18-21].

The crystalline structure of ZrO<sub>2</sub> nanoparticles (ZU sample) was investigated using (XRD) and the obtained result was manifested in Figure (2). The data extracted from the pattern of zirconium oxide nanoparticles (ZU sample) reflected the appearance of the tetragonal and monoclinic crystal structure according to the reference cards No. 01-079-1771 and 00-036-0420. The sharp diffraction peaks at  $2\theta$ value of 30.2, 34.4, 35.169, 50.273, 50.8, 59.349 and 60.2 correspond to the (101), (002), (110), (112), (220), (103) and (211) planes. Also, the diffraction peaks at 20 value of 28.245, 31.467, 35.308 and 50.120 correspond to the (-111), (111), (200) and (-220) planes [22-28]. The crystallite size (CS, nm) of the obtained ZrO<sub>2</sub> nanoparticles (ZU sample) can be extracted by using the Scherrer eq. (4):

#### $CS = Z\lambda/\beta \cos\theta_B \tag{4}$

Where  $\lambda$  is the wavelength of X-ray radiation, Z is constant,  $\beta$  is the full width at half the maximum of the diffraction peak and  $\theta_B$  is the Bragg diffraction angle. The calculated average particle size of the annealed zirconium oxide nanoparticles (ZU sample) is found to be 16.8 nm.

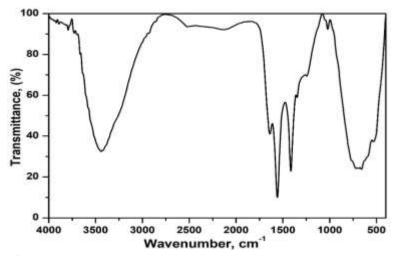


Fig. (1) FTIR of ZrO<sub>2</sub> nanoparticles (ZU sample) using auto-combustion method and urea as a fuel.

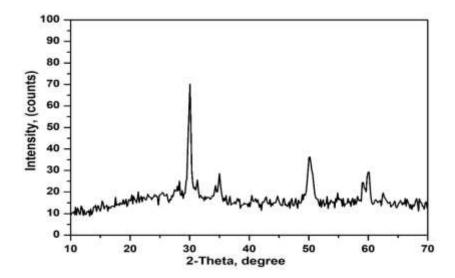


Fig. (2) XRD of  $ZrO_2$  nanoparticles (ZU sample) using auto-combustion method and urea as a fuel.

The surface and bulk morphologies of the calcination zirconium oxide nanoparticles (ZU sample) were investigated using (HR-TEM) and (FE-SEM) as shown in Figure 3(a-d). The choice of urea as organic fuel has an effective role in both particle size and bulk morphology of the obtained zirconium oxide as clarified in Figure 3(a and b). From the TEM images, zirconium oxide nanoparticles showed an incompletely spherical shape with soft agglomeration and particle size calculated from the micrograph to be 21 nm. The surface morphology and the grain size of the obtained ZrO<sub>2</sub> nanoparticles (ZU sample) were

tested by using scanning electron microscopy as shown in Figure 3(c and d). The micrographs of the fabricated zirconium oxide nanoparticles (ZU sample) showed the formation of a sheet and tetragonal shape with large single grains and boundaries are very clearly visible. The obtained grain size of the (ZU sample) from SEM micrographs was 130 nm and this value reflected the hard agglomeration of the grains on the surface of the formation of zirconium oxide nanoparticles [22].

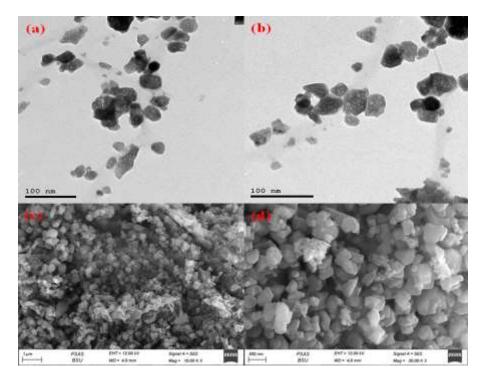


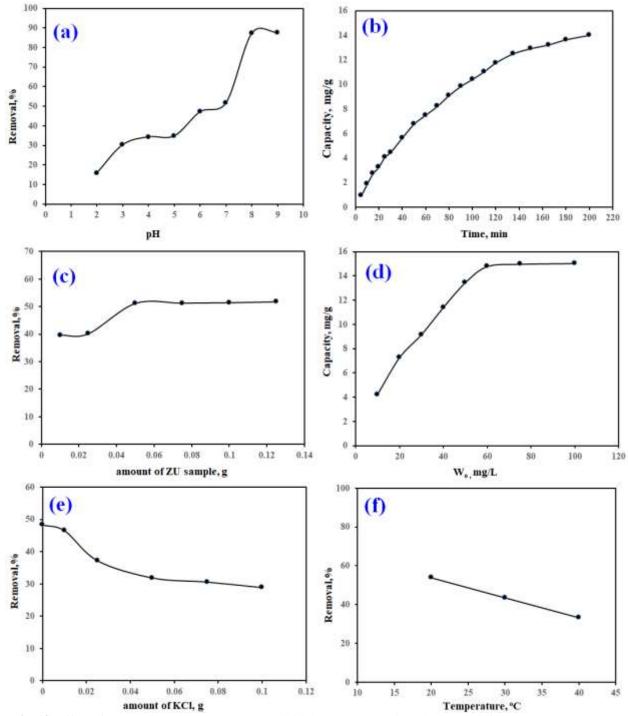
Fig. (3) HR-TEM (a and b) and FE-SEM (c and d) of zirconium oxide nanoparticles (ZU sample).

#### 3.2. Batch adsorption experiments

pH solution is a very valuable parameter in the dye adsorption process, as it controls the type of electrostatic charges that are gained by the charged dye species. For this, pH effect of the adsorption process of crystal violet (CV) on  $ZrO_2$  nanoparticles (ZU sample) was studied by observing the percentage removal of 25 mL of 50 mg/L from (CV) dye in the pH range of 2–9. The maximum dye removal percentage (PR % = 87) was observed at pH 8 for the removal of (CV) dye on the (ZU sample), as manifested in Figure 4(a). The removal and dye adsorption were observed in alkaline medium due to the formation of the planar ring in triphenylmethane groups, yielding the carbinol as a new material [29].

Duration time is one of the significant factors in the adsorption process which clarify the interaction between the adsorbent surface of the (ZU sample) and the (CV) dye. contact time effect of (CV) dye adsorption efficiency using  $ZrO_2$  nanoparticles (ZU sample) as adsorbents was investigated using 25 mL of 50 mg/L of (CV) dye at pH 8 in the time range of (5–200 min) and the result was manifested in Figure 4(b). According to the obtained result, the removal of (CV) dye was increased with increasing time using  $ZrO_2$  nanoparticles (ZU sample): PR% =54.5,  $Q_m = 13.6$  mg/g until equilibrium occurred at 180 min [30]

Absorbents dose is a remarkable parameter which can affects the efficiency and adsorption capacity of the (ZU sample) as an adsorbents for (CV) dye. The effect of the adsorbent amount of the (ZU sample) on adsorption efficiency and capacity was investigated using ZrO<sub>2</sub> nanoparticles (ZU sample) in the range of 0.01-0.125 mg and 25 ml of 50 mg/L of (CV) dye at pH 8 and 180 min. The result in Figure 4(c) was manifested that with increasing the adsorbents dose of the (ZU sample), the adsorption percentage increased from 40 % to 51% which was due to the available and unsaturated active sites [31].



**Fig.** (4) Effect of pH (a), time (b), ZU amount (c), initial dye concentration (d), amount of salt (e) and temperature (f) for the adsorption of the (CV) dye using the zirconium oxide nanoparticle (ZU sample).

The concentration of (CV) dye is an effective parameter in the elimination process. It is tested using 25 mL of (10-100) mg/L of (CV) dye and 0.05 g of  $ZrO_2$  (ZU sample) at pH 8 and 180 min. From Figure 4(d) it was found that the capacity of zirconium oxide nanoparticles (ZU sample) increased with increasing

the (CV) dye concentration till it recorded 14.8 mg/g, 15.7 mg/g and 16.4 mg/g for initial concentration 60 mg/L, 80 mg/L and 100 mg/L respectively. The adsorption increased after a certain equilibrium concentration at 60 mg/L. The values of adsorption capacity became constant as the initial dye

concentration increased. It needs to be the driving force to overcome the resistance of the mass transfer of (CV) dye solution (liquid phase) to the surface of the solid (ZU sample) [32].

The effect of conflicting salt was studied by the volume: 25 mL of 50 mg/L of (CV) dye, 50 mg of (ZU sample) at pH 8 and 180 min. various amounts of KCl in the range of (0 - 0.1 mg) as interfering salt are used and the data were shown in Figure 4(e). It was reflected that the addition of amounts of KCl lead to low removal values of (CV) dye, and decreased the adsorption capacity of the (ZU sample) as a result for competing between conflicting salt and (CV) dye for active sites on  $ZrO_2$  oxide nanoparticles. [33].

The temperature of adsorption solution effect on the removal of (CV) by  $ZrO_2$  nanoparticles (ZU sample) was studied at three different temperatures 293 K, 303 K and 313 K to elucidate the removal process. The data extracted that the adsorption capacity decreased as the temperature increased for the removal of (CV) dye on the  $ZrO_2$  nanoparticles (ZU sample) which is exhibited in Figure 4(f) which is a result of destruction of physical bonds between (CV) dye and  $ZrO_2$  nanoparticles. It indicates that the removal of (CV) dye on the synthesized zirconium oxide nanoparticles (ZU sample) was an exothermic process [30].

#### 3.4. Adsorption isotherm models

Models of adsorption isotherm were used to investigate the crystal violet (adsorbate) molecules adsorbed at  $ZrO_2$  surface (ZU sample: adsorbent) when concentration of adsorbate reaches in equilibrium state and also describe the adsorption capacity of adsorbent. To examine the isotherm models of crystal violet dye adsorption onto the  $ZrO_2$ nanoparticles (ZU sample), the theories of Langmuir, Freundlich, and Temkin respectively were applied. The high coefficients of determination value ( $R^2$ ) express the best fitting. The linear form of Langmuir Freundlich, and Temkin isotherms [34-37] model as displayed in Figure 5(a-c) and the three models are given by Eq. (5-7) as the following:

$$\frac{\mathbf{W}_{e}}{\mathbf{Q}_{e}} = \frac{1}{\mathbf{K}_{L} \mathbf{Q}_{m}} + \frac{\mathbf{W}_{e}}{\mathbf{Q}_{m}}$$
(5)

$$\ln Q_e = \ln K_F + \frac{1}{P} \quad \ln W_e \tag{6}$$

$$\mathbf{Q}_{\mathbf{e}} = \mathbf{Gln}\mathbf{K}_{\mathbf{T}} + \mathbf{Gln}\mathbf{W}_{\mathbf{e}} \tag{7}$$

Where  $W_e$  is the equilibrium concentrations of crystal violet (CV) dye in solution, Qe is the equilibrium adsorption capacity of (CV) dye using  $ZrO_2$  (ZU sample) as adsorbents,  $K_L$  is the Langmuir parameter,  $K_f$  is the Freundlich constant, (1/P) is the heterogeneity factor,  $Q_m$  is the maximum quantity of adsorbed solute to adsorbent. G is constant (G= RT/X),  $K_T$  is Temkin equilibrium constant due to the maximum binding energy and X is related to the heat of adsorption.

By applying the previous theories of isotherm (Langmuir, Freundlich and Temkin models) on the adsorption of crystal violet (CV) dye using the synthesized ZrO<sub>2</sub> nanoparticles (ZU sample), the experimental data shown in Table (1). It revealed that the Langmuir model fits well ( $R^2 = 0.9914$ ) than the Freundlich model ( $R^2=0.979$ ). The theoretical and experimental adsorption capacities determined from Langmuir model to be 18.52 mg/g and 13.6 mg/g respectively. The values of R<sub>L</sub> were found to be 0.46178-0.07902 which is corresponded to the initial concentration (10-100 mg/L). These values reflected that the adsorption process of the crystal violet dye (CV) on the (ZU sample) is a favorable process. Due to the value of X constant from Temkin model, the heat of adsorption (X) determined to be 0.6931 KJ/mole which reflected that the weak interaction force between the synthesized (ZU sample) and crystal violet dye (CV).

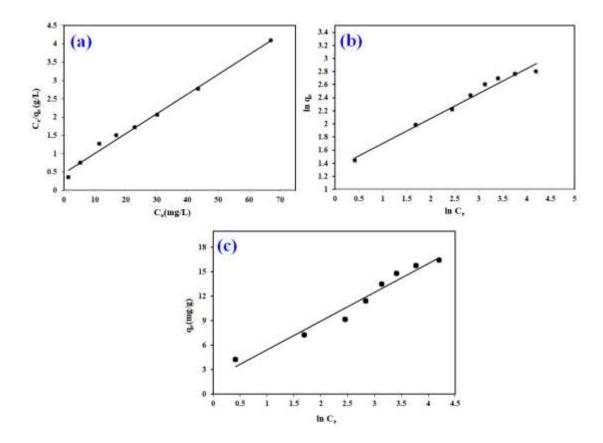


Fig (5) Langmuir (a), Freundlich (b) and Temkin (c) models for (CV) dye removal on zirconium oxide nanoparticles (ZU sample).

Table (1) Langmuir, Freundlich, and Temkin isothermal constants for (CV) adsorption on zirconium oxide nanoparticles (ZU sample).

Adsorption isotherm	Constants	Values	
Langmuir	K <sub>L</sub> (L/mg)	0.11656	
	$Q_{m(cal)}$ (mg/g)	18.52	
	R <sub>L</sub>	0.46178-0.07902	
	$egin{array}{c} R_L \ R^2 \end{array}$	0.9914	
	$Q_{m (exp)} (mg/g)$	13.6	
Freundlich	$K_{\rm F}[({\rm L/mg}) ({\rm L/mg})^{1/n}]$	3.7678	
	$Q_{m (cal)} (mg/g)$	17.8	
	P(L/mg)	2.639	
	$\mathbf{R}^2$	0.979	
	$Q_{m (exp)} (mg/g)$	13.6	
Temkin	K <sub>T</sub> (L/mg)	1.730	
	X (J/mol)	0.6931	
	G	3.5147	
	$R^2$	0.9651	

#### 3.5. Adsorption kinetics

Pseudo first order and also pseudo second order in addition to intra-particle diffusion models were described the adsorption kinetics as shown in Eq. (8-10). The experiments was examined at time intervals varied from the 0 to 200 min at constant temperature, 50 mg of (ZU sample) and 50 mg/L of crystal violet (CV) dye as manifested in Figure 6(a-c) [38].

$$log(Q_e - Q_t) = logQ_e - \frac{K_1 t}{2.303}$$
(8)  
$$\frac{t}{Q_t} = \frac{1}{K_2 Q_e^2} + \frac{t}{Q_e}$$
(9)  
$$Q_t = K_{IPD} t^{0.5} + Y$$
(10)

Where  $Q_e$  and  $Q_t$  are the amounts of crystal violet (CV) dye adsorbed at equilibrium and time t (min), respectively and  $k_1$  is the pseudo first order rate constant of adsorption,  $k_2$  is pseudo second order rate adsorption constant,  $k_{IPD}$  is intra-particle diffusion

constant and Y is constant. As shown in Table (2) and according to the magnitude of  $R^2$ , the pseudo-secondorder model is the best fitting for the adsorption of crystal violet (CV) dye on the ZU nano-adsorbents. The removal of crystal violet (CV) dye on zirconium oxide nanoparticles (ZU sample) follows the pseudosecond-order model (R<sup>2</sup>=0.995) as displayed in Figure 6(a-b). The values of theoretical and experimental adsorption capacities of crystal violet (CV) on zirconium oxide nano-adsorbents (ZU sample) were 22 mg/g and 13.6 mg/g respectively. Figure 6(c) explains the intra-particle diffusion type and the values determined from linear relation. The experimental plots didn't pass through the origin, and it is reflected that the intra-particle diffusion is not the only model for explaining the adsorption mechanism of the of the crystal violet (CV) dye on the zirconium oxide nanoadsorbents (ZU sample).

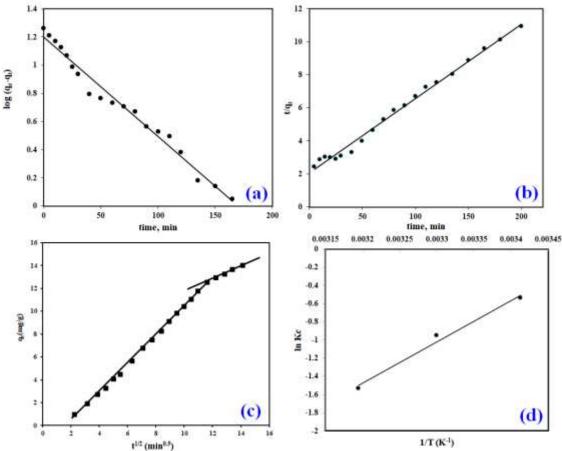


Fig. (6) Pseudo-first-order (a), pseudo-second-order (b), intra-particle diffusion (c) and linear relation of Van't Hoff (d) for the removal of (CV) dye on (ZU sample).

Model		Parameters	Values
		$K_1(min^{-1})$	0.01799
Pseudo first order		$q_{m (cal)} (mg/g) R^2$	16.77
		$\mathbf{R}^2$	0.962
		$q_{m(exp)}(mg/g)$	13.6
		$K_2(g/mg.min)$	0.00039
Pseudo second order		$q_{m(cal)}(mg/g)$	22
		$\mathbf{R}^2$	0.9949
		$q_{m(exp)}(mg/g)$	13.6
	<b>(I</b> )	$\frac{q_{m (exp)} (mg/g)}{K_i (mg/g \min^{0.5})}$	1.245
		$\frac{C (mg/g)}{R^2}$	-2.10
Intra-particle diffusion (II)		$R^2$	0.998
	(II)	$K_i (mg/g min^{0.5})$	0.779
		C (mg/g)	0.3192
		$\mathbf{R}^2$	0.9619

**Table (2)** Adsorption kinetic parameters of the removal of crystal violet (CV) dye on zirconium oxide nanoparticles (ZU sample).

#### 3.6. Thermodynamics study

Thermodynamic parameters such as enthalpy  $(\Delta H^{\circ})$  and entropy  $(\Delta S^{\circ})$  in addition to Gibb's free energy  $(\Delta G^{\circ})$  can be calculated for the removal of (CV) by ZrO<sub>2</sub> nano adsorbents (ZU sample) from the following Eq. (11, 12) [11].

	$\Delta \mathbf{H}^{\circ}$	(11)
$\ln K_c = \frac{1}{R}$	RT	(11)
$\Delta \mathbf{G}^{\circ} = \Delta \mathbf{H}^{\circ} - \mathbf{H}^$	· T∆S°	(12)

Where  $\Delta G^{\circ}$ ,  $\Delta H^{\circ}$  and  $\Delta S^{\circ}$  are Gibb's free energy change, enthalpy change and entropy change respectively. The  $k_c$  (equilibrium constant: L/g) values were calculated from  $q_e/C_e$ , T is the temperature in Kevin (k) and R is the gas constant. The plot of  $ln(k_c)$  against 1/T appeared as linear relation of Van't Hoff shown in Figure 6(d) with slope  $(-\Delta H^{o}/R)$  and intercept  $(\Delta S^{o}/R)$  and hence  $\Delta G^{o}$  can be calculated. Table (3) summarized the experimental parameters for the removal of (CV) by ZrO<sub>2</sub> nano-adsorbents (ZU sample).

The negative value of  $\Delta H^{\circ}$  revealed that the adsorption process is exothermic one beside this; its value was lower than 40 KJ/mol so, the removal of crystal violet (CV) dye on the synthesized ZrO<sub>2</sub> nano-adsorbents was a physical process. The positive value of  $\Delta G^{\circ}$  expressed the non-spontaneously behavior of the adsorption process which was unfavorable at high temperatures. The negative value of  $\Delta S^{\circ}$  reflected the decreasing in the degree of freedom of solution for the adsorption process.

Table (3) Thermodynamic parameters for the (CV) adsorption on zirconium oxide nanoparticles (ZU sample).

Temp, K	Thermodynamic parameters			
_	ΔG°	ΔH°	$\Delta S^{o}$	
	(KJ/mol)	(KJ/mol)	(KJ/mol)	
293	1.2334	-37.8623	-0.13343	
303	2.5677			
313	3.9020			

#### Conclusion

Auto-combustion method was used for the fabrication of zirconium oxide nanoparticles (ZU sample) using urea as fuel.  $ZrO_2$  nanoparticles were prepared after the calcination at 600 °C for 2h. (ZU sample) as nano absorbent was used for removal of cationic dye crystal violet (CV) from aqueous solution. The adsorption process was non-

spontaneous, exothermic and unfavorable at high temperatures.

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