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HEAT TRANSFER FOR HERSCHEL-BULKLEY FLUIDS IN THE ENTRANCE REGION OF A RECTANGULAR DUCT

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ABSTRACT

In this study, we present a numerical solution for combined laminar fluid flow and heat transfer of Herschel-Bulkley non-Newtonian fluids in the entrance region of a rectangular duct. The governing equations are solved iteratively by using finite difference method to obtain temperature, bulk temperature, and Nusselt number. Two cases of the thermal boundary conditions are considered; (i) *T* thermal boundary condition "constant temperature at the wall" and (ii) *H2* thermal boundary condition "constant heat flux at the wall". The results are presented in Tables and Figures for different parameters for the fluid and the duct geometry.

KEY WORDS

Entrance Region flow, Heat transfer, Non-Newtonian fluids, Numerical analysis, and Rectangular duct.

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NOMENCLATURE

а	half major side of the duct
b	half minor side of the duct
с	specific heat
D _h	hydraulic diameter of the duct
Gz	Graetz number
h	convective heat transfer coefficient
K	thermal conductivity
k	consistency index
Μ	number of mesh intervals in the cross- section of the duct
N	outer normal coordinate at a point on the duct wall inside periphery
Nu _{x,H2}	Local Nusselt number for the (H2) boundary condition
Nu _{x,T}	Local Nusselt number for the (T) boundary condition
n	flow index of the model
Pe	entrance axial pressure
Pr	Prandtl number
<i>q</i> "	heat flux per unit area of the duct
T_w	uniform temperature at the wall
(U, V, W)	dimensionless velocity component in (X, Y, Z) directions respectively
Xh	dimensionless axial coordinate for hydrodynamic entrance region
X*	dimensionless axial coordinate for thermal entrance region
heta	dimensionless temperature
$ heta_b$	dimensionless fluid bulk mean temperature
θ_{c}	dimensionless central temperature
$\theta_{w,m}$	dimensionless mean temperature at the wall
α	aspect ratio
μ_r	reference viscosity
$\overline{\mu}$	dimensionless apparent viscosity
τ_0	yield stress
$ au_{D}$	dimensionless yield stress

1. INTRODUCTION

The problem of fluid flow and heat transfer of non- Newtonian fluids in the entrance region of a rectangular duct is of special interest because of their wide applications in compact heat exchangers such as chemical and food processing. Most of the purely viscous non- Newtonian fluids found in industrial practice are almost highly viscous. They are therefore, often processed in the laminar flow regime. In the entrance region the hydrodynamic and thermal boundary layers develop simultaneously, this results in better heat transfer performance. This work makes a contribution to entrance heat transfer for Herschel-Bulkley fluids flowing in a rectangular duct. Fluid flow and heat transfer calculations in the entrance region have generally required approximations to overcome the nonlinearity of the differential equations.

For Newtonian fluid, Montgomery and Wibulswas [1] obtained the combined hydrodynamic and thermal entry length solutions for rectangular ducts of aspect ratios 1, 0.5, 1/3, 1/4, and 1/6. Shah and London [2] and Shah and Bhatti [3] have published extensive compilations of the available information of simultaneously

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developing steady laminar flow and heat transfer for flows through ducts of circular and non-circular cross-sections. Neti and Eichhorn [4] used a control volume finite difference method and marching technique to study the flow and heat transfer through the entrance region of a square duct for $P_r = 6$. A finite element procedure for the prediction of laminar forced convection in three-dimensional parabolic flow has been presented by Nonino et. Al. [5]. In this paper, thermally and hydrodynamically developing flows in flat channels and simultaneously developing flows in the square duct for Newtonian fluid are studied.

For non-Newtonian fluids, Chandrupatla and Sastri [6] analyzed the thermal entrance length problem for a square duct for shear thinning power law fluids neglecting viscous dissipation effects. In excellent review, Hartnet and Kostic [7] have summarized the numerous investigations of heat transfer for Newtonian and non-Newtonian fluids flowing through rectangular ducts and parallel plates. Lawal and Mujumdar [8] have published an extensive literature review for non-Newtonian fluids flowing through non-circular ducts. The problem of simultaneously developing flow and heat transfer for power law fluid flowing in rectangular ducts was considered by Etemad et. Al. [9]. Etemad and Mujumdar [10] presented a numerical simulation using the Galerkin finite element method to solve the full three dimensional governing equations for steady simultaneously developing laminar power-law fluid flow and heat transfer. They studied the problem in the entrance region of a rectangular duct. The Galerkin finite element method has been used by Etemad [11] to solve governing equations for laminar power law fluid flow and heat transfer in the entrance region of cross-shaped duct. Sayed-Ahmed [12] introduced a numerical solution for laminar heat transfer of a Herschel-Bulkley fluid in the entrance region of a square duct assuming fully developed velocity profile. He solved the energy equation with dissipation effects using an implicit Crank-Nicolson method.

2. FORMULATION OF THE PROBLEM

The duct configuration and boundary conditions are shown in Fig.1. Both flow and heat transfer developed simultaneously from the entrance of the duct. Assuming steady laminar flow of an incompressible Herschel-Bulkley non-Newtonian fluid with constant physical properties in the entrance region of a rectangular duct. The fluid enters the duct at uniform temperature T_e , velocity u_e and pressure p_e . The no-slip condition is applied at the duct walls and two cases of boundary conditions (uniform wall temperature everywhere (*T*) and uniform heat flux axially as well as peripherally (*H2*) as thermal boundary conditions) are assumed. The velocity components u, v, and w, pressure p and the temperature *T* are developing simultaneously. Due to symmetry, the results are computed in one quadrant of the duct cross-section (starting from the origin).

The governing equations of Herschel-Bulkley fluid flow using boundary layer assumptions, introduced by Prandtl in 1904, are given by

$$\frac{\partial u}{\partial x} + \frac{\partial v}{\partial y} + \frac{\partial w}{\partial z} = 0$$
(1)

$$\rho\left(u\frac{\partial u}{\partial x} + v\frac{\partial u}{\partial y} + w\frac{\partial u}{\partial z}\right) = -\frac{\partial p}{\partial x} + \frac{\partial}{\partial y}(\mu\frac{\partial u}{\partial y}) + \frac{\partial}{\partial z}(\mu\frac{\partial u}{\partial z})$$
(2)

$$(a - y)w = (b - z)v \tag{3}$$

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$$\int_{0}^{b} \int_{0}^{a} u \, dy \, dz = a \, b \, u_{e} \tag{4}$$

The apparent viscosity, μ for Herschel-Bulkley fluids is given by

$$\mu = \tau_0 / \sqrt{\left(\frac{\partial u}{\partial y}\right)^2 + \left(\frac{\partial u}{\partial z}\right)^2} + k \left(\sqrt{\left(\frac{\partial u}{\partial y}\right)^2 + \left(\frac{\partial u}{\partial z}\right)^2}\right)^{n-1}$$
(5)

The initial and boundary conditions are written as

$$u(0, y, z) = u_e, p(0) = p_e, v(0, y, z) = w(0, y, z) = 0$$
 (6a)

$$u(x,0,z) = u(x, y,0) = v(x,0,z) = v(x, y,0) = w(x,0,z) = w(x, y,0) = 0$$
(6b)

$$\frac{\partial u}{\partial y}\Big|_{(x,a,z)} = \frac{\partial u}{\partial z}\Big|_{(x,y,b)} = \frac{\partial w}{\partial y}\Big|_{(x,a,z)} = \frac{\partial v}{\partial z}\Big|_{(x,y,b)} = 0, \quad v(x,a,z) = w(x,y,b) = 0$$
(6c)

The energy equation (approximated using order of magnitude analysis) with negligible viscous dissipation effect may be written as

$$u\frac{\partial T}{\partial x} + v\frac{\partial T}{\partial y} + w\frac{\partial T}{\partial z} = (K/\rho c) \left(\frac{\partial^2 T}{\partial y^2} + \frac{\partial^2 T}{\partial z^2} \right)$$
(7)

The thermal initial and boundary conditions of the problem for the two cases shown in Fig.1 are given by:

Case (i):
$$T(0,y,z) = T_e$$
, $T(x,0,z) = T(x,y,0) = T_w$ (8a)

On the symmetry axes:
$$\frac{\partial T}{\partial y}\Big|_{(x,a,z)} = \frac{\partial T}{\partial z}\Big|_{(x,y,b)} = 0$$
 (8b)

Case (ii):
$$T(0,y,z) = T_e \left. \frac{\partial T}{\partial y} \right|_{(x,0,z)} = \frac{\partial T}{\partial z} \right|_{(x,y,0)} = -\frac{q''}{K}$$
 (9a)

On the symmetry axes:
$$\frac{\partial T}{\partial y}\Big|_{(x,a,z)} = \frac{\partial T}{\partial z}\Big|_{(x,y,b)} = 0$$
 (9b)

Define the following non-dimensional variables and parameters

$$X = \frac{x}{D_h}, Y = \frac{y}{D_h}, Z = \frac{z}{D_h}, x_h = \frac{x}{D_h R_e}, U = \frac{u}{u_e}, V = \frac{v}{u_e}, W = \frac{w}{u_e},$$
$$P = \frac{p - p_e}{\rho \ u_e^2}, \qquad R_e = \frac{\rho \ D_h^n \ u_e^{2-n}}{k}, \ \tau_D = \frac{\tau_0}{k (u_e / D_h)^n} \text{ and } \alpha = \frac{b}{a}$$

In addition to the non-dimensional variables, which are introduced above, we may

introduce:
$$x^* = \frac{x}{D_h R_e P_r}$$
, $G_Z = 1/x^*$, $P_r = \frac{\mu_r c}{K}$, $\theta = \frac{T - T_w}{T_e - T_w}$ (case (i)) and
 $\theta = \frac{T - T_e}{D_h q'' / K}$ (case (ii)), where, $\mu_r = k \left(\frac{u_e}{D_h}\right)^{(n-1)}$

Equations (1-5) in dimensionless form are written as $\frac{\partial U}{\partial V} = \frac{\partial V}{\partial W}$

$$\frac{\partial U}{\partial X} + \frac{\partial V}{\partial Y} + \frac{\partial W}{\partial Z} = 0$$
(10)

$$U\frac{\partial U}{\partial X} + V\frac{\partial U}{\partial Y} + W\frac{\partial U}{\partial Z} = -\frac{dP}{dX} + \frac{1}{R_e}\frac{\partial}{\partial Y}\left(\overline{\mu}\frac{\partial U}{\partial Y}\right) + \frac{1}{R_e}\frac{\partial}{\partial Z}\left(\overline{\mu}\frac{\partial U}{\partial Z}\right)$$
(11)

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(15a)

$$\int_{0}^{(\alpha+1)/4} \int_{0}^{(\alpha+1)/4\alpha} U \, dY \, dZ = \frac{(\alpha+1)^2}{16\alpha}$$
(12)

$$\left(\frac{1+\alpha}{4\alpha} - Y\right)W = \left(\frac{1+\alpha}{4} - Z\right)V$$
(13)

where,
$$\overline{\mu} = \tau_D / \sqrt{\left(\frac{\partial U}{\partial Y}\right)^2 + \left(\frac{\partial U}{\partial Z}\right)^2} + \left(\sqrt{\left(\frac{\partial U}{\partial Y}\right)^2 + \left(\frac{\partial U}{\partial Z}\right)^2}\right)^{n-1}$$
 (14)

The initial and boundary conditions (6) in the dimensionless form are given by U(0, Y, Z) = 1, P(0) = 0, V(0, Y, Z) = W(0, Y, Z) = 0

$$U(X,0,Z) = U(X,Y,0) = V(X,0,Z) = V(X,Y,0) = W(X,0,Z) = W(X,Y,0) = 0$$
(15b)

$$\frac{\partial U}{\partial Y}\Big|_{(X,(\alpha+1)/4\alpha,Z)} = \frac{\partial U}{\partial Z}\Big|_{(X,Y,(\alpha+1)/4)} = \frac{\partial W}{\partial Y}\Big|_{(X,(\alpha+1)/4\alpha,Z)} = \frac{\partial V}{\partial Z}\Big|_{(X,Y,(\alpha+1)/4)} = 0$$
(15c)

$$V(X, (\alpha + 1)/4\alpha, Z) = W(X, Y, (\alpha + 1)/4) = 0$$

The energy equation (7) is written in the following non-dimensional form:

$$U\frac{\partial\theta}{\partial X} + V\frac{\partial\theta}{\partial Y} + W\frac{\partial\theta}{\partial Z} = \frac{1}{R_e P_r} \left(\frac{\partial^2\theta}{\partial Y^2} + \frac{\partial^2\theta}{\partial Z^2} \right)$$
(16)

The thermal initial and boundary conditions (8-9) are written in the following nondimensional forms:

(a) Case (i):
$$\theta(0, Y, Z) = 1.0$$
 and $\theta(X, 0, Z) = \theta(X, Y, 0) = 0$ (17a)

On the symmetry axes:
$$\frac{\partial \theta}{\partial Y}\Big|_{(X,(\alpha+1)/4\alpha,Z)} = \frac{\partial \theta}{\partial Z}\Big|_{(X,Y,(\alpha+1)/4)} = 0$$
 (17b)

(b) Case (ii):
$$\theta(0, Y, Z) = 0$$
 and $\frac{\partial \theta}{\partial Y}\Big|_{(X, 0, Z)} = \frac{\partial \theta}{\partial Z}\Big|_{(X, Y, 0)} = -1$ (18a)

On the symmetry axes:
$$\frac{\partial \theta}{\partial Y}\Big|_{(X,(\alpha+1)/4\alpha,Z)} = \frac{\partial \theta}{\partial Z}\Big|_{(X,Y,(\alpha+1)/4)} = 0$$
 (18b)

The local Nusselt numbers $Nu_{x,\tau}$ and $Nu_{x,H2}$ according to the two cases of boundary conditions case (i) and case (ii) respectively are written in the following:

$$Nu_{x,T} = \frac{1}{\theta_b} \left(\begin{bmatrix} (1+\alpha)/4 & \frac{\partial \theta}{\partial Y} \\ 0 & \frac{\partial \theta}{\partial Y} \end{bmatrix}_{(X,0,Z)} dZ + \begin{bmatrix} (1+\alpha)/4\alpha & \frac{\partial \theta}{\partial Z} \\ 0 & \frac{\partial \theta}{\partial Z} \end{bmatrix}_{(X,Y,0)} dY \right)$$
(19)

$$Nu_{x,H2} = \frac{1}{(\theta_{w,m} - \theta_b)}$$
(20)

Where, θ_{h} and $\theta_{w,m}$ are given by

$$\theta_b = \int_{0}^{(1+\alpha)/4(1+\alpha)/4\alpha} U\theta \, dY dZ \tag{21}$$

$$\theta_{w,m} = \frac{4\alpha}{(\alpha+1)^2} \begin{pmatrix} (1+\alpha)/4\alpha & (1+\alpha)/4 \\ \int & \theta(X,Y,0)dY + \int & \theta(X,0,Z)dZ \\ 0 & 0 \end{pmatrix}$$
(22)

3. NUMERICAL SOLUTION

The governing equations (10-14) and the energy equation (16) are solved simultaneously by the finite difference method at the nodes of the three-dimensional



rectangular mesh. These equations are non-linear partial differential equations with boundary conditions (15), (17) and (18). The indexes (i, j, k) indicate positions in the *X*, *Y*, *Z* directions, respectively. The origin is designated by i = j = k = 1. The axial mesh spacing is ΔX . The cross-section centerlines, $Y = (1+\alpha)/4\alpha$ and, $Z = (1+\alpha)/4$ are designated by j = M + 1 and k = M + 1, respectively. The difference schemes for governing equations (10-14) with boundary conditions (15) are introduced in Sayed-Ahmed and Kishk [13]. In the energy equation (16) we may use central differences for the first derivatives in Y and Z directions and backward difference in X direction and the Crank-Nicolson finite difference method for the second order derivatives [14]. Then, the finite difference form equation (16) is written as

$$U2(j,k)\frac{\theta 2(j,k) - \theta 1(,j,k)}{\Delta X} + V2(j,k)\frac{\theta 2(j+1,k) - \theta 2(j-1,k)}{2\Delta Y} + W2(j,k)\frac{\theta 2(j,k+1) - \theta 2(j,k-1)}{2\Delta Z}$$
(23)
= $\frac{1}{R_e} \frac{P_r}{R_e} \left(\frac{\theta 2(j+1,k) - 2\theta 2(j,k) + \theta 2(j-1,k)}{\Delta Y^2} + \frac{\theta 2(j,k+1) - 2\theta 2(j,k) + \theta 2(j,k-1)}{\Delta Z^2}\right)$

where the notation $\beta 2(j,k)$ designates the variables U, V, W, and θ at a point in the mesh (i, j, k) and $\beta 1(j, k)$ to designate the same variables at a point in the mesh (i-1, j, k).

We may use finite-difference forms for the normal first derivatives in the boundary conditions equations (17b) and (18) that introduced by Vemuri and Karplus [15]. To compute the local Nusselt numbers $Nu_{x,T}$ and $Nu_{x,H2}$, we may introduce finite difference forms for the integral equations (19), (21) and (22) using Simpson's 1/3 rules for double and single integrals (Jain et al [16]).

The governing equations (10-14) that introduced by Sayed-Ahmed and Kishk [13] and the energy equation (16) are solved by marching procedure. For each axial position, the momentum and continuity equations are first solved to obtain U_2 , V_2 , and W_2 [13], then equation (23) is solved to obtain θ_2 where, U_2 , V_2 , and W_2 are considered known. The system of linearized equations (23) are solved using Under-Relaxation method. Successive The criteria of convergence $U2_{i,j}^{new} - U2_{i,j}^{old} \le 10^{-7}$ for velocity and the criteria of convergence

 $\left|\theta 2_{i,j}^{new} - \theta 2_{i,j}^{old}\right| \le 10^{-7}$ for temperature are satisfied. This process is repeated at a

new axial position using values of the velocity and temperature components at the previous axial position as initial conditions, and so on, up to reach the fully developed flow and heat transfer. The results are obtained at M=40 and R_e =500. The truncation

error of the difference schemes of the governing equations is $O(\Delta X + \Delta Y^2 + \Delta Z^2)$. Stability and rate of convergence are functions of the relaxation parameter, the mesh size (axial as well as transverse), and the axial velocity and temperature profiles (Chandrupatla and Sastri [6]).Thus the difference equations tend to the partial differential equations as ΔX , ΔY^2 and ΔZ^2 tend to zero. The basic axial mesh size used was $\Delta x^* = .0005$; however, axial steps as small as 10^{-5} were used near the duct entrance because of the high velocity and Nusselt numbers gradients in that region. The previous results indicate that the finite difference equations of the model are consistent and stable.

4. RESULTS AND DISCUSSIONS

The results of the velocity components and friction factor and the pressure are discussed in [13].

Fig. 2(a-c) shows the development of the axial temperature along the axial centerline of duct θ c along the centerline of the duct ($Y = (1+\alpha)/4\alpha$, $Z = (1+\alpha)/4$) for case (i) at the following parameters; flow index n = 0.5, 1 and 1.5, yield stress τ D = 0 and 0.6, aspect ratio α = 0.5 and Prandtl number Pr=0.1 and 10. It is found that the axial temperature θ c increases with increasing the flow index n and the Prandtl number Pr. This means that the thermal diffusivity of the fluid increases for the decreasing of the Prandtl number Pr. It is also found that the axial temperature θ c decreases with increasing τ D for n=0.5, (but there is no significant variation at n=1, 1.5).

Fig. 3(a-c) shows the development of the axial temperature along the axial centerline of duct θ c along the centerline of the duct ($Y = (1 + \alpha)/4\alpha$, $Z = (1 + \alpha)/4$) for case (ii) for flow index n = 0.5, 1 and 1.5, yield stress $\tau D = 0$ and 0.6, aspect ratio $\alpha = 0.5$ and Prandtl number Pr=0.1 and 10. The centerline axia temperature θ c increases from zero (the initial dimensionless entrance temperature) to the fully developed profile at downstream ($\frac{\partial \theta}{\partial x^*}$ is constant). It is found that the axial temperature θ c decreases with increasing the flow index n and the Prandtl number Pr. It is also found that the axial temperature θ c increases with increasing the stress τD at n=0.5 (but there is no significant variation at n=1, 1.5).

Fig. 4(a-c) shows the temperature profiles on the central plane $\theta(x^*, Y, (\alpha + 1)/4)$ for case (i). The results are obtained for thermal axial position x*=.05, .1 and 0.2, flow index n = 0.5, 1 and 1.5, yield stress $\tau D = 0$ and 0.6, aspect ratio $\alpha = 0.5$ and Prandtl number Pr = 0.1 and 10. It is found that the central plane temperature $\theta(x^*, Y, (\alpha + 1)/4)$ increases from the value of zero (at the wall) to its local maximum value (at the axial centerline of the duct), at a certain axial position x*. It has been found that the central plane temperature $\theta(x^*, Y, (\alpha + 1)/4)$ increases with increasing the flow index n, the Prandtl number Pr and the aspect ratio α but it decreases with increasing the thermal axial position x* and the yield stress τD at n=0.5 (but there is no significant variation at n=1, 1.5).

Fig. 5(a-c) shows the temperature profiles on the central plane $\theta(x^*, Y, (\alpha + 1)/4)$ for case (ii). The results are obtained for the following parameters: thermal axial position x*=.05, .1 and 0.2, flow index n = 0.5, 1 and 1.5, yield stress $\tau D = 0$ and 0.6, aspect ratio $\alpha = 0.5$ and Prandtl number Pr = 0.1 and 10. It is found that the central plane

temperature $\theta(x^*, Y,(\alpha+1)/4)$ increases (at the wall) with increasing the flow index n and the Prandtl number Pr but this is reversed at the centerline of the duct. It is also found that the central plane temperature $\theta(x^*, Y,(\alpha+1)/4)$ decreases with increasing thermal axial position x* and it is also decreases (at the wall) with increasing the yield stress τ D, at n=0.5 (but there is no significant variation at n=1, 1.5), but this is reversed at the centerline of the duct.

Figs. 6(a-c) and 7(a-c) show the variation of the local Nusselt number Nux,T with the Graetz number GZ for case (i) at the following parameters: flow index n = 0.5, 1 and 1.5, yield stress τD = 0 and 0.6, aspect ratio α = 0.5 and 1 and Prandtl number Pr = 0.1 and 10. It is observed that, the local Nusselt number Nux,T increases with increasing the Graetz number GZ, but it decreases with increasing the Prandtl

number Pr, the flow index n and the aspect ratio α . There is no significant variation in Nux,T with increasing τD from 0 to 0.6. It has been also found that the results of this study are in good agreement with the previous results.

Figs. 8(a-c) and 9(a-c) show the variation of the local Nusselt number Nux,H2 with the Graetz number GZ for case (ii) at the following parameters; flow index n = 0.5, 1 and 1.5, yield stress $\tau D = 0$ and 0.6, aspect ratio $\alpha = 0.5$ and 1 and Prandtl number Pr = 0.1 and 10. It is observed that, the local Nusselt number Nux,H2 increases with increasing the Graetz number GZ, but it decreases with increasing the Prandtl number Pr, the flow index n and the aspect ratio α . There is no significant variation in Nux,H2 with increasing τD from 0 to 0.6. It has been also found that the results of this study are in good agreement with the previous results.

Fig. 10(a-c) shows the variation of the bulk mean temperature θ b with the Graetz number GZ for case (i). The results are obtained for the following parameters; flow index n = 0.5, 1 and 1.5, yield stress $\tau D = 0$ and 0.6, aspect ratio $\alpha = 0.5$ and Prandtl number Pr = 0.1 and 10. It is observed that the bulk mean temperature θ b increases with increasing the Graetz number GZ, the flow index n and the aspect ratio α , but it decreases with increasing the Prandtl number Pr. There is no significant variation in θ b with increasing τD from 0 to 0.6.

Fig. 11(a-c) shows the variation of the bulk mean temperature θ b with the Graetz number GZ case (ii). It is found that the bulk mean temperature θ b decreases with increasing the Graetz number GZ, but it is not affected by the other parameters (n, α , τ D and Pr). This can be explained by the fact that the heat flux is the same for different fluid and geometry parameters, and it is also, the same, for different Prandtl numbers. Thus, the difference in velocity profiles for different fluid flow parameters is not reflected in the bulk temperature, and the difference in temperature profiles for different Prandtl numbers is also not affected in the bulk mean temperature.

5. CONCLUSIONS

A finite difference method is used to solve three-dimensional parabolic equations of combined and steady laminar fluid flow and heat transfer in the entrance region of a rectangular duct. Newtonian and non-Newtonian fluids (Herschel-Bulkley fluids) are used to characterize the fluid behavior. Two cases of thermal boundary conditions (T and H2) are studied. Two-dimensional storage and marching technique with a relaxation method line by line solution procedure for the difference equations are some important features of the program. The effects of the parameters (aspect ratio α , flow index *n*, yield stress τ_D , Prandtl number P_r , and thermal axial position x^*), velocities U, V, W and the pressure P on the temperature θ , the bulk mean temperature θ_{b} and Nusselt numbers $Nu_{x,T}$ and $Nu_{x,H2}$ are studied. It has been observed that the increasing of the thermal axial position x^* decreased the axial temperature θ_{c} along the centerline of the duct and the central plane temperature $\theta(x^*, Y_{\alpha}(\alpha+1)/4)$ for case(i) but they are increases with increasing x^* for case(ii). It has been found that the increasing of the Graetz number G_z increased the local Nusselt number $Nu_{x,T}$ and the bulk mean temperature θ_b for case(i). It also, increased the local Nusselt number $Nu_{x,H2}$ but it decreased the bulk mean temperature θ_b for case(ii). It has been found that the increasing of the yield stress τ_D decreases the axial temperature θ_c along the centerline of the duct and the central plane temperature $\theta(x^*, Y, (\alpha + 1)/4)$ for case(i)(without significant variation at n=1, 1.5), but, they are increases with increasing τ_D for case(ii) along the centerline of the



duct (without significant variation at *n*=1, 1.5). There are no significant variations in $Nu_{x,T}$, $Nu_{x,H2}$ and θ_b with increasing τ_D from 0 to 0.6. It has been found that the increasing of the flow index *n* increased the axial temperature θ_{c} , $\theta(x^*, Y_{(\alpha+1)}/4)$, θ_{b} , but, it decreased $Nu_{x,T}$ for case(i). It has been also found that the increasing of the flow index *n* decreased the axial temperature, θ_{c} , $\theta(x^*, Y_{(\alpha+1)}/4)$ along the centerline of the duct and $Nu_{x,H2}$ for case(ii). It has been observed that the increasing of the Prandtl number P_r increased the axial temperature θ_{c} , the central plane temperature $\theta(x^*, Y_{(\alpha+1)}/4)$ and the bulk mean temperature θ_b , but, it decreased the local Nusselt number $Nu_{x,T}$ case(i). It has been also found that the increasing of the Prandtl number P_r decreased the axial temperature, θ_{c} , the central plane temperature $\theta(x^*, Y_{(\alpha+1)}/4)$ along the centerline of the duct and the local Nusselt number $Nu_{x,H2}$ for case(ii). It has been observed that the increasing of the aspect ratio α increased the axial temperature θ_{c} , the central plane temperature $\theta(x^*, Y_{(\alpha+1)}/4)$ and the bulk mean temperature θ_b , but, it decreased the local Nusselt number $Nu_{x,T}$ case(i). It has been also observed that the increasing of the aspect ratio α decreased the axial temperature θ_{c} , the central plane temperature $\theta(x^*, Y_{\alpha}(\alpha+1)/4)$ and the local Nusselt number $Nu_{x,H2}$ for case(ii). The work has shown that the bulk mean temperature θ_b is not affected by the flow index *n*, and, it is also, not affected by the Prandtl number P_r . The favorable comparison of the present results with previous experimental data as well as analytical and numerical results supports the accuracy of the present results.

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Fig.1. Duct Configuration and boundary conditions





Fig.3. The temperature developing along the centerline of the duct for case (ii), α = 0.5











case (i), α = 0.5, T_D from 0 to 0.6

Fig.7. The variation of the local Nusselt number $Nu_{x,\tau}$ with Graetz number G_z for

case (i), $\alpha = 1$, τ_D from 0 to 0.6





Fig.9. The variation of the local Nusselt number $Nu_{x,H2}$ with Graetz number G_z for case (ii), α = 1 and τ_D from 0 to 0.6

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Fig.10. The variation of the bulk mean temperature θ_{b} with the Graetz number G_{z} for case (i), $\alpha = 0.5$, τ_{D} from 0 to 0.6



Fig.11. The variation of the bulk mean temperature θ_{b} with the Graetz number G_{z} for case (ii)