# FACTORS AFFECTING THE VIABILITY OF *CLOSTRIDIUM BOTULINUM* IN SMOKED FISH DISPLAYED IN MARKETS

By

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#### ABSTRACT

Cold smoked fish products can be naturally contaminated with C. botulinum. That could represent a serious hazard for consumers due to the probability of germination and toxin production. Therefore, the present study estimated the intrinsic hurdles (pH, sodium chloride, sodium nitrite, moisture, and competing microflora) and extrinsic hurdles as temperature concerning the presence of viable C. botulinum spores in 100 vacuum-packaged cold-smoked fish (renga) samples, mechanical defects were detected in 27% of the samples while 100% of the samples showed gross temperature abuse and only 2% were contaminated by viable non-proteolytic C. botulinum spores. The isolates were characterized by a polymerase chain reaction (PCR) to type B (1%) and type E (1%). Samples contained detectable levels of anaerobic spores; consequently, C. botulinum spores showed low values for most examined intrinsic hurdles and a high level of mechanical defects compared to those with non-detectable levels of anaerobic spores. Such data serve to reinforce the conclusion that manufacturing practices were inadequate to eliminate C. botulinum spores from smoked fish (renga) marketed in Sharkia retail markets. The salt content cannot stand alone as a control measure, and the potential for botulinal toxin production exists for such samples, especially over prolonged periods of storage with temperature abuse,. This is a warning sign that introduces further surveillance programs to ensure the safety of the product before it reaches consumers.

#### Keywords:

Smoked fish, C. botulinum, PCR, Toxins, Food safety.

#### INTRODUCTION

Smoked fish are the popular type of fish products that have been consumed on a large scale in Egypt (Elgazzar *et al.* 2005) and mainly prepared from the imported raw material of frozen

herring fish (Salem 2004). This frozen herring product is also known as "renga" which is commercially produced by using three main steps, the first step is dry salting with NaCl, the second is partially air drying and the final step is smoking whether by using cold or hot smoking (Osheba 2013).

Although smoking increases the shelf life of the fish products, the hygienic standards of the fish products before, during and after it is suspected. Fish smoking helps in slowing down fish deterioration, thereby giving the commodity a longer shelf-life. However, investigations have shown the presence of microbial contaminants even on smoked fish (**Nyarko** *et al.* **2011**). The contamination of live fish by *C. botulinum* has been recognized for many years. Worldwide prevalence studies in temperate geographical areas have shown C. *botulinum* type E as the most prevalent toxin type in aquatic environments, fish, and fishery products (**K**im *et al.* **2001**). Post-processing microbial contaminants originate mainly from poor handling practices while some could be from the air, the source of the fish, or other degrading substances (**Jeyasanta** *et al.* **2015**).

Most vegetative cells of bacteria can be destroyed during the smoking process. However, their spores may be hard to eliminate (**ICMSF 1996**). In most foods, botulinum spores are of no consequence unless they can grow and produce a toxin (**Aberoumand 2010**).

Growth and toxin production by *C. botulinum* in foods are affected by numerous aspects that some of which can be considered as "hurdles" comprising preliminary levels of spores, temperature, salt (water phase), acidity (pH), atmosphere (oxygen) and preservatives (**Merialdi** *et al.* **2016**). The inhibition of botulinum toxigenesis in fishery products relies almost solely on NaCl and refrigeration below 3°C (**Aberoumand 2010**).

A vast range of studies has shown that hot-smoked and cold-smoked fish are good substrates for *C. botulinum* and that the organisms may grow and produce a toxin, depending on salt and temperature levels (**FDA 2001**<sup>a</sup>). Thus, *C. botulinum* may become an important hazard to the food safety of aquaculture products (**Hastein** *et al.* **2006**). Two of the *C. botulinum* groups are responsible for foodborne botulism. Group I *C. botulinum* is proteolytic, mesophilic, and strains produce toxins of types A, B or F. Group II *C. botulinum* is nonproteolytic, psychrotrophic, strains produce toxins of types B, E or F, and in particular strains that produce neurotoxin of type E, is a major concern for cold-smoked fish (**FDA2001**<sup>a</sup>).

The organism can produce the most potent biological neurotoxins known, which if ingested,

1030 j. Egypt. net. med. Assac 79, no 4. 1029 - 1045 /2019/

results in 'botulism'. Botulism is a severe disease of humans and animals, with a high fatality rate. Typical symptoms are flaccid muscle paralysis; often initially blurred vision, followed by an acute symmetrical descending bilateral paralysis, and if not treated, ultimately paralysis of the respiratory or cardiac muscles. If severe cases are not fatal, then full recovery may take months or even years (**Carter and Peck 2015**). The amount of type A toxin required to cause death in humans varies between 0.1 and 1.0 mg (**Hockinget al., 2003**). A lower lethal dose is estimated at 1ng/kg body weight by **FAO Joint** *et al.*, (2002).

Temperature abuse, inadequate processing, unspecified controlling factors were the main probable causes of foodborne outbreaks of botulism reported worldwide (**Carter and Peck 2015**). The potential for large outbreaks is illustrated by an outbreak of 91 botulism cases with 18 deaths related to type E which were associated with a traditionally salted fish dish (fesaikh) in Egypt in 1991 (**Weber et al. 1993**). In the United States, 161 cases of botulism were laboratory-confirmed and reported to CDC (Centre for Disease Control) in 2014. Foodborne botulism accounted for 9 %, infant botulism for 80 %, wound botulism for 10 % of the cases, and botulism of unknown or other etiology for 1%. In Europe, 133 botulism cases including three deaths were reported to the European Centre for Disease Prevention and Control (ECDC) in 2015. The average case fatality rate in Europe from 2010 to 2015 was 5.4 % (**Clauwers et al., 2017**). Besides, the costs for treatment, investigation, food recalls, and any legal actions are likely to be in millions of dollars/pounds even for a relatively small outbreak.

The successful prevention of foodborne botulism depends on (i) identifying appropriate control measures when new processing technologies are introduced or modified, and (ii) ensuring that these effective control measures are applied correctly. This requires the control of two physiologically distinct bacteria *C. botulinum* Groups I and II (**Carter and Peck 2015**). Concerning Egypt, the area of smoked fishery products and *C. botulinum* has not been studied extensively and very few data are available on the prevalence of *C. botulinum* in smoked fish reaching the consumer and the applied control measures. The search aims to assess the factors controlling the viability of *C. botulinum* in smoked fish reaching the consumer and documenting their relation to the detected types.

# MATERIAL AND METHODS

#### Sample collection:

A total of 100 smoked renga samples were purchased randomly from different supermarkets in Zagazig, Sharkia Province, Egypt.

### **External examination of samples:**

Gross evaluation of the soundness of package, the general condition of contents as well as evidence of spoilage was carried out according to **EOS** (2005).

#### **Physico-Chemical Analysis:**

#### A. Determination of pH.

The pH value was estimated according to Goulas and Kontominas(2005) as follows.

Ten grams of sample were homogenized in 100 ml of distilled water and the mixture was filtered. The pH of the filtrate was measured using a pH meter (Gallenhamp No.101284) at ambient temperature.

# **B.** Moisture Content:

Moisture content was determined by drying of 5 g of minced smoked fish in a convection oven at 105°C until constant weight (AOAC 2000).

#### C. Salt Content.

The sodium chloride content in smoked fish samples was determined by the volumetric method of Volhard (AOAC 2000).

#### D. Water phase salt.

Water phase salt was calculated by the formula

% NaCI =  $[(g \text{ NaCl}) \times 100]/[(g \text{ NaCl}) + (g \text{ H}_2 \text{o})]$  (Rowswell 2017).

# E. Nitrites

Samples were assayed for nitrite as sodium nitrite using the (AOAC 1990) colorimetric method.

#### **Bacteriological examination:**

**1.** Samples were prepared according to (**FDA 2001**<sup>b</sup>). Briefly, it was applied as 10g quota of each sample was aseptically weighed into 90 ml of 0.1% peptone water in a sterile plastic bag, and then mingled in a Stomacher for thirty seconds. Ten-fold serial dilutions were used for microbiological examination.

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1032 j. Egypt. net. med. Assac 79, no 4. 1029 - 1045 (2019)
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2. Enumeration of total viable counts of aerobes, anaerobes, anaerobic spores was done according to Vanderzalt and Splittstoesser (1992) and Harmon and Kautter (1978), respectively.

**3.** Isolation and identification of *Clostridium botulinum* through the detection of typical Gram-positive Bacilli with sub-terminal oval spores grow on cooked meat medium and producing turbidity, gas, and digestion of the meat particles. Proteolytic activity of the obtained isolates was detected by inoculation into cooked meat medium anaerobically at 42 °C. Proteolytic strains of *C. botulinum* (Type A, B, and F) in cooked meat media caused the blackening of the meat, decomposing it, reducing its volume with the formation of foulsmelling (**Solomon and Lilly, 2001**).

# **Molecular Detection:**

# A. DNA extraction and PCR amplification.

The genomic DNA of *C. botulinum* isolates was extracted using the QIAamp DNA Mini Kit (Cat. No. 51304- Qiagen) according to the instructions of the manufacturer. Primers used for PCR reaction are mentioned in (Table 1).Then, PCR was performed with 50µl of reaction mixture containing 25 µL of DreamTaq TM Green MasterMix (2X) (Fermentas, USA), 0.3 µL of 100 pmole of each primer (Sigma, USA), 6 µL of template DNA and water nuclease-free up to 50 µL. Each PCR cycle consisted of initial denaturation at 95°C for 5 min followed by 27 cycles of denaturation at 95°C for 30 s, annealing at 60°C for 25 s, and extension at 72°C for 1 min 25 s. Final extension at 72°C for 3 minutes followed (Lindström *et al.* 2001).

# **B. PCR products visualization and analysis:**

The amplified PCR products were separated by electrophoresis on 2% agarose gel (Applichem, Germany, GmbH) by running 20  $\mu$ l of the PCR products. The gel was photographed by a gel documentation system (Alpha Innotech, Biometra) and the data were analyzed by software.

# Statistical analysis:

Data were subjected to analysis of variances (one way-ANOVA) according to (**Knapp and Miller 1992**) using (SPSS Statistics 17.0) software program.

#### **RESULTS AND DISCUSSION**

Botulism is a devastating disease caused by botulinum neurotoxins (BoNTs) secreted primarily by *Clostridium botulinum* (Bever *et al.* 2019). Fish products are exquisitely prone to be the source for food botulism because of primary contamination with *Clostridium botulinum* spores, lack of heat inactivation of *C. botulinum* spores, frequently used air-tight packaging, lack of preservatives, and lack of heat inactivation of already produced botulinum toxin (Dressler 2005). The natural contamination level of food products with *C. botulinum* spores is generally low and ranges from 10 to 1,000 spores/g (Lindström and Korkeala 2006). Spores represent a metabolically dormant form of the organism derived from vegetative cells. They are more resistant to environmental challenges and control measures than vegetative cells. Such challenges include freezing, drying, pressure, radiation, ultraviolet light, chemicals, and heat (Setlow and Johnson 2013).

Growth of *C. botulinum* in suitable foods can be prevented if the product, naturally or by design, is acidic (of low pH), has low water activity, a high concentration of sodium chloride, an inhibitory concentration of sodium nitrite or other preservatives, or two or more of these conditions in combination (**FDA 2017**).

The obtained results in (Table 2) indicate that 27% of cold-smoked fish samples show mechanical defects due to faulty processing by manufacturers. Also, the collected samples showed gross temperature abuse at their marketing sites that manifested by loose packages. The **EOS** (2005) recommended that mechanical defects must not be higher than 5% in the case of the whole fish product.

Although the collected samples were vacuum packaged, they showed gross temperature abuse at their marketing sites that manifested by loose packages. The process of vacuum packaging removes the air and prevents its return using an airtight seal that surrounds the food within the packaging material. But vacuum packaging does not eliminate the need for refrigeration. Failure to refrigerate is potentially dangerous as smoked fish can allow the toxin to develop whether the product is vacuum packaged or not. If storage temperatures rise above 3 °C, there is a risk that *C. botulinum* may grow and produce toxins in some types of smoked fish.

For this reason, the use of such packaging for smoked fish should be restricted to frozen products (Hudson and Lake 2011, Novoslavskij *et al.* 2016).

The values of microbiological examinations in (Table3) cleared that, the count of viable

1034 j. Egypt. net. med. Assac 79, no 4. 1029 - 1045 (2019)

aerobic bacteria ranged from 2 to 7.8 log CFU/g with a mean of  $4.69 \pm 0.37$ . Within samples that did not reveal anaerobes, six samples (6%) contained aerobic bacteria of more than 5 log CFU/g (Table 6). This revealed the role of poor processing and improper handling in contaminating the product as proved previously by **Jeyasanta** *et al.* (2015).

Moreover, the samples that contained an undetectable level of anaerobic spores showed a low aerobic count ranging from 2 to more than 5 log compared to samples that showed detectable anaerobic spores (3.5-7.9 log), (Tables 5,6). Forty-seven samples (47%) were positive for anaerobic spores and contained viable anaerobic spores that ranged from 1 to 2.5 log CFU/g. Besides, 22 (46.8%) of them were mechanically defected (Table 5). This data are supporting the suggestion of **Szabo and Gibson, (2003)** who reported that, the metabolic activity of high concentrations of spores germinating may favor the growth of *C. botulinum*.

Of all spore-forming tested samples, only two *C. botulinum* isolates were detected (2%) and both of them were non-proteolytic. There is a concern that this may become an emerging issue as recently botulism outbreaks frequently associated with these clostridia.

The assessment done with multiplex PCR permits a simultaneous, sensible and rapid detection of the neurotoxin types of two *C. botulinum* isolates. The PCR products were visualized in agarose gels; 205bp for B type and 389bp for E enabled an easy distinction between the fragments as shown in Fig. (1).

These recovery results were lower than those of **Sarvestani** *et al.* (2016) who detected *C. botulinum* in 5 fish samples out of 120 ones in which, types A,B were identified in two and three cases, respectively. Also,**Lindström** *et al.*(2001)detected the presence of non-proteolytic *C.botulinum* type E which resulted in elevated viable counts in vacuum packaged hot-smoked fish.

Survival of type B, E spores through the smoking process is contrary to the generally accepted low heat resistance of these spores and represents a great hazard on public health as documented previously by **Peck (2006) and Aberoumand (2010).** 

Data in table 4 revealed that sodium chloride content varied from 3.2 to 15.2% with a mean of 10.88±1.17. The **EOS** (2005) recommended the sodium chloride content for smoked fish must be within the range of 2.5-8%. The salt content slightly higher in the present study concluded that prolonged salting time and approximate salting are not at the correct proportion in the processing center. Hudson and Lake (2011) revealed that traditional fish

j.Egypt.act.med.Assac 79, no 4, 1029 - 1045 /2019/

products preserved by salting alone have a high salt content 20% or more. A lower salt content requires chilling or freezing to preserve the final product. Osheba, (2013) revealed that, the main problem in commercial smoked herring is the high salt or sodium content which leads to many health problems. The positive correlation between sodium intake and the incidence of hypertension in old people and diabetes was cleared by Hermansen, (2000). Moreover, **Tuomilehto** et al., (2001) found that high sodium intake correlated with mortality and the risk of coronary heart disease.

Regarding moisture content, it was beyond 48.4 to 66.4% with a mean of  $57.03\pm1.50$ (Table 4). Burt, (1988) stated that the moisture level must not exceed 15 % in smoked fish and any raise in this level facilitates microbial infestations. Also, industrial specifications for smoked finished products generally are recommended with water content in the fish flesh of less than 65% (Cardinal et al 2001). In related studies, Kolodziejska et al., (2002) and Goulas and Kontominas, (2005) reported that, the moisture content of smoked mackerel samples varied from 56.7% to 59%, respectively. Variation in moisture content maybe because of the various treatments before smoking such as salting and drying (Jeyasanta et al. 2015). The percentage of sodium chloride in the aqueous phase of samples (WPS %) varied from 5.3 to 22.5% with a mean of  $15.72\pm1.53$  (Table 4). If the salt content is the controlling factor for safety, a concentration of 3.5% or above should be achieved throughout the aqueous phase of food. This should be monitored for every production batch (**Rowswell 2017**). Water phase salt guidelines vary depending on the smoking process, packaging, and nitrites. For vacuumpackaged hot- or cold-smoked fish, water phase salt must be at least 3.5% when no nitrites are used and at least 3.0% with at least 100 ppm nitrite (FDA 1998). Consequently, all examined samples were within the safety limit of WPS%. Meanwhile, According to FDA (2001<sup>a</sup>) guide and Huss et al., (2004), brined products containing >10% WPS are usually safe for most pathogens except S. aureus at both ambient and cold storage because of the level of water activity (<sup>a</sup>w). Although low <sup>a</sup>w is another prospect of preventing infectious agent growth, it is less seemingly to drop <sup>a</sup>w to the low levels for brined merchandise. L. monocytogenes and *C.botulinum* (type E and non-proteolytic type B and F) are other pathogens that present health hazards even at cold storage conditions if the salt content is lower than 10 % WPS, especially under reduced oxygen packing (e.g. vacuum packing), (Köse 2010).

Other investigators revealed that there is no minimum water phase salt needed to control

1036 j. Egypt. net. med. Assac 79, no 4. 1029 - 1045 /2019/

*C. botulinum* in vacuum packaged (VP) fish products stored at  $\leq$  -18 <sup>0</sup>C (**Gilbert** *et al.*, 2006). Sodium nitrite, it could be detected in 88% of samples. Their amounts ranged from 0.1 to 10.51 ppm with a mean of 1.78±0.72. The samples showed detectable anaerobic viable spores contained nitrite level varied from undetectable level to 0.26 ppm (Table 5).

The corresponding values for those contained the undetectable level of spores were 0.26 to 10.51 ppm (Table 6).

Nitrite levels decrease during storage, depending on temperature and product formulation. **Hyytiä** *et al.* (1997) have studied the depletion rates for sodium nitrite and potassium nitrate in vacuum-packed cold-smoked rainbow trout over eight weeks stored at 4 and 8°C. Nitrite depletion was more rapid at 8°C while nitrate depletion was not significantly affected by temperature. Overall the concentrations of nitrite and nitrate used did not completely inhibit toxigenesis of non-proteolytic *C. botulinum* over the six-week storage although numbers of toxic samples were considerably reduced using nitrite and nitrate in the curing process.

Also, a recent study of **Rowswell** (2017) investigated the importance of nitrite usage as a controlling factor for *C. botulinum* and concluded that nitrite depletes readily from the product during storage thereby reducing the antimicrobial effect.

Concerning pH values, they vary from 7 to 7.6 with a mean of 7.33±0.03 (Table 4). In related studies, pH in vacuum packaged cold-smoked salmon varies between 6 and 6.3 (**Gram and Huss 1996**). Meanwhile, **Goulas and Kontominas**, (2005) recorded a mean pH value of 6.12±0.02 for smoked chub mackerel. The increase in pH values may be attributed to the production of volatile basic components such as ammonia, trimethylamine and total volatile nitrogen (**Ruiz-Capillas and Moral 2005**).

It is clear that all strains of *C. botulinum* grow and produce toxin down to pH 5.2 (when other conditions are optimal). Group I grows slowly down to pH 4.6. Group II strains grow slowly down to pH 5.0. At this point, cells generally undergo sporulation. In some circumstances, germination and growth can take place below an initial pH of 4.6 (Szabo and Gibson 2003). Spore germination of Group II *C. botulinum* is optimum at pH 5.5-8.0 (Plowman and Peck 2002).

Results of the current and previous work elsewhere revealed the association between consumption of seafood, especially the traditionally processed ones (salted and smoked) and botulinal food outbreaks poisoning.

j.Egypt.aet.med.Assac 79, no 4, 1029 - 1045 (2019)

#### CONCLUSION

From previous results, the current fish processing practices were inadequate to eliminate C. botulinum spores from vacuum-packaged smoked fish (renga) that constitutes a consumer health risk because it is ready-to-eat food. Therefore, these products should be routinely tested for the presence of C. botulinum. The management of current risk requires industry inherence to good manufacturing practices, good hygiene, appropriate product formulation (e.g. pH, levels of salt, sodium nitrite) and development of reliable time-temperature indicators for frozen long-storage fishery products.

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Tovin type	Sequence (5-(3)	Size of PCR				
I OXIII type	Sequence (33)	amplicon (bp)				
Α	GGG CCT AGA GGT AGC GTA RTG	101				
A	TCT TYA TTT CCA GAA GCA TAT TTT	101				
р	CAG GAG AAG TGG AGC GAA AA	205				
D	CTT GCG CCT TTG TTT TCT TG	203				
F	CCA AGA TTT TCA TCC GCC TA	380				
E	GCT ATT GAT CCA AAA CGG TGA	389				
F	CGG CTT CAT TAG AGA ACG GA	5/13				
L L	TAA CTC CCC TAG CCC CGT AT	343				

Table (1): Primers used for Multiplex PCR amplification of the C. botulinum types.

Table (2): External examination characteristics of examined samples.

External characters	Affected samples					
	+ve out of 100	%				
Grossly damaged package	0	0				
Gross temperature abuse (loose package)	100	100				
Presence of scales	0	0				
Mechanical defects (incised muscle, crutched or skinless area)	27	27				
Abnormal consistency	0	0				
Evidence of spoilage (abnormal odor, color or taste)	0	0				
Presence of foreign matter	0	0				

Table (3): Statistical values of indicator microorganisms in examined samples.

Indicators	+v out of 100	%	Min.	Max.	Log Mean
Log total viable aerobic bacteria	100	100	2	7.8	4.69±0.37
Log total viable anaerobic bacteria	47	47	1.6	2.5	2.14±0.10
Log total viable anaerobic spores	47	47	1	2.5	1.83±0.16

1042 j. Egypt. net. med. Assac 79, no 4. 1029 - 1045 (2019)

Indicators	+v out of 100	%	Min.	Max.	Mean
рН	100	100	7	7.6	7.33±0.03
Moisture %	100	100	48.4	6.4	57.03±1.50
Sodium chloride %	100	100	3.2	15.2	10.88±1.17
Water phase salt %	100	100	5.3	22.5	15.72±1.53
Sodium nitrite (ppm)	88	88	0.1	10.51	1.78±0.72

**Table (4):** Statistical values of intrinsic controlling factors in examined samples.

 Table (5): Distribution of indicators, control parameters and Clostridium botulinum in samples containing detectable level of viable anaerobic spores.

Log total anaerobic viable spores	Log total viable anaerobes		Log via aero	total ble obic	р	H	Moisture %		Moisturə %		Sodium chloride %		Sodium chloride %		Water phase sait %		r <sup>Sodium</sup> at nitrite (ppm)		Sodium nitrite (ppm)		Sodium nitrite (ppm)		+və / 100	%	Mechar detect	nical s	C. bot	นเอิม
	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max			Affected	%	No.	%								
1- <2	1.6	2.2	3.5	6.4	7	7.67	60.23	66.88	3.61	3.92	5.91	7.24	0	0.1	19	19	8	8	0	0								
2- 2.5	2.3	2.5	5.8	7.9	7.01	7.67	<b>66.22</b>	69.01	3.23	13.76	5.32	9.22	0	0.26	28	28	14	14	2	2								
Total	-	•		-	•	-			-		-	-	-	-	47	47	22	22	2	2								

Table (6): Distribution of indicators and control parameters in samples containing the undetectable level of viable anaerobic spores.

Log total	Log total	Log total	р	н	Moisturs%		Sodium chloride%		Water phase salt %		Sodium			%	Mechanical defects		C. botulinum
viable aerobic	Viable	anaerobic											100				
count	anaerobes	viable spores	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max			Affected	%	
2-<3	<1	<1	7.05	7.51	49.8	61.8	13.8	14.5	19.2	21.7	2.5	10.61	14	14	0	0	-
3-<4	<1	<1	7.29	7.31	44.7	63.1	13	15	19.4	22.5	3.2	6.43	24	24	0	0	-
4-5	<1	<1	7.33	7.41	60.9	66.4	13.9	14.9	17.4	19.6	1.6	2.5	9	9	5	5	-
>5	<1	<1	7.47	7.6	57.7	62.8	13.3	13.8	17.5	18.9	0.26	0.56	6	6	-	-	-
Total	-	-	-	-	-	-	-	-	-	•	•		53	53	5	5	-



Fig. (1) Agarose gel electrophoresis of multiplex PCR detection of C. botulinum. Lanes L: 100 bp ladder (marker); lane 1: Control positive strains (C. botulinum type A, C. botulinum type B, C. botulinum type E and C.botulinum type F), lane 2: C. botulinum isolate type E, lane 3: C. botulinum isolate type B. lane 4: control negative



1044 j. Egypt. net. med. Assac 79, no 4. 1029 - 1045 (2019)

العوامل المؤثرة في حيوية الكلوستريديم بتيولينم في الاسماك المدخنة المعروضة بالأسواق

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### الملخص العربى

يمكن أن تكون منتجات السمك المدخن علي البارد ملوثة بشكل طبيعي بالكلوستريديم بتيولينم. و هذا يمثل خطرا كبيرا على المستهلكين بسبب احتمال نموها وقدرتها علي انتاج السموم. لذلك ، قدرت هذه الدراسة العقبات الداخليه (الرقم الهيدروجيني ، كلوريد الصوديوم ، نتريت الصوديوم ، الرطوبة ، والميكروفلورا المتنافسة) والعقبة الخارجية (درجة الحرارة) فيما يتعلق بوجود جراثيم البتيولينم القابلة للحياة في ١٠٠ عينه من الأسماك المدخنة على البارد والمعبنه في عبوات مفرغه في الهواء. تم الكشف عن عيوب ميكانيكية في ١٧٠ ٪ من العينات ، في حين أظهرت ١٠٠ ٪ من العينات سوء التحكم في درجة الحرارة اتناء التسويق ٢ ٪ فقط احتوت جراثيم الكلوستريديم بتيولينم قابلة للحياة. تميزت العزلات بتفاعل البلمرة المتسلسل إلى ١ ٪ من النوع B و١ ٪ من النوع E . كما وجد ان العينات تحتوي على مستويات محدده من الجراثيم اللاهوائية ؟ وبالتالي ، أظهرت جرائيم الكلوستريديم بتيولينم قابلة للحياة. تميزت العزلات بتفاعل البلمرة المتسلسل والتالي ان ١ من النوع B و١ ٪ من النوع E . كما وجد ان العينات تحتوي على مستويات محدده من الجراثيم اللاهوائية ؟ وبالتالي بان ممار سات التصنوي كانت غير القابلة للكتشاف للجراثيم اللاهوائية. تعمل هذه البيانات على تعزيز الاستنتاج والميكانيكية مقارنة بتلك ذات المستويات غير القابلة للكتشاف للجراثيم اللاهوائية. تعمل هذه البيانات على تعزيز الاستنتاج وبالتالي بأن ممار سات التصنيع كانت غير كافية للاكتشاف للجراثيم اللاهوائية. تعمل هذه البيانات على تعزيز الاستنتاج الميكانيكية مقارنة بتلك ذات المستويات غير القابلة للاكتشاف للجراثيم اللاهوائية. تعمل هذه البيانات على تعزيز والاستنتاج الميكانية بان ممار سات التصنيع كانت غير كافية للتخلص من جراثيم الكلوستريديم بتيولينم من الأسماك المدخنة (الرنجه) التي الميكانية لوناني بان ممار سات التصنيع كانت غير كافية للاكتشاف للجراثيم الكلوستريديم بتيولينم من الأسماك المدخنة والرنجه التي الميكانية بان ممار سات التصنيع كانت غير كافية الماضرقه ولا يمكن أن يعتبر محتوى الملح بمفرده كمقياس تحكم ، وتوجد إمكانية لإنتاج التوكسين البوتوليني لمثل هذه العينات (خاصة خلال فترات التخزين الطويلة مع إساءة استهادم درجة إمكانية إنه معامة تحذير لتقديم برامج مراقبة إضافية لضمان سلامة المنتج قبل وصوله إلى المستهلكين.