



## EFFECT OF RADIAL AND AXIAL CLEARANCE ON THE PERFORMANCE OF A SPECIALLY DESIGNED SAVONIUS VERTICAL AXIS WIND TURBINE

EL-Samanoudy, M. A. , Ghorab A. A. E. and Ibrahim. W. Fawy  
Mechanical Power Engineering Department, Faculty of Engineering, Ain Shams  
University, Cairo, Egypt

### ABSTRACT:

Savonius wind turbine (SWT) has a simple construction and can produce electricity in any wind direction. Although Savonius wind rotor has many advantages, but it has a low power coefficient when compared with other horizontal and vertical axis wind rotors. In this paper; an experimental study is carried out to investigate the effect of geometrical parameters (radial and axial clearances) on the performance of SWT in terms of torque coefficient and power coefficient. For this reason, analysis is carried out to optimize and improve the operation of such turbines. Two buckets' Savonius rotor model was selected, designed and manufactured with a diameter of 10 cm and height of 80 cm; without having a shaft between the end plates. The designed model was fabricated and tested in a low speed wind tunnel under an open type test section. The results of the present study show that, a maximum power coefficient was obtained at a clearance ( $e_a$ ) = 0.14d in axial direction. The  $C_p/C_{p,max}$  value for clearance ( $e_a$ ) = 0.14d in axial direction is compared with other investigation and founded that The  $C_p/C_{p,max}$  value of the present SVWT is higher than the other investigation at different value of the tip speed ratio ( $\lambda$ ).

**Keywords:** Specially designed Savonius rotor, Radial clearance, axial clearance, Power Coefficient.

### INTRODUCTION

Wind energy is a clean source of energy without producing pollution and greenhouse gases. Wind power is used to generate electricity by using wind turbines that transform the kinetic energy of the wind into mechanical energy and then into electricity. In order to find new solutions to improve the aerodynamic efficiency of Savonius turbine, Roy and Saha [1]; studied two bladed Savonius rotor with change in the blade arc geometry and comparing the performance of the new modification with standard blades like semi-elliptic, semi-circular and modified Bach type. Tests through open type and a low speed wind tunnel on new modified blade and standard blades were conducted. It was observed that; change in arc geometry overcomes the effects of negative torque and the magnitude of the static torque coefficient increases. The results show also that the maximum coefficient of static torque increases by 31% in new modification and the power coefficient increases up to  $Re=1.2 \times 10^5$  beyond which it again improve the aerodynamic performance of the Savonius wind rotor. A Four models of Savonius turbines were designed and Vertical Axis Wind Turbines (VAWTs) are more preferred in small-scale power generations because they can produce electricity in any wind direction and electrical equipment can be placed at a ground level. Savonius turbine is considered to be of S-Shaped cross section with 2 semi-cylindrical shaped rotor that consists of 2 or 3 blades and considered as a drag device. The aerodynamic efficiency of Savonius wind turbine is lower compared with the other types of wind turbines. In order to

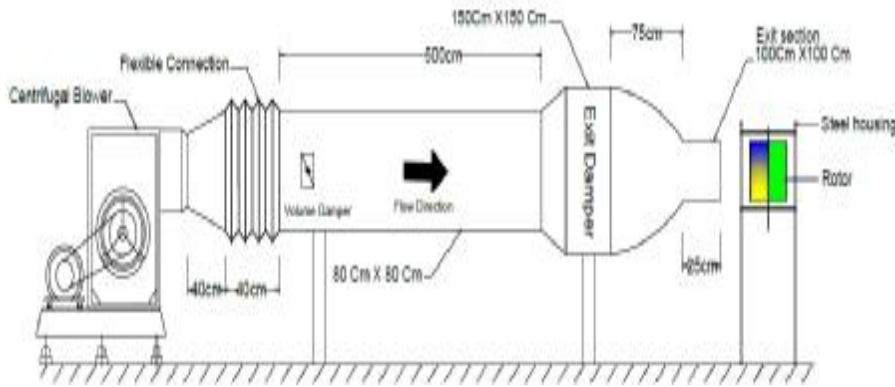
improve the aerodynamic efficiency of the turbine, several studies have been performed in recent years by researcher's to decrease. Kamoji et al. [2] experimentally studied the effect of blade edge condition (flat and round edge), overlap ratio (ranging from 0.1 to 0.7) and Reynolds number; on the performance of the conventional Savonius rotor. It was observed that the net pressure difference between the convex and concave shape at rotor angles of  $0^\circ$ ,  $45^\circ$  and  $90^\circ$  was almost zero. While, the surface pressure for convex shape was found to be more than the concave surface pressure at rotor angle of  $135^\circ$ . By increasing the Reynolds number, the power coefficient increases. Zied Driss et al. [3] investigated the effect of external overlap ratios in the performance of the Savonius turbine in order to fabricate with overlaps ratios equals to 0, 0.1, 0.2 and 0.3. The models were tested in an open-jet-type wind tunnel. It was observed that the maximum power coefficient  $C_p = 0.11$  at overlap ratio = 0. Arifin Sanusi et al. [4] investigated a new blade shape which is a combination between the circle-shaped conventional Savonius turbine and the concave elliptical type. The rotors were tested through open-jet-type wind. It was found that the combined blade increases the maximum power coefficient ( $C_{p,max}$ ) up to 11 % than elliptical blade. The torque coefficient of the combined blade is higher than the conventional and elliptical blades. Mohamed Hadi Ali [5] carried out comparison between 2 and 3 blades of Savonius turbine at low speed wind tunnel. It was found that Savonius wind turbine with 2 blades has a maximum power coefficient ( $C_{p,max}$ ) = 21 % at TSR = 0.8 and the maximum torque coefficient ( $C_{T,max}$ ) = 40% at TSR = 0.35. In addition, the result of 3 blades shows the  $C_{p,max}$  = 16% at TSR = 0.8 and the  $C_{T,max}$  = 33% at TSR = 0.35. M.A Kamoji et al. [6] performed comparisons between modified Savonius rotor (with and without shaft between the end plates) and conventional Savonius. Tests were performed through open jet wind tunnel. The results show the modified Savonius turbine without shaft gives the  $C_p$  of 0.21 at Re of 1,50,000 whereas the modified Savonius rotor with shaft gives a  $C_p$  of 0.143. His conventional Savonius gives a  $C_p$  of 0.175. For the modified and conventional Savonius turbines, the maximum coefficient of static torque was found at a rotor angle of  $30^\circ$  and a minimum coefficient of static torque at a rotor angle of  $165^\circ$ . N.H. Mahmoud et al. [7] studied the geometrical parameters of two models of Savonius turbines with 2, 3 and 4 blades in the open jet wind tunnel at various wind speeds. It was observed that the Savonius turbine with 2 blades has a higher power coefficient than the 3 and 4 blade wind turbine. The two stage rotor gives higher performance than the single stage rotor. In addition, the geometrical parameters like end plates, overlap ratios and aspect ratio increase the power coefficient. Keum Soo Jeon et al. [8] studied four models to determine the performance of the helical Savonius blade at helical profile twist angles  $180^\circ$  and two semicircular blades. The models were tested in an open type wind tunnel at different wind velocities  $V = 6\text{m/sec}$ , to  $V = 12\text{m/sec}$ . The present research work is concerned with the study of the radial as well as the axial clearances in conjunction with the operation of the vertical axis wind turbine aiming at improving its performance.

## 2. Experimental set-up

A wind tunnel is used having a square cross sectional area of  $100\text{cm} \times 100\text{cm}$  driven by double suction blower of 40 HP. The wind tunnel (Fig.1) was used to provide a constant wind speed of  $5.8\text{ m/s}$  to test a specially designed Savonius wind turbine. Experiments were carried out to study the performance of a specially designed Savonius vertical axis wind turbine. The tested model has dimension ( $D = 800\text{ mm}$  diameter and  $H = 800\text{ mm}$  height) with an aspect ratio ( $A_s = H/D = 1$ ) (Fig. 2).



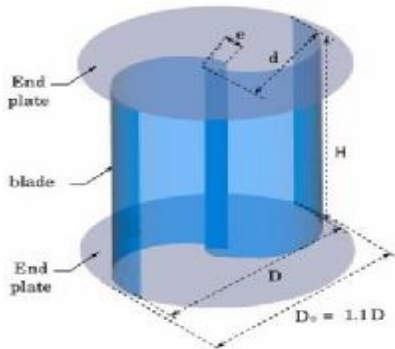
(a) Photograph of the test rig with Savonius model.



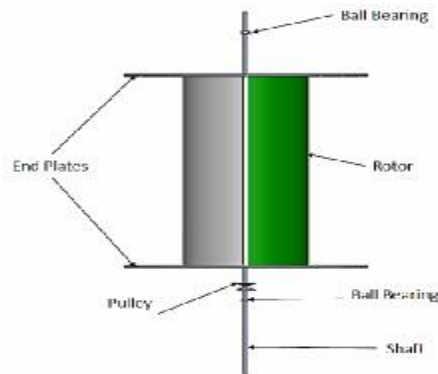
(b) Side view of open-type test section wind tunnel.

Figure 1: Experimental test rig with Savonius rotor model.

It consists of 2 semi-cylindrical shaped blade which has diameter of 400mm for each. The blades were fabricated from Aluminum sheets of thickness 0.7 mm mounted with end plates of diameter ( $D_o = 810$  mm) made of Artilon sheets. A Stainless steel shaft (tube pipe), with diameter 16mm is housing the upper and lower end plates. Two angular contact ball bearings (FAG) are mounted to the mild steel plate in order to support the Savonius rotor. The rotor was studied without central shaft between the end plates and with different clearance (overlap) between the 2 blades in radial and axial axis. A rope wrapped around a pulley installed on the lower shaft is connected with spring balance that has an accuracy of  $\pm 2\%$ . It was used to measure the torque from no load to maximum load. A Tachometer device was used to measure the rotational speed at each load applied to the turbine. While the wind speed is measured using a propeller-type digital anemometer that has accuracy of  $\pm 1\%$ . Firstly, the turbine speed was measured without a load (maximum speed); then; a load was applied (as a tension force in a rope).



(a) Dimension model for savonius blade.



(b) Experimental set-up for rotor.

Figure 2: Geometrical parameters and experimental set-up of Savonius rotor model.

The load was changed more than once and the break torque is calculated as the difference in tension in the string on both sides of the pulley. This difference is the braking torque. The braking torque was calculating by measuring the values of tension forces in both sides of the rope ( $T_1$  &  $T_2$ ).

### Calculations

$$R_e = \rho_{air} V D / \mu$$

$$T_1 = T_1 \text{ (kg)} \times 9.81, T_2 = T_2 \text{ (kg)} \times 9.81$$

$$\tau = (T_2 - T_1) \times r,$$

$$\omega = 2\pi N / 60$$

$$A_{pro} = H \times D,$$

$$P_{act} = \tau \times \omega$$

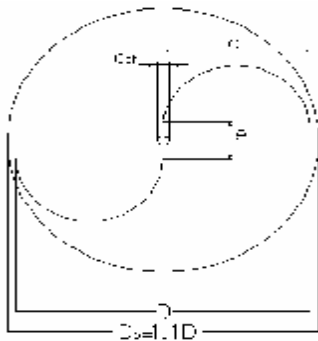
$$P_{av} = \frac{1}{2} \times \rho_{air} \times V^3 \times A_{pro.},$$

$$\lambda = (\omega \times r_{turbine}) / V$$

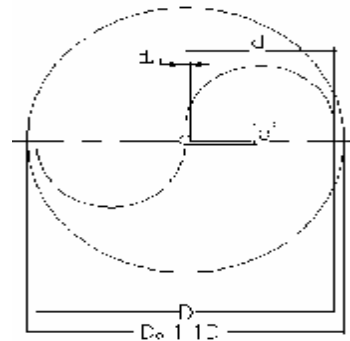
$$C_p = P_{act} / P_{av}, \quad CT = C_p / \lambda$$

### 3. The Savonius rotor designed model

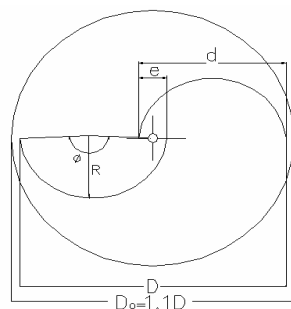
The rotor blade was constructed with clearance (overlap) in radial axis and once again in axial axis to study the effect of clearance change on the Savonius wind rotor characteristics. The clearance in the present study was selected in two forms of the radial clearance ( $e_r$ ), as shown in figs. (3) that represents the distance between the two blades and the clearance ( $e'_r$ ) that represent the distance between the blade and the intersection between the shaft and the other blade. In radial axis, the rotor blade was studied with clearance ( $e_r$ ) that is equal to  $e_r=0.09d$ ,  $e_r=0.115d$  and  $e_r=0.14d$ . While clearance ( $e'_r$ ) was changed to be equal to  $e'_r=0.065d$ ,  $e'_r=0.0775d$  and  $e'_r=0.09d$  with blade arc angle  $180^\circ$  as shown in fig. (3) and (4). Also, in the axial direction, the rotor performance was studied with clearance ( $e_a$ ) equal to  $e_a=0.09d$ ,  $e_a=0.115d$  and  $e_a=0.14d$  with blade arc angle  $175^\circ$ ,  $174^\circ$  and  $173^\circ$  respectively; and with clearance ( $e'_a$ ) equal to  $e'_a=0.065d$ ,  $e'_a=0.0775d$  and  $e'_a=0.09d$  with blade arc angle  $175^\circ$ ,  $174^\circ$  and  $173^\circ$  respectively, This is to keep the end plate diameter ( $D_o=1.1 D$ ) constant in axial directions as shown in figs.(5) and (6). In addition, a conventional Savonius rotor was designed and fabricated with the same dimensions, aspect ratio and without shaft between the end plate as shown in fig. (7). It was tested under the same experimental conditions to compare the performance of the new specially designed with that of a conventional rotor. A set of experiments was carried out to obtain the performance of the Savonius rotor in terms of the torque and power coefficients. In the present study the measurements were performed at a constant wind speed 5.8 m/sec and Reynolds number of  $2.56 \times 10^5$  (turbulent flow).



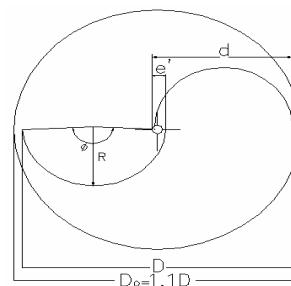
**Figure 3:** Blade model in radial axis with clearance ( $e_r$ )



**Figure 4:** Blade model in radial axis with clearance ( $e'_r$ ).



**Figure 5:** Blade model in axial axis with clearance ( $e_a$ ).



**Figure 6:** Blade model in axial axis with clearance ( $e'_a$ ).

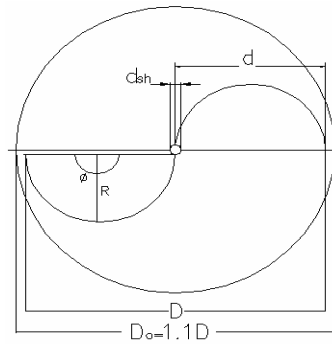


Figure 7: Investigated conventional Savonius rotor blade with blade arc angle ( $\phi$ ) = 180°.

#### 4. EXPERIMENTAL RESULTS

Experimental tests were carried out in a wind tunnel on twelve rotor model with different clearances in radial and axial directions and on the conventional Savonius rotor. The results were analyzed based on the effect of the clearance on the power and torque coefficients. These results were presented in the power coefficient ( $C_p$ ) and the torque coefficient ( $C_T$ ) versus tip speed ratio ( $\lambda$ ) starting from no load to maximum load and then compared the performance with the conventional Savonius rotor. The conclusions of the results were discussed and presented as follows:

##### 4.1 Results in radial direction

The experimental results of the rotor blade with radial clearance ( $e$ ) and ( $e'$ ) are shown in figs.(8),(9),(10) and (11).

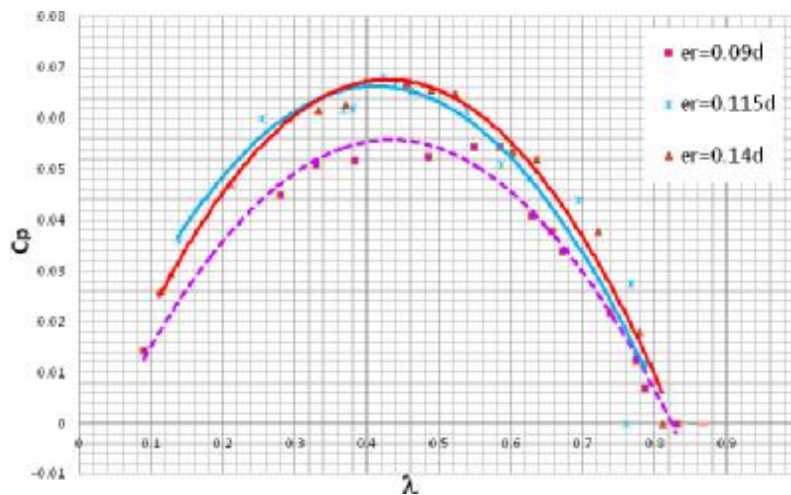
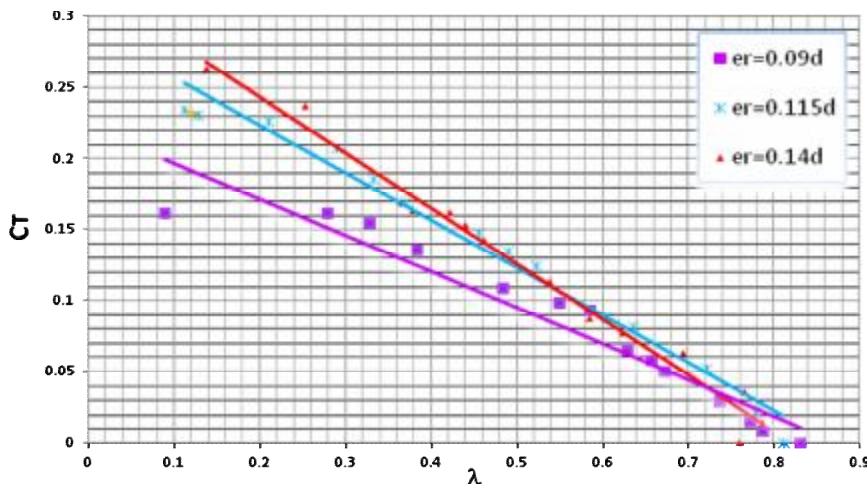
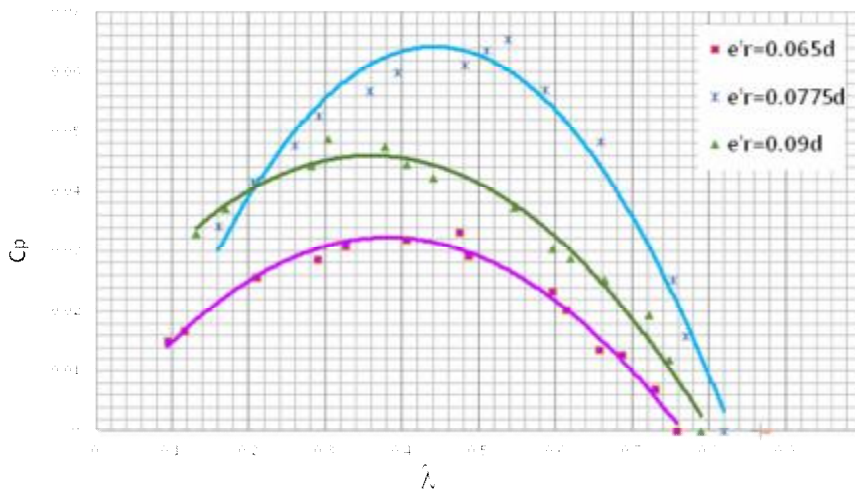


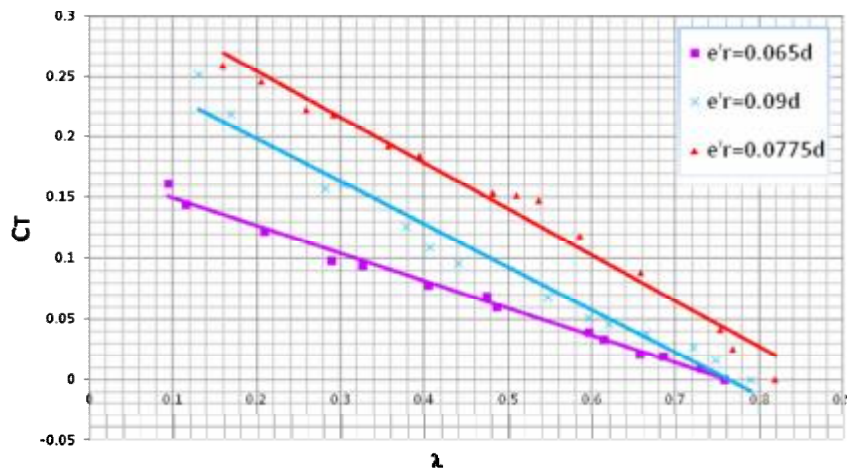
Figure 8: Coefficient of power Vs. Tip speed ratio for 2-blades with radial clearance ( $e_r$ ) and blade arc angle ( $\phi$ ) = 180°.



**Figure 9: Coefficient of torque Vs. Tip speed ratio for 2-blade with radial clearance ( $e_r$ ) and blade arc angle ( $f$ ) = 180°.**



**Figure 10: Coefficient of power Vs. Tip speed ratio for 2-blades with ( $e_r$ ) and blade arc angle ( $f$ ) = 180°.**



**Figure 11: Coefficient of torque Vs. Tip speed ratio for 2-blade with radial clearance ( $e_r$ )**

Figures (8) and (9) Show that,  $C_p$  and  $C_T$  values for rotor blade with a clearance equal to  $e_r = 0.09d$ ,  $e_r = 0.115d$  and  $e_r=0.14d$  and blade arc angle 180°. It was found that the maximum peak value of  $C_p$  at clearance ( $e_r$ ) = 0.14d was 0.068 at  $\lambda= 0.44$ , and the maximum  $C_T$  with value 0.27 at  $\lambda=0.14$  is obtained at the same clearance. Figures (10) and (11), show a comparison of  $C_p$  and  $C_T$  characteristics for all rotor blade that designed with a clearance  $e_r = 0.065d$ ,  $e_r = 0.0775d$  and  $e_r = 0.09d$  in radial axis. It was found that the maximum peak of the  $C_p$  at a clearance ( $e_r$ ) = 0.0775d was 0.064 at  $\lambda=0.44$  and the maximum  $C_T$  of 0.27 is obtained at  $\lambda=0.16$  is obtained at the same clearance.

#### 4.2 Results In axial axis

Fig. (12) and (13) Show a comparison of  $C_p$  characteristics and  $C_T$  depending on the Tip Speed Ratio ( $\lambda$ ) for all rotor blade designs with a clearance ( $e_a$ ) and ( $e_a$ ) in axial axis.

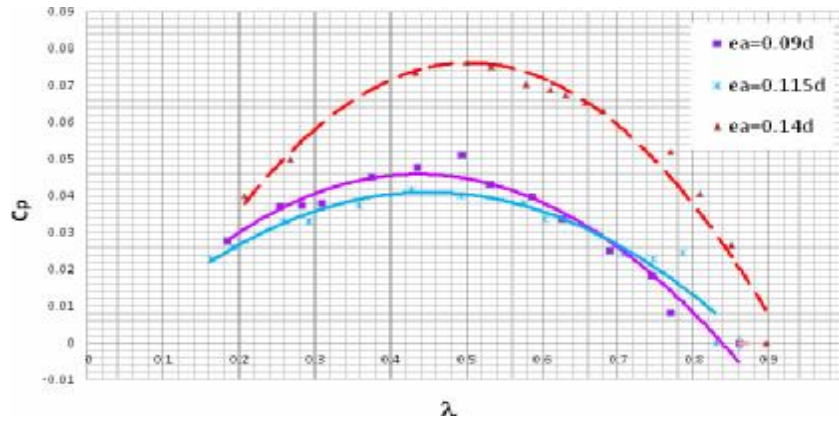


Figure 12: Coefficient of power Vs. Tip speed ratio for 2-blade with axial clearance (ea) and blade arc angle (f) =175° &174°and173° respectively

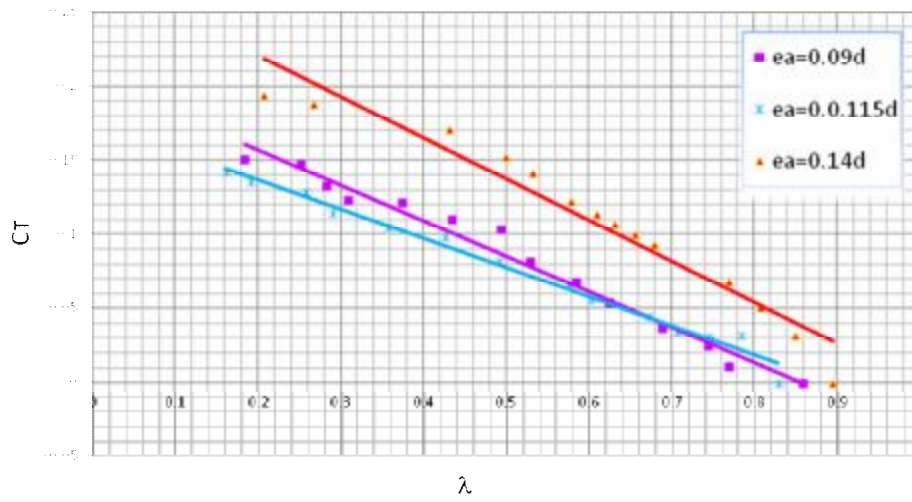


Figure 13: Coefficient of torque Vs. Tip speed ratio for 2-blade with axial clearance (ea) and blade arc angle

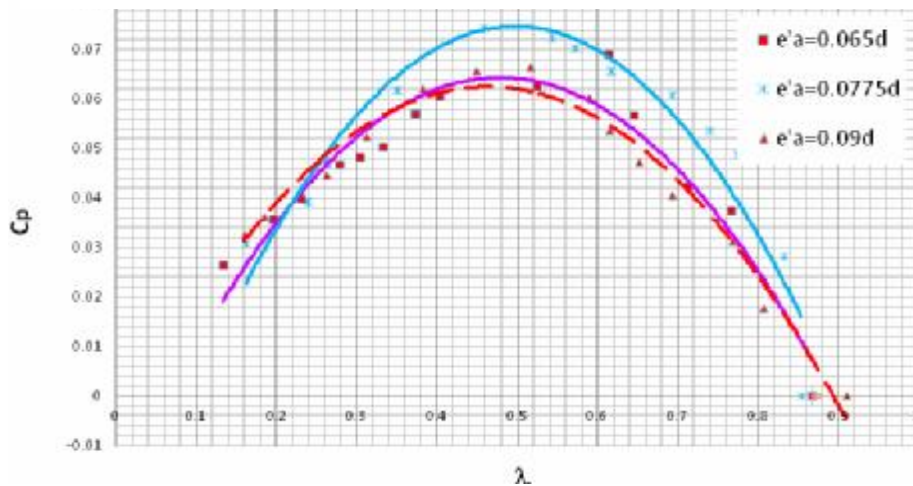


Figure 14: Coefficient of power Vs. Tip speed ratio for 2-blade with (e'a) axial clearance and blade arc angle (f)

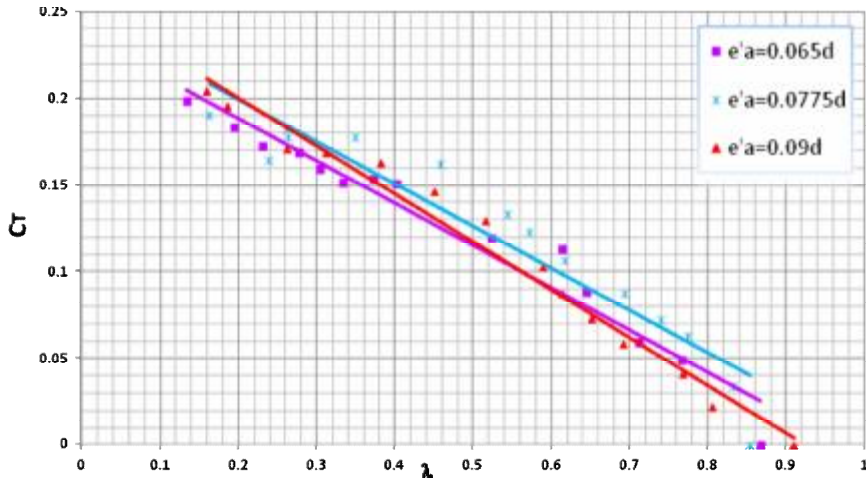


Figure 15: Coefficient of torque Vs. Tip speed ratio for 2 blade with ( $e'_a$ ) and blade arc angle ( $f$ )= $175^\circ$ & $174^\circ$ and $173^\circ$  respectively.

Fig. (12) and (13) shows  $C_p$  and  $C_T$  values for rotor blade with a clearance equal to  $e_a=0.09d$ ,  $e_a=0.115d$  and  $e_a=0.14d$  and blade arc angle of the two blades are  $175^\circ$ & $174^\circ$ and $173^\circ$  respectively. It was found that the maximum peak  $C_p$  of a clearance ( $e_a$ ) =  $0.14d$  was about  $0.076$  at  $\lambda = 0.5$ , and the maximum  $C_T$  of  $0.219$  at  $\lambda=0.21$  is obtained at the same clearance. Fig. (14) and (15) shows  $C_p$  and  $C_T$  values for all rotor blade that designed with a clearance ( $e'_a$ ) between the 2 blade, one blade is fixed with arc angle ( $\phi$ ) =  $180^\circ$  and the other blade  $e'_a = 0.065d$ ,  $e'_a = 0.0775d$  and  $e'_a = 0.09d$  and with blade arc angle ( $\phi$ ) =  $175^\circ$ & $174^\circ$ and $173^\circ$  respectively; in axial axis. It was found that for the maximum peak  $C_p$  of a clearance ( $e'_a$ ) =  $0.0775d$  and ( $\phi$ ) =  $174^\circ$  was  $0.075$  at  $\lambda=0.5$ , and the maximum  $C_T$  of  $0.21$  at  $\lambda=0.16$  is obtained at a clearance ( $e'_a$ ) =  $0.09d$  and ( $\phi$ ) =  $173^\circ$ .

### 4.3 Results of Conventional Savonius

The performance of a conventional Savonius rotor (that has a half circle shaped of  $180^\circ$  blade arc angle, without shaft and with zero clearance) was experimentally tested under the same experimental conditions (at a constant wind speed  $5.8$  m/sec and Reynolds number of  $2.56 \times 10^5$ ). In order to make a comparison between the performance of the conventional Savonius rotor and the new specially designed with clearance in radial and axial axis. Figs. (16) and (17) illustrate the power coefficient and the torque coefficient for the conventional Savonius.

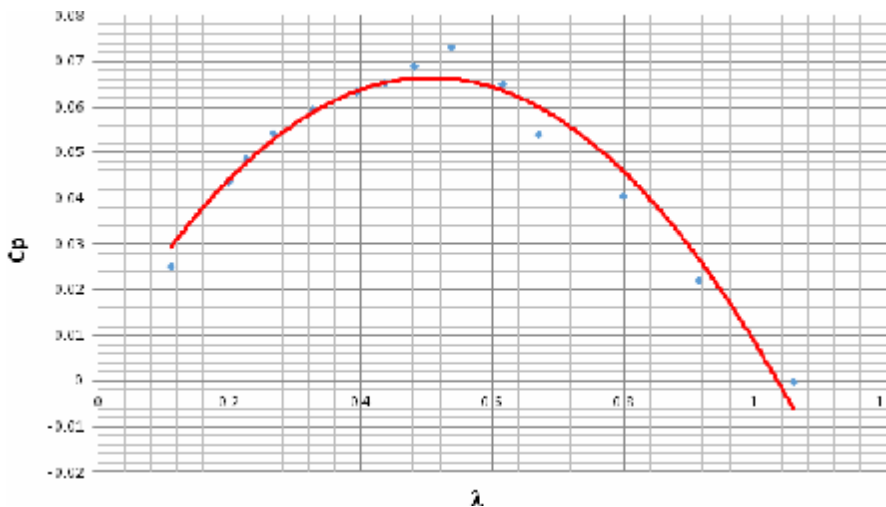


Figure 16: Coefficient of power Vs. Tip speed ratio for Conventional Savonius 2-blade with blade arc angle ( $f$ ) =  $180^\circ$ .



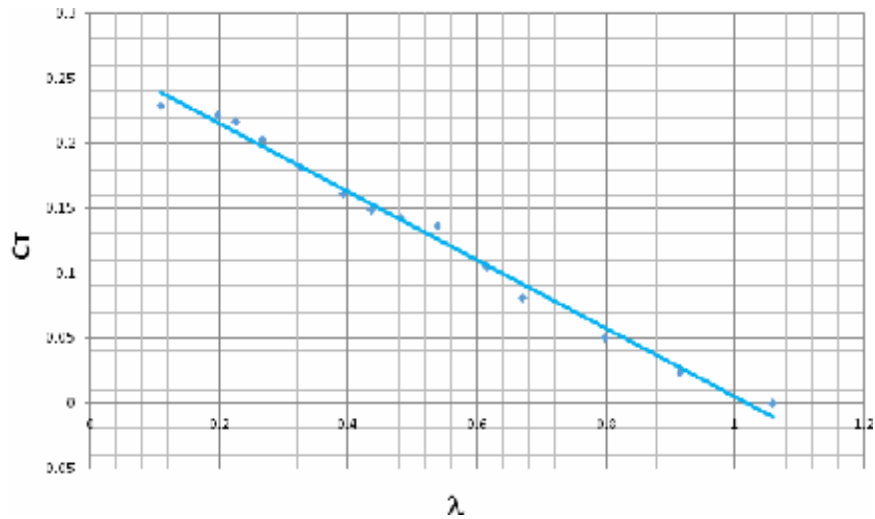


Figure 17: Coefficient of torque Vs. Tip speed ratio for Conventional Savonius 2-blade with blade arc angle ( $\phi$ ) = 180°.

**5. COMPARISON BETWEEN PERFORMANCE OF THE NEW SPECIALLY DESIGNED ROTOR AND THE CONVENTIONAL SAVONIUS WIND TURBINE:**

Experimental comparison were carried out to study the performance of the conventional Savonius rotor and the new specially designed (with clearance in radial and axial axis). All results of this experiments are taken under identical experimental conditions. The maximum power and torque coefficient was obtained for rotor with clearance in axial axis.

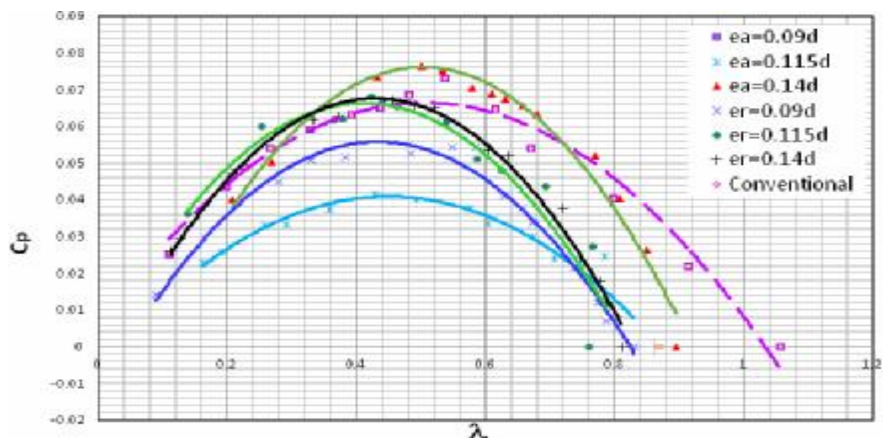


Figure 18: Coefficient of power Vs. Tip speed ratio Comparison for 2-blade at a clearance ( $e_r$ ) in radial and axial axis with the Conventional Savonius rotor.

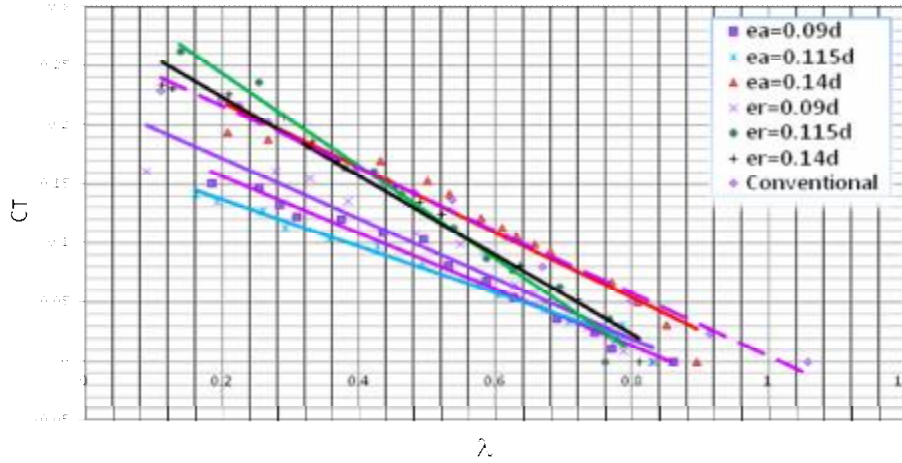


Figure 19: Coefficient of torque Vs. Tip speed ratio Comparison for 2-blade at a clearance ( $e_a$ ) in radial and axial axis with the Conventional Savonius rotor.

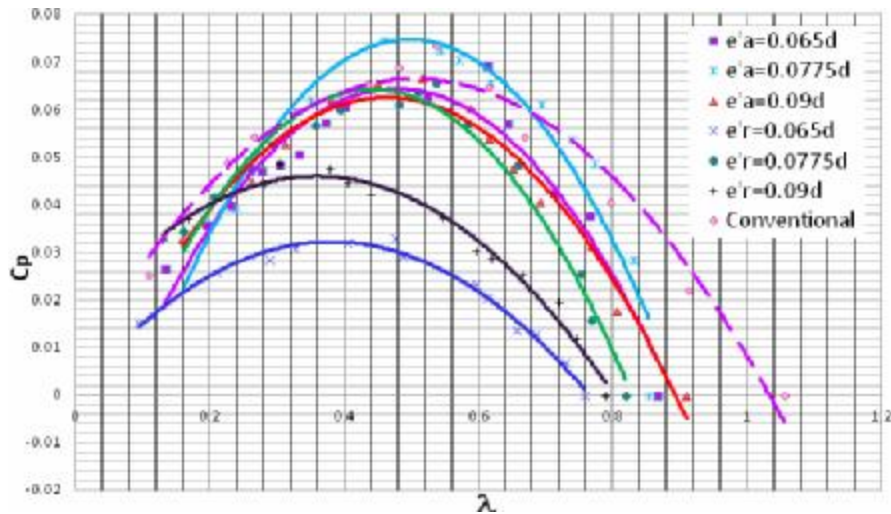


Figure 20: Coefficient of power Vs. Tip speed ratio comparison for 2-blade with a clearance ( $e_r$ ) in radial and axial axis with the conventional Savonius rotor.

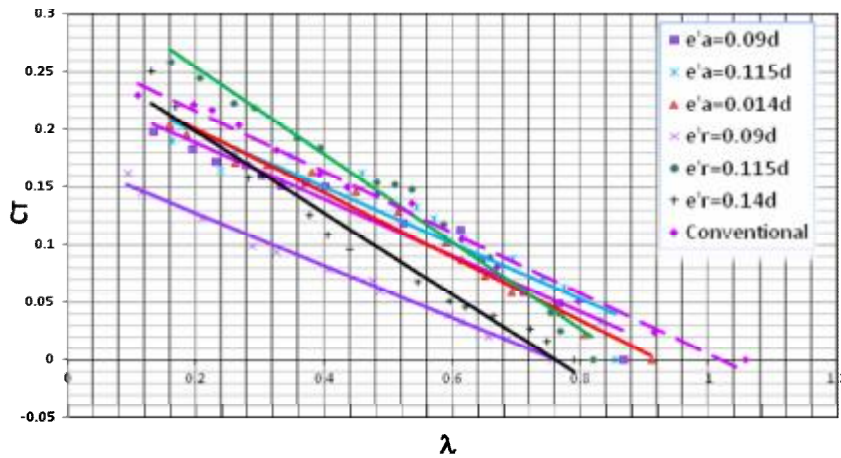


Figure 21: Coefficient of torque Vs. Tip speed ratio comparison for 2-blade with a clearance ( $e'a$ ) in radial and axial axis with conventional Savonius.

Figs (18), (19), (20) and (21) shows a comparison of the obtained results with the corresponding experiments. It showed that the maximum  $C_p$  is obtained at clearance ( $e_a$ ) = 0.14d in axial axis equal to 0.076 at tip speed ratio  $\lambda=0.5$  as shown in Figs (18). While the maximum  $C_T$  equal of 0.26 at Tip speed ratio  $\lambda=0.16$ . It has been obtained in radial axis at a clearance value equal ( $e'_r=0.115d$ ) as shown in Fig. (21).it was found that the Savonius turbine with clearance in radial and axial axis gives better performance than that of the conventional Savonius turbine. The power coefficients value increase with the increase of tip speed ratio up to the maximum limit of power coefficient and then decrease with the increase in clearance value.

### 6. Comparison with previous investigators

Comparison of the present Savonius rotor with clearance ( $e_a=0.14d$ ) versus Zied Driss Savonius Rotor (9) at overlap ( $e-e'$ )/d=0.3 Figure (22) & (23).

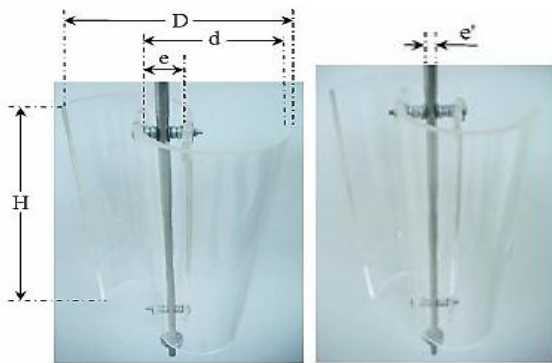


Figure 22: Zied Driss Savonius rotor at overlap ( $e-e'$ )/d = 0.3.

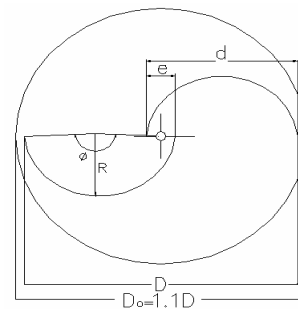


Figure 23: Two-bladed Savonius rotor with clearance ( $e_a$ ) = 0.14d.

- Zied Driss Savonius Rotor at overlap ( $e-e'$ )/d=0.3 with dimensions (H=300 mm) height and diameter (d=100 mm) and tested at wind speed 8.8 m/s.
- This comparison shows that the power coefficient Zied Driss Savonius Rotor is higher than experimental Savonius Wind Turbine at  $C_p$  of 0.22 at ( $\lambda$ ) 0.37. The range and the value of ( $\lambda$ ) at peak  $C_p$  for the present rotor are greater than Zied Driss rotor due to the effect of lower Reynolds number ( $Re$ ) value in the present study.

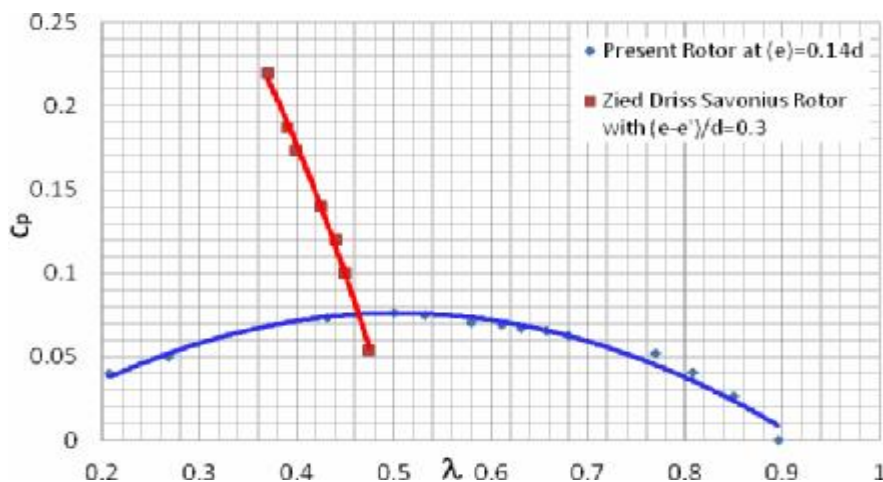


Figure 24: Comparison of present work and Zied Driss Savonius rotor [9] at overlap ( $e-e'$ )/d = 0.3.

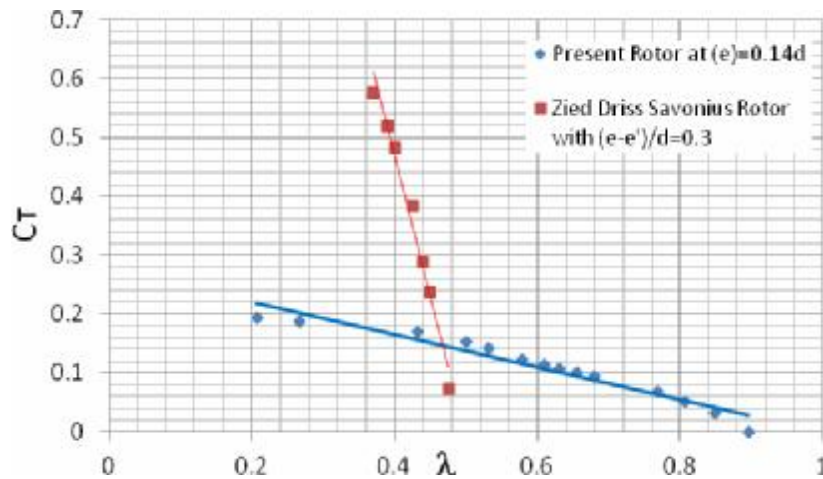


Figure 25: Comparison of present work and Zied Driss Savonius rotor [9] at overlap

- The torque coefficient ( $C_T$ ) of the present Savonius rotor wind turbine is lower than Zied Driss Savonius Rotor [9] where ( $C_T$ ) 0.61 at ( $\lambda$ ) 0.37 as shown in fig. (25). This is because of the difference in sizes, the Zied Driss Savonius Rotor is smaller and lighter than the present Savonius rotor and works at higher wind speed than the present Savonius rotor.

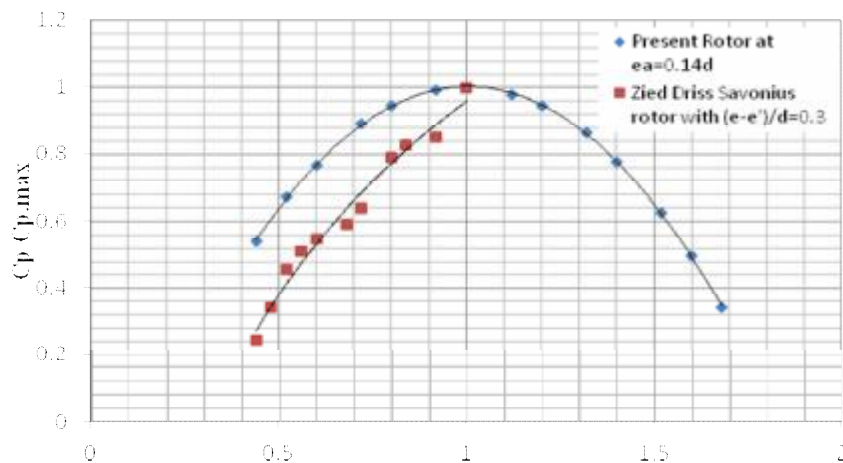


Figure 26: Comparison between  $C_p/C_{p,max}$  and  $\lambda/\lambda$  at present work and Zied Driss Savonius rotor [9] at overlap  $(e-e')/d = 0.3$ .

- The  $C_p/C_{p,max}$  value of the present Savonius rotor wind turbine is higher than Zied Driss Savonius Rotor [9] at different value of the tip speed ratio ( $\lambda$ ) as shown in fig. (26).as an example, at  $\lambda=0.7$  the  $C_p/C_{p,max}$  is 0.84 for present study while the  $C_p/C_{p,max}$  is 0.63 at the same tip speed ratio.

## 7. CONCLUSION

In the present study, a several experiments are carried out to determine the optimum geometries of Savonius wind turbine that gives more efficient, in order to achieve our goal, a Savonius turbine is designed and fabricated with two blades, without shaft between the end plates and with various external clearances between blades in radial and axial. Also, a conventional Savonius rotor without shaft between the end plates is fabricated to compare the performance of Savonius rotor with clearance with the conventional Savonius rotor. All models are investigated experimentally at a constant wind speed 5.8 m/sec and Reynolds number of  $2.56 \times 10^5$  to study the effect of the external clearance on the performance of the

Savonius wind turbine. From the results of the present investigation, the following conclusions can be summarized:

1. The Savonius Wind Turbine with clearance  $e_a=0.14d$  in axial axis gives the highest  $C_p$  of 0.076 at  $\lambda=0.5$  and the highest  $C_T$  of 0.219 at  $\lambda=0.21$ .
2. The Savonius rotor with clearance ( $e_r$ ) in radial axis has higher performance than the one in the axial axis at the same clearance value and blade arc angle.
3. The Savonius rotor with a clearance ( $e'_r$ ) in radial axis has lower performance than clearance in axial axis at same clearance value and blade arc angle.
4. The power coefficient increases up to a certain limit of clearance from  $(e'_r) = 0.0775d$  to  $(e'_r)=0.09d$  with blade arc angle ( $\phi$ ) =  $174^\circ$  and  $173^\circ$  in radial and axial axis and then decreases.
5. The specially designed Savonius wind turbine with a clearance ( $e_r$ ) in radial and axial axis is having highest coefficient of torque than the one in the conventional Savonius rotor.
6. The Savonius rotor with clearance in axial axis gives a better performance as compared to the clearance in radial axis and conventional Savonius rotor.

## Nomenclature

SWT: Savonius Wind Turbine

VAWT: Vertical Axis Wind Turbine

HAWT: Horizontal Axis Wind Turbine

$C_p$ : Power coefficient

$C_T$ : Torque coefficient

$A$ : Projected area of the rotor ( $m^2$ )

$D$ : Rotor diameter (mm)

$D_o$ : End plate diameter (mm)

$d_{sh}$ : Shaft diameter (mm)

$H$ : Rotor height (mm)

$N$ : Rotor rotational speed (rpm)

$P_{av}$ : Available power (W)

$P_{act}$ : Actual Power (W)

$\tau$ : Torque (N.m)

$T_1$ : Tension force at fixed side (N)

$T_2$ : Tension Force at adjustable side (N)

$V$ : Upstream air velocity (m/s)

$\rho$ : Air density ( $kg/m^3$ )

$\omega$ : Angular velocity of rotor (rad/S)

$R_e$ : Reynolds number

$\mu$ : Absolute viscosity of air (Pa s)

$\lambda$ : Tip speed ratio

$\phi$ : Blade arc angle (degree)

$e$ : A clearance between the two blades (mm)

$e'$ : A clearance between the blade and the intersection between the shaft and the other blade (mm)

$e_a$ : A clearance in axial axis (mm)

$e_r$ : A clearance in radial axis (mm)

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