



## Study of Photodegradation of Dianix Blue Dye for Commercial Industrial Wastewater in the Presence of Zeolite-TQD

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#### Abstract

Pollutant removal is critical, as evidenced by the need for clean water, the rise in industrial effluent, and environmental pollution. One very efficient way to get rid of impurities from water and industrial effluent is to use zeolite removal. TiO<sub>2</sub> is one of the special photophysical characteristics of zeolite, which is distinguished by its numerous microscopic pores, high absorption capacity, and thermochemical stability. Sol-gel was used to synthesise zeolite and TiO<sub>2</sub> quantum dots (TQD) with diameters ranging from 307 to 48 nanometers. In this work, zeolite microparticles were treated with TiO<sub>2</sub> nanoparticles. The zeolite/TiO<sub>2</sub> composites were assessed using SEM, diffuse reflectance spectroscopy, Brunauer-Emmett-Teller, and X-ray diffractometer investigations. The results showed that the presence of TiO<sub>2</sub> nanoparticles reduces the specific surface area. However, it results in the ability to absorb ultraviolet rays. Increasing the amount of TiO<sub>2</sub> will cause the absorption edge to move. The photocatalytic properties of the compounds were evaluated using Blue Dianix dye removal analysis. Zeolite-TQD, with a specific surface area of 292.39  $m^2/g$  and a band gap energy of 3.57 eV, is the most effective material. Evidence of enhanced photocatalytic performance was obtained through analysis of spent chemical oxygen. We also confirmed the photodegradation rate of real industrial effluents using COD limitations specified in the Egyptian Environmental Law. Nine recycled zeolite-TQD samples were examined using COD measurements.

Keywords: Blue Dianix dye, modified precipitation technique, Zeolite -TQD, and COD analysis.

#### Introduction

The dye is widely used in textiles, printing, food coloring and dyeing in today's industrial civilization. The amount of dye lost during dyeing processes and discharged into wastewater is estimated to range between 1 and 15%. Disposal of industrial waste is critical because the release of strongly colored wastewater into the environment causes aesthetic pollution (even a little dye is noticeable) and disturbs aquatic life, among other environmental problems. In other words, dyes pose a significant risk to the aquatic environment.(Lanjwani M.F., 2024) However,

color pollution has an impact on health as well as water quality because some dyes are carcinogenic and mutagenic. Consequently, throughout the previous 20 years, research has been done to create methods for eliminating, destroying, or recovering colours that are present in water. The target pollutant in this investigation was indigo dye, which was subjected to photodegradation. Indigo dye is a member of the pot dyes (Joksimovic K,2022), an archaic category of colours. These days, it is manufactured industrially in huge amounts (20 million kg per year), mostly for the purpose of dying cotton fabrics like denim or jeans (Ahsan, M.A. et al., 2023). The organic dye indigo has the chemical formula  $C_{16}H_{10}N_2O_2$ . This dye is indigo-derived colourant. blue an Semiconductors are used in photocatalysis, an improved oxidation process.Using such TiO<sub>2</sub> as photocatalysts is a viable on-site method of removing organic contaminants from water (Irirerkratana.K, 2019). When an activated photocatalyst 4 is present, photocatalysis is a heterogeneous catalytic reaction that occurs under UV light irradiation. Numerous research on the use of titanium dioxide in the photodegradation of organic dyes in wastewater have been reported. There are four different mineral forms of titanium dioxide: rutile, brookite, anatase, and titanium dioxide (B). The crystal structure of anatase type  $TiO_2$ corresponds to the quaternary system, which is primarily employed as a photocatalyst when exposed to UV light. The crystal structure of rutile  $TiO_2$  is tetragonal in shape. It is frequently utilised in paint as a white pigment. The Brookite kind of TiO<sub>2</sub>, on the other hand, has a distinct crystal structure. Within the titania family, titanium dioxide (B) is a relatively recent type of monoclinic metal. TiO<sub>2</sub> photocatalysis is appealing because it offers a renewable energy source based on solar energy. Furthermore, the material can be readily obtained due to its stable chemical structure, biocompatibility, and favourable physical, optical, and electrical properties. Since titanium is the ninth most prevalent element and the seventh most abundant metal in the world, titanium dioxide is a cheap material4. For applications involving the treatment of wastewater, titanium dioxide can be employed as a fine powder or as scattered crystals. A semiconductor is made of titanium dioxide. The UV (near ultraviolet) light with a wavelength of can activate these semiconductors. Indigo dye

photodegradation utilising a TiO<sub>2</sub>/zeolite 8403 combination. 3,90 nm 4,10. Electron (e<sup>-</sup>) hole (h<sup>+</sup>) pairs are created when UV light is applied to TiO<sub>2</sub> (Alhattab S & Johnson., 2021). The electron-hole pairs that are produced have the ability to start redox reactions on the surface of TiO<sub>2</sub> particles (El-Sayed B. A, 2019).. In an aqueous solution, surface hydroxyl groups scavenge holes to create active oxidative hydroxyl radicals (•OH). Subsequently, the organic substrate will fully mineralize as a result of the reactive hydroxyl radicals' quick reaction with organic molecules (Tianzhi .W 2021 & Srivastava. A. R., 2022) .However, TiO<sub>2</sub> is grafted with other materials like iron, activated carbon, or zeolite to improve its qualities, such as improving its adsorption capabilities or facilitating the quick separation the photocatalyst from the treated of solution(Vaez Z. 2020, Liu X., 2018). Zeolite is a solid crystal with a three-dimensional crystalline structure resembling a honeycomb made of interconnecting tubes and cages. These pores allow water to pass through freely, but the zeolite structure doesn't bend (Wu L.-P.,2009). Zeolite can function as a molecular sieve because its pore and channel diameters are almost consistent. Zeolite's special porous quality enables it to function as an absorbent in separation processes (Guo W., et al 2018). Cation exchange is one of zeolite's additional abilities. Zeolites' consistent pore and channel sizes, strong adsorption capacity, and regular pore and channel sizes make them a potential substrate for TiO<sub>2</sub> photocatalys (El-Mekkawi D.M.,2020) TiO<sub>2</sub> supported on zeolite produces a synergistic impact by combining the photocatalytic activity of TiO<sub>2</sub> with the adsorption capabilities of zeolite. An increase in photocatalytic efficiency is the consequence of this impact. Stated differently, the TiO<sub>2</sub> supported by zeolite has a higher surface area and is more uniformly diffused towards it, allowing for better adsorption and degradation 6 (Alhattab.s, Jamil, F & Rashad, M.A. et al., 2021). Because of their hydrophilicity, zeolites are also perfect supports for TiO<sub>2</sub>. (Behravesh S.,2020). This investigation has also continuously evaluated the sample's recyclable quality and its capacity to function as an active photocatalyst during daylight hours in the mineralization of commercial industrial wastewater. Moreover, the photodegradation process of Blue Dianix dye was impacted by Zeolite-TQD catalyst as a distinct photocatalyst (Barberio M., 2015).

#### **Materials and Methods**

#### Materials and reagents

All chemicals used throughout the work, are analytical grade and used without further purification., We bought 99.5% isopropanol and titanium (IV) isopropoxide (TTIP) from Fisher Company. The Fluka Company provided commercial powder cetyl trimethyl the ammonium bromide (CTAB), and de-ionized used. Ethanol 99.8% Fisher was water Company. HNO<sub>3</sub> nitric acid Fluka Company Commercial powder Zeolite. **Apparatus** 

Using a Philips XL-30 SEM analyzer (JEOL – JSM – T330 A) with an acceleration voltage of 30 KV, scanning electron microscopy (SEM) of MWCNTs and MWCNTs/x% Zeolite-TQD nanocomposites was observed .Using a Philips Holland device, X-ray diffraction images were obtained. Xpert MPD model with Cu-Ka target. (Data acquired with a step size of 0.017° and 100 s/step; Cu Ka radiation = 0.154 nm, 40 mA, 50 keV) . Xpert MPD model with Cu-Ka target. (Data acquired with a step size of 0.017° and 100 s/step; Cu Ka radiation = 0.154 nm, 40 mA, 50 keV).

JASCO IR-410 spectrometer (Germany) was used to measure IR spectra in the 4000-400 cm-1 region. Japanese instrument JASCO UV/VIS Spectrometer V-630 was used for all absorbance measurements. A JENWAY 3510 pH metre (UK) was used to measure each pH value. An electronic balance SHIMADZU TW423L (Japan) was used for the weighing process. Using the Hanna COD Instrument, measure the chemical oxygen ratio (COD) based on the partitioning of chemicals dissolved or suspended in water.

### Methods

# Preparation of Titanium dioxide quantum dots samples

5.0 mL of TTIP was taken in a syringe and it was dissolved in 500 millilitres of isopropanol. For over ninety minutes, the combined mixture was agitated. 0.01 mole of aqueous CTAB was added drop-wise into the mixed solution. The resulting solution was stirred mechanically for about 24 h. until a white dry powder was obtained. This was removed from the beaker and transferred to the mortar for grinding. The finely ground sample was transferred into an alumina boat and calcinated at 330, 360, and 400 °C for 30 min in a muffle furnace.

## Preparation of Zeolite-TQD

TiO<sub>2</sub>/Zeolite5 composites were made using solgel synthesis. Dropwise additions of 2 ml of C<sub>2</sub>H<sub>5</sub>OH and 4 ml of titanium butoxide were made. The solution was given the name A after about 30 minutes at room temperature and magnetic stirring. 0.4 ml of HNO<sub>3</sub> and 2 ml of H<sub>2</sub>O were combined with 17 ml of C<sub>2</sub>H<sub>5</sub>OH. B was the mixture's label. Solution B was then added gradually while stirring at a rate of roughly 3 millilitres per minute. The procedure proceeds after a transparent solution has been produced after stirring for an hour at room temperature. The transparent solution was mixed for 30 minutes and then allowed to mature for 24 hours at room temperature after the addition of the necessary amount of zeolite that had been filtered through a 100 mesh screen.

### Characterization

In the FTIR spectrum of Zeolite-TQD, the prominent band at 446 cm<sup>-1</sup> is attributed to the symmetric bending vibration of Si(Al)-O (Thuadaij. P& Wu . P. L., 2009) .and the band observed at 545 cm<sup>-1</sup> corresponds to the fivemembered ring vibration (Wu. P. L & Liu. X., 2018). Another noteworthy absorption band appears at 786 cm<sup>-1</sup> and indicates the symmetric stretching vibration of Si-O-Al (Liu.X & Ghouil B. et al., 2015). Other prominent bands appear in the spectrum at 1035 cm<sup>-1</sup> and 1227 cm<sup>-1</sup> related to the asymmetric stretching of Si-O-Si (Behravesh . S., 2020) Finally, the presence of hydroxide groups, OH, resulting from the adsorption of water molecules on the surface of the material was confirmed by the presence of a band at 1646 and 3660 cm<sup>-1</sup>(Wu. P. L. 2018 & Piedra López. J. G, et L., 2021). In addition, the infrared spectra of titanium zeolite calcined at 500 °C are almost unchanged and are comparable to those of zeolite. (Felipe.B. H. S 2022). Crystalline properties of the samples were examined by a PANalytical X-ray diffractometer). The particle shape and size of the quantum dot samples were studied by a high-resolution transmission electron microscope (HRTEM), Philips/FEI BioTwin CM120. UVVis absorption spectra were Shimadzu UV260 measured on a spectrophotometer, Japan. Photoluminescence spectra were measured using a JASCO v-570 spectrophotometer, Rel-00, USA, and their apparent rate constant (kf) was calculated using the slope of fluorescence intensity versus illumination time curves. The specific surface area (SSA) as determined by the Brunauer-Emmett-Teller (BET) technique of the prepared catalysts was determined from the nitrogen adsorption isotherm at 77 K using a Tristar 3000 micrometer system, Micromeritics Instrument Corporation, USA, after degassing the prepared quantum dots. At 150°C for one hour. The specific surface area can be calculated using the following relationship:

$$S = \frac{6}{dx\rho} \tag{1}$$

where d is the average diameter of particles, q is the density of TiO<sub>2</sub>, Zeolite-TQD are 4.230, 2.55 g/cm<sup>-3</sup> respectively, and S is the BETspecific surface area (Madi. K et al., 2024). For the photodegradation processes, a photoreactor with a xenon lamp (Eng. Co., Ltd., Egypt) as a light source was used in the presence of watera cooling cycle system to avoid the effect of the lamp temperature. Xenon lamp wavelength emits light from 200 to 1100 nm with a power intensity of 70 W/cm<sup>2</sup>. In the presence of the photocatalyst samples, the mineralization of Blue Dianix dye and real wastewater (textile factory in Helwan city, Cairo, Egypt), was measured by a multi-parameter bench photometer. Chemical oxygen demand (COD) was determined with COD C99 Series Multiparameter Bench Photometers, Hanna, USA.

### **Results**

## **Characterization**

## (FTIR)

Figure 1 represents the FTIR spectrum at various calcination temperature (25, 430, 460 and 500°C). The FT-IR analysis exposes distinctive spectrum absorption characteristics, In this study, zeolite and TiO<sub>2</sub> quantum dots (TQDs) with sizes ranging from 307 to 48 nm were prepared by the sol-gel method. In addition, one of the purposes of this study was the photocatalytic effect of Zeolite-TQD quantum dots (Zeolite-TQD) on the photodegradation Blue of Dianix dye(Mohamed W.A.A. W, Saad(2023). The Zeolite-TQD composites were characterized using X-ray diffraction (XRD) and Fourier transform infrared (FTIR), providing insight into the diverse vibration modes exhibited by the functional groups. On the FTIR spectrum of (Liu X, 2018). Another noteworthy absorption band appears at 786 cm<sup>-1</sup> and indicates the symmetric stretching vibration of Si-O-Al (Liu. X ., 2017 & Ghouil .B et al ., 2015 ). Other prominent bands appear in the spectrum at 1035 cm<sup>-1</sup> and 1227 cm<sup>-1</sup> related to the asymmetric stretching of Si-O-Si (Behravesh.S, 2020) . Finally, the presence of hydroxide groups, OH, resulting from the adsorption of water molecules on the surface of the material was confirmed by the presence of a band at 1646 and 3660 cm<sup>-1</sup> (Liu X., 2018 & Piedra . López). In addition, the IR spectra at 500 °C calcined remain almost unchanged and are comparable to those of Zeolite-TQD. With a mass of 20% TiO<sub>2</sub> according to XRD analysis. The Zeolite-TQD generated some small particles with multilayer structure, and the Zeolite-TQD particles aggregated and formed agglomerates, according to the SEM study. The rate of photodegradation of Blue Dianix dye in a xenon photoreactor in the presence of TQD reached 18.45×10<sup>-3</sup>S<sup>-1</sup> and for Zeolite-TQD it reached  $6.18 \times 10^{-3} S^{-1}$ while the maximum photodegradation reached 20%, 66% and 95% for Zeolite and Zeolite-TQD and TQD respectively (Mohamed W.A.A. W, Saad., 2023). The uniqueness of TQD in terms of crystal domain size is that it exhibits photocatalytic activity due to its large surface area and small size (less than 10 nm) (Zampino D ., 2011). We also used the COD limits stipulated in the Egyptian Environmental Law to verify the photodegradation rate of actual industrial effluents. Nine Zeolite-TQD samples were recycled and analyzed using COD measurements.

## (XRD)

Figure 2 shows the XRD patterns of Zeolite, TQD, Zeolite-TQD. Several diffractions peaks appeared on the diffractograms at various angular positions  $2\theta = 8.08^{\circ}$ ,  $13.27^{\circ}$ , 15.9, 17.29°, 23.09°, could be attributed to the clinoptilolite type of natural zeolite according to JCPDS number of 25–1349 (Wu .P., Wu L. P). For TiO<sub>2</sub> the following angular positions  $2\theta$ = 25.62°, 37.31°, 47.38°, 54.76° and 62.27°. These peaks were assigned based on the pattern provided by the reference (JCPDS card No. 21-1272) as respectively (1 0 1), (0 0 4), (2 0 0), (1 0 5), (2 0 4) Bragg's planes of anatase structure (Liu X., 2018 & Almeida-Didry., 2016)). The average crystallite size (D) was calculated using Scherrer's equation (2) (Sabahi B. et al., 2018).

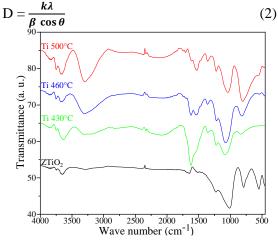


Figure 1 FTIR of Zeolite, TQD and Zeolite-TQD catalysts.

Indicating, k serves as a correction factor that accounts for particle shape, usually set at a value of 0.94.  $\lambda$  stands for the wavelength of the incident X-ray beam (approximately 1.5406 Å), while  $\beta$  represents the full width at half maximum (FWHM) of the diffraction peak, measured in radians.  $\theta$  corresponds to half of Bragg's diffraction angle (Mohamed W.A.A. W, Saad(2023). The sample exhibited a crystal size on the scale of approximately 9.62 nm.

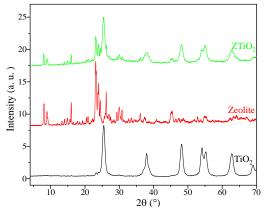


Figure 2 XRD of Zeolite, TQD and Zeolite-TQD catalysts.

#### SEM

The scanning electron microscopy (SEM) Figure 3 results predominantly reveal spherical TiO<sub>2</sub> particles in the TiO<sub>2</sub>/zeolite samples observed at various magnifications of 50, 10, and 5 micrometers. This spherical morphology of TiO<sub>2</sub> particles is typical of the synthesis methods employed, indicating homogeneous and regular particle formation. However, some irregular grains are also observed, particularly in the image enlarged to 5 micrometers with a zoom of 3000. While this image is primarily intended for detailed particle visualization, the particle sizes appear fairly uniform, ranging from 1.7 to 2.6 micrometers (Alvarez1. M K., 2018). These size variations may be attributed to factors such as the initial distribution of TiO<sub>2</sub> particle sizes and the density of the zeolite layer. These observations provide valuable insights into particle morphology and TiO<sub>2</sub>/zeolite interaction, with potential implications for catalytic applications of these materials.

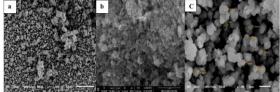


Figure 3 SEM of (a) Zeolite, (b) TQD and (c) Zeolite-TQD catalysts.

#### (EDAX)

Figure 4 EDAX analysis of Zeolite-TQD zeolite reveals a typical composition with a dominance of oxygen compared to zeolite (56.89% by mass, 73.53% by atoms), with the presence of a silicate and aluminate network. The presence of large amounts of silicon (19.16% by mass, 14.11% by atoms) and aluminum (3.02% by mass, 2.31% by atoms) confirm the typical crystal structure of Zeolite-TQD, while sodium (2.76% by mass, 2.48). % by atoms) suggests an exchange function. . Positive ions. Based on the results of elemental analysis using EDS spectroscopy, the surface of the TiO<sub>2</sub> modified Zeolite contains significant amounts of titanium (15.60% by mass, 6.74% by atoms). The presence of copper (1.50% by mass, 0.94% by atoms) and zinc (1.09% by mass, 0.34 atoms) also indicates % in atoms) indicates a modification in the substance that can enhance its catalytic properties or provide specific properties (Mohamed W.A.A. W, Saad., 2023).

In summary, the material appears to be a standard ZMS-TQD zeolite modified with Cu and Zn to provide photocatalytic analysis results of unmodified zeolite and Zeolite-TiO<sub>2</sub> using EDX. The chemical composition of zeolite includes O, Na, Al,. Si, Cu, Zn, symmetric substitution of metal cations (El-Saved B. A., 2019 ). The zeolite-TiO<sub>2</sub> photocatalyst shows the following spectrum O, Na, Al, Si, Cu, Zn, and Ti Using the EDS spectrum, the surface of the modified zeolite contains more  $TiO_2$  than the pure zeolite, which is shown in Figure 4.

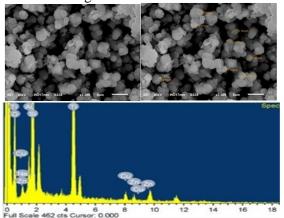


Figure 4 EDX of Zeolite-TQD catalysts at different zoom

## TEM

Transmission electron microscopy (TEM) data reveal distinct differences between zeolite (ZMS5)alone and the composite Zeolite-TQD (TiO<sub>2</sub>/Zeolite5). For zeolite (ZMS5) Figure 5(a)and (b), TEM images show a variety of particle sizes ranging from 307 to 48 nm, as well as a mix of spherical and rectangular shapes. This diversity in size and shape suggests variations in growth mechanisms or crystalline structure, which could potentially influence the physical and chemical properties of the zeolite (Fernańdez - Catala ., 2017). Despite the broad distribution of sizes, it remains relatively homogeneous, which may positively impact specific surface area, adsorption capabilities, and catalytic performance. In contrast, TEM images of Zeolite-TOD show a narrower range of particle sizes from 3.83 to 7.01 nm, with uniform spherical shapes. This tight distribution of sizes and consistent shape suggests an even dispersion of TiO<sub>2</sub> within the zeolite matrix (Kanakaraju D., 2015). This results in an increase in specific surface area and better composite dispersion, thereby enhancing its catalytic and adsorption properties. In summary, zeolite ZMS5 alone presents a wide range of particle sizes (Nejad-Darzi (2013) and shapes, which can variably influence its physical

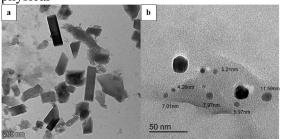


Figure 5 TEM of(a) Zeolite5 and (b)Zeolite-TQD composite.

and chemical properties. Conversely, the composite Zeolite-TQD offers a more uniform distribution of small spherical particles, potentially strengthening its performance in applications requiring high specific surface area and efficient interaction with reactants which is shown in Figure. 5

## Bandgap

The bandgap energy of ZMS5 was determined using Tauc's plot and found to be 3.92 eV, suggesting that ZMS5 is a material with a relatively large bandgap.

For the Zeolite-TQD sample, which is a composite material containing zeolite modified with TiO<sub>2</sub>, the UV absorption is also pronounced. A distinct absorption peak was observed around 294 nm, similar to ZMS5 but slightly shifted. The determination of the bandgap energy for Zeolite-TQD shows a value of 3.57 eV, which is lower than that of ZMS5. Comparing the two samples reveals that incorporating TiO<sub>2</sub> into the zeolite (to form Zeolite-TQD) leads to a slight reduction in the bandgap energy, from 3.92 eV to 3.57 eV. This could be due to the effect of TiO<sub>2</sub> on the overall electronic structure of the zeolite, causing a modification of the energy levels of the valence and conduction bands. By reducing the bandgap, Zeolite-TQD may have better potential for absorbing visible light compared to ZMS5, which can be advantageous for photocatalytic or optical applications.

Furthermore, the BET surface areas of Zeolite -TQD are 292.39  $m^2/g$ , respectively. The strong photocatalytic activity of the Zeolite-TQD photocatalyst (high surface area and a distinct crystalline domain size of less than 10 nm) causes it to degrade quickly.

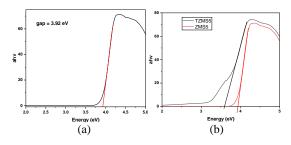


Figure 6. Tauc's plot, bandgaps and Diffuse reflectance of (a) Zeolite, (b)Zeolite -TQD

#### Discussion

#### *Photocatalytic efficiency blue Dianix dye of Zeolite -TQD*

Using a Xenon photoreactor (70 watts/ $cm^2$  and a wavelength range of 200-1050 nm), the following photocatalytic technique can be performed to test photocatalytic efficacy and improve photodegradation of Blue Dianix dye is an industrial product.100 ml of dye solution  $(2 \times 10^{-5} \text{ M}, \text{pH} = 7)$  with 0.1 g of Zeolite-TQD dispersed evenly (El-Sayed B. A., 2019). To test the adsorption and desorption equilibrium, TiO<sub>2</sub> was added to the dye and mixed in the dark for 15 minutes. The Thermo MEGAFUGE 16 must be immediately centrifuged for 20 minutes at 10,000 rpm to recover any last bits of catalyst from the suspension. As shown in Figure. 7, the photodegradation for rates of each photodegradation process using xenon photoreactors and sunlight photocatalytic for Dianix blue dye in the presence of Zeolite-TQD samples. The kinetic curve for each photodegradation process is shown in Fig. 6 and demonstrates a linear relationship between (In  $(C_0/C)$  and irradiation duration). Furthermore, as previously demonstrated (Zare ., 2022), the fundamental mechanism for the photodegradation of blue Dianix dye is the formation of hydroxyl radicals. The proposed mechanisms for the photodegradation of blue Dianix dye in the presence of prepared catalysts when the catalyst is exposed to a light source include the transfer of excited electrons (e<sup>-</sup>) to a higher level and the production of a positive hole (h<sup>+</sup>) at the lower level of the preceding level. Consequently, Superoxide is the reactive species that was detected. Additionally, as was previously shown (Zare., 2022), the production of hydroxyl radicals is the primary mechanism underlying the photodegradation of the blue Dianix dye. Based on the interaction of  $(O_2)$  and (H<sub>2</sub>O) molecules with e- and h+ radicals, respectively, the proposed blue Dianix dye process is described(Takeuchi, M., 2007) & Takeuchi, M., 2012). Following that, the degradation was finished by focusing on the blue Dianix dye molecule's active species (Felipe B. H. S., 2017) . According to the mechanism described above for the photodegradation of blue Dianix dye by TQDs initials in the valence band region, when the produced photocatalysts (TQDs) are exposed to radiation, the electrons will be transferred from the valence band region to the conduction band region. The valence band region is where this process starts, and the conduction band region is where it ends. Next, a positive hole (h<sup>+</sup>) was created at a lower energy level while just one electron moved to a higher energy level of the excited negative electron (e-) (Mohamed W.A.A. W, Saad ., 2023). Thus, it is possible to think of these two procedures as byproducts of the photocatalysis process. The generation of hydroxyl radicals is the primary mechanism by which photodegradation of Dianix blue dye occurs (Mohamed W. A. A ., 2019). The catalyst produced (h<sup>+</sup>) at a lower level and the excited electrons (e<sup>-</sup>) migrated to a higher level when exposed to a light source. Providing evidence for the photodegradation of Blue Dianix in the presence of Zeolite-TQD catalysts. The reactive species that can be detected are therefore superoxides, and the production of hydroxyl radicals is essential for the photodegradation of Blue Dianix dye. When water and oxygen dioxide come into contact with the  $(e^{-})$  and  $(h^{+})$  radicals, Blue Dianix decomposes. The active species of Dianix blue dye was the center of attention to complete the decomposition process. (Al-Hattab S ,2022) furthermore, the general photocatalytic mechanism step is investigated as follows for Zeolite -TQD : shown in scheme 1. Zeolite – TiO<sub>2</sub> +  $h\nu(UV) \rightarrow$  $Zeolite(e^{-})(CB) + Zeolite TiO_2(h^+)(VB)$ (3)  $h^+ + H_2 0 \rightarrow 0H + H^+$ (4)  $e^- + 0_2 \rightarrow 0_2^{--}$ (5)

 $\begin{array}{ll} H_2 0 \, + \, 0_2^- \rightarrow H 0_2 \, + \, 0 H & (6) \\ 2 H 0_2 \, \rightarrow H_2 0_2 \, + \, 0_2 & (7) \\ H_2 0_2 \, + \, 0_2 \, \rightarrow & 0 H \, + 0 H^- \, + \, 0_2 & (8) \end{array}$ 

 $Dye + OH + O_2^- \rightarrow Degraded organic dye$ (9)

Degraded organic dye +  $^{\circ}OH^{\circ} + O_2^{-} \rightarrow$ H<sub>2</sub>O + CO<sub>2</sub> (10)

Scheme 1. The suggested mechanism for photodegradation of Blue Dianix dye in presence of Zeolite -TQD

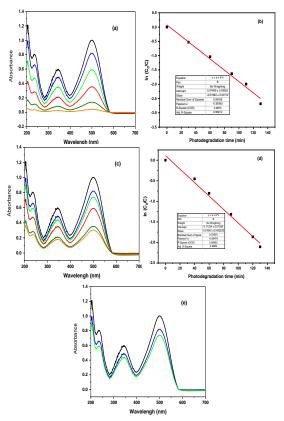


Figure 7. Absorption spectra and Blue dye photodegradation rate kinetics plot

Dianix in presence of (a, b) TiO<sub>2</sub>QD, (c,d) zeolite/TiO<sub>2</sub>QD, (e) zeolite by xenon photoreactor.

The electrons in zeolite TODs can be excited to move from the valence to the conduction band. In zeolite- TQD, electrons can move from valence to conduction bands when exposed to light. A positively charged hole is created in the valence band of a substance when an electron leaves. The electron-hole pairs will combine quickly if they do not reach the top of the Zeolite-TOD nanostructures. The electron-hole pairs on the surfaces of the Zeolite-TQD nanostructure can interact with water, oxygen, and other materials. Some of these compounds can be reduced through electron donation, whereas others are oxidized by holes. Photocatalysis can be used to produce a wide range of products, including hydrogen gas and clean water. The Blue Dianix dye's rate of photodegradation in presence of TQD =

 $18.45 \times 10^{-3} \text{ S}^{-1}$  and with Zeolite-TQD =  $8.45 \times 10^{-3} \text{ S}^{-1}$ S<sup>-1</sup>. The findings suggest that, the photocatalytic efficiency improves by adding of TQD as in Zeolite -TQD composite. These results show that the quantum size effect of TQD photocatalysts influences on the photocatalytic efficacy of Zeolite-TQD compared to Zeolite catalyst (without TiO<sub>2</sub>).

#### Recycling processes

Commercial industrial wastewater with a pH in the range of 7.0 is subjected to the photocatalysis process, it is treated in direct sunshine with 4.1 mW/cm<sup>2</sup> UV and 1078 mW/ cm<sup>2</sup> visible light. The following mineralization equation

 $\begin{aligned} \text{Mineralization } \% &= 100 \text{x} [(COD)_0 - (COD)_t] / \\ (COD)_0 \end{aligned} \tag{11}$ 

was used to assess the photocatalytic activity of each sample at time t

where the COD values are  $COD_0$  and  $COD_t$ respectively, at time 0 and time t. Depending on how the chemicals break down chemically in suspended or dissolved water, a COD Hanna spectrophotometer is used. Six estimations and validations of the Zeolite-TQD photocatalyst recycling method were performed. via spectrophotometry method. According to Chemical Oxygen Demand (COD) and as an estimate approach, the greatest percentage of all photocatalytic activity was measured. As can be seen in Figure 8, the obtained data indicate that the size accumulation of Zeolite-TQD leads to size increase during photodegradation by sunlight due to the thermal processes accompanying the light. The duration of sunlight irradiation was nine hours. Figure 8. This observation is related to the long duration of solar radiation, up to nine hours, as well as the increased size of TQDs due to accretion and slowing of photodecomposition.

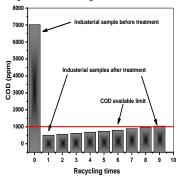


Figure 8. COD values for an industrial sample under solar radiation during the Zeolite-TQD sample recycling process.

## Conclusion

In our study, Zeolite-TQD shows anatase phases structure form zeolite-TQD, while SEM-EDX data reveal that zeolite-TQD produces a large number of small particles with a multilayer structure. The Zeolite-TQD, which has an average diameter of 52.67 nm, It was subjected to calcination for five hours at 500°C using a wet chemical technique. Each Zeolite-TQD sample shows excellent single-step purity as measured by XRD and TEM. In addition, in the presence of Zeolite-TOD, the photodegradation rate of Blue Dianix dye reaches a detectable value of 8.54×10<sup>-3</sup>S<sup>-1</sup>, while no noticeable degradation of zeolite was detected in the absence of TiO<sub>2</sub>. As in the case of the Zeolite-TQD complex, the results indicate that the addition of TQD increases the photocatalytic efficiency. These results demonstrate that compared with the zeolite catalyst (without TiO<sub>2</sub>), the photocatalytic efficiency of zeolite-TQD is affected by the TQD photocatalysts' quantum size influence The results of the COD investigation finally confirmed the previous observation that photodegradation reached a significant rate with 9 recycling processes (Piedra J.G., 2021). The results of this study led to recent contributions of Zeolite-TOD, which, due to its special size effect and optical tunability properties associated with its structures, serves as an excellent photocatalyst in many cuttingedge applications.

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الملخص العربي

## عنوان البحث: عمليات التحلل الضوئي لمياه الصرف الصناعي التجاري وصبغة Blue Dianix في وجود **Zeolite-TQD**

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في دراستنا، يُظهر Zeolite-TQD بنية مراحل الأناتاز من الزيوليت-TQD، بينما تكشف بيانات SEM-EDX أن الزيوليت-TOD ينتج عددًا كبيرًا من الجزيئات الصغيرة ذات بنية متعددة الطبقات. تم تعريض الزيوليت-TQD، الذي يبلغ متوسط قطره

٢,٦٧ نانومتر، للتكلس لمدة خمس ساعات عند درجة حرارة ٥٠٠ درجة مئوية باستخدام تقنية كيميائية رطبة. تُظهر كل عينة Zeolite-TQD درجة نقاء ممتازة في خطوة واحدة كما تم قياسها بواسطة XRD وTEM. بالإضافة إلى ذلك، في وجود Zeolite-TQD، يصل معدل التحلُّل الصَّوئي لصبغة Blue Dianix إلى قيمة يمكن اكتشافها تبلغ 1-3 8.45×8.45، في حين أم يتم اكتشاف أي تحلل ملحوظ للزيوليت في غيَّاب TiO<sub>2</sub>. كما في حالة مجمع Zeolite-TQD، تشيَّر النتائج إلى أن إضافة TQD يتم المسلف اي لحس متحوط تنزيونيك في عياب 102. عنا في حالة مجمع DT-TO (بدون TiO)، تتأثر كفاءة التحفيز الضوئي يزيد من كفاءة التحفيز الضوئي. توضح هذه النتائج أنه بالمقارنة مع محفز الزيوليت (بدون TiO)، تتأثر كفاءة التحفيز الضوئي للزيوليت-TQD بتأثير الحجم الكمي لمحفزات TQD الضوئية. وأكدت نتائج تحقيق COD أخيرًا الملاحظة السابقة التي مفادها أن التحلل الضوئي وصل إلى معدل كبير مع ٩ عمليات إعادة التدوير (Piedra J.G., 2021). أدت نتائج هذه الدراسة إلى مساهمات حديثة لـ Zeolite-TQD( الذي، نظرًا لتأثير حجمه الخاص وخصائص الضبط البصري المرتبطة بهياكله، يعمل كمحفز ضوئي ممتاز في العديد من التطبيقات المتطورة.