INCREASING STORAGE LIFE OF BALADY LIME FRUITS BY USING SOME PASSIVE AND ACTIVE MODIFIED ATMOSPHERE TREATMENTS.

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ABSTRACT

Five passive and active modified atmosphere (MA) treatments; i.e., 1- Non MA as control (packing in plastic nits as traditional practice), 2- Passive MA without additions, 3- Passive MA with adding 25g wetted $Ca(OH)_2$ per sealed package, 4- Active MA 10% $O_2 + 3\%$ CO₂ and 5- Active MA 10% $O_2 + 6\%$ CO₂ were applied prior to cold storage of Balady lime fruits for periods of 30, 60, 90 or 105 days at $12\pm1^{\circ}$ C and 90 - 95% relative humidity. Fruits were subjected to active and passive MA in tightly sealed carton boxes. After cold storage, fruits of all treatments were hold for 5 days at 20 $^{\circ}$ C and 60 - 70 % relative humidity as shelf period. The target of such research was to clarify effects of modified atmosphere treatments, cold storage periods and their interactions on fruit storability and its quality after cold storage periods and after shelf life during 2010 and 2011 seasons.

Fruit samples taken after the tested cold storage and after 5 day's shelf life period exhibited that advancing storage period caused progressive increments in chilling injury index (CII), fruit decay % (FD%), fruit weight loss percentage (FWL %); peel color index (PCI), juice TSS %, Juice % as well as technological index (TI) and TSS / acid ratio. While, juice contents of vitamin C and acidity % as well as pulp firmness after cold storage and after shelf life period were gradually decreased with prolonging the cold storage period.

Generally, all tested modified atmosphere treatments reduced chilling injury index, fruit weight loss percentage, fruit firmness, juice %, juice TSS, juice acidity % and TI. Simultaneously, they increased fruit decay%, peel color index as well as TSS/ acid ratio, but, did no significantly affect vitamin C content in fruit juice.

Generally, make possible to recommend storage Balady lime fruits (in tight sealed carton boxes at rate of 190 ± 10 g fruits/ liter) under passive MA with adding 25g wetted Ca (OH)₂ per package treatment for 60 days at $12\pm 1^{\circ}$ C and 90-95% relative humidity. This

combination treatment minimized CII and FD % after storage and kept fruits in good quality during the subsequent 5 days shelf period at 20 $^{\circ}$ C and 60-70 % RH.

Key words: Cold storage, passive & active modified atmosphere, Balady lime fruits, chilling injury index.

INTRODUCTION

Balady lime (*Citrus aurantifolia Swing*) is one of the most important citrus cultivars. In Egypt, lemon trees occupied 43688 *fed* produced 321281 tons. (Statistics of the Ministry of Agric.by Economic Affairs Sector 2009, Egypt).

Egyptian consumer prefers lime than lemon due to its high acidity and fruit size. There is a constant demand for Balady lime fruits throughout the year for local consumption and for exportation. Growers tried to apply some agricultural treatments such as fastening to prolong resulted in harmful effects on trees. So, cold storage of harvested fruits was the alternative way to prolonging its occurrence.

Modified atmosphere packing (MAP) treatments reduced chilling injury (CI) in limes and grapefruit (Wardowsky *et al.*, 1973); in citrus fruits (Porat *et al.*, 2004); in Fuerte avocado (Meir *et al.*, 1998) and in mango (Pesis *et al.*, 2000)

Also, modified atmosphere decreased fruit decay (Jitender *et al.*, 2003, on guava; Artés-Hernández *et al.*, 2006 on table grapes; Harb *et al.*, 2006 on sweet cherries and Gad, 2008 on guava). The two last authors added that decay was increased gradually with advancing cold storage and shelf life periods.

Storing fruits of horticultural crops under modified atmosphere decreased fresh weight loss of table grapes (Martines-Romero *et al.*, 2003); guavas (Pereira *et al.*, 2004); apples (Rocha *et al.*, 2004); cherries (Harb *et al.*, 2006); date fruits (Mortazavi *et al.*, 2007) and banana (Kudachikar *et al.*, 2011). While fresh weight loss was higher with MA treatments than control after 2 or 3 days shelf life of guavas (Gad, 2008).

In addition, storing fruits under modified atmosphere preserved better colour of guava fruits (Pereira *et al.*, 2004); apples (Rocha *et al.*, 2004); cherries Harb *et al.*, 2006) and strawberries (Aday, *et al.*, 2011). Peel color index of guava fruits was gradually increased with the advance in cold storage and shelf life periods (Gad, 2008). Also, MA conditions preserved better firmness respecting apples (Rocha *et al.*, 2004); guavas (EL-Hefnawi *et al.*, 2008), sweet cherries (Golias *et al.*, 2010) and strawberries (Aday *et al.*, 2011).

Total soluble solids percentage were decreased under MA conditions (Pal *et al.*, 2005 on guavas and Kudachikar *et al.*, 2011 on 'Robusta' banana). Golias *et al.*, (2010) on sweet cherries and Viskelis *et al.*, (2011) on apples reported that TSS of fruit did not significantly affect by different modified atmospheres.

However, increasing storage period increased TSS% in Andean blackberry (Sora *et al.*, 2006) and guavas (Gad, 2008) fruits after cold storage and shelf life.

Ascorbic acid content in fruits was decreased with increasing storage duration under modified atmosphere (EL-Hefnawi *et al.*, 2008 on guavas and Ahmed *et al.*, 2007 on oranges). Anyhow, Viskelis *et al.*, (2011) on apples reported that vitamin C content was decreased under modified atmosphere treatments.

Total acidity was reduced with increasing storage period under modified atmosphere conditions (Jitender *et al.*, 2003 on guava and Sora *et al.*, 2006 on Andean blackberry). Also, MA treatments caused gradual decrease in acidity content in guava fruits with the advance in cold storage period and during shelf life (EL-Hefnawi *et al.*, 2008).

The main purpose of the current study was to evaluate the effectiveness of some passive and active modified atmosphere treatments under different cold storage periods to prolong storability and subsequent shelf life period of Balady lime fruits (*Citrus aurantifolia Swing*).

MATERIALS AND METHODS

This study was carried out during 2010 and 2011 seasons at the Post-harvest Laboratory, Horticulture Department, Faculty Agriculture, Zagazig University to evaluate the effectiveness of some modified atmosphere treatments prior to cold storage periods (30, 60, 90 and 105 days) for enhancing storability and the subsequent shelf life of Balady lime fruits.

Balady lime (*Citrus aurantifolia Swing*) fruits were used from similar trees aged 20 years old grafted on sour orange rootstock, grown in loamy soil at 5 x 5 meters apart. Fruits were purchased from a private orchard at El-Adllia, Blbies district, Sharkia Governorate, Egypt. Fruits were harvested at 1st January during green ripe stage. The fruits were picked using small clippers and packed in carton boxes and directly transferred to the laboratory. Then, fruits were washed, air dried and rechecked for any defects. Characteristics of the used fruits just prior subjecting to the experimental treatments are shown in Table A.

 Table A: Characteristics of Balady lime fruits before cold storage treatments

Parameters	1 st Season	2 nd Season	Parameters	1 st Season	2 nd Season
Pulp firmness(kg/cm ²)	0.748	0.790	Juice pH	2.77	2.72
Juice,%	30.0	29.8	Juice acidity, %	8.97	9.01
Volume of juice/ kg	315	310	Juice vit. C (mg/ 100 cm ³ juice)	65.7	61.2
Juice TSS , %	10.7	10.5	TSS/Acid ratio	1.19	1.15

The experimental design was factorial experiment between five modified atmosphere applications and four cold storage periods in completely randomized design, in three replicate, each replicate contained 500 grams fruits. So, the experiment was implicated 20 interaction treatments.

Fruits of all MA treatments, except of control treatment, were packed in sealed carton boxes at rate of 190 ± 10 g fruits/ liter. Polyethylene bags were used to tight seal boxes. Modified atmosphere treatments were applied just before cold storage applications. However, the tested five modified atmosphere (MA) treatments were as follows:

- 1. Packing in plastic nets (control).
- 2. Passive MA without additions.
- 3. Passive MA with adding 25g wetted Ca (OH)₂ per sealed package.
- 4. Active MA 10% O₂ + 3% CO₂.
- 5. Active MA with 10% O_2 + 6% CO_2 .

The four examined cold storage periods were 30, 60, 90 and 105 days. Fruits were stored at $12\pm1^{\circ}$ C and 90-95% relative humidity. After cold storage fruits were hold for 5 days in an incubator at 20°C and 60-70 % RH (similar to supermarket conditions) to determine the effects on shelf life.

Data recorded:

Samples for each treatment were randomly taken after the tested cold storage periods of 30, 60, 90 and 105 and the remained fruits of each treatment were used to detect shelf life determinations. However, evaluation of treatment effects after cold storage and shelf life was implicated fruit exclusion attributes and fruit quality parameters as follows:

I. Discarded Fruits Attributes:

They were included:

- Chilling injury index (CII): Chilling injury symptoms were included pitting, staining and necrotic areas on fruit peel (Sanchez-Ballesta *et al.*, 2003). It was assessed according to the following index: 0= without decay; 2= spot decay; 4= 25-50% decay; 8= >50 % decay.
- 2. *Fruit decay percentage (FD %):* It was determined as percentage of rotted fruits from the total fruits of each replicate.

II. Other fruit quality parameters:

They were included fruit physical and chemical properties of peel, pulp and juice of fruits as follows:

- 1. *Fruit weight losses percentage (FWL %)* : Fruits were weighed just before and after cold storage treatments and the 5 days of shelf life, and then FWL % was calculated.
- 2. *Peel color index (PCI):* Fruits color after each treatment was determined according to the following index: 1 = 100 % green; 2 = <25 % yellow; 3 = 26-50 % yellow and 4 = >50 % yellow.

- **3.** *Pulp firmness*: Five fruits for each replicate were used to determine pulp firmness as kg / cm². A push pull Dynamometer (Model FD 101) was used in this concern.
- **4.** *Juice percentage:* The extracted juice of random fruit samples of each replicate was weighted and juice content was expressed as percent of fruit weight (w/w).
- 5. *Juice total soluble solids percentage (TSS %):* It was determined using a hand refractometer.
- 6. Ascorbic acid (Vit.C) content in juice: It was determined as milligrams ascorbic acid / 100 ml fruit juice using the procedures which described by Lucass (1944).
- **7.** *Juice total acidity (%):* It was determined by titration against 0.1N sodium hydroxide in presence of phenolphthalein dye according to the method described by A.O.A.C. (1980).
- 8. *Technological index(TI)*: It was determined using the following equation:

TI = (TSS % X juice %) /100. Technological index variable is an important indicator for citrus industry. Higher values of TI mean better quality for juice manufacture (Chitarra and Chitarra, 1990).

9. TSS / acid ratio.

Statistical Analysis:

Collected data were subjected to statistical analysis according to the methods described by Snedecor and Cochran (1989). Mean separation was done using Duncan multiple range test at 5 % level (Duncan, 1958). Because of severe damage of stored fruits under the long tested storage period of 105 days regarding chilling injury index (more than 6.43 & 6.23 in the two seasons, respectively) and decay percentage (more than 76.4 & 76.4 in the two seasons, respectively), which don't permit to assess the other fruit quality parameters, the application of 105 days storage period was canceled during the statistical analysis respecting the majority of fruit quality parameters.

RESULTS AND DISCUSSION

1. Discarded Fruits Attributes [chilling injury (CII) and fruit decay% (FD %)] 1.1. During cold storage

Data in Table 1 indicate that CII and FD % were gradually increased as cold storage period increased. The highest values of CII and FD % were recorded in fruits stored for 105 days (6.43 & 6.23 and 76.4 & 76.4% for CII and FD % in the first and second seasons, respectively).

All modified atmosphere (MA) treatments caused significant depressed CII. The least values resulted under effect of passive MA containing 25g wetted

Ca (OH)₂ treatment (1.86 and 1.74 in the first and second seasons, respectively). While, MA treatments tended to significant increase in FD% compared to control treatment (packing in plastic nets) in both seasons. Active MA treatments gave higher FD % than passive MA without additions treatment. Passive MA containing 25g wetted Ca (OH)₂ treatment recorded the least FD % values in first (21.2%) and second (20.6%) seasons as compare to most of the other tested MA treatments.

Interaction between cold storage periods and MA treatments was significant in the two seasons regarding CII and FD%. Generally, prolonging the interacted cold storage period increased CII and FD under the same MA treatment. Thirty days cold storage period interacted with any of the five MA treatments recorded the least values of CII and FD%. While, the highest values came from the interaction between 105 days storage period with all tested MA treatments. This was confirmed during the two seasons.

1.2. During shelf life

Data in Table 2 also reveal that CII and FD % during shelf life were significantly increased as cold storage period increased.

The effect of MA treatments during shelf life periods on CII and FD % were significant effect in the two seasons. The least values of CII (2.31 and 2.36 for 1st and 2nd seasons, respectively) were recorded in fruits subjected to passive MA containing 25g wetted Ca (OH) ₂ treatment comparing to control treatment and other MA treatments. While, the highest values came from active MA 10% $O_2 + 3\%$ Co₂ treatment during the two seasons. In addition, control treatment showed the least values of FD % in the two seasons (0.00 %), while, passive MA without additions treatment recorded the highest values of FD % in the two seasons (42.3 and 35.8 %, respectively).

As for interaction effect on CII and FD % during shelf life, data of the same Table 2 indicates that shelf life fruits revealed similar trend as the above mentioned for interaction effects after cold storage.

The reductions in CI with MA treatments are in agreement with the results of Wardowsky *et al.*, (1973) on limes and grapefruit; Meir *et al.*, (1998) on Fuerte avocado ; Pesis *et al.*, (2000) on mango and Porat *et al.*, (2004) on citrus fruits.

Modified atmosphere tended to significant increase in FD %. These results are in line with those obtained by Rygg and Wells (1962), they reported that plastic film may promote decay of lemon fruits because of high levels of humidity and CO_2 within the sealed package. Ding *et al.*, (2002) on loquat fruits stated that passive MA increased incidence of decay. However, packaging fruits in sealed polyethylene bags might be resulted in high moisture inside the sealed package leading to more increases in fruit decay especially without using any chemicals for rot control.

2- Other Fruit Quality Attributes

2.1. Fruit weight loss percentage (FWL %), peel color index (PCI) and pulp firmness

2.1.1. During cold storage

Data in Table 3 show that cold storage periods had significant effects on FWL % and PCI during the two seasons. The least values of FWL % and PCI (5.67 & 6.23 % and 2.43 & 2.48 in the two seasons, respectively) came from 30 days cold storage, and then their values were increased with the advance of storage period up to 90 days.

All MA treatments caused significant decreases in FWL % and pulp firmness, while MA treatments increased PCI compared with control treatment in the two seasons. The least values of FWL % and better color resulted from passive MA treatments in the two seasons as compare to active MA or control treatments.

The interaction between cold storage period and MA treatments was significant in the two seasons in respect of FWL %, PCI and pulp firmness. The least values of FWL % came from the 30 days cold storage period interacted with passive MA without additions treatment, while, the highest values came from 60 or 90 days storage period without MA treatment in the two seasons. Fruits treated with active MA 10% $O_2 + 3\%$ CO₂ treatment in the first season or passive MA with adding 25g wetted Ca (OH)₂ per sealed package treatment in the second one and stored for 30 days recorded that lowest values of PCI, while, better color of peel fruits obtained after 90 days with passive MA without additions treatment in the first season came from active MA 10% $O_2 + 3\%$ CO₂ treatment after 90 and 60 days cold storage in the second season and the highest values came from 90 days with control treatment in the two seasons (Table 3).

2.1.2. During shelf life

Data in Table 4 show that FWL % and PCI were significantly increased, while firmness of fruit pulp was significantly decreased during shelf life period as the cold storage period was increased (in the two seasons).

The tested MA treatments effects during shelf life period exhibited significant increases in FWL % an oppositional with the cold storage period; PCI during shelf period revealed similar trend as that previously mentioned for during cold storage period. Fruit pulp firmness recorded significant increases under all MA treatments as compared with control treatment in the second season without significant differences between them, while in first season active MA 10% O₂ +6% CO₂ treatment significantly reduced firmness of fruit pulp as compared to control treatment.

The interaction between cold storage period and MA treatments (Table 4) had significant effects in the two seasons in respect of FWL % and PCI during

shelf life period, and in most cases values of them were gradually increased with the advance of cold storage period, while, firmness of fruit pulp was significant in the first season only.

The reduction in FWL % with MA treatments is in agreement with results of Pereira *et al.*, (2004) on guava; Rocha *et al.*, (2004) on apples; Martines-Romero *et al.*, (2003) on table grapes; Harb *et al.*, (2006) on cherries; Mortazavi *et Al.*, (2007) on date fruits and Kudachikar *et al.*, (2011) on 'Robusta' banana. The tested MA treatments effect during shelf life period caused significant increases in FWL %. These results were in line with those reported by (Gad, 2008) on guava. The weight loss is a result of water loss from the fruit tissues and partially of the respiration process (Hussein *et al.* 1998). However, MA treatments does not directly influence the rate of water loss, but the need for a gas tight environment for MA storage and transport often results in significant increases in relative humidity around fruits and consequently reduced water loss compared to air storage (Kader, 1986). Such studies demonstrate that the high humidity obtained within the sealed packages significantly delayed fruit water loss.

Data showed that MA treatments recorded the highest PCI compared to control treatment and it was increased with the advance of cold storage period. These results are in agreement with those reported by Pereira *et al.*, (2004) on guava; Rocha *et al.*, (2004) on apples; Padilla-Zakour *et al.*, (2004) and Harb *et al.*, (2006) on cherries and Aday, *et al.*, (2011) on strawberry. However, lime fruits are non-climacteric and prolonging cold storage period may stimulate analyses of green chlorophyll pigments permitting to appearance the yellow carotenoid pigments.

The reduction in fruit firmness with increasing cold storage period is agree with the results obtained by Viskelis *et al.*, (2011) on apples. According to Hussein *et al.* (1998) rate of insoluble protopectins degradation to simple pectins was increased with the progress of storage perioid. Also, Pectinesterase activity is expected to increase progressively during storage and as a result decrease hardiness of fruit peel and pulp during storage, as reported by (Ponomarev, 1968) on pear. The loss of firmness is related to the degradation of the cellular wall by poligacturonasis and pectinametilesterasis enzymes and to the loss of water (Kays, 1991).

2.2. Juice %, juice TSS % and juice Vit. C 2.2.1. During cold storage

It is clear that Juice % and juice TSS % were gradually increased with advancing cold storage period and reached its maximum values (33.7 & 35.0 % and 9.61& 9.93 %) after 90 days cold storage in the two seasons, respectively (Table 5). On the contrary, the uppermost values of juice Vit. C (52.6 & 56.1 mg / 100 ml juice in the two seasons, respectively) were obtained in the first sample (30 days storage period), the following storage periods revealed gradually decreases in Vit.

C values in juice to reach the minimum values (34.6 & 35.6 mg / 100 ml juice in) the two seasons) at the last sample (90 days) in both seasons.

Under MA treatments, control fruits had the highest Juice % and juice TSS % (34.5 & 36.9% and 10.0 & 9.96 % in the two seasons, respectively). While, the tested MA treatments caused significant decrease in Juice % and juice TSS % comparing to control treatment with no significant difference between control and active MA 10% O_2 +6% CO_2 treatment in the first season. All MA treatments did not significantly affect on juice Vit C during both seasons.

The interaction effect between cold storage period and MA treatments (Table 5) was significant in the two seasons with Juice %, juice TSS % and juice Vit. C. In most cases, values of Juice % and juice TSS % were gradually increased with the advance in cold storage period, while, juice Vit. C was gradually decreased with the advance in cold storage period in the two seasons.

2.2.2. During shelf life

Data in Table 6 indicate that Juice %, juice TSS % and juice Vit. C during shelf life revealed a similar trend as that mentioned above for during cold storage. However, the effect of cold storage period during shelf life on TSS % was significant in the second seasons only.

The tested MA treatments during shelf life period increased fruit Juice %, but decreased values of juice TSS % compared with control treatment. While, juice Vit. C was reduced by MA treatments without significant difference with passive MA without additions treatment and passive MA with adding 25g wetted Ca (OH)₂ per sealed package treatment in the second season (Table 6).

The interaction between cold storage period and MA treatments was significant in the two seasons with Juice % and juice TSS % during shelf life period. Most values of Juice % and juice TSS % were gradually increased with increasing the interacted cold storage period. While, juice Vit. C did not significantly affected by all interaction treatments during the two seasons.

Modified atmosphere conditions decreased TSS values compared with control. While, TSS was increased with the advance of cold storage period. These results agree with those reported by Pal *et al.*, (2005) and Gad, (2008) on guava ; Sora *et al.*, (2006) on Andean blackberry and Kudachikar *et al.*, (2011) on 'Robusta' banana.

The gradual increase in TSS % with the increase of storage period could be due to: degradation of complex insoluble compounds, like starch, to simple soluble compounds, like sugars, leading to more TSS accumulation in fruits or to water loss through transpiration during storage period (Hussein *et al.*, 1998).

Ascorbic acid content was decreased with advancing storage period. These results are in line with those obtained by EL-Hefnawi *et al.*, (2008) on guava and Ahmed *et al.*, (2007) on orange. As for MA effects, Viskelis *et al.*, (2011) on apples reported that vitamin C content was decreased under MA treatments.

However, the loss in ascorbic acid content during storage could be attributed to the rapid conversion of L- ascorbic acid into dihydrascobic acid in the presence of L- ascorbic acid oxidase (Hussein *et al.*, 1998).

2.3. Juice acidity %, technological index (TI) and TSS / acid ratio 2.3.1. During cold storage

Juice acidity % was gradually decreased with increasing cold storage period and reached its minimum values (6.12 and 6.25 %) after 90 days of cold storage in the two seasons, respectively. While, TI and TSS / acidity ratio were gradually increased with the advance in cold storage period and reached its maximum values (3.24 & 3.48 and 1.56 & 1.60) after 90 days of storage in the two seasons, respectively (Table 7).

Data of the same Table 7 reveal that the tested MA treatments obviously depressed juice acidity% as well as TI compared with control treatment without significant differences between MA treatments with juice acidity % in most cases during the two experimental seasons. Oppositional, MA treatments significantly increased TSS / acidity ratio values compared with control treatment without significant between them in the second season.

Interaction treatments between cold storage and MA had significant effects in the two seasons with juice acidity % and TI. Generally, the highest values of juice acidity were recorded in fruits packed in control treatment and stored for any tested times (30, 60 or 90 days). While, the least acidity percentages were noticed in juice of fruits stored for 90 days and previously treated with passive or active MA. This was confirmed in the two seasons. As for TI, the maximum values (4.06 and 4.44) of TI resulted from interaction after 90 days cold storage period with control treatment, however, but the minimum values (2.00 and 1.99) were obtained after 60 days cold storage period interacted with active MA 10% $O_2 + 3\%$ CO₂ treatment in the two seasons (Table 7).

2.3.2. During shelf life

Data in Table 8 indicate that fruits during shelf life fruits followed a similar trend as that mentioned for during cold storage treatments. This came true with the effect of duration of cold storage on juice acidity %, TI and TSS / acidity ratio and MA treatments on juice acidity %.

The effect of MA treatments on TI and TSS / acidity ratio during shelf life was significant without evident trend in both seasons (Table 8).

Also, data in the same Table 8 indicate the interaction between cold storage period and MA treatments was significant in the two seasons regarding to juice acidity %, TI and TSS / acidity ratio. The highest values of juice acidity %, TI and TSS / acidity ratio resulted from combination treatments of 30 days cold storage period with control treatment (8.57 and 8.30%); 90 days cold storage period with passive MA without additions treatment (4.23 and 4.37) and 90 days

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cold storage period with passive MA with adding 25g wetted Ca (OH) $_2$ per sealed package treatment (1.56 and 1.53) in the two seasons, respectively. But, the lowest values for these parameters were gained after 90 days cold storage period with passive MA with adding 25g wetted Ca (OH) $_2$ per sealed package treatment (5.83 and 5.83%); after 60 days cold storage period with active MA 10% O $_2$ +3% CO $_2$ treatment (2.83 and 2.83) and after 30 days cold storage period with passive MA without additions treatment (1.17 and 1.13) in the two seasons, respectively.

Juice acidity % was decreased with the advance of storage period. These findings are in line with Jitender *et al.*, (2003) on guava and Sora *et al.*, (2006) on Andean blackberry. Also it was decreased after shelf life with the advance of storage period. The results are in a good line with those obtained by EL-Hefnawi *et al.*, (2008). All MA treatments caused significant reduction in juice acidity % compared with control. Such results are contradicted with EL-Hefnawi *et al.*, (2008) on guava and Ji Hua *et al.*, (2011) on Black Diamond plums.

Decreasing acid % during storage period might be due to destruction of organic acids through oxidation and their consumption in respiration processes within fruit tissues. Progress of storage period was found to raise respiration rate of the fresh fruits (Hussien *et al.*, 1998).

Conclusively, obtained results of this study, make possible to recommend storage Balady lime fruits (in carton boxes at rate of 190 ± 10 g fruits/ liter) under passive MA containing 25g wetted Ca (OH)₂ treatment for 60 days at $12\pm 1^{\circ}$ C and 90-95% relative humidity. Since, this combination treatment minimized fruits chilling injury and percentage of fruit decay during storage period as well as it make possible to maintain fruits in good quality for five days shelf life at supermarket conditions (20 °C and 60-70 % RH).

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زيادة مدة تخزين ثمار الليمون البلدي بإستخدام بعض معاملات التعديل السابي والنشط للجو الهوائي.

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أجريت خمس معاملات للتعديل السلبى أو الايجابى للجو الهوائى هى: ١- بدون جو هوائى معدل للمقارنه (تعبئة الثمار فى شبك بلاستيك كإجراء شائع) ، ٢- جو هوائى معدل سلبياً بدون أضافات. ٣- جو هوائى معدل سلبياً مع أضافه ٢٥ جرام هيدروكسيد كالسبوم لكل عبوة. ٤- جو هوائى معدل إيجابياً ١٠% أكسجين + ٣% ثانى أكسيد الكربون. ٥- جو هوائى معدل إيجابياً ١٠% أكسجين + ٦% ثانى أكسيد الكربون قبل التخزين البارد لثمار الليمون البادى لفتر ات ٣٠، ٢٠، ٢٠ ١٠٥ يوم على درجة حرارة ١٢± ١ ٥م ورطوبة نسبية ٩٠ - ٩٥ % ، عُرضت الثمار لمعاملات الجو المعدل داخل كراتين محكمة الإغلاق ، وضعت الثمار بعد استخراجها من التخزين البارد لمدة خمس ايام على على ٢ درجة مئويه ورطوبة نسبية ٢٠ - ٢٠ % كظروف مشابهه السوير ماركت ، كان الهدف من هذا البحث توضيح تأثير معاملات الجو الهوائى المعدل وفترات التخزين والتقاعل بينهم على قدرة الثمار على التخزين وجودتها بعد التخزين البارد وأثناء العرض خلال موسمى بينهم على قدرة الثمار على التخزين وجودتها بعد التخزين البارد وأثناء العرض خلال موسمى

أوضحت عينات الثمار المأخوذه بعد فترات التخزين البارد وبعد خمس ايام فترة عرض أن زيادة فترات التخزين تؤدى الى زيادة تدريجية فى التقيير الرقمى لأضرار البروده ونسبة أصابة الثمار ونسبة الفقد فى وزن الثمار والتقيير الرقمى للون قشرة الثمار ونسبة المواد الصلبه الذائبه فى العصير والدليل التكنولوجى ونسبة المواد الصلبه الذائبه ألى الحموضه فى العصير ، بينما أدى زيادة

فترة التخزين البارد الى انخفاض تدريجي في كل من محتوى الثمرة من العصير ومن فيتامين ج ونسبة الحموضية وكذلك صلابة الثمار بعد التخزين البارد وبعد فترة العرض

أدت كل معاملات الجو الهوائى المعدل المختبرة إلى خفض كل من التقدير الرقمى لأضرار البروده ونسبة الفقد فى الوزن للثمار و صلابة الثمار ونسبة العصير للثمار و نسبة المواد الصلبه الذائبه والدليل التكنولجى، وفى نفس الوقت أدت الى زيدة نسبة اصابة الثمار والتقدير الرقمى للون قشرة الثمار ونسبة المواد الصلبه الذائبه الى الحموضه، ولكنها لم تؤثر على محتوى عصير الثمار من فيتامين ج

التوصيعة: عموماً يمكن التوصية بتخزين ثمار الليمون البلدى (داخل علب كرتون محكمة الاغلاق بمعدل ١٩٠± ١٠ جم ثمار لكل لتر) لمدة ٢٠ يوم على درجة حراره ١٢± مئوية ورطوبة نسبية ٩٠- ٩٠ % تحت ظروف جو هوائى معدل سلبيا مع أضافه ٢٠ جرام هيدر وكسيد كالسيوم لكل عبوه ، حيث أدت معاملة التفاعل هذه الى خفض أضرار البروده ونسبة أصابة الثمار لأقل ما يمكن بعد التخزين البارد كما حافظت على جودة الثمار أثناء فترة العرض (خمس أيام) على ٢٠ درجة مئويه ورطوبة نسبية ٢٠- ٢٠ %.