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DESIGN OPTIMIZATION FOR CONCRETE BEAM SUBJECTEDTO BLAST LOADS

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Abstract

This paper presents a design optimization of a concrete beam subjected to blast loading due to nuclear explosion. It focuses on sizing optimization problem of a concrete beam having elastic foundation and fixed ends. In the formulation of the optimization problem, the objective function is to minimize the maximum existing displacement. The design variables of the optimization problem are the depths of the concrete beam. The constraints are the concrete beam mass, the derivative of the depth and the plastic strain. A MATLAB code has been developed to obtain the pressure time history. This code is linked to the finite element software ANSYS to determine the displacement time history , strains, stresses and the best cross section shape of the concrete beam.

Keywords: Shape Optimization, Blast loading, Nuclear Explosion and Concrete Beam

1. Introduction

Few papers, available in literature, have focused on blast mitigation for concrete and steel sections. Dharaneepathy and Sudhesh [1] investigated the stiffener patterns on a square plate subjected to blast loads modeled using Friedlander"s exponential function. X ue and Hutchinson [2] and Fleck and Deshpande [3] compared blast resistance of solid versus sandwich panels which were assumed to be ductile to withstand deformation caused by impulsive blast loads. Yen, *et al* [4] presented an experimentally validated dynamic analysis procedure utilizing LS-DYNA and the ConWep The numerical results indicate that significant reduction in the maximum stress amplitude propagating within the protected components can be achieved by suitable selection of honeycomb material. Liang *et al* [5] investigated the optimum design of steel panels under blast loading by using a combined algorithm of the feasible direction method (FDM) and the Backtrack Program Method (BPM). This work ignores the effect of nonlinearity and deals with the blast loads as static loads. Main and Gazonas [6] studied the effect of an air blast on uniaxial crushing of cellular sandwich plates. Initial numerical results show that the capacity of the sandwich plates of shock mitigation can be improved by varying mass fractions of the front and back face sheets. Further, the authors investigate variation in geometry and

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From the literature, it is clear that no application in optimizing shape of concrete beams is studied to resist blast loads. Therefore, an approach and methodology to optimize the shape of concrete beam to withstand blast loading due to nuclear explosion is presented in the current paper. Here, difficulties are also treated in the optimization problem. These difficulties are: i) the nature of blast loading ii) transient dynamic response iii) non-differentiable, nonconvex and computationally expensive functions iv) the nonlinearities are. pressure time load, deformations and plasticity. The transient analysis generally requires more computer resources. Some preliminary work should be done to understand how nonlinearities affect the structure's response by carrying a static analysis first.Here, a MATLAB computer program has been developed to implement the nuclear explosion.In the shape design optimization process, two different optimization methods (i.e. zero order method and first order method) are used to find the optimum shape of a concrete beam.

2.Pressure loads of nuclear explosion

The effects of an explosion can be distinguished in three ranges: *i*) contact detonation *ii*) near zone and *iii*) far zone of the detonation. The size of all these zones depends on many parameters, the most important one is the quantity of the explosive charge. Additional effective parameters are given in curves for the description of the different air blast using a rich body of experimental data see, Kingery [7] in 1984. The parameters are presented in double logarithmic diagrams with the scaled distance (*Z*), and are also available as polynomial equations. The pressure at a known point can be described by the modified Friedlander equation from Baker [8] and depends on the time of the arrival of the pressure wave ($t = t_0$ -ta). The other effects of nuclear explosions as thermal, electromagnetic pulse and radiation are disregarded. The peak over-pressure can be calculated using equation (1). This equation is valid for weapon yield (*1kt or 1 Mt*). Using scaling laws, the pressure can be determined for other yields. All parameters of the pressure time curve are normally written in terms of scaled laws utilizing equation (2).

$$p_{os}(r,z) = \frac{10.47}{r^{a(z)}} + \frac{b(z)}{r^{c(z)}} + \frac{d(z).e(z)}{1+f(z)r^{g(z)}} + h(x,r,y)$$
(1)

$$\frac{R}{R_1} = \left(\frac{W}{W_1}\right)^{1/3} , \quad \frac{t}{t_1} = \left(\frac{W}{W_1}\right)^{1/3} , \quad \frac{I}{I_1} = \left(\frac{W}{W_1}\right)^{1/3}$$
(2)

Where (W) is the weapon yield and (R) is the distance between the center of the charge and the object. The pressure attains its maximum very fast (extremely in short time called arrival time (t_a) of the shock wave to the point under consideration). Then, the pressure starts decreasing until it reaches the reference pressure (P_0) as shown in figure 1.

The time of arrival (t_a) depends on the weapon yield and the distance from the point of burst. The time of arrival can be calculated using:

$$t_{a} = \begin{cases} u & x < x_{m} \\ u \frac{x_{m}}{x} + w \left(1 - \frac{x_{m}}{x}\right) & x \ge x_{m} \end{cases}$$
(3)

The positive phase duration (t_d) is the time for reaching the reference pressure. After that the pressure drops below the reference pressure until the maximum negative pressure (P_{min}) is reached.

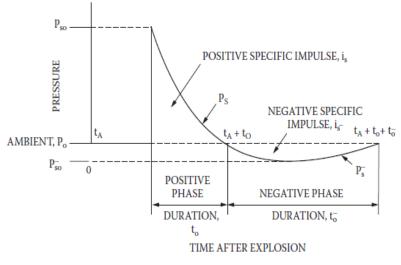


Figure.1 Field pressure- time history (TM 5-855-1, 1986[9])

The negative phase duration is denoted as (t_n) . The over-pressure impulse is the integral of the overpressure curve over the positive phase (t_d) and this can be computed using:

$$t_{a} = \left(\frac{1640700 + 24629t_{a} + 416.15t_{a}^{2}}{10880 + 619.76t_{a} + t_{a}^{2}}\right) \left[\left(0.4 + \frac{0.001204t_{a}^{1.5}}{1 + 0.001559t_{a}^{1.5}}\right) + \left(0.0426 + \frac{0.548t_{a}^{0.25}}{1 + 0.00357t_{a}^{1.5}}\right) \cdot s \right]$$

$$(4)$$

The peak value of the dynamic pressure (P_{ds}) as a function of peak pressure is:

$$p_{ds} = \begin{cases} \frac{5}{2} \frac{p_{os}^2}{7p_{\alpha} + p_{os}} p_{os} < 300 \ psi \\ \frac{5}{2} \frac{p_{os}^2 (1 + 0.0604\pi + 0.0345\pi^2)}{7p_{\alpha} + p_{os} - 72.2\pi^2 + 23.4\pi^3} p_{os} > 300 \ psi \end{cases}$$
(5)

In the current study, A MATLAB code has been developed to simulate the nuclear explosion by calculating the load time history as shown in figure 2. This program contains yield of the weapon in kt of TNT, type of blast (surface or air)and charge location.

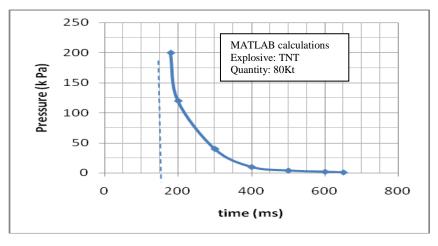


Figure 2: Pressure time history for 80 kt TNT at 800 m from MATLAB program

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3 Theoretical Aspects of Design Optimization

Let us mark O a family of admissible domains $\Omega \in \mathbb{R}^n$. supposing that O is contained in some larger family \overline{O} . With any $\Omega \in O$ a Hilbert space $V(\Omega)$ of functions is associated supposing that a convergence of domains in \overline{O} and of functions in $V(\Omega)$ is defined.

If $\{\Omega n \subset O\}$, $\Omega \in \overline{O}$, then the symbol $\Omega_n \to \Omega$, as $n \to \infty$ is used for the convergence of domains. By the symbol $u_n \to u$, as $n \to \infty$ the convergence of function $u_n \in V(\Omega_n)$ is detonated to the function $u \in \Omega$, where $\Omega n, \Omega \in \overline{O}$.

(P)
$$u: \Omega \in O \to u(\Omega) \in V(\Omega)$$
 (6)

Let be a mapping which associates with any domain $\Omega \in O$ a solution $u(\Omega)$ of a state problem (given by equations or inequalities in the domain), and let $G := \{(\Omega, u(\Omega)) : \Omega \in O\}$. Finally, let $J : G \to \mathbb{R}$ be an objective (cost) function. The abstract optimal shape design problem

is then stated as follows

(P)
$$\begin{cases} find \ \Omega^* \in o \ such \ that \\ J(\Omega^*) = \min_{\Omega \in o} J(\Omega) \end{cases}$$
(7)

The exact solution of the problem is only in exceptional cases, so it is needed to approximate the problem (*P*), see [1], for example: Let h > 0 be a parameter of discretization tending to zero. In practice, any domain O_h is determined by finite number of parameters, defining its boundary. With any O_h a finite dimensional space $V_h(\Omega_h) \subset V(\Omega_h)$ of functions defined on *h* is associated. The convergences are defined in the same way as in the continuous case.

$$(P_h)U_h:\Omega_h \to U_h(\Omega_h) \in V_h(\Omega_h)$$
 (8)

Let be a mapping which associates with the domain (*h*), the solution $U_h(h)$ of the approximated state problem, and let $G_h := \{(\Omega_h, u_h(\Omega_h)) : \Omega_h \in O_h\}$ be a graph of this mapping.

The discrete optimal shape design problem can be stated as follows:

$$(P_h) \qquad \begin{cases} find \ \Omega_h^* \in o_h \ such \ that \\ J_h(\Omega_h^*) = \frac{\min}{\Omega_h \in o_h} J_h(\Omega_h) \end{cases}$$
(9)

Such problems need more computational time and requirements because of the evaluation of the cost functional or its gradient. It is needed to solve the state problem first, and another complication may bring the fact that the cost function is not necessarily convex and continuously differentiable. Moreover, the optimal solution may not be unique or exists. This is the reason why the detailed mathematical analysis of the shape design optimization problem is important.

4. Design Optimization in ANSYS

The optimization routine termed *OPT* is an integral part of the ANSYS program that can be employed to determine the best solution. ANSYS also provides the user with a Parametric Design Language (APDL) that can be used to define design variables, objective function and constraint conditions. The ANSYS program offers two optimization methods to accommodate a wide range of optimization problems. These methods are the advanced zero–order method (Subproblem approximation method) and the first order method. For both of these methods, the program performs a series of analysis–evaluation–modification cycles. That is, an analysis of the initial design is performed, the results are evaluated against specified design criteria, and the design is modified as necessary. This process is repeated until all specified criteria are met.

ANSYS also provides helpful tools that can be used to obtain a good initial guess.

4.1. Advanced zero order method

ANSYS uses optimization methods. These techniques are described in this section. In the advanced zero order method, the program uses only the values of objective function F(x) and constraints $G_s(x)$ during the optimization (minimization) process. There are two concepts which play a key role in this method: the use of approximations for F(x) and $G_s(x)$, and the conversion of the constrained to unconstrained optimization problem using the penalty approach. The approximation is achieved by least square fitting between the data points. This results in curves (or surfaces) that are created in each optimization loop. The program allows the user to control curve fitting for the approximation. The user can request a linear fit, quadratic fit or quadratic plus cross terms fit.

Using the advanced zero order method, the optimization procedure within ANSYS can be described in the following steps:

<u>Step 1.</u> Define the design variables (design set) and initiate their values x° . These initial values can be either user defined or can be obtained using one of the program tools as described later. Step 2. Model the structural system (preprocessing stage).

<u>Step 3</u>. Solve the structural system (solution stage) and obtain the values of the constraints (post-processing stage) and objective function F° .

<u>Step 4</u>. Evaluate the feasibility of the design set between the current G_s^{cu} and the previous G_s^{cu-1} using the feasibility tolerance $\varepsilon_s^{\text{Tol},G}$ according to

$$\left| G_s^{cu} - G_s^{cu-1} \le \varepsilon_s^{Tol,G} \right| \tag{10}$$

Where $\varepsilon_s^{\text{Tol},G}$ is either user–defined or the default is

$$\epsilon_s^{Tol,G} = 0.01(G_s^U - G_s^L)$$
(11)

Where G_s^{U} and G_s^{L} are the upper and lower bounds of the constraint G_s .

<u>Step 5</u>. Check the convergence criteria at the end of each loop. The problem is said to be converged if the current x^{eu} , previous x^{eu-1} , or the best x^{best} and any of the following conditions are satisfied.

The change in the value F from F^{best} to the current F^{cu} is less than a certain tolerance $\varepsilon^{\text{Tol}, F}$ This can be formulated as

$$F^{best} - F^{cu} \le \varepsilon^{Tol,F} \tag{12}$$

Where the value of $\varepsilon^{\text{Tol}, F}$ is either user–defined or by default:

$$T^{ol,F} = 0.01F^{0}$$
 (13)

The change in the value from F^{cu} to F^{cu-1} is less than $\varepsilon^{\text{Tol},F}$, therefore

$$F^{cu} - F^{cu-1} \le \varepsilon^{Tol_s F} \tag{14}$$

The changes in all design variables from \mathbf{x}^{cu} to \mathbf{x}^{cu-1} , are less than $\varepsilon_i^{Tol,x}$ as

$$x_i^{ou-1} - x_i^{ou} \le \varepsilon_i^{Tol,x} \tag{15}$$

Where $\varepsilon_i^{\text{Tol},x}$ is user defined or the default:

$$\varepsilon_i^{Tol,x} = x_i^0 - 0.01 \left(x_i^U - x_i^L \right)$$
(16)

Where x_i^{U} and x_i^{L} are user-defined upper and lower bounds of x_i .

The changes in all design variables from \mathbf{x}^{cu} to \mathbf{x}^{best} are less than their respective tolerances $\varepsilon_i^{\text{Tol},x}$.

$$x_i^{best} - x_i^{cu} \le \varepsilon_i^{Tol,x} \tag{17}$$

<u>Step 6</u>. Check of termination conditions. The termination occurs when any of the following criteria is true:

- i. Any of the convergence criteria is reached.
- ii. The prescribed maximum number of loops is performed.
- iii. The number of consecutive infeasible solutions has reached the specified limit.

<u>Step 7</u>. If the termination does not occur, then the software formulates an approximate subproblem to determine best design vector (\hat{x}) by minimization of the objective function, based on current information. Using a series of response surfaces as a starting point for the next loop. This algorithm is called Sequential Unconstrained Minimization Technique SUMT (see Fiacoo and McCormick, 1968 [12]). The minimum of each response surface is found by a series of searches in design space, starting at the previous best design set. The search consists of minimization in the following directions:

- i. Directions along each x_i ,
- ii. Directions tangent to each $G_s(x)$ and
- iii. Direction of steepest descent of $F(\mathbf{x})$.

This sequence continues until the change in the minimum of the response surface is less than a small tolerance that is described in Step 5.

<u>Step 8</u>. Calculate a new design vector (x^{cu+1}) based on a combination of best design to date (x^{cu}) with the best design (\hat{x}) determined from last minimization. The new design variables are evaluated using the formula:

$$x_i^{cu+1} = x_i^{cu} + \eta(\hat{x}_i - x_i^{cu}) \ i = 1, 2, \dots, N$$
(18)

Where η is constant and is defined as:

$$\eta = 1.0 - C^o - C^r r_i^{cu} \tag{19}$$

Where C° is a fraction of the design variable in the next loop related to the current loop and it takes its value form:

$$0 < C^{\circ} < 0.9,$$
 (20)

The random contribution fraction C^{r} is determined by

$$0 < C^{\rm r} < 1.0 - C^{\rm o} \tag{21}$$

And the randomly generated number r_i^{cu} applied to each x_i^{cu} is

$$-0.5 < r_i^{\rm cu} < 0.5$$
 (22)

<u>Step 9</u>. Repeat Steps 2–8 until the termination condition is achieved.

4.2. First order method

Using the same procedure illustrated for the advanced zero order method, the optimization procedure using the first order method can be described except:

- 1. In the first order method, the program uses the gradients $\partial F(\mathbf{x})/\partial x_i$ and $\partial G_s(\mathbf{x})/\partial x_i$. For each iteration, the gradient calculations are performed in order to determine a search direction, and a line search strategy is adopted to minimize the unconstrained problem. Thus, each iteration is composed of a number of sub-iterations that include search direction and gradient computations.
- 2. For the convergence checking, the program continues until either convergence is achieved or termination occurs. The problem is said to be converged if one of the following conditions is satisfied:
 - The change in the value *F* from F^{best} to the current F^{cu} is less than a certain tolerance $\varepsilon^{\text{Tol},F}$ as described in the advanced zero order method.
 - The change in the value from F^{cu} to F^{cu-1} is less than $\varepsilon^{\text{Tol},F}$ as illustrated in the advanced zero order method.

5. Sizing Optimization of a Beam

5.1 Problems Statement

In this section the mathematical model describing bending of an elastic beam with varying thickness is described. The concrete beam is made of homogeneous isotropic material with constant Young's modulus of elasticity E. Body of the beam occupies the domain (D)

$$D = \left\{ (x, y, z) \in \mathbb{R}^3 : 0 \le x \le L < +\infty, -\frac{t(x)}{2} \le y \le \frac{t(x)}{2}, -\frac{b}{2} \le y \le \frac{b}{2} \right\}.$$
 (23)

The blast load acts only in the y-axis direction. The concrete beam meets all requirements of Euler-Bernoulli hypothesis. The beam is supported along its entire length by a continuous elastic foundation with a stiffness function Q(x). Using Kantorovi^{*}c's method the original displacement vector (u_x, u_y, u_z) is replace by its approximation $(-\dot{\omega}(x)y, w(x), 0)$. The classical formulation of the beam bending problem in continuous case can be stated **in** $\Omega \equiv (0, L)$ as follows: Find a deflection $w C^{(4)}(\Omega) \cap C^{(1)}(\overline{\Omega})$ such that:

$$f(x) = (E(x)J(x)\omega''(x))'' + Q(x)\omega(x) + boundary \ conditions$$
(24)

where f(x) is a continuous function in (0, L) and represents the intensity of the given external load dependent only on the coordinate x. Young's modulus of elasticity of material E(x) and the moment of inertia of the cross section of the beam J(x) are continuous functions whose derivatives of J(x) up to the second order are continuous in the interval (0, L). Stiffness function of the elastic foundation (subsoil) of the beam Q(x) is a continuous function in (0, L). The bending moment M and the shearing force T corresponding to the deflection w = w(x) are defined as follows:

$$M(\omega)(x) = -E(x)J(x)\omega'(x)$$
⁽²⁵⁾

$$T(\omega)(x) = (M(\omega)(x))' = (-E(x)J(x)\omega'(x))'$$
(26)

Some possible variants of given boundary conditions are introduced. Four types of classical boundary conditions may be described in points x = (0, L)

$$\omega(0) = 0, \quad \omega'(0) = 0, \quad M(\omega)(0) = \widehat{M}, \quad T(\omega)(0) = \widehat{T}$$
 (27)

$$\omega(L) = 0, \qquad \omega'(L) = 0, \qquad M(\omega)(L) = \widehat{M}, \qquad T(\omega)(L) = \widehat{T}$$
(28)

The cross section of the beam is rectangular having breadth b(x) and thickness t(x) the beam is divided into ten elements.

The state problem for fixed t(x) and Q(x) in $\Omega \equiv (0, L)$ is obtained using:

$$f(x) = (K(x)t^{3}(x)\omega''(x))'' + Q(x)\omega(x) + boundary \ conditions$$
(29)

Where $J(x) = 1/12 t^3(x)b(x)is$ the moment of inertia and K(x) = 1/12b(x)E(x) is a continuous function in (0, L). For simplicity K(x) equals constant value K; *i.e.* the beam is clamped at both ends. The definition of the space functions is:

$$V = H_0^2(\Omega) = \{ v \in H^2(\Omega) : v(0) = v'(0) = v(L) = v'(L) = 0 \}$$
(30)

Generally $H_0^2(\Omega) \subseteq V \subseteq H^2(\Omega)$ holds. The following bilinear form and linear function can be obtained from the classical formulation using suitable Green's formula.

$$a_{p}(w,v) \equiv \int_{0}^{L} k t^{3}(x) w''(x) v''(x) + Q(x) w(x) v(x) dx, \qquad F(v) \int_{0}^{L} f(x) v(x) dx \qquad (31)$$

5.2. Classical continuous formulation

For the optimization purposes, it is needed to formulate the set of admissible design variables. The design variables appear in coefficients of the corresponding differential operator, while the domain of integration remains fixed.

Let us define the

$$U_{ad}^{t} = \left\{ t \in C(\bar{\Omega}) : 0 < T_{0}^{t} \le t(x) \le T_{1}^{t} , \int_{0}^{L} t(x) dx = T_{2}^{t}, |t'(x)| \le T_{3}^{t}, \forall x \in \bar{\Omega} \right\}$$
(32)

The thickness is represented by functions which are continuous and uniformly bounded. The set of admissible thickness also preserves the beam volume. The condition $|t'(x)| \leq T_3^{\ddagger}$ causes that t(x) is uniformly Lipschitz continuous. The uniform Lipschitz constraint appearing in the definition of U_{ad}^{\ddagger} prevents thickness oscillations and is sufficient for U_{ad}^{\ddagger} to be compact. The second set $U_{ad}^{\mbox{\scriptsize q}}$ contains conditions for the second design variable Q where

$$U_{ad}^{Q} = \left\{ Q \in C(\bar{\Omega}) : 0 < T_{0}^{Q} \le Q(x) \le T_{1}^{Q}, \int_{0}^{L} Q(x) dx = T_{2}^{Q}, |Q'(x)| \le T_{3}^{Q}, \forall x \in \bar{\Omega} \right\}$$
(33)

Parameters T_0^{tt} , T_1^t , T_2^t , T_3^t , T_0^Q , T_1^Q , T_2^Q and T_3^Q are chosen in such a way that $U_{ad} \neq 0$; Now, let us define the design variable p(x)

$$p(x) \in U_{ad} \leftrightarrow p(x) = (t(x), Q(x)), where \ t(x) \in U_{ad}^t, Q(x) \in U_{ad}^Q$$
(34)

It means that the optimal thickness distribution t(x) and the optimal distribution of the foundation stiffness Q(x) shall be found. By the cost functional a "quality" of the design variable is measured using the following function

$$J(p) = J(\omega(p), p) = \int_0^L \omega(p) dx = \int_0^L \omega(p(x), x) dx$$
(35)

The function has a quite practical meaning; J represents "stiffness" of the beam. For another cost function see [7], [8]. The corresponding sizing optimization problem can be then stated as follows:

$$(P_{I}) \qquad \begin{cases} find \ p^{*} \in U_{ad} \ such that \\ J(p^{*}) = \min_{p \in U_{ad}} J(p) \end{cases}$$
(36)

Where w(p(x), x) is a solution of the given state problem (P_1) for corresponding p(x) = (t(x), Q(x)). It can be proved that the optimization problem (P_1) has at least one solution, see [9].

5.3. Approximation of the optimization problem and discrete formulation

The exact solution of problem (P_1) is usually hardly available. Discrete formulation of the problem is the objective of this section. Let $D_{n(h)}$ is an equidistant division of [0, L] with step h>0

$$D_{n(h)}: 0 = a_0 < a_1 < \dots < a_{n-1} < a_{n(h)} = b$$

According to ANSYS possibilities the approximation of U_{ad} is chosen by a piecewise linear respective piecewise constant functions on the same division $D_{n(h)}$. First, sets U_h^{\ddagger} and U_h^{\clubsuit} are defined as:

$$U_{h}^{t} = \left\{ t_{h} \in \mathcal{C}([0, L]) : t_{h(a_{i-1}, a_{1})} \in P_{1}([a_{i-1}, a_{i}]), \forall i = 1, \dots, n(h) \right\}$$
(37)

$$U_{h}^{Q} = \left\{ Q_{h} \in L_{2}([0,L]) : Q_{h(a_{i-1},a_{1})} \in P_{0}([a_{i-1},a_{i}]), \forall i = 1, \dots, n(h) \right\}$$
(38)

The sets U_{ad}^{t} , U_{ad}^{Q} and U_{ad} can be approximated as follows:

$$U_{ad,h}^{t} = U_{h}^{t} \cap U_{ad}^{t} U_{ad,h}^{Q} = U_{h}^{Q} \cap U_{ad}^{Q} U_{ad,h} = U_{ad,h}^{t} \times U_{ad,h}^{Q}$$
(39)

Creation of a parametric model which will be directly implemented in finite element software ANSYS will be the next step in our analysis. From the approximation of the sizing optimization problem listed above now, to represent it in terms of real scalar parameters. The design variables t_h and Q_h with (n(h) + 1) are associated respective (n(h))- dimensional vectors. Components of these vectors can be obtained as function values at nodal points Dn(h)

$$\vec{t}_{h} = \left(t_{0} = t_{h}(a_{0}), \dots, t_{n(h)} = t_{h}(a_{n(h)})\right) \in \mathbb{R}^{n(h)+1}$$
(40)

$$\overrightarrow{Q_h} = \left(Q_0 = Q_h(a_0), \dots, Q_{n(h)} = Q_h(a_{n(h)-1})\right) \in \mathbb{R}^{n(h)}$$
(41)

Now the sets $U_{ad,h}^{t}$ and $U_{ad,h}^{Q}$ can be stated as follows:

$$U_{ad,h}^{t} = \left\{ \overrightarrow{t_{h}} \in \mathbb{R}^{n(h)+1} : T_{0}^{t} \le t_{i} \le T_{1}^{t}, \sum_{i=1}^{n(h)} \frac{h}{2} (t_{i-1} + t_{i}) = T_{2}^{t}, \frac{|t_{i} - t_{i-1}|}{|a_{i} - a_{i-1}|} \le T_{3}^{t} \right\}$$
(42)

where the relations hold for i = 0, ..., n(h) respective i = 1, ..., n(h) in the case of $U_{ad,h}^{t}$ and $U_{ad,h}^{Q}$ for i = 0, ..., n(h) - 1 respective i = 1, ..., n(h) - 1 in the case of $U_{ad,h}^{Q}$. Let us define $U_{ad,h} = U_{ad,h}^{t} \times U_{ad,h}^{Q}$

Using the finite element method, the state problem takes form of the system of linear algebraic equations with positive definite stiffness matrix. It means that the state problem reduces for every fixed $p_h = (t_h, Q_h)$ to finding coefficients w_i from the system $K(P_h)w(p_h) = F$. Now, the algebraic form of the cost function and the discrete form of the problem (P_I) are presented.

$$J_{h}(\overrightarrow{p_{h}}) = J(\omega_{h}(\overrightarrow{p_{h}}), \overrightarrow{p_{h}}) = \int_{0}^{u} \omega_{h}(\overrightarrow{p_{h}}) dx = \int_{0}^{u} \omega_{h}(\overrightarrow{p_{h}}(x), x) dx,$$
(43)

$$(\mathbf{P}_{1,h}) \qquad \begin{cases} find \ \overrightarrow{p_h}^* = \left(\overrightarrow{t_h}, \overrightarrow{Q_h}\right) \in U_{ad,h} \ such that \\ J_h\left(\left(\overrightarrow{p_h}^*\right)\right) = \min_{\overrightarrow{p_h} \in U_{ad,h}} J_h(\overrightarrow{p_h}) \end{cases}$$
(44)

Where $w(P_h)$ is the solution of the state problem $K(p_h) w(p_h) = F$ for corresponding $p_h = (t_h, Q_h)$.

6. Solution process

In the finite element problem the concrete material properties and geometry properties are given in Table .1. Key points, element type and Young's modulus of elasticity are defined in the analysis file. One set of real constants as AREA1, IZ1, AREA2, IZ2 for each element is defined.

Concrete material properties	Geometric properties	Loading
$\begin{array}{c} \text{E= 3E10Pa} \\ \boldsymbol{\nu} = 0.2 \end{array}$	$I = 0.009365 m^{4}$ H = 0.762m B = 0.254m L = 6.096m	F=200kPa T _d =650msec

Table 1: Input data of the state problem

For the concrete beam of length (L) having fixed ends with blast load function P(t). ANSYS element BEAM54 is chosen to model the beam element. Element (BEAM54) allows tapered cross section and constant stiffness of the foundation along the element. The thickness may vary between nodes.BEAM54 is conforming element for the current problem and corresponds to the choice of the space V_h . In this case the supports, load and material properties are symmetrical ones. The number of variables is 6 due to symmetry. Each element (*i*) has an initial thickness (*Ti*)

Parameter *T1* represents the thickness t_1 in the first node and along the first element. In the same way the remaining parameters $T2, T3, \ldots, T6$ are defined. For each element (i) parameters express the constraints of the derivative and parameters of the type $(T2/T1)^3$ are defined to prevent the computational error caused by the element BEAM54 assumption and restriction. The solution phase begins by the definition of displacement boundary conditions and blast load. Half symmetry boundary conditions have been prescribed at node number 6. The optimization file contains commands which specify the parameters as the design variables, state variables , the objective function and the maximum and minimum values of these variables are defined as shown in Table 2.

Design set	Parameter	Min	Tolerance		
Design variable	Thickness of beam	0.1905m	0.381m	0.01	
	Volume of beam	1.78 m ³	1.9 m^3	0.1	
State variable	Derivative of the thickness	-1	1	0.01	
	Plastic strain limit	0.15			
Objective	Displacement	Minimum 0.00001			
Optimization method	1 st order method, Sub-problem approximation				

Table.2. Typical values of input parameters used in the input file Parameter Value

Remaining parameters are set in the same way. The convergence tolerance was set to 10^{-5} . The value of the cost function *J* for the initial constant thickness $t_i = 0.25$, \Box i. In Tab.3 and Tab. 4. The first order method was run with variable input parameters. The percent step size was set to 100 each time. The convergence tolerance is set to 10^{-5} and with the percent forward difference $\Delta D = 0.1$. The best minimum displacement value 11.019 mm is reached. In the second run $\Delta D = 0.2$ is set. The run was terminated after 3 loops because the convergence conditions were satisfied. The convergence tolerance was changed to 10^{-6} but better solution than in the first run was not reached. The same situation occurred when the forward difference is changed to 0.3 or 0.4, see Table. 3.

Table 3: First	Order	Method	– Results
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Trial	Input data			Minimum	
number	Tolerance	ΔD	Number of iter	displacement(mm)	
1	10^{-5}	0.2	2	16.023	
2	10 ⁻⁶	0.2	125	11.959	
3	10 ⁻⁵	0.1	87	11.019	
4	10 ⁻⁶	0.3	71	14.202	
5	10^{-6}	0.4	127	13.203	

The sub problem approximation method was run each time with the tolerance parameter set to 10^{-5} . After several runs of this method, it was clear that the values of input parameters are very important according to the final result. Especially the maximum number of iterations (MNI) and maximum number of infeasible sets (MNIS). When running the method with MNI=140 and MNIS=60. The best result with minimum displacement value 15.816 mm is reached after every possible combination of other input parameters. The process was always terminated because of the maximum number of iterations was reached. Value 15.816 is much worse than the best result obtained by the first order method. After some experiments MNI=300 and MNIS=300 are set. The method reached its best sets somewhere between 200 and 320 iterations, see Table 4.

Trial			Minimum			
number	Tol.	OBJ approx.	CON app.	Weights	Iter.	displacement(mm)
1	10^{-5}	Linear	Linear	Compound	300	10.563
2	10^{-5}	Quadratic	Quadratic	Compound	300	11.312
3	10^{-5}	Quadratic	Quadratic	Feasibility	265	10.462
4	10^{-5}	Quadratic	Quadratic	Objective	254	11.389
5	10^{-5}	Quadratic	Quadratic	Distance	300	10.494

 Table 4: Sub problem Approximation Method – Results

By setting of these values better results with this method are obtained than with the first order method. From Tab. 2 and Tab. 3, it can be seen that the best results obtained by the first order method and the sub problem approximation method can be compared in figure 3 and in figure 4. The best result for the first order method is presented on the left figure.

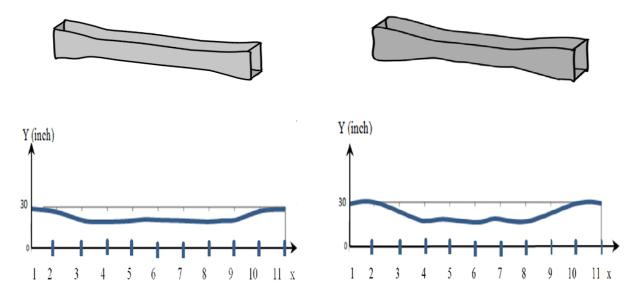


Figure 3: The optimal thickness

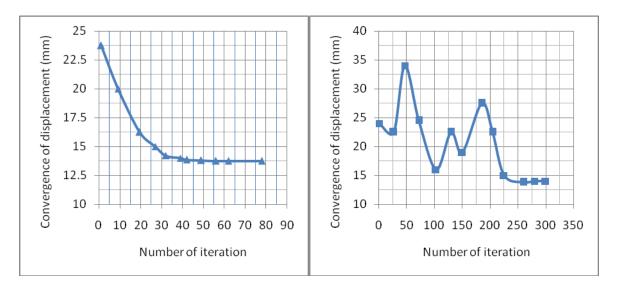


Figure 4: Graphs of functional values for both methods

7. Conclusions

The main aim of this paper is the presentation of the procedure suitable for shape design optimization of concrete beam subjected to blast loads. This problem has wide usage in technical and engineering applications, including fortifications and bridges. Results obtained by two different optimization methods are summarized into tables and analyzed. The first order method, compared to the sub problem approximation method, usually demands more computations and is more accurate. The first order method proceeds systematically to the optimum. On the other hand, the sub problem approximation method is generally much faster. It is clear that both methods are dependent on the choice of their parameters and tolerances.

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