

MYCOFLORA, MYCOTOXINS, BACTERIOLOGICAL ANALYSIS AND MOLECULAR ASSAY OF SOME BACTERIAL SPECIES FROM COFFEE BEANS IN SAUDI ARABIA

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اسفر التحليل الفطري لبعض بذور البن بالمملكة العربية السعودية على
دى واسع من التلوث الفطري لعدد عينة تم تجميعها من سوبرماركت
مختلفة بالرياض. تم عزل وتعريف نوعا من الفطريات تنتمي الى
جنسا وعلى نوعا تنتمي الى جنساعلى الوسطين الغذائيين جلوكوز
وسليلوز اجار عند درجة حرارة درجة مئوية وذلك بطريقة عزل
الفطريات بوضع البذور على سطح الوسط الغذائى. كانت الفطريات الشائعة
فطرة الاسبرجلس نيجر يليها فطرة اسبرجلس فلافس بينما كانت فطرة بنسيليام
او كساليكم وسطية الانتشار، بينما تم عزل وتعريف نوعا تنتمي الى
جنسا وعشرة انواع تنتمي الى اجناس على نفس الوسطين الغذائيين بطريقة
عمل تخفيفات مختلفة من غسل البذور وذلك عند درجة الحرارة درجة
مئوية. وكانت فطرة اسبرجلس نيجرهى السائدة بينما كانت فطرة اسبرجلس
فلافس وفطرة بنسيليام فنكيلوزم وسطية الانتشار. كانت فطرة اسبرجلس
نيجر ايضا الاكثر شيوعا بينما كانت جنس ابروتيام بانواعه الثلاثة وسطية
الانتشار على الوسط الغذائى % سكروز تشابكس اجار عند درجة حرارة
درجة مئوية. كذلك تم عزل انواع من الفطريات المحبة او المتحملة
للحرارة على الوسط الغذائى مستخلص الخميرة والنشا وكانت تنتمي الى
اجناس عند درجة الحرارة درجة مئوية، وكانت اكثرها شيوعا فطرة
الاسبرجلس فيوميجاتس وتتبعها فطرة اسبرجلس نيجر، بينما كانت الفطريات
المحبة للحرارة اقل شيوعا او نادرة. كما اسفرت النتائج بالتحليل
الكروماتوجرافى بالاستخلاص بالكوروفورم لعدد عينة من بذور البن عن
خلو عينة تماما من السموم الفطرية بينما اظهرت عينة عن تلوثها
بسموم الافلاتوكسين ب وب وج و ج بتركيز يتراوح بين -
ميكرون/جرام كذلك وجدت عينات ملوثة بسموم بستريجماتوسستين بتركيز
بين - ميكرون/جرام وبفحص الصفات الافرازية للسموم الفطرية
عزلة فطرية وجد ان منهم انتجت سموم افلاتوكسين ب بتركز
ميكرون/جرام و اكراتوكسين بتركيز ميكرون/جرام و سم
اكراتوكسين ب بتركيز ميكرون/جرام واستريجماتوسستين بتركيز
ميكرون/جرام وهى من انواع الاسبرجلس، بينما انتجت عزلات من
البنسيليام حامض البنيسيليك بتركيز يتراوح بين - ميكرون/جرام
وعزلة واحدة من فطرة ترايكوديرما انتجت سم ترايكودريمين. كما اوضحت

التحليل البكتريولوجية لبذور البن عن ظهور بكتيرة باسيلس سيرياس في عينات بن بتركيز × مستعمرة بكتيرية وبكتيرة اشيريشيا كولاي في بتركيز × و × وظهرت بكتيرة فيكال كولاي فورم في عين واحدة بتركيز × بينما ظهرت بكتيرة اسنافيلوكوكاس في عينة وكان اعلى تركيز × ، كما اظهرت النتائج خلو العينات جميعها من بكتيريا سالمونيللا. كذلك تم التحليل البكتيري لعينات بذور البن باستخدام البسي ار البيولوجيا الجزئية ووجد ان جميع العينات سالبة لبكتيريا يريزينا انتروكوليتيكا وكامبيلوباكتر وليستيريا منوسيتوجين وكانت النتائج مطابقة لنتائج بكتيرة باسيلس سيرياس و بكتيرة سالمونيللا.

The mycoflora analysis of some coffee beans in Saudi Arabia showed a wide range of fungal contamination in 31 samples collected from different markets in El-Riyadh. Thirty four species belonging to 16 genera and 28 species belonging to 18 genera were isolated from coffee beans on glucose and cellulose Czapek's agar medium at 25°C from seed-plate method. Aspergillus niger and A. flavus were the most prevalent species, but Penicillium oxalicum was isolated in moderate occurrence, while 12 genera comprised 16 species and 8 genera comprised 10 species were isolated on the same types of media at 25°C from seed suspension method. A. niger was the most common species, while A. flavus and P. funiculosum were isolated in moderate occurrence. A. niger, also was the most prevalent on 20% sucrose-Czapek's agar medium at 25°C, but the genus Eurotium (3 spp) appeared in moderate occurrence. Five fungal species belonging to four genera were isolated on starch yeast extract agar medium at 45°C. A. fumigatus and A.niger were the most prevalent thermo tolerant species, while three species of thermophilic fungi were of low or rare incidence.

Thin layer chromatographic analysis of chloroform extracts of 31 coffee beans samples revealed that 20 samples were free from mycotoxins, while 11 samples were contaminate with aflatoxins B¹, B², G¹ and G² of concentrations ranged from 110-600 ug/kg, but 6 samples were contaminate with sterigmatocystin ranged from 60-600 ug/kg. Screening of the characteristic mycotoxins of 25 fungal isolates revealed that 17 of them produced, aflatoxin B¹ at 450 ug/kg, ochratoxin A at 600 ug/kg, ochratoxin B at 400 ug/kg, and sterigmatocystin 280 ug/kg from Aspergillus species, while three isolates of Penicillium produced penicillic acid (ranged from 720-240 ug/kg) and one isolate of Trichoderma produced Trichodermine at 360 ug/kg. The bacteriological analysis of the coffee bean samples indicated that Bacillus cereus was detected in six samples at levels (2x10⁶ cfu/g), E. coli in two samples (14x10⁶ and 89x10⁶ cfu/g), Faecal coliform was detected in one sample only,

while *Staphylococcus* appeared in 29 samples (55x10³ cfu/g). All samples were free from *Salmonella*.

PCR assay for detection of some bacterial species revealed that all samples were negative for *Yersinia enterocolitica*, *Campylobacter* and *Listeria monocytogenes*, while the results of *B. cereus* and *Salmonella* were similar to the results obtained using cultural method.

INTRODUCTION

Coffee Arabica originated in Ethiopia. It is believed to have been introduced into Arabia prior to the 15th century¹. Today, nearly 90% of the world's coffee come from this species². Yemen Mocha coffee is considered to be one of the world's greatest, uniquely delicious coffees³. Dried seeds "beans" are Roasted ground and brewed to make one of the two most important beverages in the western world. Coffee is widely used as a flavoring, as in ice cream, pastries, candies and liqueurs. Source of caffeine, dried ripe seeds of coffee are used as a stimulant, nervine, and diuretic, acting on central nervous system, kidneys, heart, and muscles¹. Scudamore *et al.*⁴ Demonstrated the influences of roasted coffee bean aroma on rat brain which changes the mRNA and protein expressed, or stress relaxation activities of the coffee bean aroma. Many fungi attract Arabica coffee plants, among them, *Fusarium moniliform*, *F. solani*, *F.oxysporum*, and others¹. *Aspergillus restrictus* was isolated from coffee⁵. *A. niger* infecting Vietnamese coffee beans and Vietnamese green coffee beans were more severely infected

with fungi than the levels reported for beans from other part of the world⁶. Several authors studied the fungal flora of coffee beans⁷⁻¹⁴. In Egypt, Abdel-Hafez and El-Maghraby¹⁵ studied the mycoflora of roasted coffee, and also in Yemen^{3,16&17}.

Although the natural occurrence of mycotoxins on coffee beans were studied as described, previously^{6,9&18-22}. In Egypt²³, while in Yemen³ from coffee beans and⁷ from dried fruits.

Bacterial isolation from beans, also were studied, for example, from coffee cherries¹¹; from fermenting coffee²⁴ and from fermenting cacao^{25&26}.

Several authors studied molecular identification and PCR to identification of microorganisms²⁷⁻³¹.

The aim of this study is to survey of mycobiota and mycotoxins contaminated coffee beans collected from different locations in Al-Riyadh, Saudi Arabia and testing the ability of certain fungal isolates to produce mycotoxins and to determine the bacteriological status of coffee bean samples and PCR assay for detection of these bacteria.

MATERIAL AND METHODS

Collection of coffee samples

Thirty-one samples of coffee beans were randomly collected from different locations in Al-Riyadh, Saudi Arabia which were cultivated in Khawlan in Yemen and Harare in Ethiopia (Table 1). Each sample was put in a sterile polyethylene bag, sealed and put in another bag which was also sealed. Storage placed.

Isolation and identification of fungi

Fungi were detected using two methods. The first is seed-plate method as described by³², in which 4 seeds were placed on the surface of sterile media. Five plates were used for each sample and each medium; the plates were incubated for 5-7 days at 25°C. The second method is the dilution plate method as described previously³³ was used for isolation of fungi. Five gram seeds of each sample were placed in a 500 ml sterilized distilled water in Erlenmeyer flask, and shaken for 15 min. One ml of seed suspension was placed into each Petri dish, 12-15 ml of melted and cooled medium were poured. Five plates were used for each sample, and for each medium.

Glucophilic fungi were cultured on glucose-Czapek's agar medium in which glucose (10 gm/l) replaced sucrose.

Cellulose-Czapek's agar in which glucose was replaced by cellulose powdered (20 gm/l).

Osmophilic and osmotolerant fungi

were allowed to grow on sucrose-Czapek's agar which contained 200 gm/l sucrose instead of glucose.

Thermophilic and thermotolerant fungi

were cultured on starch yeast agar (YpSs) which contained gm/l: Soluble starch, 20; yeast extract, 4; KH_2PO_4 , 1; $\text{Mgso}_4.7\text{H}_2\text{O}$, 0.5 and agar, 15 gm. All types of media were supplemented with chloramphenicol (20 ug/ml) and Rose Bengal (30ppm) as bacteriostatic agent. Pure cultures of fungi were kept in slant agar tubes which contained the appropriate medium provided with 0.5 g chloramphenicol³⁴.

Identification: Purified fungal isolates were identified morphologically (based on macroscopic and microscopic characteristics), whenever possible, in the original Petri-dish culture. When this was not possible, fungi were subculture and stored for later identification according to Simmons¹¹, Booth³⁵, Domsch *et al.*³⁶, Ellis³⁷, Ellis³⁸, Moubasher³⁹, Onion *et al.*⁴⁰, Pitt⁴¹, Pitt⁴², Raper and Fennel⁴³, Raper and Thom⁴⁴, Rifai⁴⁵ and Samson⁴⁶.

Determination of mycotoxins

Extraction of coffee bean samples for natural occurrence of mycotoxins

The samples were stored at 22°C for 1, 2, 3, and 4 months then extracted for the presence of aflatoxins B₁, B₂, G₁, G₂, ochratoxin A and sterigmatocystin. During these

periods the rate of fungal growth was determined visually as described previously⁴⁷.

Twenty gram of each sample were defatted by extraction with cyclohexane for 10 h using a Soxhlet-type extractor. The defatted residue was extracted for another 10 h with chloroform. The chloroform extract was dried over anhydrous sodium sulphate, filtered and then evaporated under vacuum to near dryness. The residue was diluted with chloroform to one ml.

Detection of mycotoxins

Thin layer chromatographic technique of the clean extract was done on percolated silica gel Plate type 60 F254 (Merck) for the presence of mycotoxins according to standard procedures described^{46,48&49}.

Verification of different recorded mycotoxins

Simple configuration methods of recorded mycotoxins on pre-coated silica gel plates were described^{46&50-52}. The TLC plates commonly used are normal phase silica gel plates. For some acidic metabolites like cyclopiazonic acid, citrinin, luteoskyrin etc., it can be useful to impregnate the plate with oxalic acid. This is simply done by dipping the plate in an 8% solution of oxalic acid in water or methanol followed by air drying.

TLC-conditions⁴⁶

After application the TLC-plate, any suitable TLC-procedure can be performed. It was found the following

solvents (saturated conditions) very useful:

TEF: Toluene / Ethyl Acetate / Formic acid (90%) 5:4:1

CAB: Chloroform / Acetone / Iso propanol 85:15:20

CM: Chloroform / Methanol 97:3

After elution and air drying in a dark fume hood, the TLC-plates are examined in visible light (VIS), long wave UV-light (UV-366) and short wave UV-light (UV-254) some metabolites are treated with 1/2 minute in UV-254 followed by UV-366.

The following spray reagents are useful for visualizing and verification of secondary metabolites:

Spray 1: 0.5% p-anisaldehyde in ethanol / acetic acid / conc. sulphuric acid 17: 2:1 (most metabolites).

Spray 2: 50% sulphuric acid in water (e.g. aflatoxins B₁ & B₂; verruculogen; viridicatin; cyclopiazonic; streigmatocystin; T-2 toxin).

Spray 3: FeCl₃ in butanol and heating for 5 min. at 130°C (e.g. Aspergillilic acid; kojic acid; penicillic acid; citrinin; verruculogen).

Spray 4: 20% AlCl₃ in 60% ethanol and heating for 5 min. at 130°C (e. g. penitrem A; trichothecenes B; sterigmatocystin; gliotoxin; T-2 toxin).

Spray 5: NH₃ vapour in 1-3 min (mycophenolic acid; xanhomegnin; viomellien, penicillic acid; ochratoxin A; kojic acid; citrinin; patulin).

Extraction of mycotoxins from fungal isolates

Culture of selective 25 fungal isolates collected from the current study was examined. The tested samples were represented by seven species of *Aspergillus* as the following: *A. flavus* (5 isolates), *A. melleus* (2 isolates), *A. ochraceus* (one isolate), *A. sclerotium* (one isolate), *A. terreus* (one isolate), *A. ustus* (2 isolates), and *A. versicolor* (one isolate); one species of *Paecilomyces variotii* (2 isolates); five species of *Penicillium*, *P. funiculosum* (2 isolates), *P. glabrum* (one isolate), *P. islandicum* (one isolate), *P. oxalicum* (one isolate), *P. chrysogenum* (3 isolates) and two isolates of *Trichoderma harizianum* (Table 8). Inocula were prepared from 7-days old culture of each isolates on PDA slope as spore suspensions in 0.2% aqueous tween 80 (v/v). Isolates were inoculated into 250 ml Erlenmeyer flasks each containing 50 ml Capek's liquid medium supplemented with 0.2% yeast extract and 1.0 peptone and incubated at 28°C for 10 days as static culture (PYCZ).

Extraction of fungal toxins

After incubation, the control of each flask (medium + mycelium) was homogenized for 5 min in a high-speed blender with 100 ml chloroform. The extract procedure was repeated three times. The chloroform extracts were combined, washed, dried, filtered and concentrated to near dryness, cleaned

and mycotoxins are detected as previously described^{46&53}.

Bacterial analysis

A total of 31 coffee beans samples illustrated in Table (1) were analyzed for the Total Plate Count⁵⁴, Total coliform count⁵⁵, Faecal coliform count according to NMKL⁵⁶, *Staphylococcus* count according to NMKL⁵⁷, *Bacillus cereus* count according to NMKL⁵⁸, *Salmonella* count according to NMKL⁵⁹ and Total fungal count according to NMKL⁵⁶. The method is summarized as follows: 5 grams of the sample were mixed with 45 ml of the relevant diluents from which tenfold serial dilution were made down to the expected contamination level. Three ml from each dilution were inoculated each in one sterile Petri dishes in which relevant specific media was poured and after solidification the 3 plates were incubated at the relevant temperature for the relevant period of time.

PCR for detection of bacterial species (Table 2)

DNA extraction buffer: according to Samson *et al*⁶⁰

All tested samples were enriched in Buffered Peptone Water (BPW) for 24 hrs at 37°C before subjected to DNA extraction. DNA extraction was performed using Prepman Ultra Sample Preparation Reagent, Applied Biosystem, USA, according to the user manual attached to the Kit as follows: One ml from the enriched BPW was transferred to 2 ml microcentrifuge tube and spinned for

Table 1: Number, source and name of samples.

No. Samples	Source	Name
1	Yemen	Yemeni
2	Yemen	Yemeni
3	Yemen	Yemeni
4	Yemen	Yemeni
5	Yemen	Yemeni
6	Yemen	Yemeni
7	Yemen	Yemeni
8	Ethiopia	Harare
9	Yemen	Yaphai
10	Yemen	Harare
11	Yemen	Khawlani
12	Ethiopia	Harare
13	Ethiopia	Harare
14	Yemen	Yemeni
15	Yemen	Yemeni
16	Yemen	Yemeni
17	Yemen	Yemeni
18	Yemen	Yemeni
19	Yemen	Yemeni
20	Yemen	Yaphai
21	Yemen	Khawlani
22	Yemen	Yemeni
23	Ethiopia	Harare
24	Ethiopia	Harare
25	Ethiopia	Harare
26	Yemen	Yemeni
27	Yemen	Yemeni
28	Yemen	Yemeni
29	Yemen	Yemeni
30	Yemen	Yemeni
31	Yemen	Yemeni

Table 2: Primer and probe sequences of bacteria under investigation.

Item	Nucleotides, sequence
<i>Listeria monocytogenes</i> Forward primer sequence:	TGC AAG TCC TAA GAC GCCA
<i>Listeria monocytogenes</i> Reverse primer sequence:	CAC TGC ATC TCC GTG GTA TAC TAA
<i>Listeria monocytogenes</i> Probe	6-FAM - CGA TTT CAT CCG CGT GTT TCT TTT CG - TAMRA
<i>Bacillus cereus</i> Forward primer sequence	GTG TTT GAC CAA GGT GGA CAA
<i>Bacillus cereus</i> Reverse primer sequence	TTA CTC CAT AGA GCA CCC TTG GA
<i>Bacillus cereus</i> Probe	6-FAM - CCA AAA CCA GTT GCC AGT GCA TTGG - TAMRA
<i>Campylobacter jejuni</i> Forward	TTG GTA TGG CTA TAG GAA CTC TTA TAG CT
<i>Campylobacter jejuni</i> Reverse	CAC ACC TGA AGT ATG AAG TGG TCT AAG T
<i>Compylobacter jejuni</i> Probe	6-FAM - TGG CAT ATC CTA ATT TAA ATT ATT TAC CAG GAC - TAMRA
<i>Yersinia enterocolitica</i> Forward	AAT GCT GTC TTC ATT TGG AGC
<i>Yersinia enterocolitica</i> Reverse	ATC CCA ATC ACT ACT GAC TTC
<i>Yersinia enterocolitica</i> Probe	6-FAM - CAA GCA AGC TTG TGA TCC TCC G - TAMRA
<i>Salmonella typhimurium</i> Forward	TCG TCA TTC CAT TAC CTA CC
<i>Salmonella typhimurium</i> Reverse	AAA CGT TGA AAA ACT GAG GA
<i>Salmonella typhimurium</i> Prpbe	6-FAM - TCT GGT TGA TTT CCT GAT CGC A - TAMRA

3 min at 16000 rpm. The resulted supernatant was discarded and the obtained pellet was eluting using 200 ul of Perpman Ultra Sample Preparation Reagent. The tube then was incubated in a boiling water bath for 10 min with frequent mixing. After reaching room temperature, the tube was centrifuged at 16000 rpm for 3 min then 50 ul from the supernatant was transferred to a new labeled micro centrifuge tube.

TaqMan RT-PCR assay for detection of bacterial species

PCR was performed in reaction mixture with a total volume of 25 ul containing 1 ul of extracted DNA, 0.5 mM of each primers, 0.2 mM of fluorogenic probe, and TaqMan Universal Master Mix (Applied Biosystems, USA). The Master Mix contained Amp Erase uracil-N-glycosylase (UNG), deoxynucleoside triphosphate with dUTPs, 6-carboxyrhodamine as an internal passive fluorogenic reference, and an optimized buffer component. Amplification and detection were carried out in optical- grade 96- well plates in an ABI Prism 7000 sequence detection system (Applied Biosystems) with an initial step of 50°C for 2 min, which is required optimal Amp Erase UNG enzyme activity, and then at 95°C for 10 min, to activate the AmpliTaq Gold DNA polymerase and to deactivate the AmpErase UNG enzyme, followed by 40 cycles of 95°C for 15 s and 60°C for 1min. The reaction conditions for amplification and the parameters for fluorescence data

collection were programmed into a Dell laptop linked directly to the ABI Prism 7000 sequence detection system by using the SDS 1.6 application software, according to the manufacture's instructions. After real-time data acquisition, the threshold, which was defined as being 10-fold higher than the baseline, was determined, and the cycle threshold (CT) value was manually set so that it intersected the amplification curves in the linear region of the semi log plot.

RESULTS AND DISCUSSION

Mesophilic fungi

Fungi recovered from seed-plate method on glucose and cellulose-Czapek's agar media at 25°C: The total viable fungal propagules ranged from 942-891 colonies / 1240 seeds of all coffee bean samples tested on both glucose and cellulose Czapek's agar media. Thirty-four species belonging to 16 genera and 28 species belonging to 18 genera were isolated on both glucose and cellulose-Czapek's agar media at 25°C (Table 3). All of these fungi were previously recovered from coffee beans^{3,16&17}, also from different places of the world^{1,6,9,11,13,14,61&62}.

Aspergillus was the most prevalent genus, recorded in 100% of the samples on the two isolation media used. It was represented by 10 species on glucose and 5 species on cellulose Czapek's agar media. *A. niger* was the most common *Aspergillus* species, appeared in 100% of the samples, contributing (61.4 and 61.7% of total fungi) on the

Table 3: Counts (of colonies / 1240 seeds) and Incidences (out of 31 samples) of mesophilic fungi isolated from coffee seeds on glucose and cellulose-Czapek's agar.

Fungal species	Glucose-Czapek's agar				Cellulose-Czapek's agar			
	Total count	% Total count	Incidence	% Incidence	Total count	% Total count	Incidence	% Incidence
<i>Aspergillus</i>	675	71.8	31	100	636	71.4	31	100
<i>Aspergillus flavus</i> Link	36	3.8	16	51.6	45	5.1	16	51.6
<i>Aspergillus niger</i> van Tieghem	578	61.4	31	100	550	61.7	31	100
<i>Aspergillus ochraceus</i> Wilhelm	34	3.6	5	16.1	33	3.7	4	12.9
<i>Aspergillus ustus</i> Thom & church	15	1.6	1	3.2	0	0.0	0	0.0
<i>Aspergillus clavatus</i> Desm	1	0.1	1	3.2	0	0.0	0	0.0
<i>Aspergillus fumigatus</i> Fresenius	2	0.2	1	3.2	2	0.2	2	6.5
<i>Aspergillus sclerotioniger</i>	7	0.7	4	12.9	0	0.0	0	0.0
<i>Aspergillus candidus</i> Link	1	0.1	1	3.2	0	0.0	0	0.0
<i>Aspergillus tamaritii</i> Kita	1	0.1	1	3.2	0	0.0	0	0.0
<i>Aspergillus terreus</i> Thom	2	0.2	1	3.2	6	0.7	5	16.1
<i>Acremonium</i>	15	1.6	5	16.1	5	0.5	3	9.7
<i>Acremonium roseoium</i> Link	9	1	2	6.5	3	0.3	1	3.2
<i>Acremonium strictum</i> Gams	6	0.6	3	9.7	2	0.2	2	6.5
<i>Alternaria alternata</i> (Fr.)Keissler	10	1	6	19.4	16	1.8	5	16.1
<i>Cephalophora tropica</i> Thaxter	1	0.1	1	3.2	0	0.0	0	0.0
<i>Cheatomium globosum</i> Kunze	0	0.0	0	0.0	1	0.1	1	3.2
<i>Circinella muscae</i>	0	0.0	0	0.0	1	0.1	1	3.2
<i>Cladosporium cladosporioides</i> Vries	30	3.2	16	51.6	45	5.1	16	51.6
<i>Cochliobolus spicifer</i> Nelson	0	0.0	0	0.0	2	0.2	1	3.2
<i>Curvularria lunatus</i> Nelson	1	0.1	1	3.2	0	0.0	0	0.0
Dark Sterile hyphae	7	0.7	3	9.7	0	0.0	0	0.0
<i>Epicoccum nigrum</i> Link	4	0.4	2	6.5	4	0.5	2	6.5
<i>Emericella nidulans</i> (E.) Vuillemin	3	0.3	2	06.5	3	0.3	3	9.7
<i>Eurotium repens</i> De Bary	1	0.1	1	3.2	0	0.0	0	0.0

Table 3: Continued

Fungal species	Glucose-Czapek's agar				Cellulose-Czapek's agar			
	Total count	% Total count	Incidence	% Incidence	Total count	% Total count	Incidence	% Incidence
<i>Fusarium solani</i> (Mart) Sacc.	0	0.0	0	0.0	2	0.2	2	6.5
<i>Mucor hiemalis</i> Wehmer	8	0.9	5	16.1	10	1.1	10	32.3
<i>Paecilomyces variotii</i> Bainier	10	1	4	12.9	8	0.9	2	6.5
<i>Penicillium</i>	64	6.8	24	77.4	50	5.6	22	71
<i>Penicillium aurantiogriseum</i> Diercky	0	0.0	0	0.0	1	0.1	1	3.2
<i>Penicillium chrysogenum</i> Thom	0	0.0	0	0.0	5	0.6	3	9.7
<i>Penicillium citrinum</i> Thom	1	0.1	1	3.2	0	0.0	0	0.0
<i>Penicillium funiculosum</i> Thom	12	1.3	7	22.6	10	1.1	7	22.6
<i>Penicillium glabrum</i> We. Westling	1	0.1	1	3.2	0	0.0	0	0.0
<i>Penicillium islandicum</i>	6	0.6	3	9.8	19	2.1	4	12.9
<i>Penicillium purpurogenum</i>	1	0.1	1	3.2	0	0.0	0	0.0
<i>Penicillium oxalicum</i> Thom	43	4.6	11	35.5	15	1.7	7	22.6
<i>Phoma herbarum</i> Westendrop	0	0.0	0	0.0	2	0.2	2	6.5
<i>Rhizopus</i>	38	4	16	51.6	37	4.2	14	45.2
<i>Rhizopus oryzae</i>	34	3.6	13	41.9	37	4.2	14	45.2
<i>Rhizopus stolonifer</i> (Ef.) Lindt	4	0.4	3	9.7	0	0.0	0	0.0
<i>Scopulariopsis</i>	0	0.0	0	0.0	2	0.2	2	6.4
<i>Scopulariopsis brevicaulis</i> (Sa) Bain	0	0.0	0	0.0	1	0.1	1	3.2
<i>Scopulariopsis candida</i>	0	0.0	0	0.0	1	0.1	1	3.2
<i>Stemphilum botryosum</i> Wallorth	6	0.6	2	6.5	1	0.1	1	3.2
<i>Trichoderma harzianum</i>	46	4.9	4	12.9	40	4.5	2	6.5
<i>Ulocladium chartarum</i> Preuss	3	0.3	3	9.7	0	0.0	0	0.0
White sterile mycelium	5	0.5	5	16.1	21	2.4	9	29
Yeast Sp.	13	1.4	5	16.1	5	0.6	4	12.9
Growss Total Count	942	-	-	-	891	-	-	-
No. of genera	16	-	-	-	18	-	-	-
No. of species	34	-	-	-	28	-	-	-

two types of media. *A. flavus* was the second common species which gives high incidence, occurring in 51.6% of the samples comprising (3.8 and 5.1% of total fungi) on both glucose and cellulose Czapek's agar media respectively. It was previously reported that *Aspergillus* was the most prevalent genus isolated from coffee beans and *A. flavus*, *A. fumigatus* and *A. niger* were the most dominant on coffee samples cultured on different medium types³. However, data previously obtained^{16&17} induced the dominant of *Aspergillus* in 100% of the samples of coffee fruits used and *A. niger*, *A. flavus* were the most common species. In this study, the remaining other *Aspergillus* species were isolated with low or rare incidence (Table 3). The preceding *Aspergillus* species were isolated previously, but with variable densities and frequencies from powdered coffee samples¹⁵, from coffee beans, in Yemen^{3,16&17} and from different part of the world^{6,9,11,13,14,61&62}.

Penicillium came second in incidence. It was isolated in high frequency on the two isolation media used. It was recovered from 77.4 and 71% of the samples, giving rise to 6.8 and 5.6% of total fungi on glucose and cellulose- Czapek's agar, respectively. It was represented by 6 and 5 species on glucose and cellulose-Czapek's agar media respectively, of which *P. oxalicum* was isolated in moderate incidence (35.5% of the samples), comprising 4.6% of total fungi on glucose-Czapek's agar medium, while

appeared in low incidence on cellulose-Czapek's agar medium. The remaining other *Penicillium* species were recovered in low or rare incidence (Table 3). Also, previous results^{16&17}, indicated that *Penicillium* was one of the most fungal genera recorded on coffee fruits in Yemen, while³, reported that *Penicillium* appeared in low and rare incidences on coffee fruits or beans. *P. oxalicum* was recovered, but with variable densities and frequencies from bean seeds gathered from Upper Egypt^{63&64}.

Cladosporium cladosporioides occupied the third place with regard to the total count. It occurred in 51.6% of the samples on the two types of media used. Abadel-Hafez and El-Maghraby¹⁵ studied the fungal flora of roasted coffee, and recoded that *C. herbarum* was one of the most common species. *Rhizopus* (2 species) was isolated with high incidence on glucose-Czapek's agar medium only. *R. oryzae* was encountered in moderate incidence on the two isolation media used. *R. stolonifer* occurred in low to moderate frequency on coffee samples³. The remaining other genera and species were isolated in low or rare frequencies (Table 3).

Fungi recovered from spore-suspension of coffee seed on glucose and cellulose Czapek's agar media at 25°C: Twelve genera comprised 16 species and 8 genera comprised 10 species were recovered on both glucose and cellulose Czapek's agar medium respectively, at 25°C.

Aspergillus was the most common genus on the two media, comprised 87% and 71% on glucose and cellulose Czapek's agar media respectively. It was represented by 4 species and 2 species on both glucose and cellulose-Czapek's agar media. *A. niger* was the most dominant species on the two media, it was estimated in 87.1% and 71% of the samples (Table 4). *A. flavus* appeared in moderate occurrence, constituting 22.6 and 38.7% of total samples on glucose and cellulose-Czapek's media respectively. The remaining *Aspergillus* species on glucose-Czapek's medium were recovered in low or rare incidences. *Penicillium* appeared in moderate occurrence (22.6% of the samples) on glucose-Czapek's medium and in low incidence (9.7% of samples), on cellulose-Czapek's medium. It was represented by *P. funiculosum* (6.5 and 9.7%) on the two media and *P. oxalicum* (16.1%) on glucose-Capek's agar medium only. The preceding genera and species were previously isolated, but with variable densities and frequencies from different types of seeds^{52&63-69}. From coffee beans^{3,16&17}, also from different places of the world^{1,6,9,11,13,14,61&62}.

The remaining other fungal species appeared in low or rare occurrence (Table 4).

Osmophilic fungi: Fungi recovered from seed-plate method on sucrose-Czapek's agar medium at 25°C: Ten species of fungi belonging to 6 genera were isolated from coffee seeds on osmophilic 20% sucrose-

Czapek's agar medium at 25°C. The average total count of fungi in all samples tested was 491 colonies / 620 seeds. All of these fungi were previously recovered from different beans, peas and other types of seeds^{63,64&67}.

Aspergillus was the most common genus, recovered in 96.8% of the samples, and it was represented by 3 species. *A. niger* was isolated in high occurrence contributing to 96.8% of the samples; the remaining 2 species appeared in rare frequencies (Table 5). *Eurotium* was recorded in moderate incidence, comprised 41.9% of total samples. It was represented by 3 species *E. amstelodami* (32.3), *E. chevallieri* (35.5) and *E. repens* (41.9%), were recovered in moderate frequencies also, Al-Kolaibe³ reported that these three osmophilic fungal species belonging to the genus *Eurotium* appeared only on 40% sucrose-Czapek's, found in 52% of samples sharing with 33.0% of total fungi, while Alghalibi and Shater⁷, recorded *E. amstelodami* isolated from dried fruit samples was one of the common fungi on 40% sucrose-Czapek's medium. Also, the genus *Eurotium* was isolated with high occurrence on 40% sucrose-Czapek's agar⁷⁰. The remaining other species were recovered in rare occurrences Table (5).

Thermophilic and thermotolerant fungi recovered from spore-plate method on starch yeast extract medium at 45°C: Five fungal species belonging to 4 genera were isolated from coffee beans on yeast starch agar medium at 45°C (Table 6).

Table 4: Counts (of colonies / g) and Incidences (out of 31 samples) of spore suspension of mesophilic fungi isolated from coffee beans on glucose and cellulose agar media at 25°C.

Fungal species	Glucose-Czapek's agar				Cellulose-Czapek's agar			
	Total Count	% Total Count	Incidence	% Incidence	Total Count	% Total Count	Incidence	% Incidence
<i>Acremonium strictum</i>	36	0.5	2	6.5	20	0.2	1	3.2
<i>Alternaria alternata</i>	32	0.4	3	9.7	0	0.0	0	0.0
<i>Aspergillus</i>	7043	94.6	27	87.1	9636	85.5	22	71
<i>Aspergillus flavus</i>	403	5.4	7	22.6	2680	23.8	12	38.7
<i>Aspergillus Niger</i>	6544	87.9	27	87.1	6956	61.8	22	71
<i>Aspergillus sclerotioniger</i>	48	0.6	2	6.5	0	0.0	0	0.0
<i>Aspergillus terreus</i>	48	0.6	3	9.7	0	0.0	0	0.0
<i>Circinella muscae</i>	8	0.1	1	3.2	0	0.0	0	0.0
<i>Cladosporium cladosporioides</i>	104	1.4	4	12.9	16	0.1	1	3.2
<i>Epicoccum nigrum</i>	24	0.3	2	6.5	0	0.0	0	0.0
<i>Mucor hiemalis</i>	24	0.3	3	9.7	16	0.1	2	6.5
<i>Paecilomyces variotii</i>	0.0	0.0	0	0.0	180	1.6	1	3.2
<i>Penicillium</i>	93	1.3	7	22.6	48	0.4	3	9.7
<i>Penicillium funiculosum</i>	29	0.4	2	6.5	48	0.4	3	9.7
<i>Penicillium oxalicum</i>	64	0.9	5	16.1	0	0.0	0	0.0
<i>Rhizopus oryzae</i>	16	0.2	2	6.5	0	0.0	0	0.0
<i>Scopulariopsis brevicaulis</i>	16	0.2	2	6.5	0	0.0	0	0.0
<i>Trichoderma</i>	40	0.5	2	6.5	1340	11.9	3	9.7
<i>Trichoderma harzianum</i>	40	0.5	2	6.5	1020	9.1	2	6.5
<i>Trichoderma koningii</i>	0.0	0.0	0.0	0.0	320	2.8	1	3.2
<i>Ulocladium botrytis</i>	8	0.1	1	3.2	8	0.1	4	12.9
Yeast Sp.	16	0.2	2	6.5	0	0.0	0	0.0
Growss Total Count	7444	-	-	-	11264	-	-	-
No. of genera	12	-	-	-	8	-	-	-

Table 5: Counts (colonies / 620 seeds) of osmophilic fungi isolated from coffee seeds on 20% sucrose Czapek's agar at 25°C.

Fungal species	Total Count	% Total Count	Incidence	% Incidence
<i>Aspergillus</i>	376	76.6	30	96.8
<i>Aspergillus flavus</i>	4	0.8	2	6.5
<i>Aspergillus Níger</i>	367	74.7	30	96.8
<i>Aspergillus sclerotioniger</i>	5	1	1	3.2
<i>Cladosporium cladospoiroides</i>	2	0.4	1	3.2
<i>Emericella nidulans</i>	2	0.4	1	3.2
<i>Eurotium</i>	105	21.4	13	41.9
<i>Eurotium amestlodami</i>	28	5.7	10	32.3
<i>Eurotium chevalieri</i>	30	6.1	11	35.5
<i>Eurotium repens</i>	47	9.6	13	41.9
<i>Mucor hiemalis</i>	4	0.8	2	6.5
<i>Rhizopus oryzae</i>	2	0.4	1	3.2
Growss Total Count	491	-	-	-

Table 6: Counts (colonies / 620 seeds) of thermotolerant and thermophilic fungi isolated from coffee seeds on starch yeast extract agar (YpSs) at 45°C.

Fungal species	Total Count	% Total Count	Incidence	% Incidence
<i>Aspergillus</i>	160	86	20	64.5
<i>Aspergillus fumigatus</i> Fresenius	63	33.9	15	48.4
<i>Aspergillus Níge</i> Van Tieghem	97	52.2	20	64.5
<i>Rhizomucor pusillus</i> Schipper	15	8.1	6	19.4
<i>Talaromyces dupontii</i> (Thom) Benjamin	1	0.5	1	3.2
<i>Thermomyces lanuginosus</i> Tsiklinsky	10	5.4	5	16.1
Growss Total Count	186	-	-	-

Aspergillus was the most prevalent genus, appeared in high incidence matching 86% of total fungi and 64.5% of total samples. It was represented by two species, the thermotolerant *A. fumigatus* (48.4% of the samples), and *A. niger* (64.5% of the samples). However, the remaining three fungal species were of true thermophilic fungi, *Rhizomucor pusillus*, *Talaromyces dupontii* and *Thermomyces lanuginosus*, were recovered in low or rare incidences Table (6). These results agreed with the results of Al-Kolaibe³ who observed that *Aspergillus* was the dominant genus of the three genera isolated at 45°C; *A. fumigatus* and *A. niger* were the major representatives of the genus.

Natural occurrence of mycotoxins

The results of thin layer chromatographic analysis of 31 coffee bean samples were randomly collected from different markets in El-Riyadh, Saudi Arabia which cultivated in Yemen (Khawlan and Wild plants) and Ethiopia.

Naturally occurring of mycotoxins in coffee bean seed samples

Twenty samples tested of coffee beans were free from mycotoxins, while eleven samples tested of coffee seeds were contaminated with aflatoxin B₁ No. (14, 6, 5, 28, 29, 27, 30 and 31) ranged from 110 ug - 600 ug/kg from Yemen, and only one

sample from Khawlan contaminate with aflatoxin B₁ 120 ug/kg, also, aflatoxin B₂ No. (28, 27, 29, 30 and 31) ranged from 360-600 ug/kg from Yemen, aflatoxins G₁ and G₂ were 600 ug/kg, one sample No. (25) from Harari, Ethiopia contaminate with aflatoxin B₁ at 110 ug/kg. Also, sterigmatocystin samples No. (15, 27, 28, 29, 30 and 31) ranged from 60-600 ug/kg. Twenty samples were free from mycotoxins from Yemen, Wild plants, and Khawlan in Yemen, and one sample from Harare, Ethiopia (Table 7). Nakajima *et al.*⁷¹ recorded that 32% of coffee bean samples (47 samples) were contaminated with aflatoxins. Levi⁷² found that aflatoxin B₁ contaminated 2 green coffee bean samples out of 201 tested at a level of 3-12 ug/kg. While Tsubouchi *et al.*⁶¹ observed that 4 samples out of 22 tested were contaminated with 9.9-46 ug/kg of ochratoxin A. El-Maraghy⁶⁹ reported the presence of aflatoxins B₁, B₂, G₁ and G₂ in the extract of one variety of chick-pea out of five varieties tested.

Sterigmatocystin was isolated from 5 coffee seeds samples in this study However, it was previously³ reported that sterigmatocystin contamination in green coffee beans are very rare. Purchase and Pretorius⁷³ found that one sample of green coffee beans out of 2 was contaminated with sterigmatocystin at concentration 1.14 ppm.

Table 7: Naturally occurring mycotoxins in coffee seeds.

Sample No.	Locality	Toxins detected	Quantity (ug/kg)
1	Yemen	--	--
2	Yemen	--	--
3	Yemen	--	---
4	Yemen	--	---
5	Yemen	Aflatoxin B1	240 µg
6	Yemen	Aflatoxin B1	120 ug
7	Yemen	-	-
8	Harari, Ethiopia	--	---
9	Wild Plants, Yemen	--	--
10	Harari, Ethiopia	--	---
11	Khawlan, Yemen	--	--
12	Harari, Ethiopia	--	--
13	Harari, Ethiopia	--	--
14	Yemen	Aflatoxin B1	110 µg
15	Yemen	Aflatoxin B1 Sterigmatocystin	600 µg 180 µg
16	Yemen	-	-
17	Yemen	--	--
18	Yemen	--	--
19	Yemen	--	--
20	Wild Plants, Yemen	--	--
21	Khawlan, Yemen	Aflatoxin B1	120 µg
22	Yemen	--	--
23	Harari, Ethiopia	--	--
24	Harari, Ethiopia	--	--
25	Harari, Ethiopia	Aflatoxin B1	110 µg
26	Yemen	--	---
27	Yemen	Aflatoxin B1 Aflatoxin B2 Sterigmatocystin	460 µg 460 µg 60 µg
28	Yemen	Aflatoxin B1 Aflatoxin B2 Strigmatocystin	360 µg 360 µg 180 µg
29	Yemen	Aflatoxin B1 Aflatoxin B2 Sterigmatocystin	360 µg 360 µg 60 µg

Table 7: Continued

Sample No.	Locality	Toxins detected	Quantity (ug/kg)
30	Yemen	Aflatoxin B1	600 µg
		Aflatoxin B2	600 µg
		Aflatoxin G1	600 µg
		Aflatoxin G2	600 µg
		Sterigmatocystin	250 µg
31	Yemen	Aflatoxin B1	600 µg
		Aflatoxin B2	600 µg
		Aflatoxin G1	600 µg
		Aflatoxin G2	600 µg
		Sterigmatocystin	120 µg

Mycotoxins produced by fungi isolated from coffee seeds

Twenty-five isolates were randomly selected from fungal cultures of coffee beans. They comprised 5 isolates attributed to *Aspergillus flavus* (number 11, 27, 12, 22) produced aflatoxins B₁ (Fig. 1) from 450 ug/kg and one isolate (No. 19) at 750 ug/kg, one isolate of *A. melleus* produced ochratoxine A (Fig. 2) at 600 ug/kg, two of *A. ochraceus* and *A. sclerotium* (No. 11 and 1) produced ochratoxins B (Fig. 2) at 400 ug/kg, one sample of *A. versicolor* (No. 25) produced sterigmatocystin (Fig. 1) at 280 ug/kg, two of *Penicillium funiculosum* and one of *P. islandicum* No. (1, 2 and 3) produced Penicillic acid (Fig. 3) ranged from 720-240 ug/kg and 480 ug/kg respectively, and one isolate of *Trichoderma harizianum* No. 17 produced Trichodermine (Fig. 1) at 360 ug/kg. On the other hand 8 isolates proved to be free from mycotoxins Table (8). Many reports

have indicated that not all isolates of these species can produce aflatoxins. Abd-Alla *et al.*²³ and Abdel-Hafez and El-Maghraby¹⁵ found that aflatoxin B₁ was produced by 7 isolates out of 146 of *A. flavus* from coffee beans in Egypt, Al-Kolaibe³ reported that aflatoxins were produced by *A. flavus* (9 isolates out of 125 tested) collected from coffee fruits and green coffee beans from Yemen. Nakajima *et al.*⁷¹ observed that aflatoxins B₁ produced by *A. flavus* isolated in a limited number of green coffee bean samples. Levi⁷² isolated 13 aflatoxin-producer of *A. flavus* strains from green coffee beans. Ochratoxins A was produced by 8 isolates of *A. ochraceus* which were collected from coffee fruit samples from Yemen³ and Nakajima *et al.*⁷¹ also found 8% of *A. ochraceus* isolates from Yemeni, Tanzanian and Indonesian coffee beans samples. Abd-Alla *et al.*²³ recorded that 8% of *A. ochraceus* isolates collected from

Table 8: Mycotoxins produced by fungi isolated from coffee seeds.

	AUMC No.	Source		Toxins	Quantity U g/ 50 ml medium
		Sample No.	Locality		
<i>Aspergillus flavus</i>	5177	11	Khawlan, Yemen	Aflatoxin B1	450 µg
<i>Aspergillus flavus</i>	5178	27	Yemen	Aflatoxin B1	450 µg
<i>Aspergillus flavus</i>	5179	12	Harari, Ethiopia	Aflatoxin B1	450 µg
<i>Aspergillus flavus</i>	5180	19	Yemen	Aflatoxin B1	750 µg
<i>Aspergillus flavus</i>	5181	22	Yemen	Aflatoxin B1	450 µg
<i>Aspergillus melleus</i>	5182	2	Yemen	Ochratoxin A	600 µg
<i>Aspergillus ochraceus</i>	5183	11	Khawlan, Yemen	Ochratoxin B	400 µg
<i>Aspergillus sclerotioniger</i>	5184	1	Yemen	Ochratoxin B	400 µg
<i>Aspergillus terreus</i>	5185	14	Yemen	--	--
<i>Aspergillus ustus</i>	5186	23	Harari, Ethiopia	--	--
<i>Aspergillus ustus</i>	5187	27	Yemen	--	--
<i>Aspergillus versicolor</i>	5188	25	Harari, Ethiopia	Sterigmatocystin	280 µg
<i>Paecilomyces variotii</i>	5189	12	Harari, Ethiopia	--	--
<i>Paecilomyces variotii</i>	5190	29	Yemen	--	--
<i>Penicillium funiculosum</i>	5191	1	Yemen	Penicillic acid	720 µg
<i>Penicillium funiculosum</i>	5192	2	Yemen	Penicillic acid	240 µg
<i>Penicillium glabrum</i>	5193	4	Yemen	--	--
<i>Penicillium islandicum</i>	5194	3	Yemen	Penicillic acid	480 µg
<i>Penicillium islandicum</i>	5195	8	Harari, Ethiopia	--	--
<i>Penicillium oxalicum</i>	5196	5	Yemen	--	--
<i>Penicillium chrysogenum</i>	5197	21	Khawlan, Yemen	--	--
<i>Penicillium chrysogenum</i>	5198	18	Yemen	--	--
<i>Penicillium chrysogenum.</i>	5199	20	Wild plants, Yemen	--	--
<i>Trichoderma harizianum</i>	5200	17	Yemen	Trichodermin	360 µg
<i>Trichoderma harizianum</i>	5201	30	Yemen	--	--

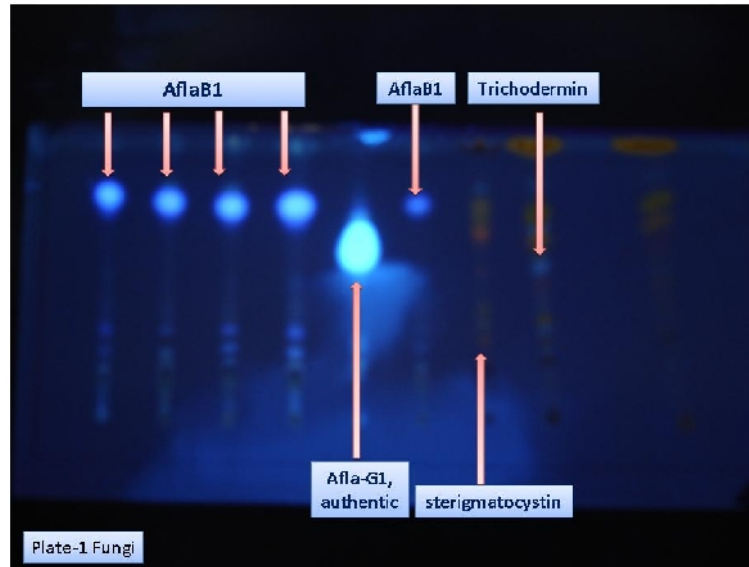


Fig. 1: Mycotoxins in plate No. 1.

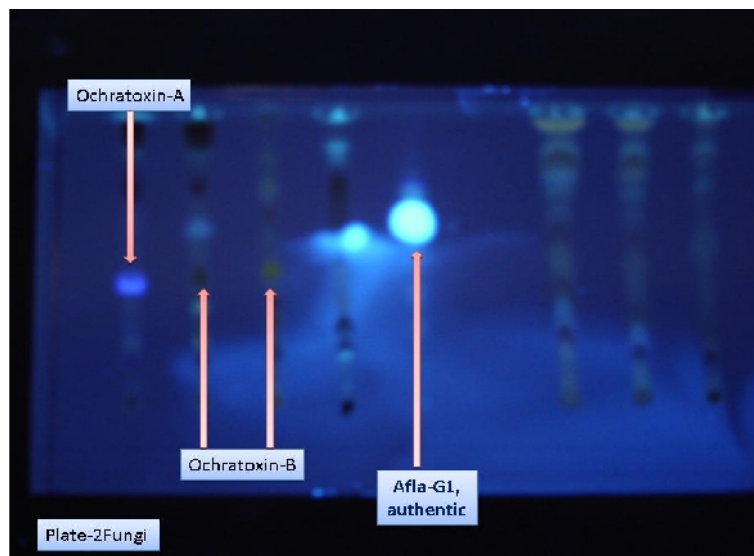


Fig. 2: Mycotoxins in plate No. 2.

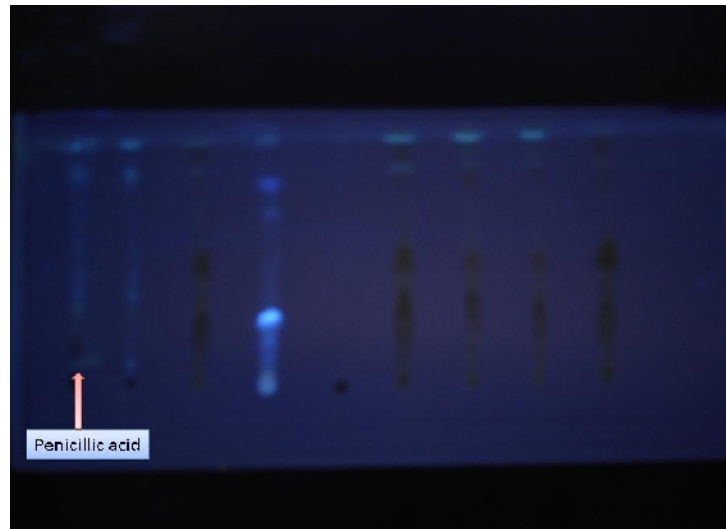


Fig. 3: Mycotoxins in plate No. 3.

green coffee beans were ochratoxins A producers. Teren *et al.*¹² found that *A. ochraceus* was responsible for ochratoxin A contamination in green coffee beans. Urbano *et al.*⁷⁴ observed that 88% of *A. ochraceus* isolates collected from Brazilian green coffee bean samples were ochratoxins A producers. Tsubouchi *et al.*⁶¹ found that strains of *A. ochraceus* isolated from green coffee beans produced high levels of ochratoxins A. Sterigmatocystin was produced by *A. versicolor* from coffee seeds samples and this agrees with previous findings⁷⁵. Abd-Alla *et al.*²³ observed that 6 isolates out of 51 of *A. versicolor* tested formed sterigmatocystin from coffee beans. Also, Levi⁷² recorded 9 isolates of *A. versicolor* isolated from green coffee beans were sterigmatocystin producers. Paul and Thurm⁷⁶ and

Lepom and Kloss⁷⁷ found that *A. versicolor* isolated from foods could produce sterigmatocystin. Al-Kolaibe³ reported that one isolate out of 21 tested of *A. sydowii* produced sterigmatocystin isolated from coffee bean samples.

Penicillic acid was produced by one isolate in this study (Fig. 3), while Al-Kolaibe³ found that 2 species of *Penicillium* isolated from coffee beans did not produce mycotoxins. Indeed, great numbers of *Penicillium* spp. have been reported to be capable to produce mycotoxins in synthetic liquid media⁷⁸⁻⁸⁰. Penicillic acid was recorded as antimicrobial agents and causing rat cancer^{46&52}. Trichodermin was produced by *Trichoderma harizianum* in this study; Trichodermin exhibited highly cytotoxic activities⁸¹.

Bacteriological analysis

A small survey had been conducted on coffee bean samples

Thirty-one coffee bean samples were collected from different markets at El-Riyadh, Saudi Arabia (Table 1) and analyzed Bacteriologically for indication of overall microbial quality by the Standard Plate Count (SPC) and *E. coli* analysis, Faecal coliform analysis and for the presence of coagulase-positive *Staphylococcus*, *Bacillus cereus* and *Salmonella* sp. Organisms. All analysis were performed on each sample. The results of bacteriological testing except for the SPC which is given in Table (9). The results indicated that the colony forming units per gram (cfu/g) unless specified and the highest count (18×10^4 cfu/g) was obtained from the sample No. 19 from Yemen, while the less count appeared in sample No. 18 (19×10 cfu/g), also from Yemen. *Bacillus cereus* was detected in 6 samples at levels ranging from (2×10 cfu/g) on sample No. 27 from Yemen and (6×10 cfu/g) on sample No. 11 and 24 from Harare, Ethiopia. *Faecal coliform* was detected only in one sample with the less count (4×10 cfu/g) on sample No. 7 from Yemen. *E. coli* was detected in 2 samples only (14×10 and 89×10 cfu/g), samples No. 7 and No. 23 from Yemen and Harare, Ethiopia respectively. *Staphylococcus* appeared on all samples except 2 only No. (30 and 22) from Yemen. Jan Obeta and Abriba⁸² isolated *Staphylococcus epidermidis* and *S. aureus* and other bacterial species rotting of egusi. The

highest count (55×10^3 cfu/g) was detected on sample No. 20 from Wild plants, Yemen and the lowest count (6×10 cfu/g) was detected from samples No. 18 and 29 from Yemen. Silva *et al.*⁸³, observed that the microbial load varied from 3×10^4 to 2.2×10^9 cfu/cherry, and the most common members of the genera *Aeromonas*, *Pseudomonas*, *Enterobacter* and *Serratia*. Several workers occurred on isolation of bacterial species from fruits and beans, from fermenting coffee⁸⁴, from fermentation of cacao beans^{26&79} and from ripe olive⁸⁴. All the samples used in the current study were free from *Salmonella* sp. (Table 9). Petra and Sara⁸⁵ reported that sesame seed extract and tomato also had adhesive capacities for *E. coli* kgg, *Salmonella enterica*.

PCR assay for detection of bacterial species

The amplification and detection were carried out for the tested samples, using the universal primers ITS1 and ITS4³¹ originated a fragment of a proximately 600 bp. This results is in accordance to the literature⁸⁶. Analysis of the nucleotide sequences of the amplified fragments allowed the identification of the isolates at the species level (Table 2). Different-sized fragments were selected for sequencing by automated dideoxy sequencing (ABI Prism 7000 sequence detection system), using a DNA-sequence kit from Applied Biosystems. Using the DNAMAN software with the Assembly option, different fragments of each bacteria

Table 9: Bacterial isolates from 31 coffee bean samples.

Sample	TPC	TCC	FCC	Staph.	B.cereus	Salmonella
1	100x10	-	-	19x10	-	-
2	48x10	-	-	16x10	-	-
3	67x10	-	-	88x10	-	-
4	76x10	-	-	20x10	-	-
5	68x10 ³	-	-	17x10 ³	-	-
6	97x10	-	-	32x10	-	-
7	60x10 ³	14x10	4x10	14x10 ³	-	-
8	21x10 ²	-	-	30x10 ²	-	-
9	60x10	-	-	11x10	-	-
10	100x10	-	-	67x10	-	-
11	14x10 ²	-	-	39x10 ²	6x10	-
12	28x10 ³	-	-	32x10 ²	3x10	-
13	43x10 ²	-	-	25x10 ²	-	-
14	82x10	-	-	34x10	-	-
15	12x10 ³	-	-	43x10 ²	11x10	-
16	53x10 ³	-	-	49x10 ³	-	-
17	60x10	-	-	11x10	-	-
18	19x10	-	-	6x10	-	-
19	18x10 ⁴	-	-	17x10 ³	-	-
20	11x10 ³	-	-	55x10 ³	-	-
21	62x10 ³	-	-	14x10 ³	-	-
22	80x10 ²	-	-	-	3x10	-
23	56x10 ³	89x10	-	20x10 ²	-	-
24	42x10 ²	-	-	40x10	6x10	-
25	58x10 ³	-	-	61x10 ²	-	-
26	65x10	-	-	14x10	-	-
27	28x10 ³	-	-	5x10 ³	2x10	-
28	18x10 ²	-	-	9x10	-	-
29	45x10 ²	-	-	6x10	-	-
30	56x10	-	-	-	-	-
31	11x10 ³	-	-	12x10 ²	-	-

TPC= Total Plate Count.

TCC= Total coliform count.

FCC= Faecal coliform count.

Staph= *Staphylococcus* count.

B. creus= *Bacillus cereus* count.

Salmon= *Salmonella* count.

species or gene were aligned to obtain complete sequence. Sanger *et al.*⁸⁷ recorded the fragments of ITS1-5.85-ITS2 amplification were sequenced by PCR. Primer and Probe sequences of bacteria species used in the current study were observed in Table (2). The results indicated that all samples were

negative for *Yersinia enterocolitica*, *Campylobacter jejuni*, and *Listeria monocytogenes*. While the results of *Bacillus cereus* and *Salmonella* sp. were similar to results obtained from cultural methods (Tables 1 and 9 & Figs. 4 and 5).

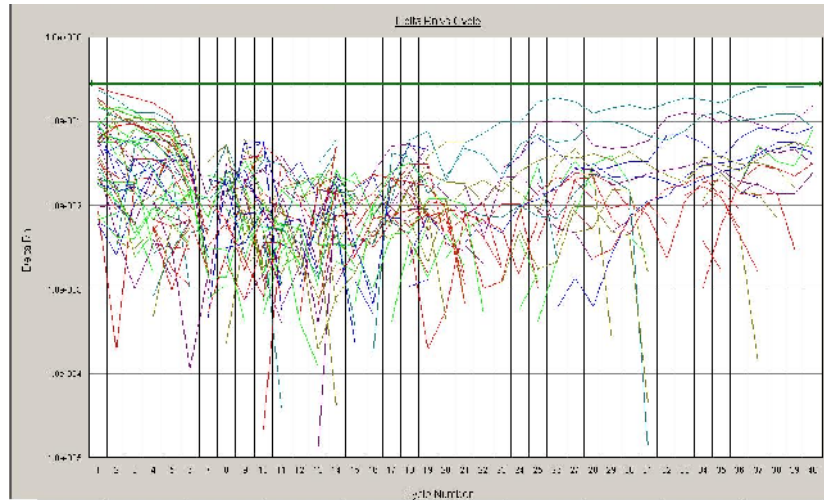


Fig. 4: PCR sequences of Data Bank.

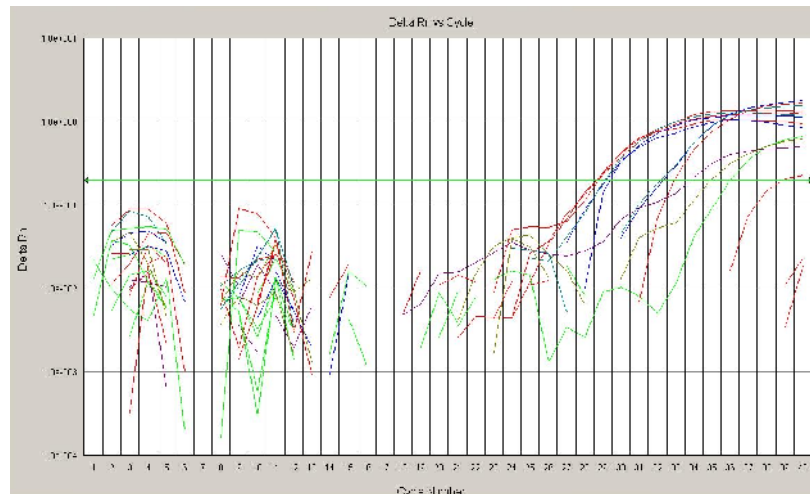


Fig. 5: Sequences of some bacterial isolates.

Conclusion

This study recorded that all coffee bean samples tested were highly contaminated by fungi and 35.5% of them were naturally contaminated by one of the two mycotoxins (aflatoxins and sterigmatocystin). Also, numerous of fungal isolates isolated from this substrate were able to produce the characteristic mycotoxins. The importance of the presence of these fungal spores is act as a source of many dangerous mycotoxins, which in small amount can be harmful to human health. Once formed, mycotoxins are stable and may remain in beans long after fungus has died. Also, coffee bean samples tested were contaminated by bacteria for example *Staphylococcus* cotaminated all samples tested except two, but some samples were cotaminate with *Bacellus cereus*, coliform and feecal coliform. Hence, precautions must be adopted during storage to avoid their contamination by mycoflora, mycotoxins and bacteria.

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