

Evaluation of the effect of different beverages on the mechanical properties of orthodontic arch wires

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ABSTRACT:

Purpose: This study was conducted to evaluate the effect of different beverages on surface microhardness, modulus of elasticity and flexural strength of orthodontic archwires. **Materials and Methods:** Four orthodontic archwires (stainless steel, NiTi, copper NiTi and Teflon-coated NiTi) were used. They were immersed in three different solutions (Artificial saliva, tea and Coca Cola) for four weeks. For mechanical properties assessment, the specimens were classified mainly into four groups (90 specimens each) according to the archwire type. Each group was further subdivided into 3 subgroups (30 specimens each) according to the used solution. Each subgroup had been divided into three divisions (10 specimens each) according to the test parameter (surface microhardness, modulus of elasticity, flexural strength). Surface microhardness was evaluated using Vickers hardness tester. While modulus of elasticity and flexural strength were measured by subjecting the archwires specimens to the three point bending test using a universal testing machine. Means and standard deviations were calculated for all tests. The data was analyzed and compared using two-way ANOVA analysis and Least Significant Difference (LSD) test ($p < 0.05$). **Results:** Artificial saliva significantly decreased the surface

microhardness of St. St. and Teflon-coated NiTi archwires and significantly decreased the modulus of elasticity of NiTi, CuNiTi, St. St. archwires. Tea and Coca Cola significantly decreased the surface microhardness of CuNiTi, St. St. and Teflon-coated NiTi archwires and significantly decreased the modulus of elasticity of all archwire specimens. Two-way ANOVA results revealed significant difference among the tested groups ($p < 0.001$).

Conclusions: Tea and Coca Cola potentially would contribute to the change in the mechanical properties of orthodontic archwires leading to prolonged orthodontic treatment.

Keywords: Mechanical properties; Orthodontic archwires; Beverages; 3 point bending test.

INTRODUCTION

Ideally, archwires are designed to move teeth with light and continuous forces. These forces may minimize the potential for patient discomfort, tissue hyalinization and undermining bone resorption.¹ When such forces are applied, the archwire should behave elastically over a period of weeks to months. To accomplish this objective, four major orthodontic archwire alloys are available which are; nickel-titanium, beta-titanium, stainless steel and cobalt-chromium-nickel archwires.² Each archwire alloy system has unique properties and characteristics. When archwires are used to treat patients, their elastic property ratios indicate that each alloy excels at a particular juncture whether in the initial, intermediate or final stages of treatment.³

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Nonetheless, several properties and characteristics should be considered in the search for the ideal archwire. Among them are esthetics, bio- stability, friction, formability, weldability, resilience and spring back action.³ Orthodontic metallic materials are usually consisted of alloys including various base metals such as nickel, cobalt, chromium, iron, titanium and molybdenum.⁴ As orthodontic treatments may extend over several months, the aesthetic appearance of the appliance is rated by patients as a significant factor and to meet this demand, different types of aesthetic archwires have been developed such as Teflon, epoxy resin-coated archwires and fiber reinforced polymeric composites.⁵

The oral cavity is a complicated environment in which orthodontic appliances are vulnerable to chemical, thermal and mechanical risks. Acids produced by intraoral bacteria and from drinks can cause archwire corrosion and influence the physical and mechanical properties of orthodontic archwires.⁶⁻¹⁶

In the light of the aforementioned factors, mechanical and surface properties of the archwires might be of value. There is still no consensus regarding the effect of different drinks on archwires. So, this study was conducted for more clarification on their effect on the surface

microhardness, modulus of elasticity and flexural strength of stainless steel, NiTi, copper NiTi and Teflon-coated NiTi arch wires. The null hypothesis was that the oral environment and daily use of these beverages have no effect on their mechanical properties.

Materials and methods

Specimens used in this study are shown in Table 1. Different four preformed archwires (0.019 × 0.025 inches) were chosen. For mechanical properties assessment, the 360 specimens (25 mm length, cut from the straight portion of the preformed archwires) were classified mainly into four groups (90 specimens each) according to the archwire type. Each group was further subdivided into 3 subgroups (30 specimens each) according to the used solution. Then each subgroup had been divided into three divisions (10 specimens each) according to the test parameter (surface microhardness, modulus of elasticity, flexural strength). Specimens of these archwires were immersed in the following solutions; artificial saliva (control), tea and Coca Cola respectively for four weeks. The studied archwires were immersed in the testing solutions for 3 minutes once / day in a trial to mimic the oral condition.

Table 1: Types, composition and manufacturer of orthodontic archwires used in the study.

Archwire	Composition (wt %)	Manufacturer	Batch no.
St. St.	71 % Fe, 8 % Ni, 18 % Cr, 0.2 % C	Ortho-Organizers, Inc, Sanmarcos, California;USA	109893
NiTi	54.9 % Ni, 44.9 % Ti, 0.2 % Cr	Ortho-Organizers, Inc, Sanmarcos, California;USA	122263
CuNiTi	49.1 % Ni, 45.7 % Ti, 0.2 % Cr, 5 % Cu	OrthoTechnology Inc, Tampa, Florida;USA	1311960
Teflon-coated NiTi	52 % Ni, 45 % Ti, 3 % Cr, in addition to the coating layer of polytetrafluoroethylene.	OrthoPro, Orlando, Florida;USA	04013

Preparation of the artificial saliva:

The artificial saliva was prepared in the faculty of Pharmacy, Mansoura university, Egypt. It consisted of 0.4 gm NaCl, 1.210 gm KCl, 0.78 gm NaH₂PO₄ 2H₂O, 0.005 g Na₂S, 1 g urea CO(NH₂)₂ in 1000 ml distilled water. 6-8 Then, 0.100 mg of bovine serum albumin was added to the artificial saliva.

Determination of surface microhardness:

The surface microhardness was measured for the prepared specimens of the different subgroups. It was evaluated at room temperature using a microhardness tester equipped with the Vickers indenter (Vickers Hardness Tester, Tukon 1102 Buehler, Germany). Specimens were fixed on the tester's holder and adjusted under the microscope.

Vickers diamond tip was used to make indentations on each specimen's surface. A standard force of 100 g was applied via the Vickers diamond pyramid for 10 seconds dwell time. Vickers hardness number was calculated according to the following equation;²⁵

VHN = 1854.4 × P/d², where VHN is Vickers hardness number (kg/mm²), P is the applied load and d is the diagonal of the indentation.

Determination of modulus of elasticity

The prepared archwires specimens for each subgroup were subjected to a three point bending test using a Universal Testing Machine (Instron model 3345, England) at the room temperature, with a load cell of 5 N. The setup included a specially constructed fixture comprising two poles placed 14 mm apart, which was chosen in accordance with the ANSI / ADA specification no. 32 on a stage attached to the lower jaw of the machine. The tested archwire specimens were secured on edgewise stainless steel twin brackets fixed on the poles utilizing 0.012 inch elastomeric ligatures. Though some authors²⁶ had reported

that metal ligatures produce less friction than the elastomeric ligatures, the force generated during the placement of the metal ligature is susceptible to be subjective and could differ according to the orthodontist. Compressive force was applied at a crosshead speed of 0.5 mm / min by means of a steel rod with a unibeveled chisel and placed midway between the two poles. Either specimen was loaded to a deflection of 3 mm. Deflections in a graded order were used due to the possibility of plastic deformation or fracture of the tested specimens when submitted to large deflections. Load in newtons and deflection in millimeters were recorded for each specimen with a computer software program (BlueHill 3 software version 3.3).

Based on the load deflection curve and the dimensions of the specimens, the flexural stress as a function of flexural strain was determined for each specimen. The modulus of elasticity of the archwire specimens was determined from a stress-strain curve by calculating the ratio of stress to strain or the slope of the linear region of the curve. The modulus is calculated from the following equation;⁹⁻¹¹ **E = σ/ε**, where E is modulus of elasticity, σ is the stress and ε is the strain.

Determination of flexural strength

The prepared archwires specimens for each subgroup were subjected to a three point bending test using the Universal Testing Machine at the room temperature with a load cell of 5 N. Compressive force was applied at a crosshead speed of 0.5 mm / min by the steel rod. Each specimen was loaded to a deflection of 3 mm. Load in newtons and deflection in millimeters were recorded for each specimen. Based on the load deflection curve and the dimensions of the specimens, the flexural stress as a function of flexural strain was determined for each specimen. The flexural strength

is calculated from the following equation;¹⁰⁻¹³

$\sigma = 3PI/2bd^2$, where σ is the stress, **P** is the load, **l** is the length, **b** is the width and **d** is the thickness of the archwire.

Statistical analysis

Means and standard deviations of the surface microhardness, modulus of elasticity and flexural strength were calculated for all groups. The data was analyzed and compared using two-way ANOVA. Least Significant Difference (LSD) test ($\alpha=0.05$) was performed to determine the differences between archwire specimens. Statistical calculations were performed using

the Statistical Package for the Social Sciences (SPSS) software program, version 20.

Results

Surface microhardness

Mean values and standard deviations (kg/mm²) of the different orthodontic archwires in different solutions are shown in Table 2. The highest mean value was found to be 572.33±6.08 kg/mm² for St. St. archwire in the artificial saliva (control), while the lowest mean value was found to be 17.03 ± 0.58 kg/mm² for Teflon-coated NiTi archwire in tea. Two-way ANOVA results revealed significant difference among the tested groups ($p < 0.001$).

Table 2: Means and standard deviations (kg / mm²) of surface microhardness of all tested groups.

	NiTi (Mean±SD)	CuNiTi (Mean±SD)	St. St. (Mean±SD)	Teflon-coated NiTi (Mean±SD)	P-value	LSD value
Artificial saliva (control)	400.70±4.52 ^{Aa}	381.27±4.15 ^{Ba}	572.33±6.08 ^{Ca}	27.33±2.66 ^{Da}	< 0.0001	11.5
Tea	394.68±6.92 ^{Aa}	374.80±3.63 ^{Bb}	565.67±5.81 ^{Cb}	17.03±0.58 ^{Dc}	< 0.0001	8.1
Coca Cola	389.40±6.51 ^{Aa}	345.10±6.43 ^{Bd}	533.93±3.86 ^{Cc}	19.31±0.30 ^{Dbc}	< 0.0001	9.2
P-value	0.3777	< 0.0001	0.0003	< 0.0001		
LSD value	12.26	7.37	12.26	2.52		

Means with the same superscript capital letters in the same raw and the same superscript small letters in the same column are not significantly different

The LSD test results (Table 2) revealed that there was a significant difference between the various archwires surface microhardness mean values in all solutions. Regarding the NiTi archwire group, there was no significant difference in surface microhardness means of all media. For CuNiTi archwire group, there was a significant difference between surface microhardness means of control and tea, control and Coca Cola, tea and Coca Cola and between solution subgroups ($p < 0.001$).

Regarding St. St. archwire group, there was a significant difference between surface

microhardness means of control and tea and control and Coca Cola solution subgroups. In relation to Teflon-coated NiTi archwire group, there was a significant difference between surface microhardness means of control and tea and control and Coca Cola solution subgroups ($p < 0.001$).

Modulus of elasticity

Modulus of elasticity mean values and standard deviations (MPa) of tested orthodontic archwires in different solutions are shown in Table 3. The highest mean value was found for St. St. archwire in the control group (14.81 ± 0.21 MPa).

Two-way ANOVA results revealed a significant difference among the tested groups ($p < 0.001$).

The results of LSD test (Table 3) revealed that there was a significant difference in modulus of elasticity mean values among all archwires in control group. For tea, only St. St. mean value was significantly different from those of NiTi, CuNiTi and Teflon-coated NiTi archwires. For Coca Cola, there was a significant difference in modulus of elasticity mean values of St. St. and

Teflon- coated and those of NiTi and CuNiTi archwires.

Relative to NiTi archwire group, there was a significant difference in modulus of elasticity mean values between control and all other solutions, tea and other solutions and between Coca Cola and other solutions. For CuNiTi archwire group, there was a significant difference in modulus of elasticity mean values between control and all other solutions ($p < 0.001$).

Table 3: Means and standard deviations (MPa) of modulus of elasticity of all tested groups.

	NiTi (Mean±SD)	CuNiTi (Mean±SD)	St. St. (Mean±SD)	Teflon-coated NiTi (Mean±SD)	P-value	LSD value
Artificial saliva (control)	5.79±0.01 ^{Aa}	7.33±0.12 ^{Ba}	14.81±0.21 ^{Ca}	6.46±0.41 ^{Da}	< 0.0001	0.4491
Tea	5.29±0.14 ^{Ac}	5.25±0.15 ^{Ab}	12.95±0.31 ^{Bc}	5.05±0.19 ^{Ab}	< 0.0001	0.3917
Coca Cola	5.07±0.18 ^{Ad}	5.47±0.04 ^{Ab}	12.29±0.49 ^{Bd}	6.23±0.24 ^{Ca}	< 0.0001	0.5454
P-value	< 0.0001	< 0.0001	< 0.0001	< 0.0001		
LSD value	0.2019	0.2509	0.5862	0.4643		

Means with the same superscript capital letters in the same row and the same superscript small letters in the same column are not significantly different.

Regarding to St. St. archwire group, Coca Cola mean values were significantly different from those of the other solutions. For Teflon-coated NiTi archwire group, there was a significant difference in modulus of elasticity means of control and Coca Cola and those of tea solutions ($p < 0.001$).

Flexural strength

Mean flexural strength values and standard deviations (MPa) of used orthodontic archwires in different solution specimens are shown in Table 4. The highest mean value was found to be $1.22 + 0.03$ MPa for St. St. in the control group. Two-way ANOVA results revealed a significant difference among the tested groups ($p < 0.001$).

The results of LSD test (Table 4) showed that there was no significant difference in flexural strength mean values between NiTi and CuNiTi archwires in all solutions except for Coca Cola. Moreover, there was a significant difference in flexural strength means between NiTi, St. St. and Teflon-coated NiTi archwires in all solution subgroups ($p < 0.001$).

For NiTi, St. St. and Teflon-coated NiTi archwires, there was no significant difference in flexural strength mean values among all solution subgroups. For CuNiTi archwire, there was no significant difference in flexural strength mean values among all solution subgroups.

Table 4: Means and standard deviations (MPa) of flexural strength of all tested groups.

	NiTi (Mean±SD)	CuNiTi (Mean±SD)	St. St. (Mean±SD)	Teflon-coated NiTi (Mean±SD)	P-value	LSD value
Artificial saliva (Control)	0.45±0.04Aa	0.37±0.07Aa	1.22±0.03Ba	0.53±0.03Ca	< 0.0001	0.1007
Tea	0.44±0.05Aa	0.34±0.04Aab	1.15±0.19Ba	0.44±0.03Ca	0.0003	0.2339
Coca Cola	0.44±0.04Aa	0.34±0.05Bab	1.08±0.04Ca	0.52±0.02Da	< 0.0001	0.0876
P-value	0.4801	0.1838	0.5515	< 0.0001		
LSD value	0.0753	0.0908	0.3444	0.0623		

Means with the same superscript capital letters in the same row and the same superscript small letters in the same column are not significantly different.

Discussion

Orthodontic archwire is an essential part of any orthodontic appliance system. Alloys as stainless steel, cobalt chromium and titanium-containing alloys like nickel titanium, copper nickel titanium and titanium molybdenum alloys are commonly used in orthodontic treatment.¹⁴

The need for esthetic orthodontic devices is growing and the development of materials that show acceptable esthetics for the patients and an adequate clinical performance for orthodontists is required.¹⁵⁻²⁰ This problem was partially solved by the application of esthetic ceramic or composite brackets.²¹⁻²³ An esthetic archwire is highly desirable to complement esthetic brackets in clinical orthodontics. Metallic archwires coated with tooth colored resin materials, as synthetic fluorine-containing resin or epoxy resin are currently the present solution to this esthetic problem.²³⁻²⁷ Some authors²⁸⁻³¹ have experienced problems with these coated archwires, assuming that the color tends to change with time and that the coating cracks during use in the oral cavity revealing the underlying metal.

Saliva, water and food in the oral cavity can dilute the acidic concentration keeping the pH above this critical level at which corrosion happens.²⁵⁻³⁰ Generally, although the same types of alloys were used in similar studies, the results differed. This may be because of the differences in the technology of materials manufacturing, galvanic coatings as well as differences in the structure of alloys and in the analytical techniques such as different sensitivities, detection limits and interferences.²⁷⁻³⁰ Although care was taken to simulate the conditions that present in the mouth as possible, regular washing action of saliva, sudden changes in temperature and pH could not be replicated.⁵¹

The surface microhardness of the archwire affects the degree of wear²¹⁻²⁵ as well as the frictional properties between the bracket and the archwire.²³⁻²⁸ This has a major importance in clinical orthodontics allowing sliding mechanics to occur as tooth tipping and uprighting.¹⁵⁻²⁵ Vickers hardness test is used in this study as it is a microhardness test for measuring hardness of a small sized samples. The Vickers

test can be used for all metals and has one of the widest scales among hardness tests.²⁵

In the current study, St. St. archwire showed the hardest surface followed by NiTi, CuNiTi and Teflon-coated NiTi archwires in the control subgroup. Higher hardness values of stainless steel archwires could be attributed to clustering of carbon atoms and precipitation of carbides.¹⁷⁻¹⁹ This order is harmonious with the experimental results of other studies,¹⁹ who reported that St. St. archwire had the hardest surface followed NiTi, CuNiTi and TMA archwires. Other investigations²⁰⁻²² compared hardness of various archwires and found that St. St. was the hardest followed by cobalt chromium, TMA and Burstone et al.,²² reported that the Vickers hardness of as received Copper Ni-Ti was 367 kg/mm² which was approximately similar to our result. This order was inconsistent with the results of Li Y et al.,¹⁷ who investigated the effect of decontamination and clinical exposure on the elastic modulus and hardness of NiTi and stainless steel archwires. This might be due to the different products used for each archwire type in the two studies. The variations in thermo-mechanical treatment among the products that may explain the different hardness values of archwires sharing the same elemental compositions.

After immersion in different testing solutions for 28 days, there was no significant difference in the surface microhardness of NiTi archwires in all solutions subgroups. This may be related to repassivation of the surface oxide layer in air and under wet conditions.¹⁸⁻²¹ This is in agreement with a study by other studies,³⁰ who examined the effect of soft beverages (orange juice, Coca Cola and energy drink Gatorade) on physical and chemical properties of NiTi orthodontic archwires. The archwires were immersed

in 10 ml of the beverage for 60 min. No statistically significant differences in hardness, surface color change, topography or chemical structure were detected. The authors stated that the consumption of soft drinks did not cause the degradation of NiTi archwires.

In the current study, there was a significant effect in the surface microhardness of CuNiTi, St. St. and Teflon-coated NiTi archwires after immersion in the rest of testing solutions subgroups. These findings may be resulted from metal ions release from these archwires that adversely affect their mechanical and surface properties. Compared to NiTi, the CuNiTi archwires were much more likely to show susceptibility to corrosion. Localized instability of the passive layer of CuNiTi archwire was reported as the copper has been added to the alloy on the expense of titanium and nickel.²⁹⁻³⁰ These results are in agreement with other studies.³⁰⁻³¹ These studies reported significant differences in surface characteristics between control and other tested groups of the different metal archwires and brackets in different electrolyte solutions.

Modulus of elasticity (rigidity) is another variable that influences the success of any given treatment phase. Clinically, it represents the magnitude of the force required to deflect or bend an archwire. In an attempt to improve the biological environment for tooth movement and minimize the patient's discomfort, the initiation of treatment requires low stiffness archwires capable of producing lighter and constant forces during archwire deactivation.²⁸⁻³⁰

The results of the current study showed that there was a significant difference in modulus of elasticity of all tested groups in the solutions specimens with high mean values for St. St. archwires. This is in agreement with the finding of previous studies²³⁻²⁹ which evaluated the

effect of topical fluoride treatment on mechanical properties and surface characterization of beta titanium and stainless steel orthodontic archwires.

Biodegradation from titanium based orthodontic archwires in testing solutions have been illustrated as a causative factor in corrosion of NiTi based alloys. This is due to diffusion of hydrogen through interstitial sites, dislocations and grain boundaries reacting with lattice atoms to form titanium hydride. Titanium hydrides have been reported to form a body-centered tetragonal structure which is considered to be the cause of deterioration of the mechanical properties of the alloy.¹⁵⁻²⁰ Trapped interstitial hydrogen molecules might be associated with the decrease in the elastic modulus of stainless steel archwire after exposure to the testing solutions.¹⁹⁻²⁵ Contrasting the results of the present study, other studies^{10,30} concluded that soft drinks had no significant effect on the modulus of elasticity of nitinol heat activated archwires. The differences in values for the same mechanical properties of each archwire type are attributed to the different products evaluated, variations in pH, concentrations of testing solutions and the different temperatures during the three point bending tests (room temperature in this study).

Regarding flexural strength, the maximum bending moment of an orthodontic archwire is an essential parameter in the design and application of an orthodontic device. It is the archwire feature that decides how much force an appliance can deliver.⁶⁻¹⁰

The results indicate a superior flexural strength for St. St. followed by Teflon-coated NiTi, NiTi and CuNiTi archwires respectively in control subgroups. These findings agree with a previous study¹⁷ who found that the maximum bending moment is largest in stainless steel, beta titanium and nickel titanium for the same cross section.

The results of the current study showed that there was no significant difference in the flexural strength of all tested archwires in the solution specimens. The reason why only the modulus of elasticity would be affected might be related to absorbed hydrogen molecules not causing any evident effect within the lattice until the archwire has been loaded beyond the elastic range, when lattice dislocations and slip occur.¹⁵ The hydrogen penetration in the lattice of orthodontic alloys could interfere with the lattice's ability to undergo the unloading phase shift from the martensitic form to the austenitic form.⁶ Contrasting the findings of the present study, a recent research²⁸ stated that immersion of NiTi archwires in the fluoridated and acidic medium showed a statistically significant reduction of their mechanical properties.

Despite the importance of the findings in this study, further in vivo studies should be conducted for more clarification and confirmation of the results.

Conclusions

Based on the results and within the limitations of this study, it could be concluded that different beverages could potentially contribute to biodegradation of orthodontic archwires leading to prolonged orthodontic treatment and might decrease the mechanical properties of orthodontic archwires.

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