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FLOW SHOP SCHEDULING USING GENETIC ALGORITHM: HISTORICAL REVIEW AND CATEGORIZATION OF PROCEDURE

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Abstract

The primary objective of flow shop scheduling is to obtain the best sequence which optimizes various objec makespan, total flow time, total tardiness, or number of tardy jobs, etc. Due to the combinatorial nature o shop problem (FSP) there is a lot of artificial intelligence methods proposed to solve it. The Genetic Algorit of these methods, is considered a valuable search algorithm capable of finding a reasonable solution in a s computational time. GA operators, (selection, crossover and mutation process), will give different forms. T forms of crossover and mutation process in GA method can be combined to give various GAs that can be ir quality of the solution. In this paper we present a comprehensive review of different GAs built up-to-date f flow shop scheduling problems. Also, we show the suitable default GA parameters mentioned in literature a problem size